









### Introduction to the Controlled Systems

Tab 3-2 Load Dynamics

Presented By:
David Sellers, Senior Engineer
Facility Dynamics Engineering



### A Bit About Me

I intended to be an aircraft maintenance engineer

How many of you are doing what you went to school to learn to do?

















CX PROCESS AND SKILLS OVERVIEW, EBCX ROM BUDGETS









CX PROCESS AND SKILLS OVERVIEW, EBCX ROM BUDGETS











































CX PROCESS AND SKILLS OVERVIEW, EBCX ROM BUDGETS





















(Go to <a href="https://tinyurl.com/PVequalsmRT">https://tinyurl.com/PVequalsmRT</a> for more pictures and videos from the balloon flight)



### You Can Too



# I've Had Great Mentors Along the Way



### What We Will Cover in This Module

#### Part 1

- The dynamic, interactive, nature of the loads served by HVAC systems and the challenges we face when we try to integrate them with a control system
- This is important enough that I will probably bring this up at least once each day

#### Part 2

- An overview of common components in HVAC control processes
- Understanding the relationship between the control process and the controlled equipment

### Some Resources

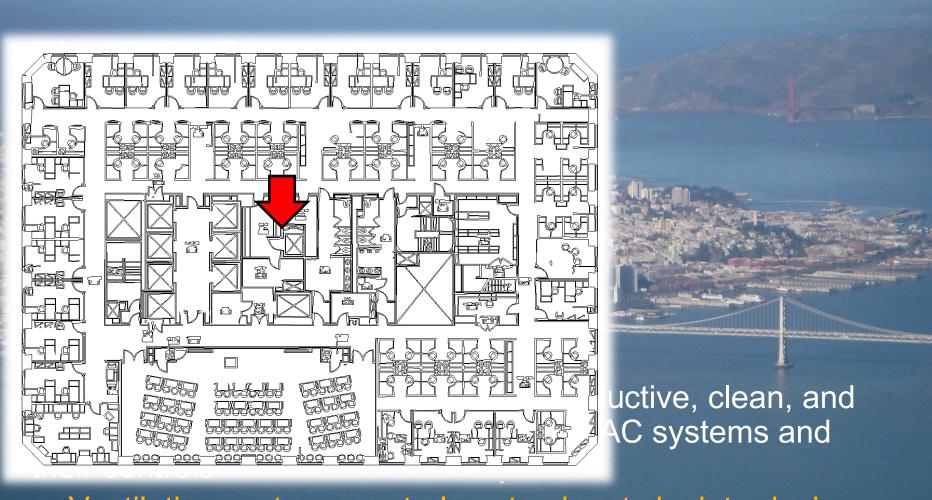
The location for things I hand out or use in class

http://www.av8rdas.com/u-of-w.html

The location of my blog

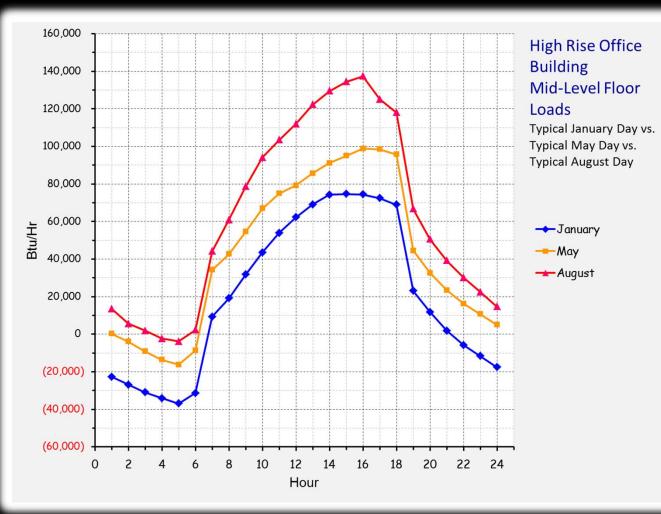
www.Av8rDAS.Wordpress.com





- Ventilation systems control contaminants by introducing filtered, conditioned outdoor air
- Heating and cooling systems track the loads to control comfort

# The Loads can be Very Dynamic



The Cooling Requirements Vary with Time of Day and Time of Year



# Load Dynamics

A Research Experiment by the FDE NW Research Lab

Dr. Riley Sellers; PhD стк *LBNL* CTPSC \*

Hobbes Sellers; Post Doc Applied Chaos Theory

 Doctorate of Philosophy - Canine Treat Kinetics - Lower Buchanan National Labs, Canine Treat Preservation Systems Center

### Outside = Inside

### A Research Experiment by the FDE NW Research Lab

#### The Experiment

 Use an environmental test chamber to assess the thermal response characteristics of different envelope configurations



**Environmental Test Chamber** 

### Outside = Inside

### A Research Experiment by the FDE NW Research Lab

### **Envelope Configuration 1**

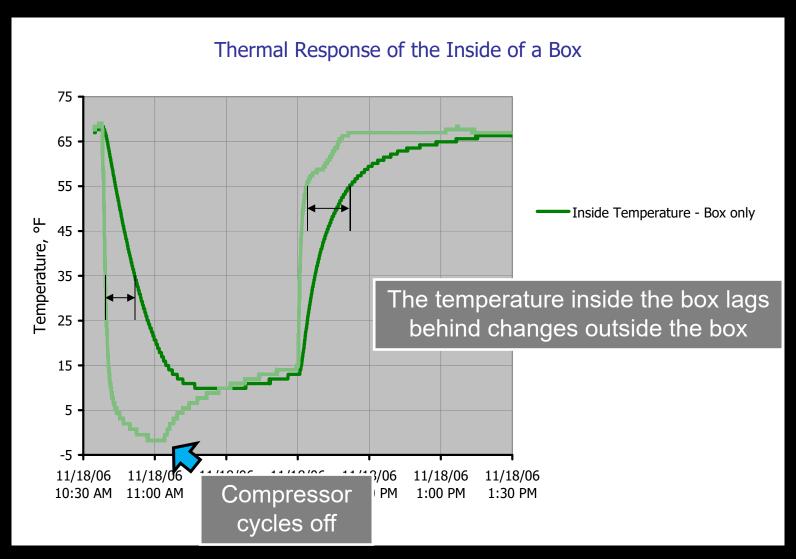
Cardboard box, no insulation





**Envelope Configuration 1** 

## Test Results – Envelope Configuration 1



### Outside = Inside

### A Research Experiment by the FDE NW Research Lab

#### **Envelope Configuration 2**

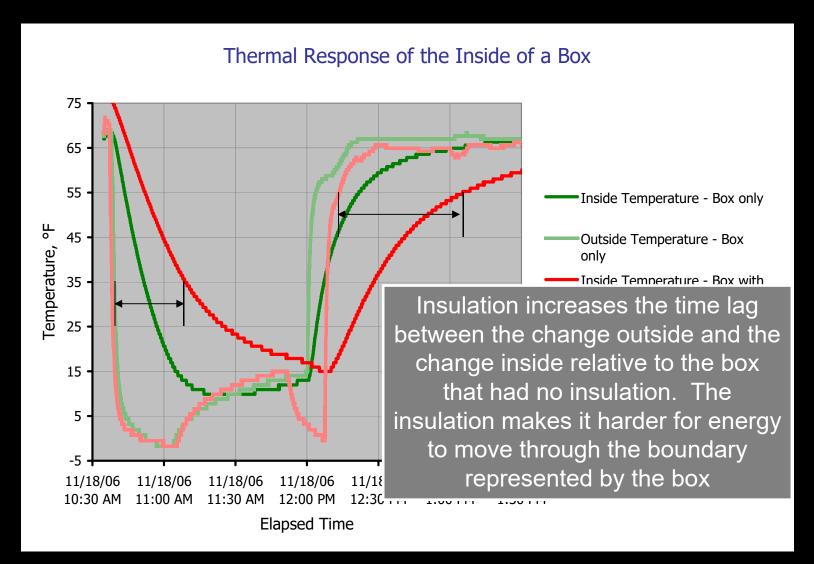
Cardboard box, insulated





Envelope Configuration 2

## Test Results – Envelope Configuration 2



### Outside = Inside

### A Research Experiment by the FDE NW Research Lab

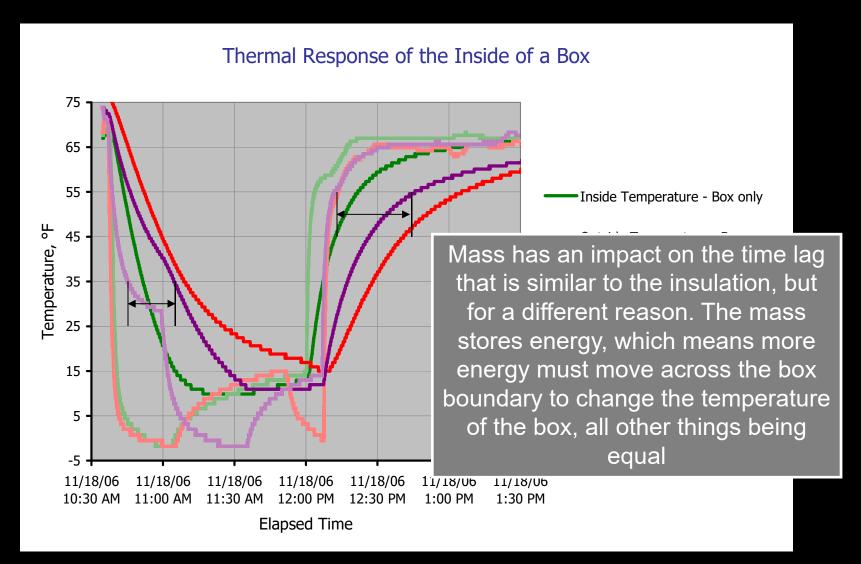
#### **Envelope Configuration 3**

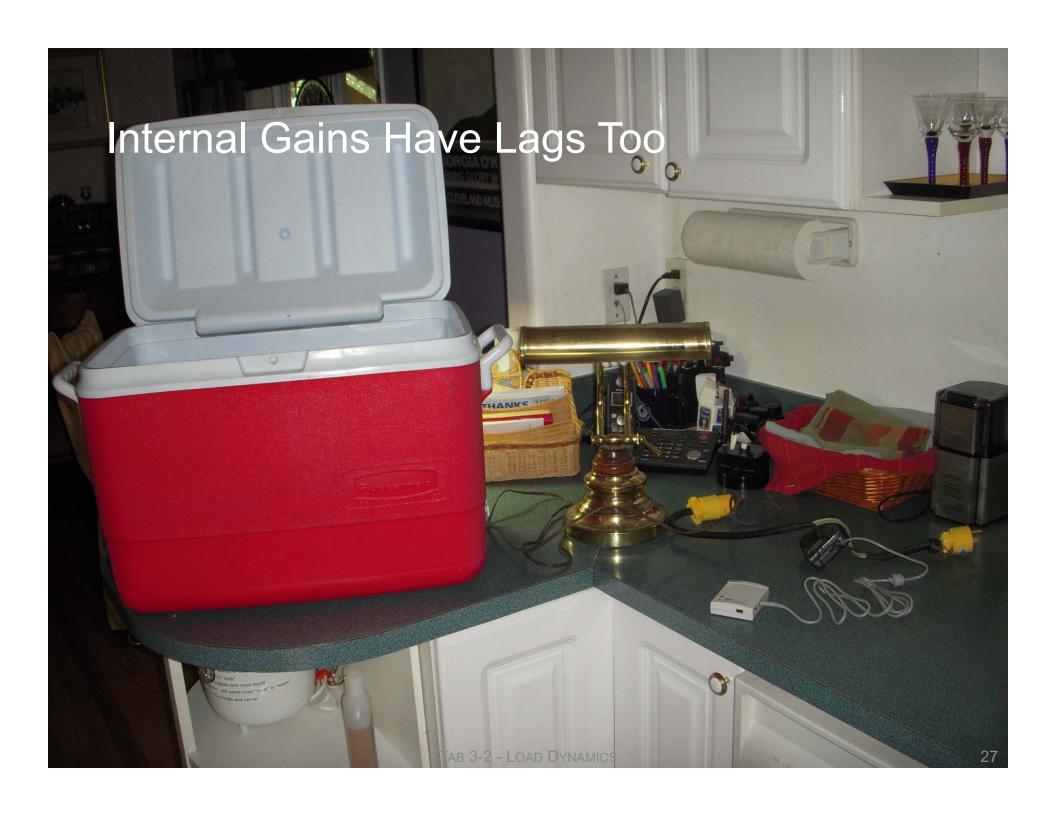
Cardboard box with rocks, no insulation



**Envelope Configuration 3** 

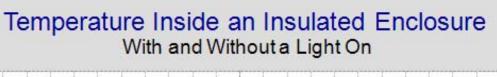
## Test Results – Envelope Configuration 3



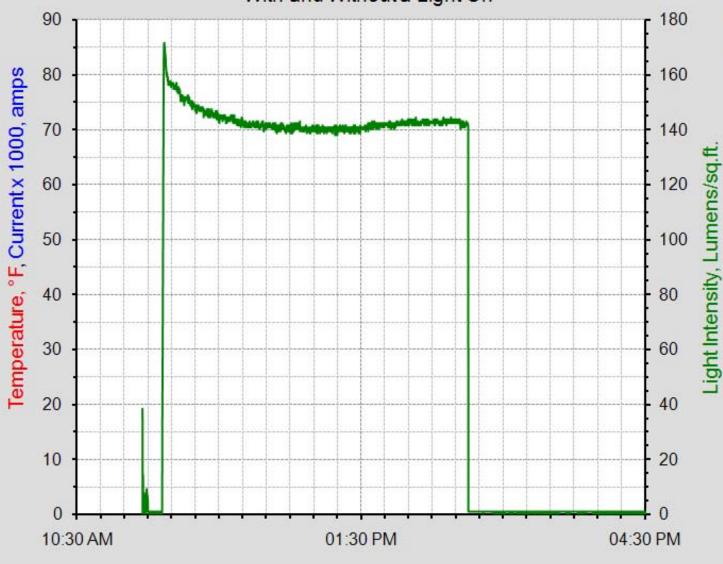






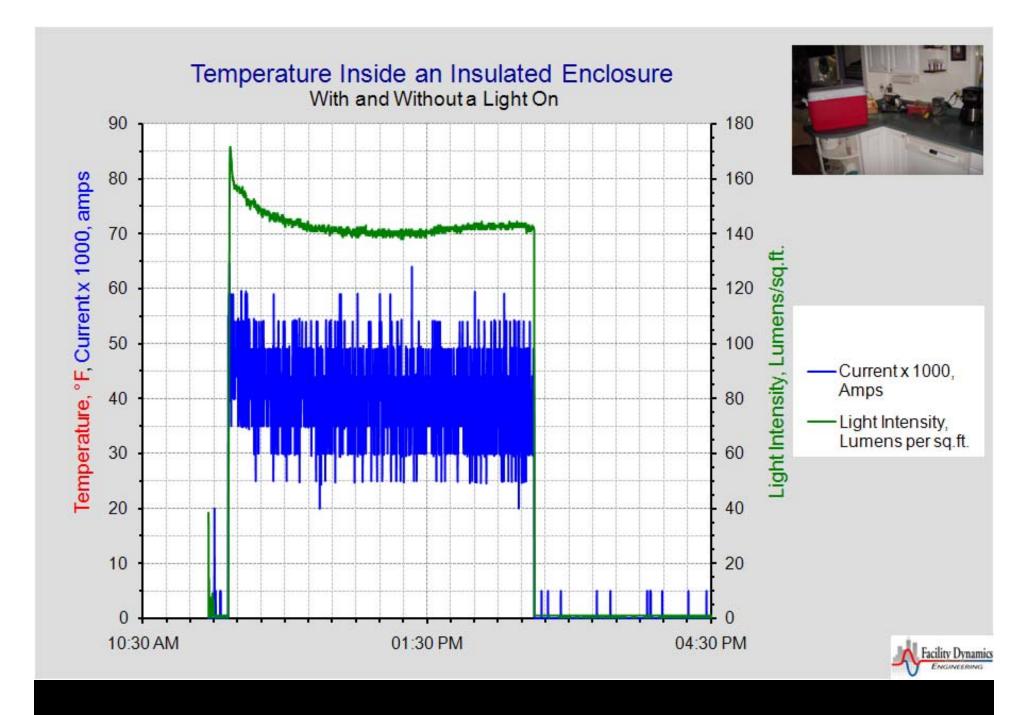


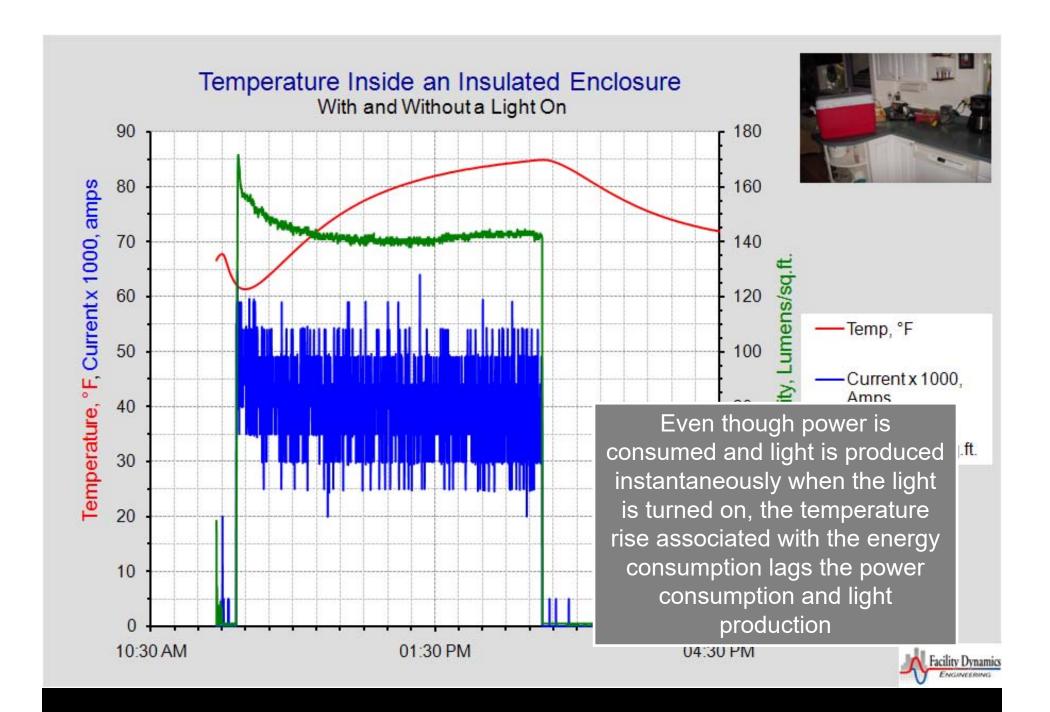




 Light Intensity, Lumens per sq.ft.



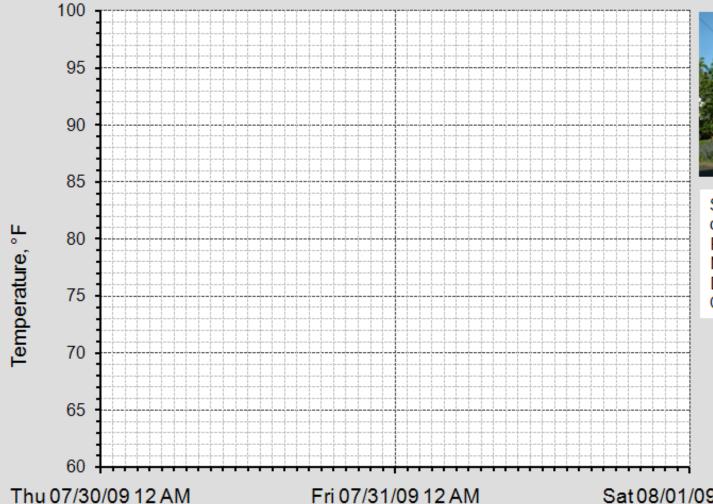






#### 8560 North Buchanan, Portland, OR Summer Thermal Response

Portand 0.4% Cooling Design Condition - 90/67 °Ft<sub>db</sub>/t<sub>wb</sub>, 22°F Daily Range





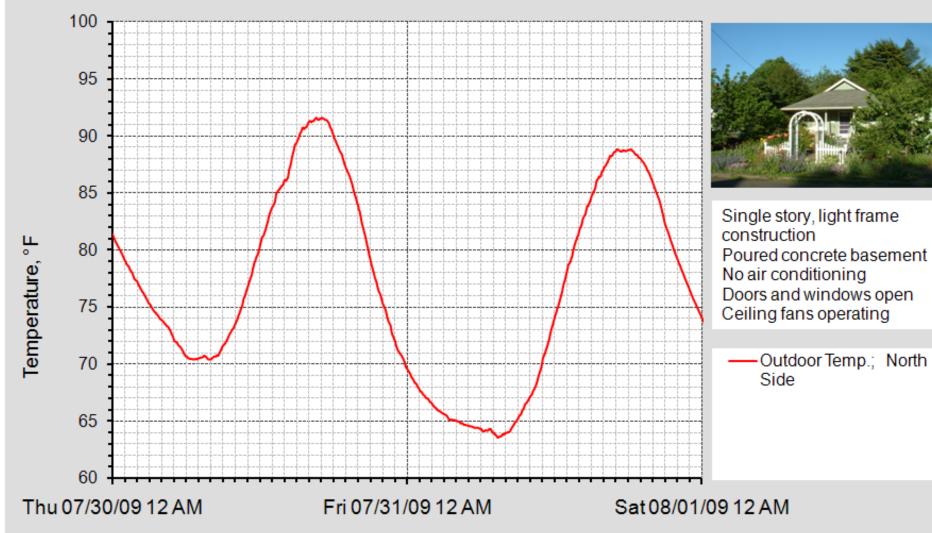
Single story, light frame construction Poured concrete basement No air conditioning Doors and windows open Ceiling fans operating

Sat 08/01/09 12 AM



#### 8560 North Buchanan, Portland, OR Summer Thermal Response

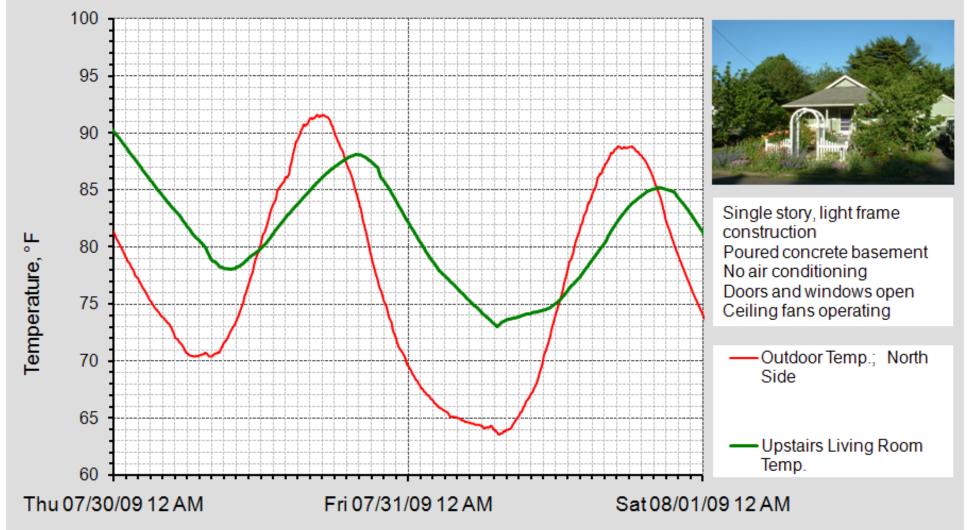
Portand 0.4% Cooling Design Condition - 90/67 °Ft<sub>db</sub>/t<sub>wb</sub>, 22°F Daily Range





#### 8560 North Buchanan, Portland, OR Summer Thermal Response

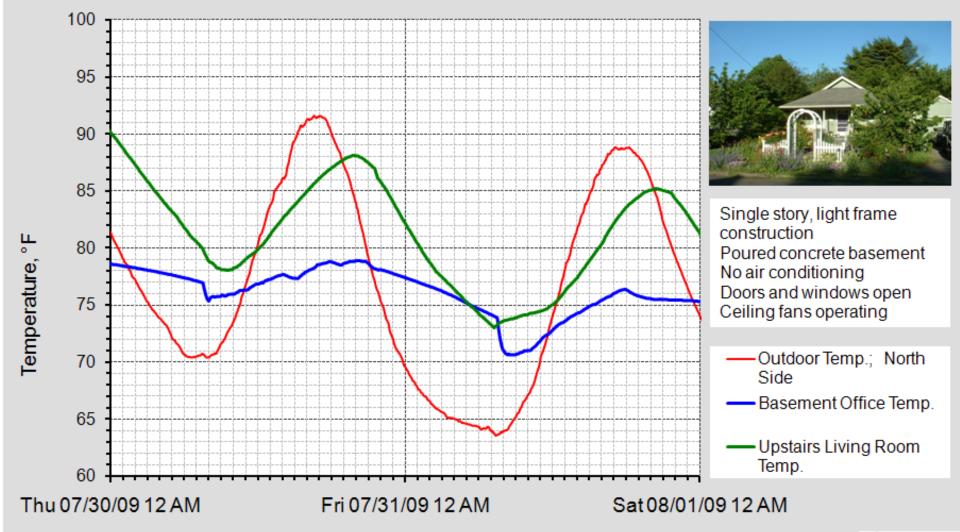
Portand 0.4% Cooling Design Condition - 90/67 °Ft<sub>db</sub>/t<sub>wb</sub>, 22°F Daily Range



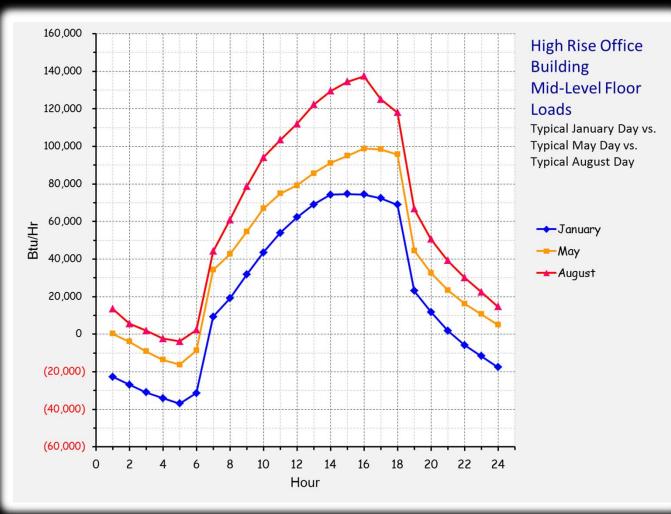


#### 8560 North Buchanan, Portland, OR Summer Thermal Response

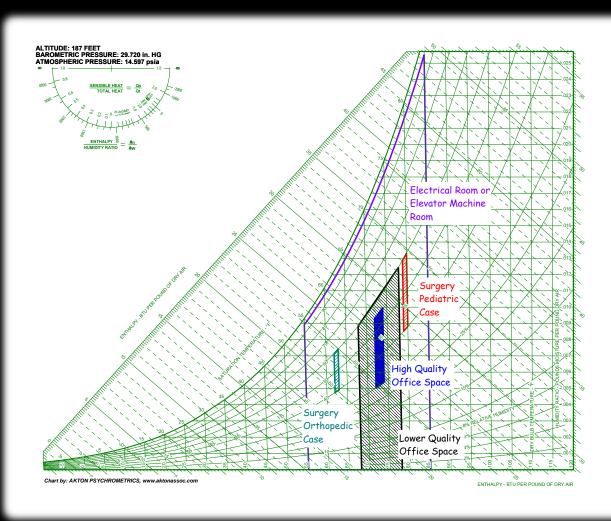
Portand 0.4% Cooling Design Condition - 90/67 °Ft<sub>db</sub>/t<sub>wb</sub>, 22°F Daily Range



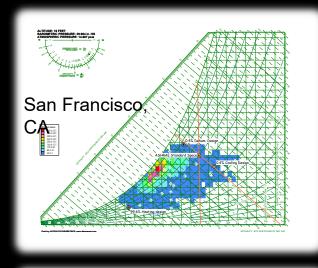


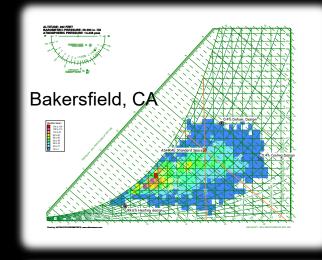


The Cooling Requirements Vary with Time of Day and Time of Year

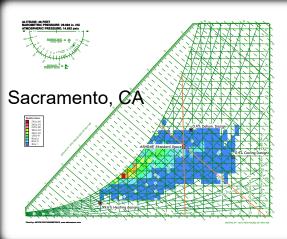


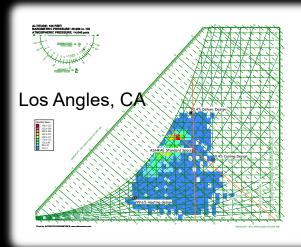
The Suitability of Outdoor Air for Cooling Varies with the Application

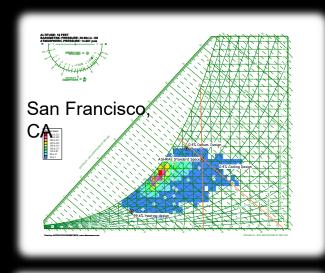


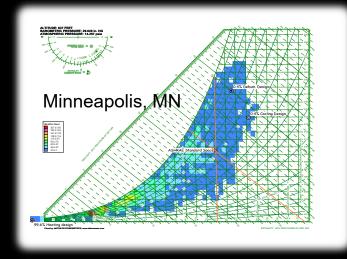


The Cooling
Requirements
Vary with
Location as
Does the
Suitability of
Outdoor Air for
Cooling

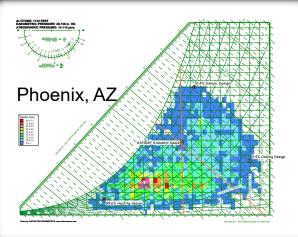


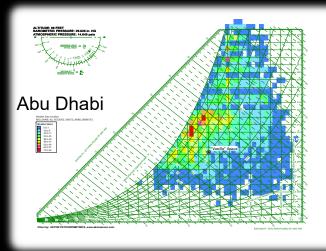


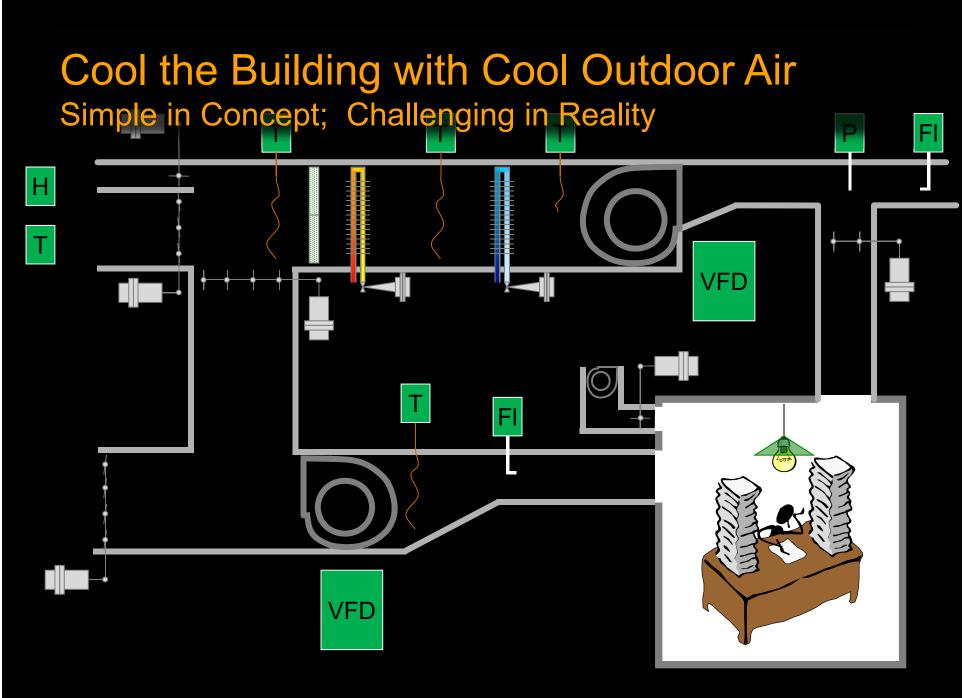


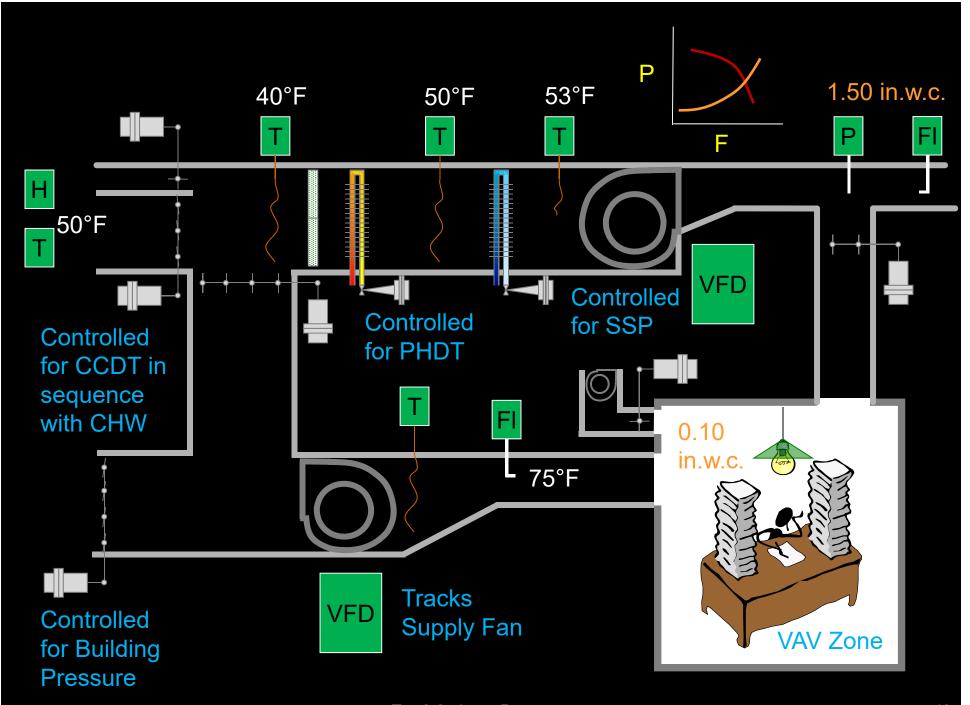


The Cooling
Requirements
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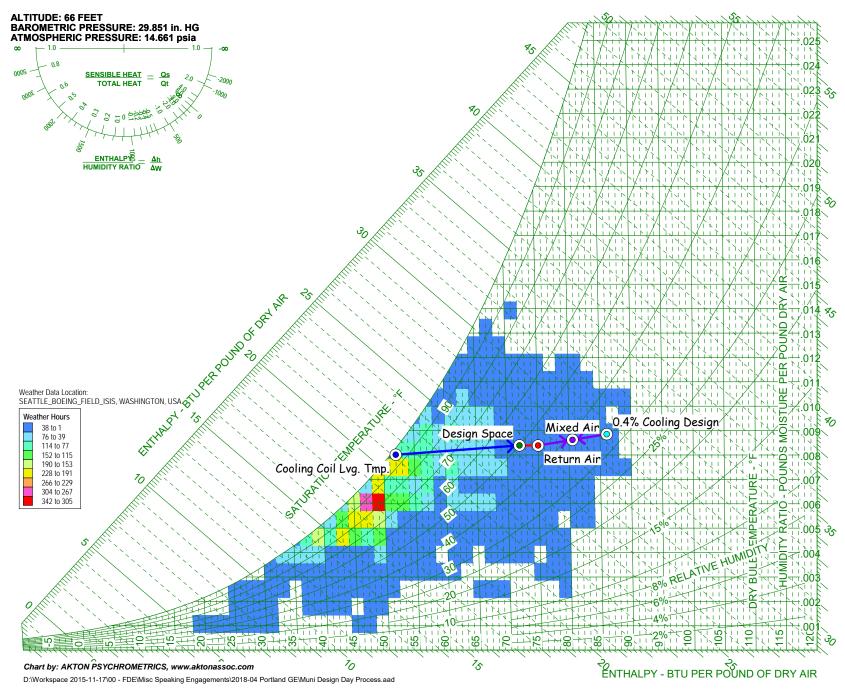




Aside from those things, it should not be too hard to get an HVAC system to work

### The Load Profile

The design day vs. reality



#### Load profile drivers

#### 1. The state of the air

$$v = \frac{1}{x_{a}} \left[ \left| \frac{RT}{p} \right| \bullet \frac{1}{a} \bullet \left( x_{a}^{2} A_{aa} + 2 x_{a} x_{w} A_{aw} - X_{a}^{3} A_{www} p \right) \beta \right]$$

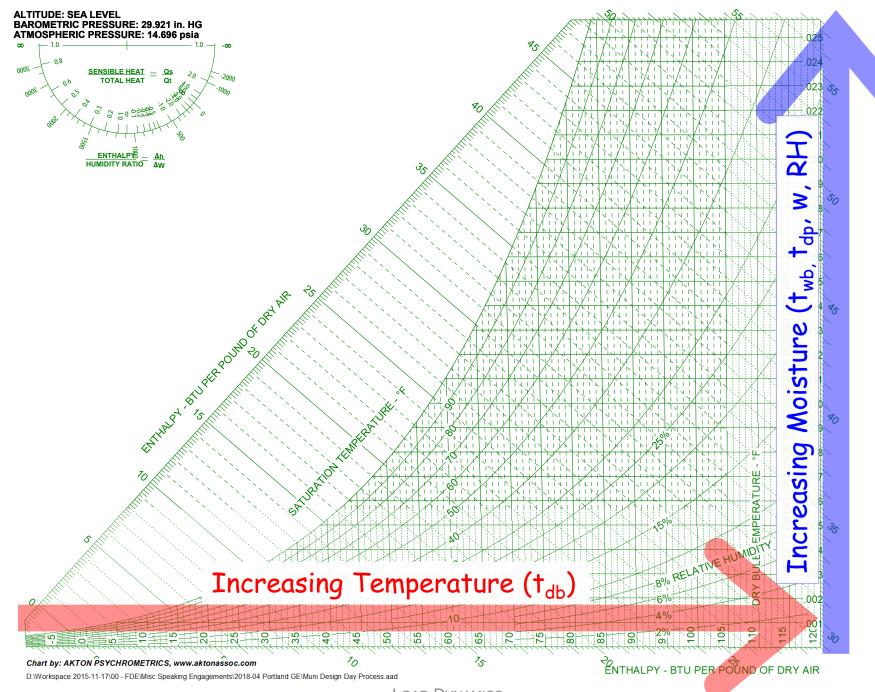
$$h = \left[ x_{a} h_{a}^{\circ} + \left( 0.62198 x_{w} h_{w}^{\circ} \right) \beta - \left( x_{a}^{2} B_{aa} + 2 x_{a} x_{w} B_{aw} + x_{w}^{2} B_{aw} + x_{w}^{2} B_{ww} \right) \bullet p\alpha - \frac{1}{2} x_{w}^{3} B_{www} p^{2} \alpha \right] \frac{1}{x_{a}} + \overline{h_{a}} W \overline{h_{w}}$$

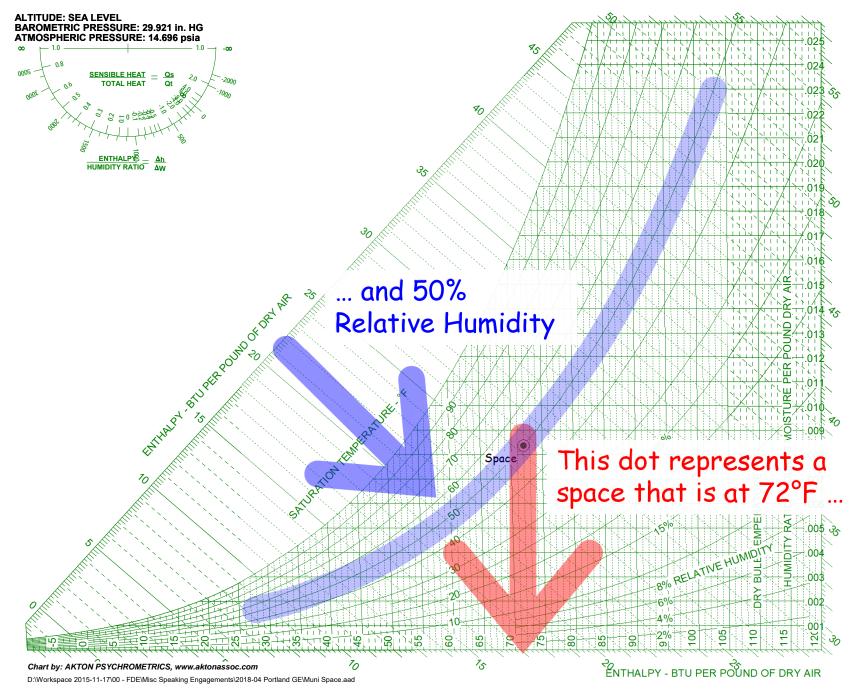
#### 2. The nature of the process occurring at the load

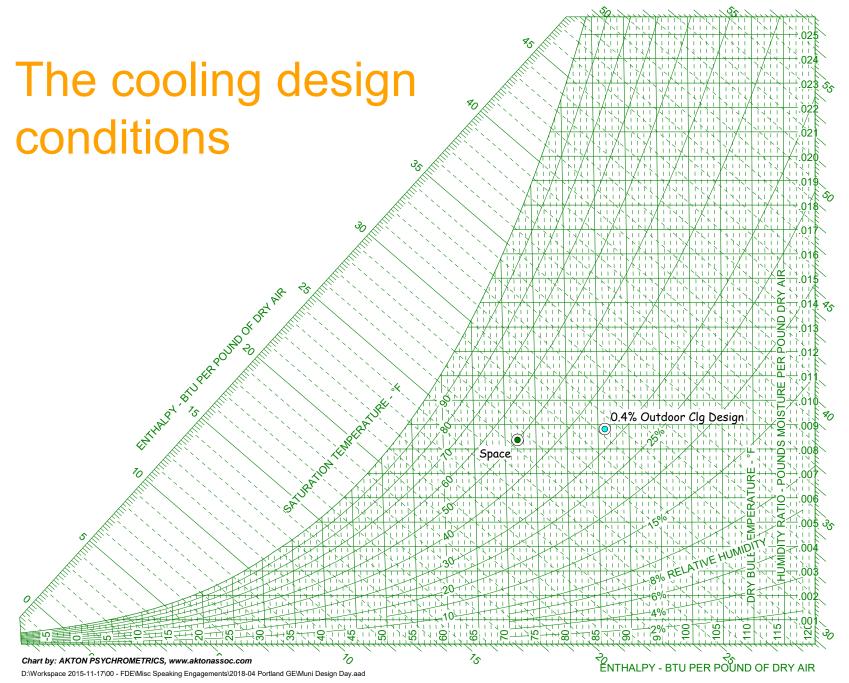
$$\bar{Q} + \sum_{1} \left[ \dot{m} \times \left( u_{1} + \frac{p_{1}v_{1}}{J} + \frac{z_{1}}{J} + \frac{V_{1}^{2}}{2gJ} \right) \right] = \frac{\bar{W}}{J} + \sum_{2} \left[ \dot{m} \times \left( u_{2} + \frac{p_{2}v_{2}}{J} + \frac{z_{2}}{J} + \frac{V_{2}^{2}}{2gJ} \right) \right]$$

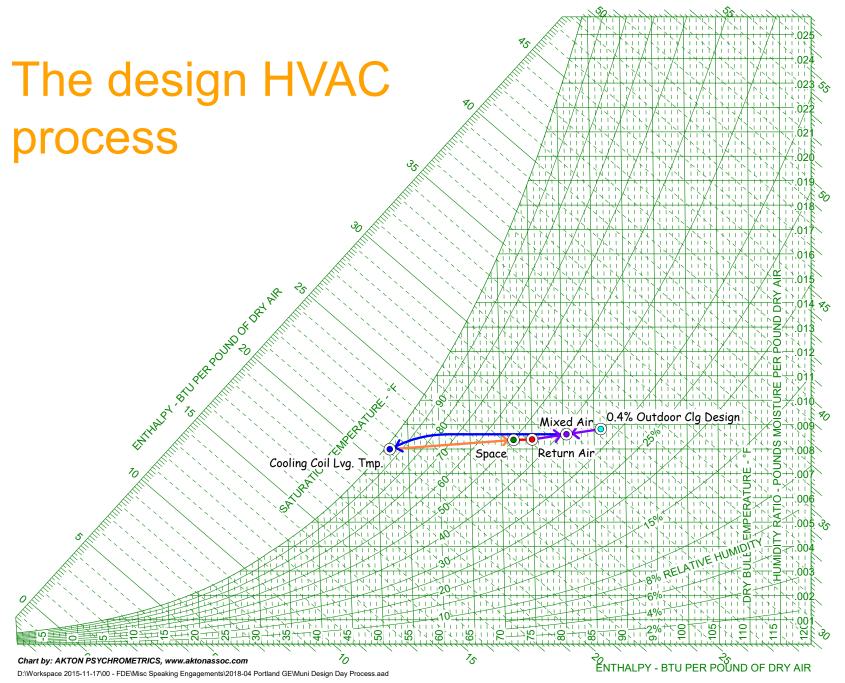
#### 3. The process design target

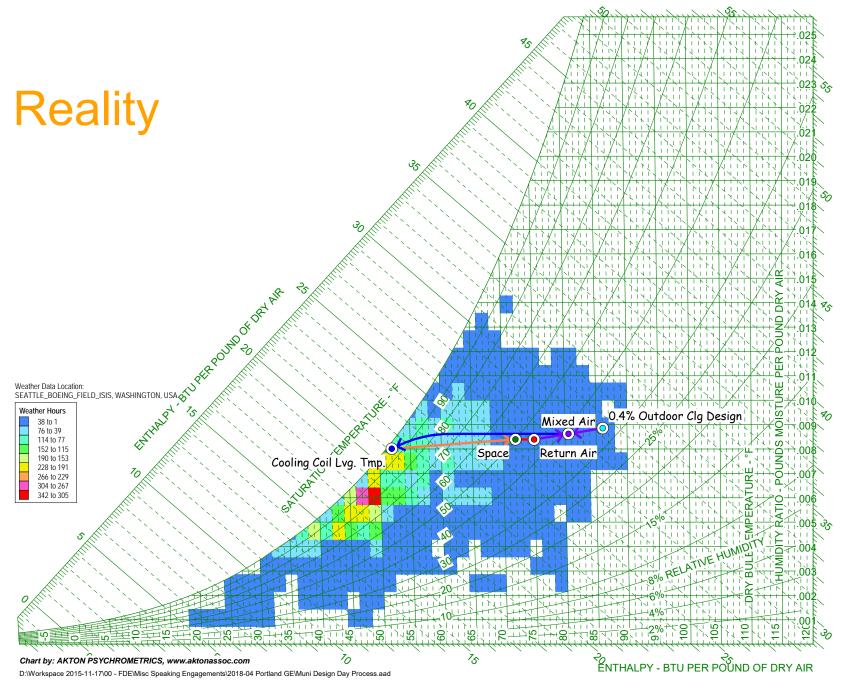
$$\begin{aligned} t_{db} &= 72.000 ^{\circ} \text{F, } t_{wb} = 60.064 ^{\circ} \text{F, } t_{dp} = 52.370 ^{\circ} \text{F, } h = 26.435 \text{ Btu/lb}_{\text{m}}, \\ w &= 58.73 \text{ grains}_{\text{H}_2\text{O}} / \text{lb}_{\text{m}_{\text{DA}}}, \text{ RH} = 50.000, \upsilon = 13.611 \text{ ft}^3 / \text{lb}_{\text{m}}, \rho = .0741 \text{ lb}_{\text{m}} / \text{ft}^3 \end{aligned}$$











## Reality

The space temperature will not move but the humidity will drop if it is dry outside

ing Coil Lvg. 1mp.

The cooling coil leaving condition dot will be moved around by HVAC optimization strategies like discharge temperature reset

The mixed air temperature will be moved around by the economizer control process and ventilation requirements and will always be between the outdoor temperature and return temperature

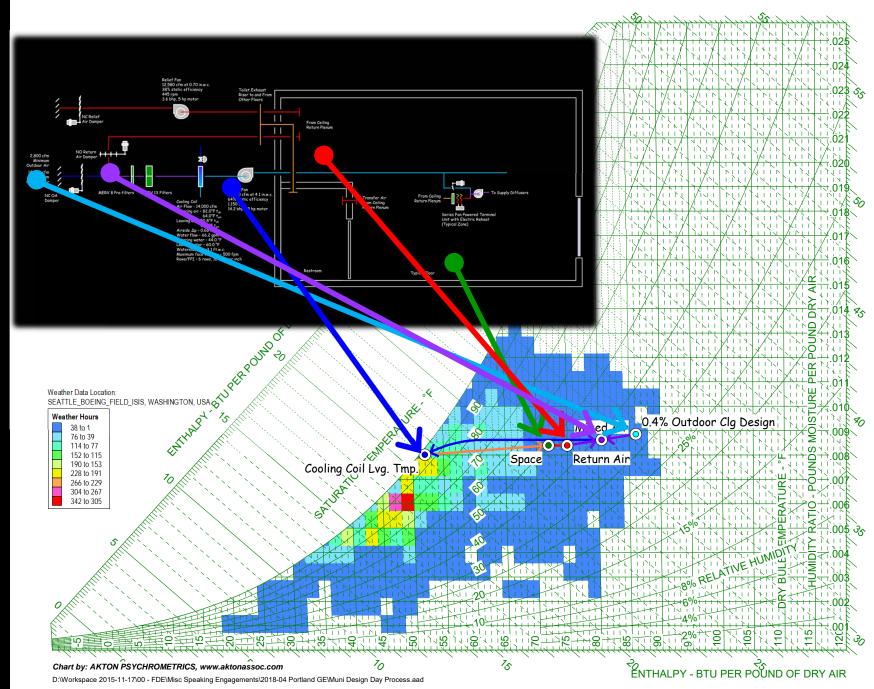
The outdoor air condition dot could be an any of the colored squares



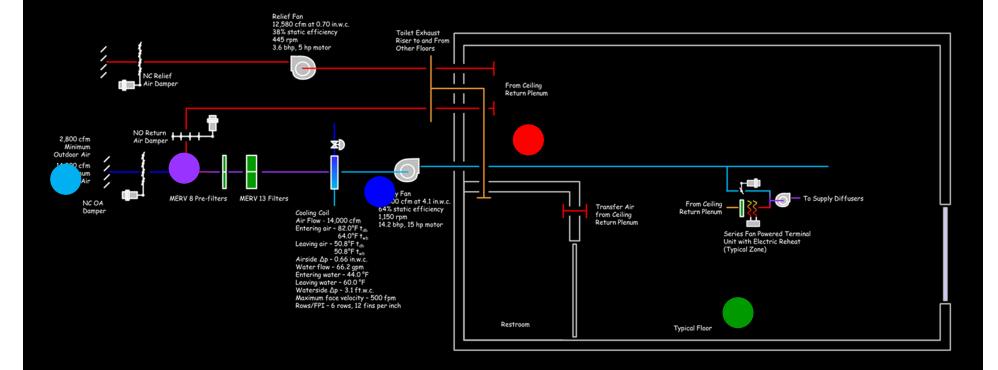
The return temperature will move a little bit depending on the space sensible load and the humidity will drop if it is dry outside

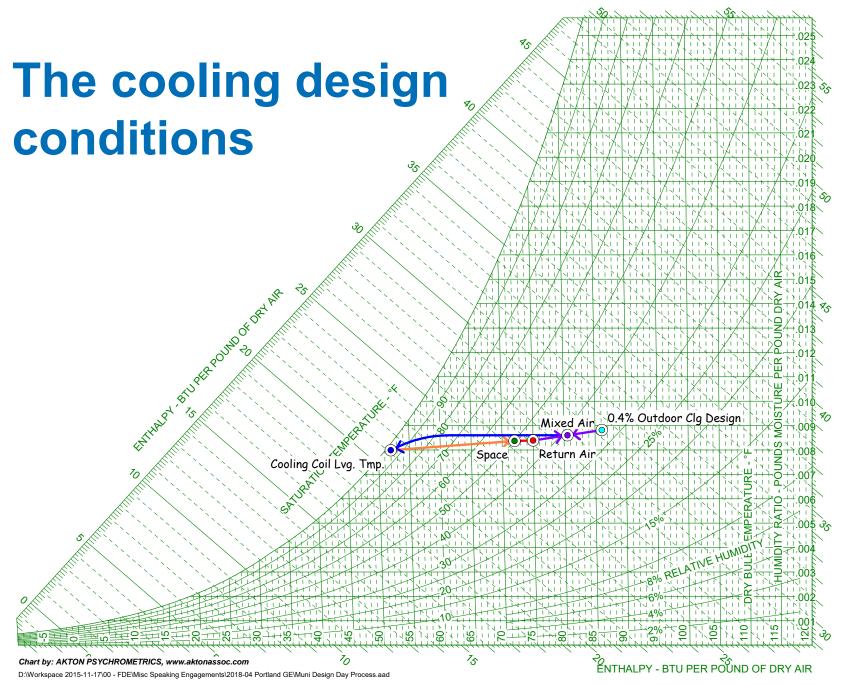
Mixed in

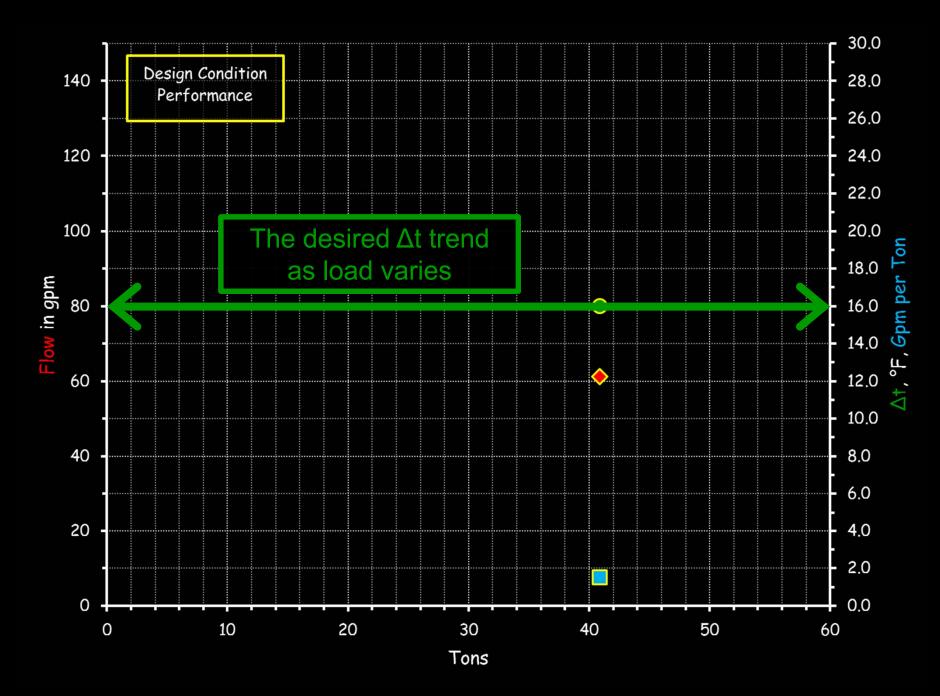
Return Air

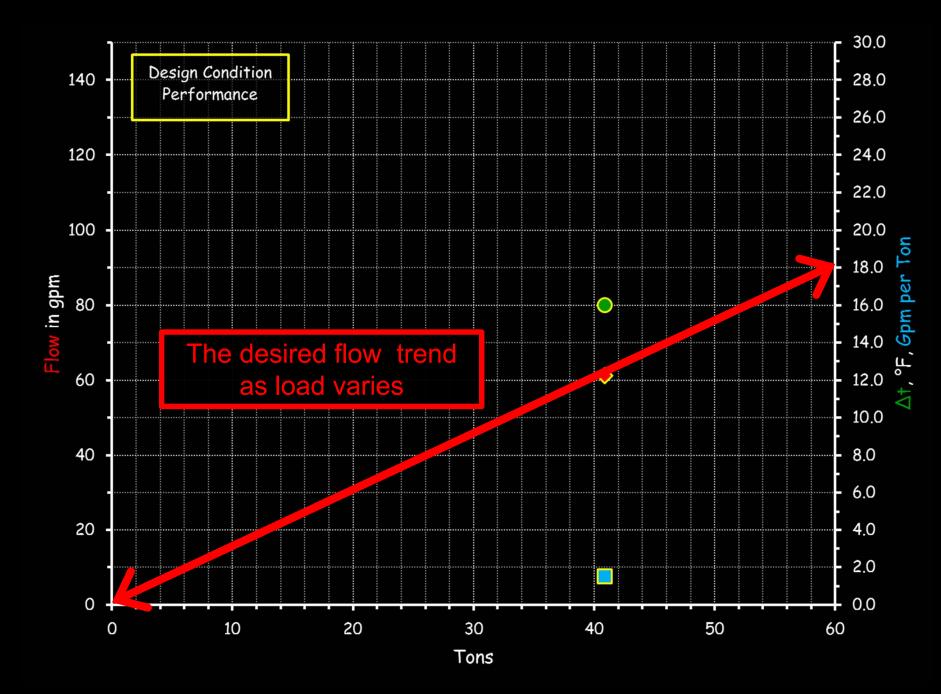


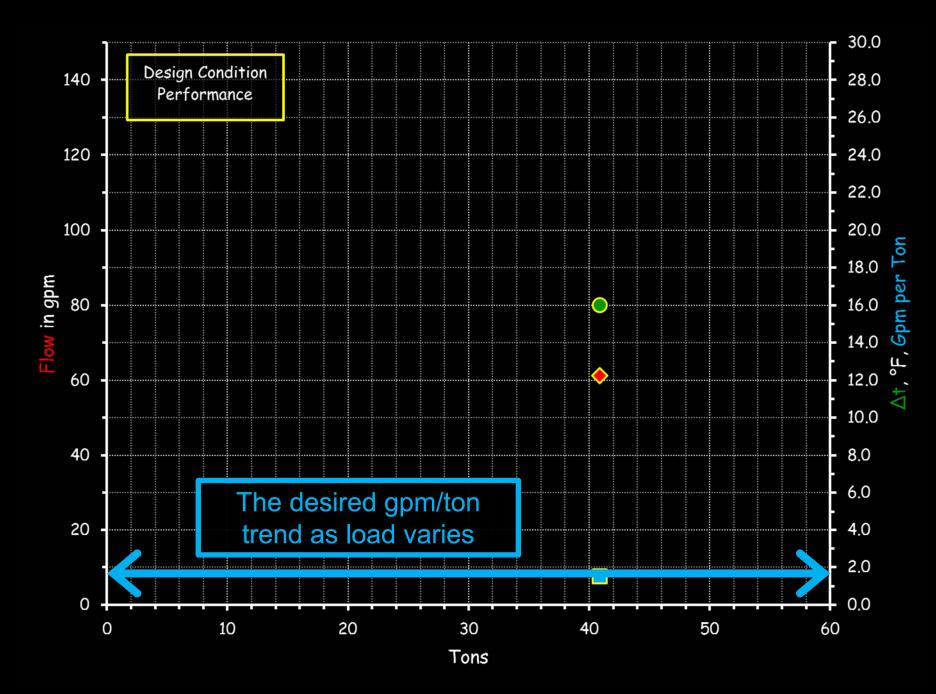
# The mixed air condition is the cooling coil entering condition

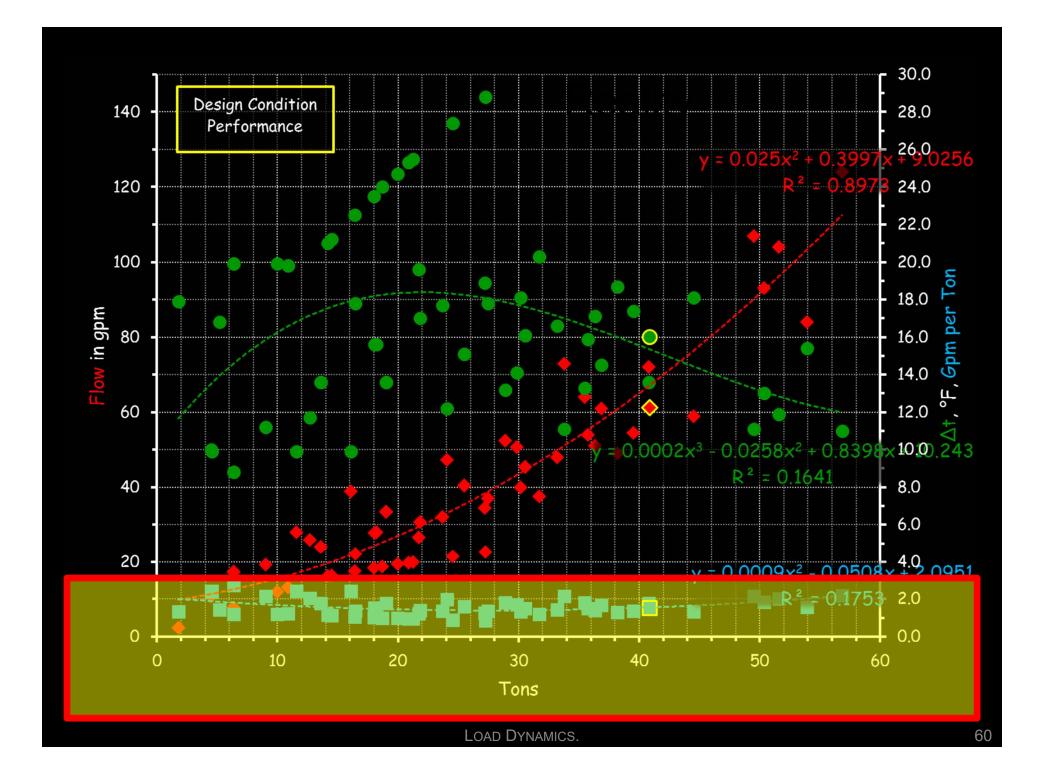


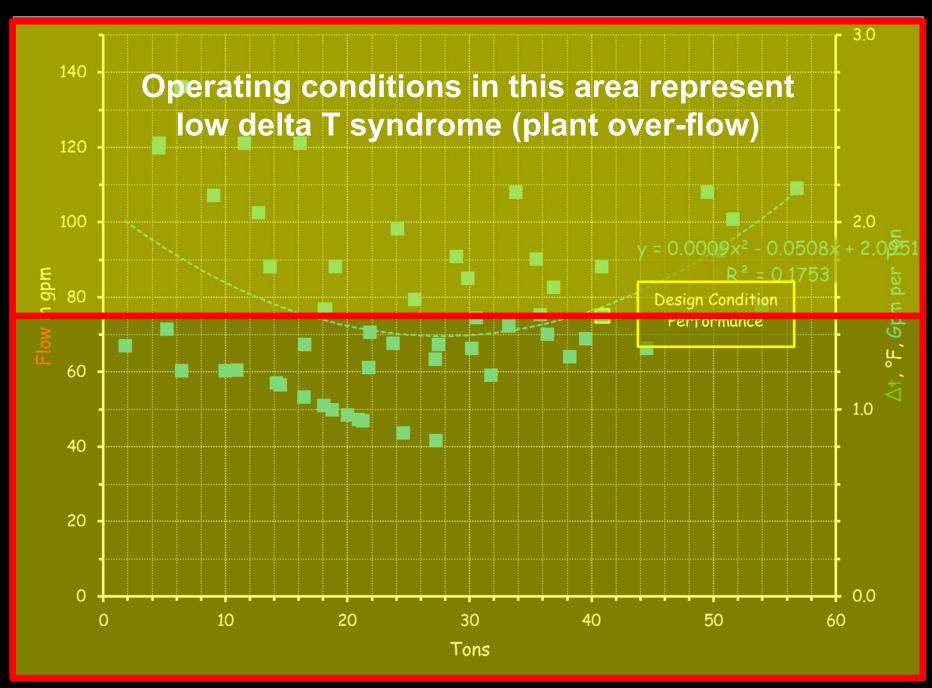






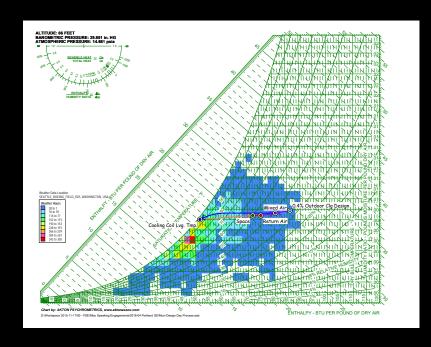


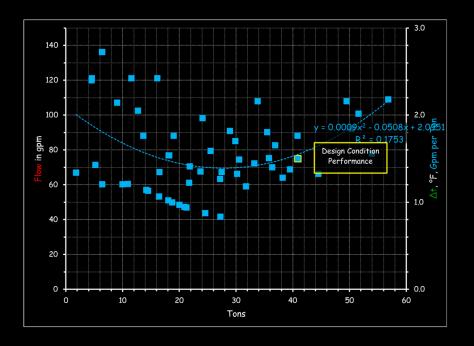




#### Load profiles and performance vary with climate

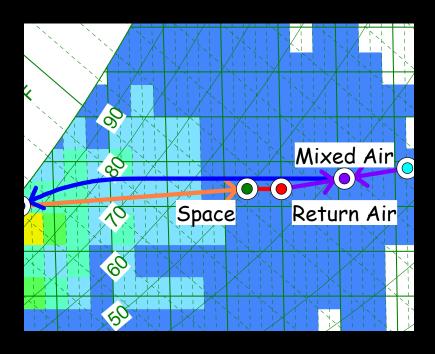
The seasonal and daily load profile seen by our building systems will vary a lot due to the nature of the climate and the performance characteristics of the equipment dealing with the climate.





### Load profiles and performance vary with climate

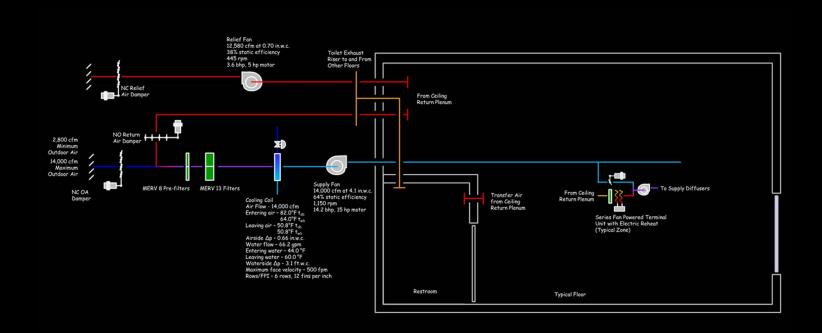
But the built environment served by our building systems needs to remain clean, safe, comfortable and productive, no matter what.





# Equipment performance must follow load profile

Selecting, controlling and tuning the systems to follow the seasonal and daily load profile is a very important part of the over-all design, commissioning and operation process



## The control system's crucial role



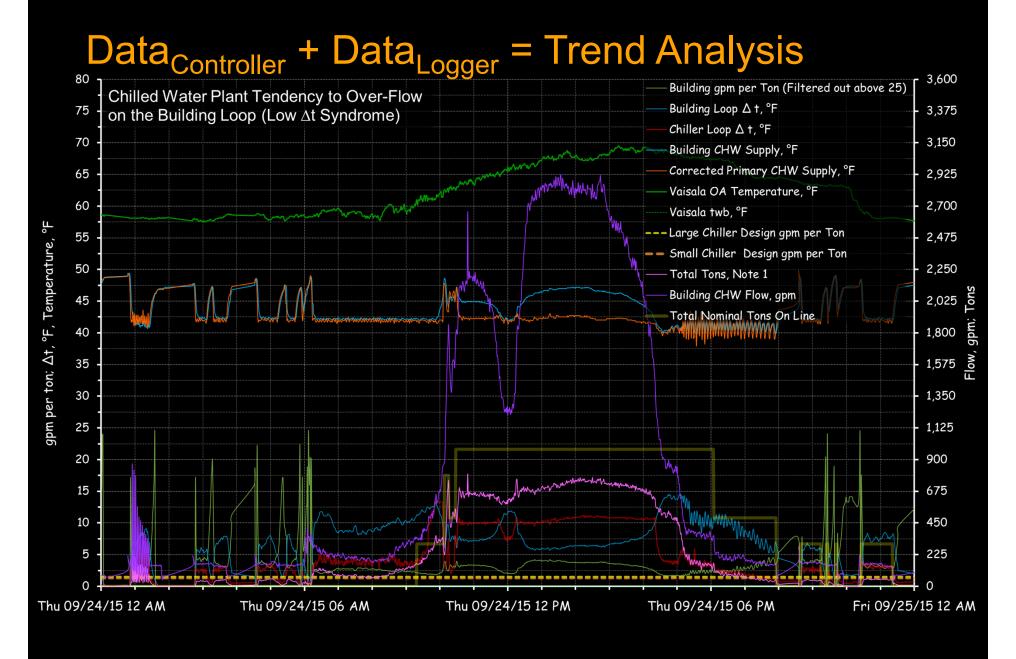
- Ensures systems perform as intended
- Manages system dynamics associated with load profile variations
- Supports functional testing
- Supports data logging and trending
- Supports persistence
- Informs future decisions

### Data loggers

Data loggers supplement the control systems trending capabilities

- Potential for faster sampling rates
- Pick up data where points are missing in the control system



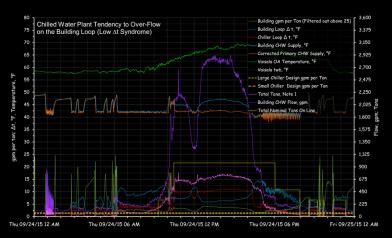


## Trend analysis + Testing = A building dialog









### Example of a load profile dialog



#### FADE IN:

EXT. EARLY – MORNING

 Cx provider with tool kit enters building and is greeted by the operating staff and a project manager

PROJECT ENGINEER (To Operating Team)

 Our Cx provider has an idea about how to size the chillers for our new plant and would like to see what we have currently

#### CHIEF ENGINEER

Sure, let's head up and take a look around

FADE TO CHILLER PLANT:



Pump Identification 🏶	P14-3 St	and-Alone (Discharge	Full Open)	P14-3 Fu	III Open (Pumping th	rough CH-3)
Service Area	Pri	mary CHW through Ch	iller 2	Pri	mary CHW through C	hiller 2
Physical Location of Unit	14th Floor Mechanical Room			14	th Floor Mechanical I	Room
Pump Information:	Design	Submitted/TAB	Actual	Design	Submitted/TAB	Actual
Manufacturer:			Paco			Paco
Model #:			29-60151859001			29-60151859001
Serial #:						
Part / Catalog #:			KP 6015, 6x8x12			KP 6015, 6x8x12
Nameplate GPM:			1,460.0			1,460.0
Actual Flow (GPM)			1,650.0			1,520.0
Nameplate Head (Ft):			50.0			50.0
Differential Pressure (Feet Hd)		8	50.6			54.5
Nameplate HP:			25.0			25.0
BHP:		33	24.5			23.8
Nameplate RPM:			1,150			1,150
Actual RPM:			1,181		31	1,181
Listed Impeller Diameter:			11.9			11.9
Actual Diameter (Tested):		33	12.1		10	12.1
Manual Control Information:						
Control Type:	Manual Isolation Valve			Manual Isolation Valve		
Manufacturer:						
Model:						
Device Adjustment Position:		§	100%		33	100%
Differential Pressure (Feet Hd)						
Control Information						
Controlled Medium:	Not Applicable			Not Applicable		
Control Type:						
Setpoint (BAS / Local Controller / FDE Measured):						
Final Controlled Device Position (Hz/%Open, etc.):						
Motor Data: Nameplate / Operational						
Manufacturer:		GE			GE	
HP / Efficiency / kW:	25.0	93.6%	Not Listed	25.0	93.6%	Not Listed
BHP Calc'd Meas'd Values / BHP VFD kW / VFD kW	23.6	Not Applicable	Not Applicable	23.5	Not Applicable	Not Applicable
Nameplate RPM / Measured	1.180	1.181		1.180	1.181	фрисион
Nameplate Volts:	,200	460			460	
Voltage (VFD Display)	481	483	476	480	482	477
Nameplate Amperage:		30.4			30.4	
Amperage (VFD Display)	29.8	28.2	30.3	29.9	28.0	29.9
SFA:	Not Listed			Not Listed		
SF:	1.15			1.15		
Frame:	324T			324T		
		2241			3241	
Notes:						
notes.						1



#### **CX PROVIDER**

questions.

Then I bet the building knows how big the chillers need to be.

We just need to ask it the right

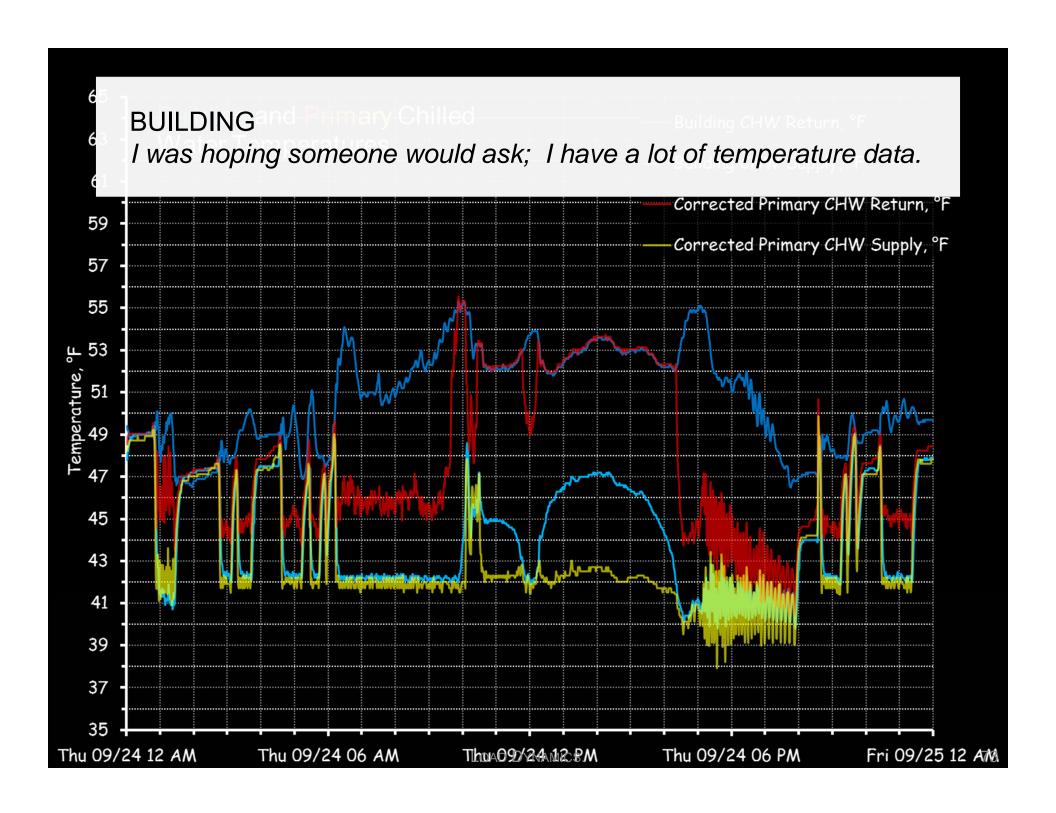
### CHIEF ENGINEER

How will we do that?

#### **CX PROVIDER**

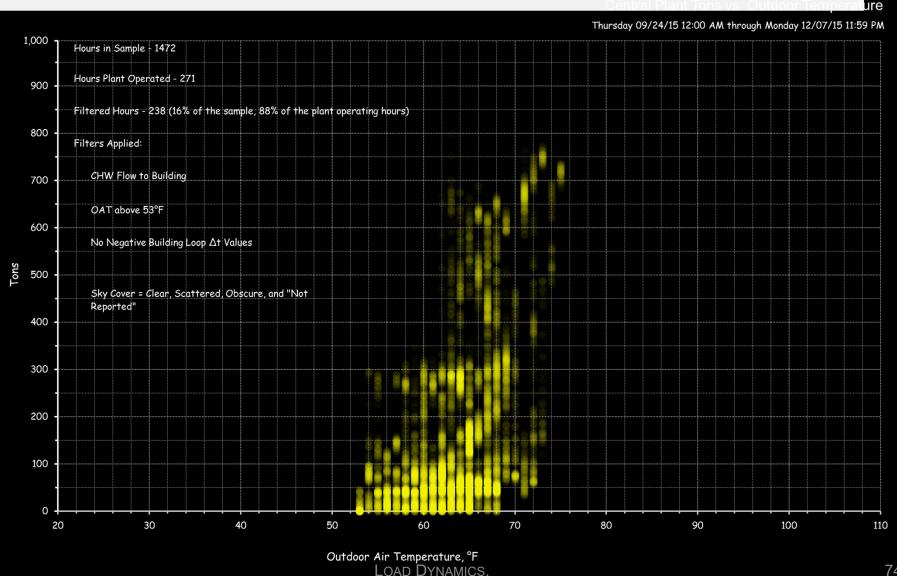
With functional testing, trending, and data logging.





## **BUILDING:**

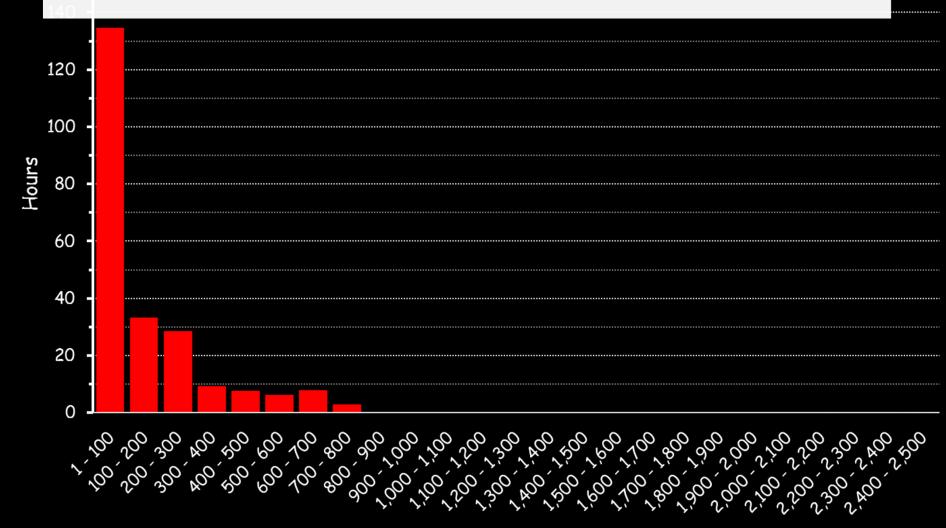
But I am afraid I only have a couple of months of flow and tonnage data. My flow meter was broken for a while.



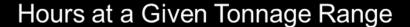


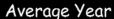
CX PROVIDER:

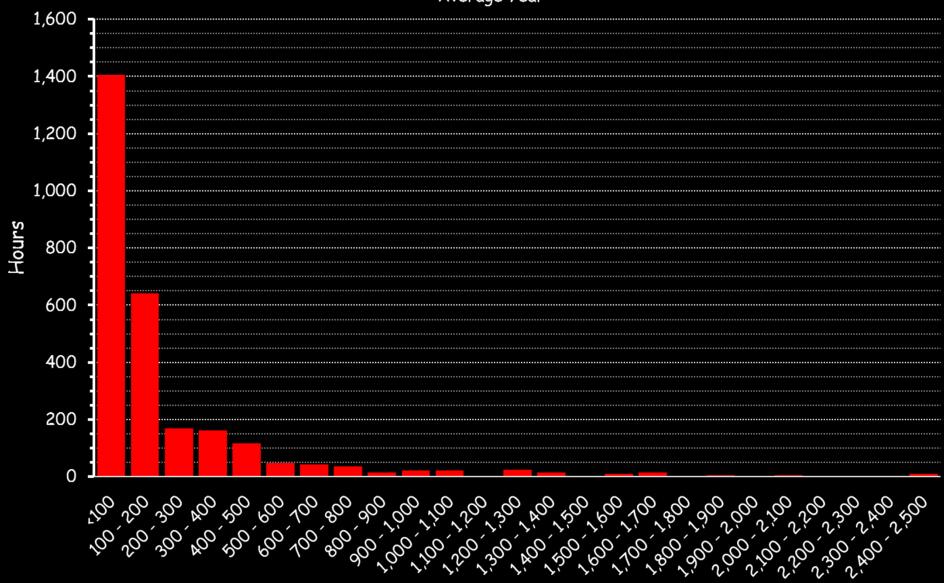
That's O.K., you've given me enough to start with ...



Tonnage Range

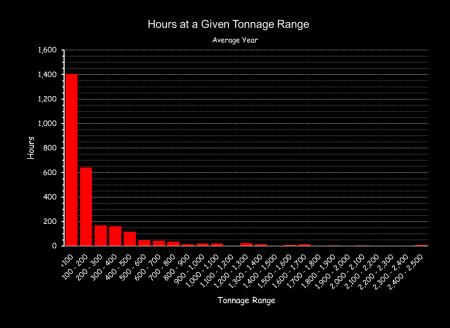






Tonnage Range

## The design evolves and is reviewed



**FADE OUT:** 

FADE IN TIME PASSING MUSIC FADE IN CX PROVIDER DOING DESIGN REVIEW ON THE NEW CENTRAL PLANT DESIGN

## **BUILDING:**

I'm happy to see the design team paid attention to my suggestion about equipment sizes and turn down requirements.

		.,	.,
KW/TON	0.554	0.470	0.470

LUCATION		MECH KW	MECH KM	WECH KM
SERVES		CLG WATER	CLG WATER	SEO WATER
CAPACITY	TONS	300.0		1.000.0
	KW/TON	0.554	0.470	0.470
	COP			
COMPRESSOR	TYPE	CNTFGL	CNTFGL	CNTFGL
	QUANTITY: NO	2	3	3
EVAPORATOR	FLOW: GPM	450	1,500	1,500
	EWT: F	59	59	59
	LWT: F	43	43	43
	PD: FT HD	11	18	18
	FOULING FACTOR	0.00010	0.00010	0.00010
CONDENSER	FLOW: GPM	850	2,800	2,800
	EWT: F	86	86	86
	LWT: F	76	76	76
	PD: FT HD	15	16	16
	FOULING FACTOR	0.00025	0.00025	0.00025
REFRIGERANT	TYPE	R-134A	R-134A	R-134A
	CHARGE: LBS	895	2851	2851
ELECTRICAL	VOLT/PHASE	460/3	460/3	460/3
	TOTAL KW	163.3	470.4	470.4
	MCA	261	518 [3]	518 [3]
	MOP	350	724 [3]	724 [3]
	SCCR: AMPS	100,000	100,000	100,000
OPER WEIGHT	WEIGHT: LBS	10,000	35,000	35,000
BASIS OF DESIGN	MANUFACTURER	SMARDT	SMARDT	SMARDT
	MODEL	WA095.2H	WV400.3U	WV400.3U
	NOTES	[1, 2, 4, 6]	[1, 2, 4, 6]	[1, 2, 4, 6]

PROVIDE ALL CHILLERS FROM ONE MANUFACTURER.

#### NOTES:

- 1. SINGLE POINT CONNECTION, REFER TO ELECTRICAL DRAWINGS.
- 2. MAGNETIC BEARING, OIL-LESS COMPRESSORS.
- 3. RATINGS PER COMPRESSOR.
- PROVIDE ONE SPARE COMPRESSOR FOR EACH SIZE USED IN THE NOMINAL 300 TON AND 1000 TON CHILLERS. DELIVER AT END OF WARRANTY PERIOD – ALTERNATE BID ITEM.
- 5. PROVIDE 5 YEAR WARRANTY ALTERNATE BID ITEM.
- PROVIDE MARINE BOXES AT ENDS WITH PIPING CONNECTIONS (300 LB PRESSURE CLASS ON EVAPORATOR) AND HINGED ACCESS AT ALL ENDS.



### **BUILDING:**

I think I will need to run some pumps and cooling towers when I run those new chillers. Will that impact how you would sequence them?

PUMPS - H	YDRONIC						
MARK		P14-1	P14-2	P14-3	P14-4	P14-5	P14-6
LOCATION		MECH RM					
SERVES		CHILLED WTR	CHILLED WTR	CHILLED WTR	COND WTR	COND WTR	COND WTR
CAPACITY	FLOW: GPM	500	1,500	1,500	900	3,500	3,500
	TDH: FT	120	160	160	60	60	60
	EFFICIENCY: %	75	79	79	67	74	74
ТУРЕ	DESCRIPTION	VIL	VIL	VIL	VIL	VIL	VIL
	MOTOR RPM	1,800	1,800	1,800	1,800	1,800	1,800
	MAX BHP	27.00	87.00	87.00	21.00	70.00	70.00
	SUCT CONN: IN	6	8	8	8	12	12
	DISCH CONN: IN	6	8	8	8	12	12
	IMP DIA: IN	11.20	13.26	13.26	8.34	10.00	10.00
ELECTRICAL	VOLT/PHASE	460/3	460/3	460/3	460/3	460/3	460/3
	MOTOR HP	40	100	100	25	75	75
	SCCR: AMPS	35,000	65,000	65,000	14,000	35,000	35,000
OPER WEIGHT	WEIGHT: LBS	1,050	2,150	2,150	950	2,600	2,600
BASIS OF DESIGN	MANUFACTURER	PACO	PACO	PACO	PACO	PACO	PACO
	MODEL	VLS 6x6x11.5	VLS 8X8X15	VLS 8X8X15	VLS 6x6x11.5	VLS 12x12x13	VLS 12x12x13
	NOTES	[1, 2, 3, 4]	[1, 2, 3, 4]	[1, 2, 3, 4]	[1, 2, 3, 4]	[1, 2, 3, 4]	[1, 2, 3, 4]

PROVIDE ALL PUMPS FROM ONE MANUFACTURER.

#### NOTES

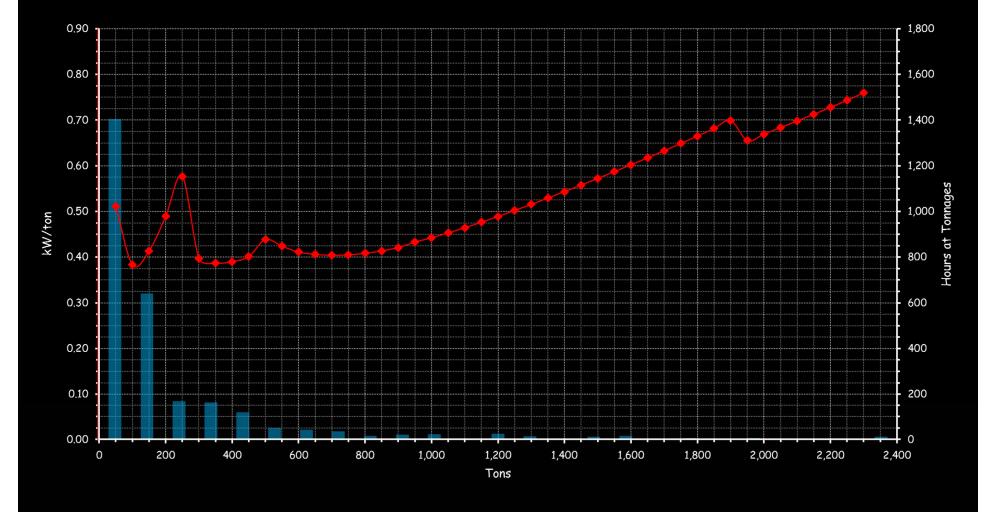
- 1. REFER TO ELECTRICAL DRAWINGS FOR DISCONNECT SWITCH.
- 2. PROVIDE WITH VARIABLE FREQUENCY DRIVE AND SUCTION DIFFUSER.
- 3. MOUNT PUMP ON SPRING ISOLATED CONCRETE INERTIA BASE; OPER WEIGHT DOES NOT INCLUDE INERTIA BASE.
- 4. PROVIDE ALL PUMPS WITH SUCTION DIFFUSERS; 300 LB PRESSURE CLASS ON CHILLED WATER PUMPS.

COOLING TOWERS				
MARK		CT-1A	CT-1B	
LOCATION		ROOF	ROOF	
SERVES		CHILLERS	CHILLERS	
TYPE	AIRFLOW CONFIG	IND DRAFT	IND DRAFT	
	DISCHARGE	VERTICAL	VERTICAL	
	CELLS	2	2	
CAPACITY [1]	HEAT REJ: TONS	1,185	1,185	
	FLOW: GPM	3,450	3,450	
	AMBIENT WB: F	66	66	
	EWT: F	86	86	
	LWT: F	76	76	
	PD: FT HD	12	12	
FAN	TYPE	SILENT PROP	SILENT PROP	
	FANS: NO	2	2	
	AIRFLOW: CFM	268,800	268,800	
	ESP: IN WG	-	_	
	TOTAL MOTOR HP	60	60	
	PONY MOTOR HP	-	_	
	VOLT/PHASE	460/3	460/3	
BASIN HEATER	HEATERS	_	_	
	CAPACITY: KW	-	-	
	VOLT/PHASE	460/3	460/3	
ELECTRICAL	SCCR: AMPS	14,000	14,000	
OPER WEIGHT	WEIGHT: LBS	43,780	43,780	
BASIS OF DESIGN	MANUFACTURER	EVAPCO	EVAPCO	
	MODEL	UT-224-418	UT-224-418	
	NOTES	[2-7]	[2-7]	
PROVIDE ALL COOLING TOWERS FROM ONE MANUFACTURER.				

PROVIDE ALL COOLING TOWERS FROM ONE MANUFACTURER.

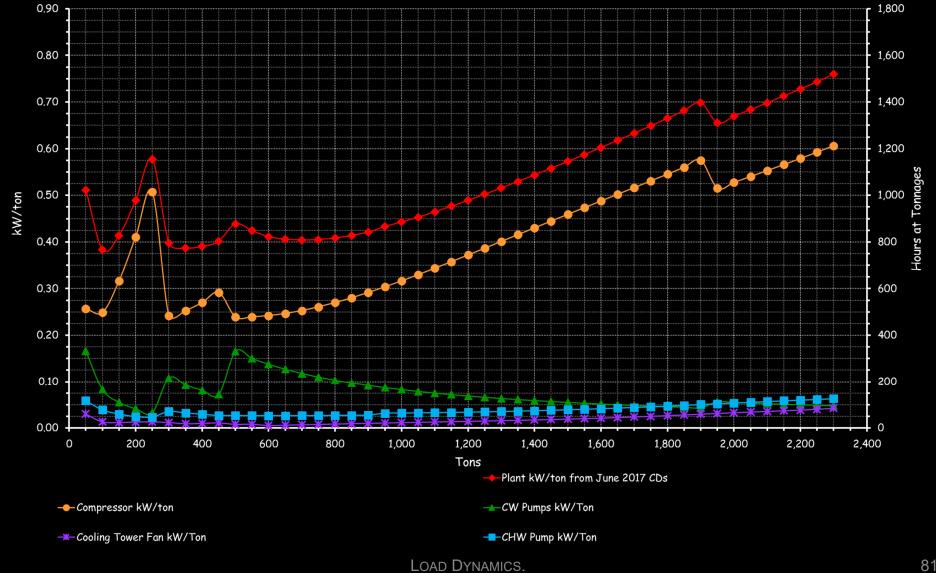
#### NOTE:

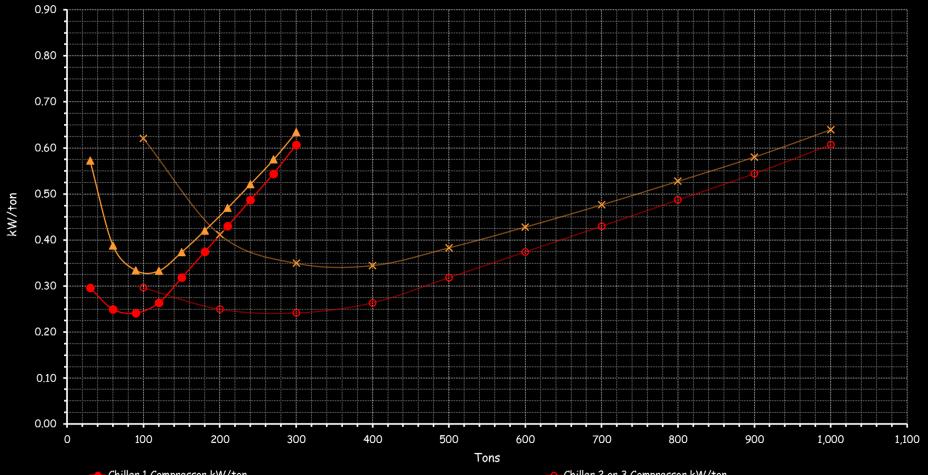
- 1. CAPACITIES BASED ON WATER.
- 2. REFER TO ELECTRICAL DRAWINGS FOR MOTOR STARTER AND DISCONNECT SWITCH.
- 3. PROVIDE WITH VIBRATION CUTOUT SWITCH.
- 4. PROVIDE WITH VARIABLE SPEED DRIVE AND FAN MOTORS.
- 5. PROVIDE WITH VORTEX ELIMINATOR AND BOTTOM PIPING CONNECTIONS.
- 6. PROVIDE STAINLESS STEEL PAN AND SUMP SWEEP PIPING/NOZZLES.
- 7. PROVIDE WITH REMOVABLE MOTOR LIFTING DAVIT PER 2—CELL TOWER, AND LIFTING DAVIT MOUNTING CHANNEL ON EACH TOWER CELL.



Annual Hours at Tonnages Based on a Regression from Measured Data

---Plant kW/ton from June 2017 CDs





LOAD DYNAMICS.

--- Chiller 1 Compressor kW/ton

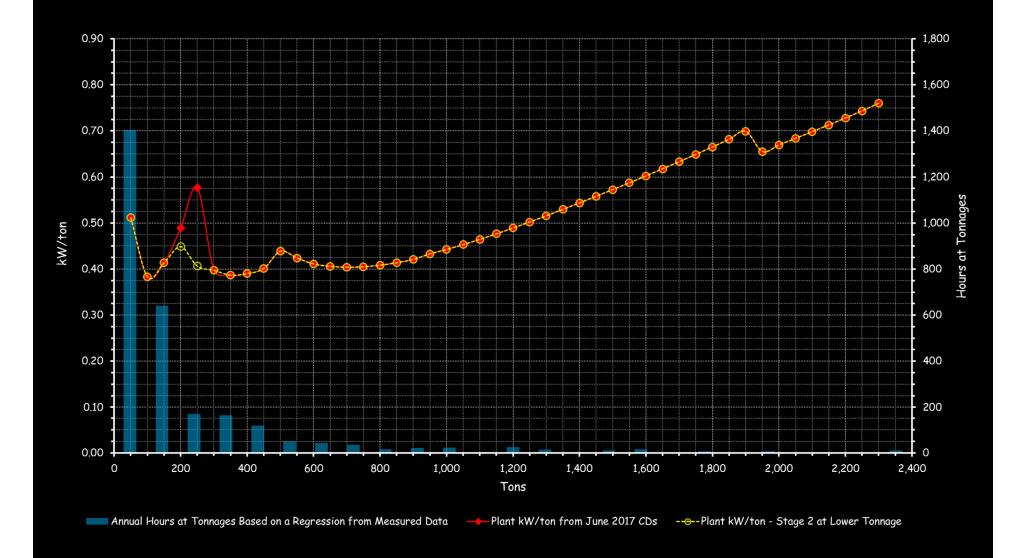
Chiller 1 Running with All Chillers kW/ton with CW Pumps

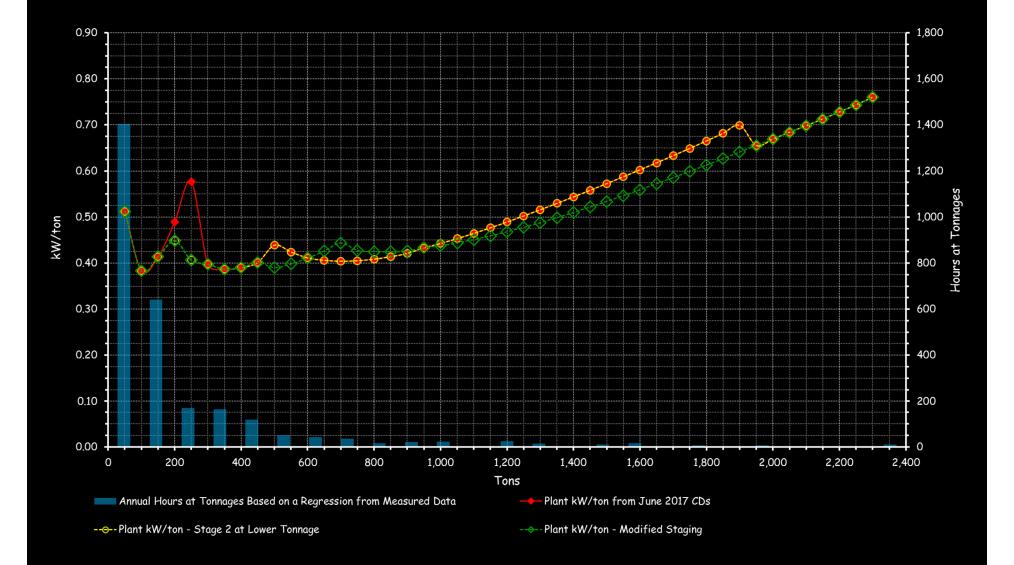
← Chiller 1 Running Alone kW/ton with CW Pump Chiller 1 Running with Chiller 2 or 3 kW/ton with CW Pumps Chiller 2 Running with Chiller 3 kW/ton with CW Pumps

--- Chiller 2 or 3 Compressor kW/ton

Chiller 2 or 3 Running with All Chillers kW/ton with CW Pumps

-X-Chiller 2 or 3 Running Alone kW/ton with CW Pump Chiller 2 or 3 Running with Chiller 1 kW/ton with CW Pumps

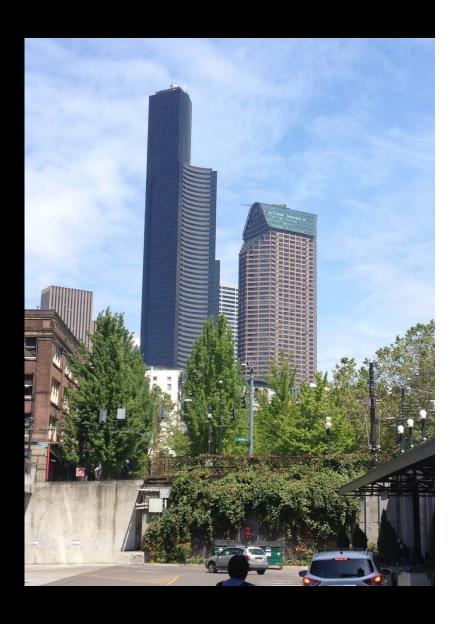


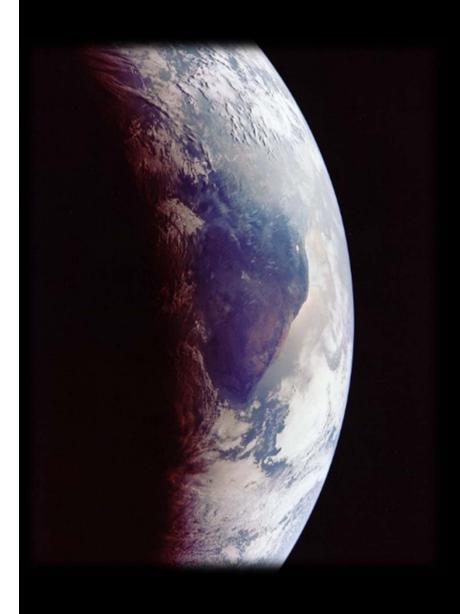


## **Bottom line**

Com·mis·sion
kəˈmiSHən/Submit
Verb; Gerund or present participle:
Commissioning

1. A process during which buildings are mentoring us about design





# Why This Matters

We went to explore the Moon, and in fact discovered the Earth Gene Cernan Apollo 17 Commander

Image courtesy NASA Image Archives; https://www.nasa.gov/multimedia/imagegallery/index.html



## Why This Matters

In a highway service station
Over the month of June
Was a photograph of the earth
Taken coming back from the moon
And you couldn't see a city
On that marbled bowling ball
Or a forest or a highway
Or me here least of all

Joni Mitchell Refuge of the Roads



## Why This Matters

#### Interviewer:

What is your strongest memory of Apollo 11?

Michael Collins; Command Module Pilot, Apollo 11

Looking back at Earth from a great distance.

I really believe that if the political leaders of the world could see their planet from a distance of 100,000 miles their outlook could be fundamentally changed.

The earth must become as it appears: blue and white, not capitalist or Communist; blue and white, not rich or poor; blue and white, not envious or envied.

Small, shiny, serene, blue and white, FRAGILE.

Image courtesy NASA Image Archives; https://www.hq.nasa.gov/office/pao/History/ap11ann/kippsphotos/6550.jpg





#### Interviewer:

That was 40 years ago. Would it look the same today?

## Michael Collins; Command Module Pilot, Apollo 11

... It's certainly not serene, but definitely fragile, and growing more so. When we flew to the moon, our population was 3 billion; today it has more than doubled and is headed for 8 billion...

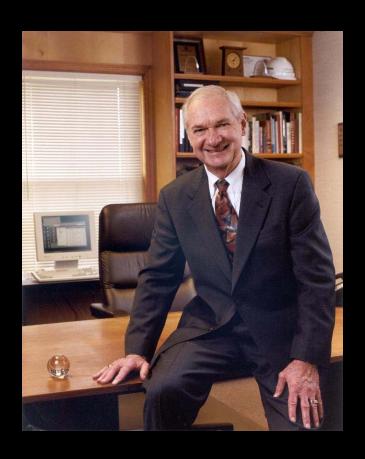
... The loss of habitat, the trashing of oceans, the accumulation of waste products - this is no way to treat a planet.



## Bill Coad's thoughts on the topic

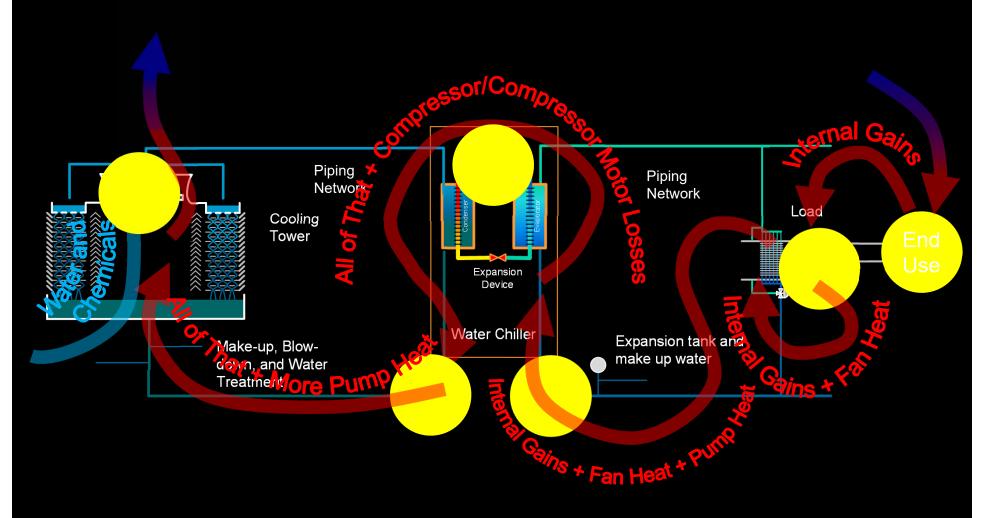
"... that is to practice our profession with an emphasis upon our responsibility to protect the long-range interests of the society we serve and, specifically, to incorporate the ethics of energy conservation and environmental preservation in everything we do."

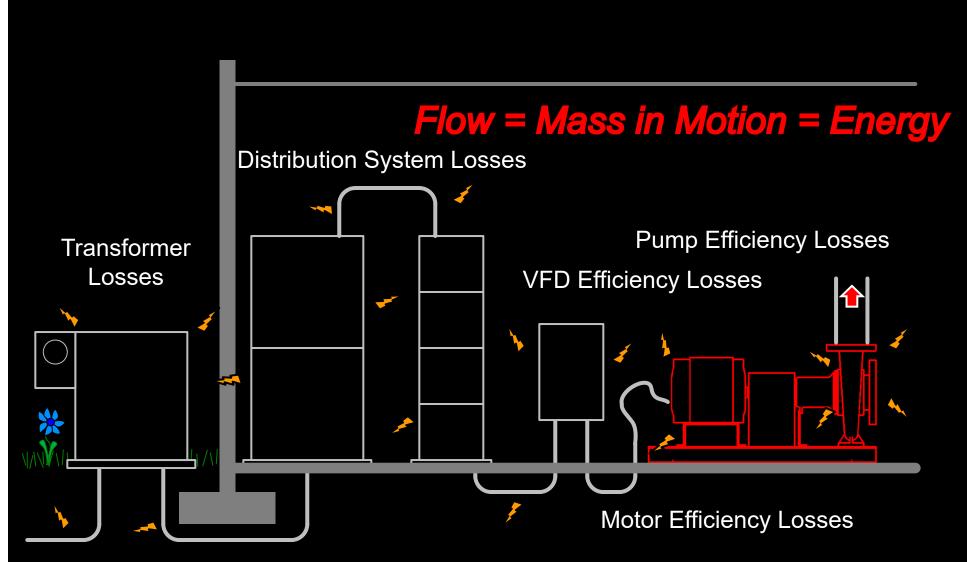
Energy Conservation is an Ethic ASHRAE Journal, vol. 42, no. 7, p. 16-21



PDF available at http://www.av8rdas.com/bill-coads-writings.html

# Applying the commissioning tool set can have ripple effects



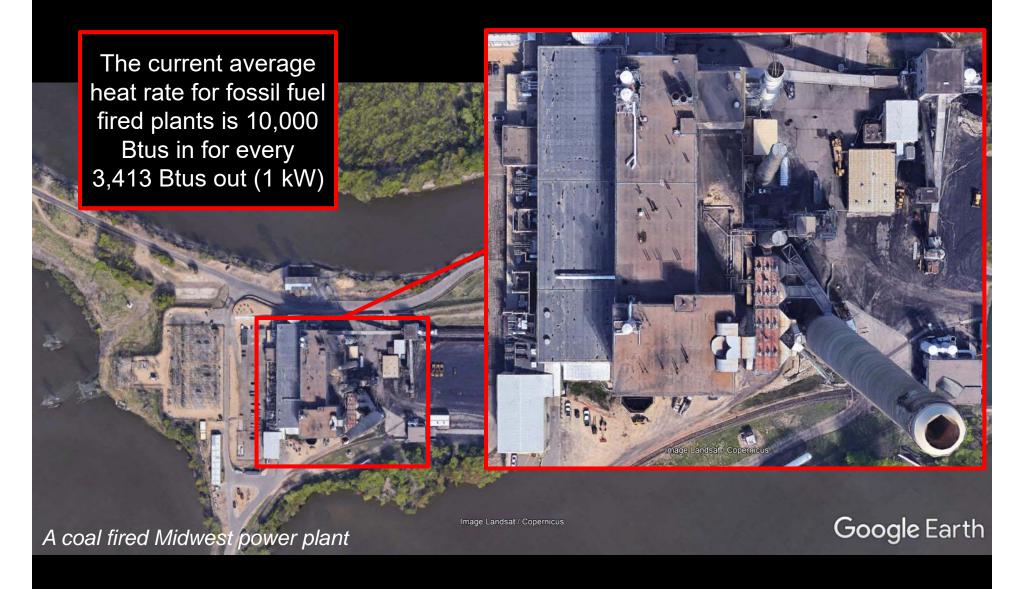


More Distribution System Losses



LOAD DYNAMICS.

# Conversion losses are significant





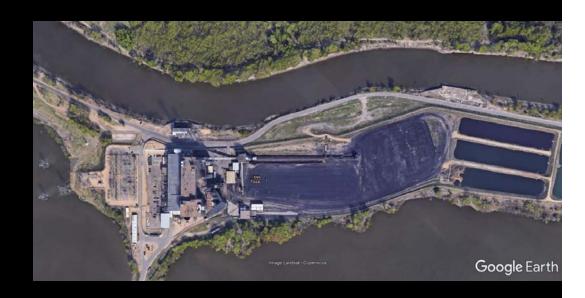
A coal fired Midwest power plant

nage Landsat / Copernicus

Google Earth

## **Bottom line**

Generating power consumes finite resources and impacts the environment



## Reducing atmospheric impacts

We expect our energy mix to be 70% carbon free by 2040 based on current commitments and mandates, and we're working to deliver the right resources and technologies to make that happen.

Energy Strategy; www.portlandgeneral.com



## Reducing atmospheric impacts

Moving away from carbon fuels is a common, long term goal for many utilities

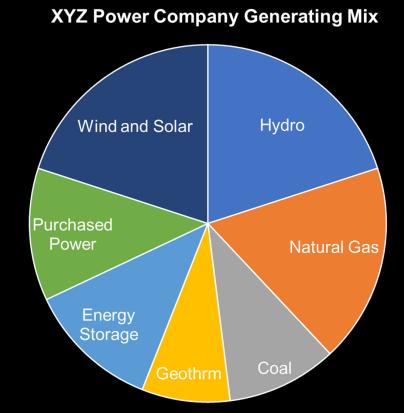




## Reducing atmospheric impacts

Functioning control systems can have an immediate impact by reducing the need for energy in the first place

It's a win-win situation



# Start to have your own impact

# Survey your building inventory for big energy users and poorly performing systems

- Read LBNLs report on the costs and benefits of commissioning at <a href="http://cx.lbl.gov/cost-benefit.html">http://cx.lbl.gov/cost-benefit.html</a>
- LBNL metrics indicate that the median savings from an EBCx process will be in the range of 16% of the annual energy cost

#### **Building Commissioning:**

A Golden Opportunity for Reducing Energy Costs and Greenhouse Gas Emissions

> Evan Mills, Ph.D. Lawrence Berkeley National Laboratory Berkeley, CA 94720 USA

> Report Prepared for: California Energy Commission Public Interest Energy Research (PIER)

> > July 21, 2009

For a downloadable version of the report and supplementary information, visit: http://ex.lbl.gov/2009-assessment.html

Sponsored by the California Energy Commission, Public Interest Energy Research Program, through the U.S. Department of Energy under Contract No. DE-AC02-05CILI23.

## Start to have your own impact

80%-90% of the commissioning issues out there have there roots in the control system

- Fixing the control system = having an impact
- Fixing the control system = having fun

