

# Facility Dynamics

## *ENGINEERING*

# HVAC Equations, Concepts, and Definitions

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# A Few Acronyms and Definitions

## Acronyms

- AFD – Adjustable Frequency Drive

- AFD Acronym Definition
- AFD A Few Days
- AFD Abbreviated Functional Description
- AFD Accelerated Freeze-Drying (food processing)
- AFD Accident Free Discount (insurance)
- AFD Acid Fractionator Distillate
- AFD Acoustic Flat Diaphragm (electronics)
- AFD Acrofacial Dysostosis
- AFD Acrofacial Dysostosis, Catania Type
- AFD Active Format Descriptor
- AFD Adaptive Flexible Defense
- AFD Adaptive Flight Display
- AFD Adjustable Frequency Drive
- AFD Advanced Full-screen Debugger
- AFD African Development Foundation
- AFD African Development Fund
- AFD Aft Flight Deck
- AFD Agence Française de Développement (French Development Agency)
- AFD Air Force Depot
- AFD Airfield Database
- AFD Airport Facilities Directory
- AFD Alarm Format Definition
- AFD Albany Fire Department
- AFD Alcohol Free Day
- AFD Alexandria Fire Department
- AFD All Friggin' Day
- AFD Alt.fan.dragons (Usenet newsgroup)
- AFD Alternative Forms of Delivery (Canada)
- AFD Amarillo Fire Department (Amarillo, TX)
- AFD American Funds Distributors, Inc.
- AFD Amsterdam Fire Department
- AFD Ancillary Function Driver

- AFD Angwin Fire Department (Angwin, CA)
- AFD Anticipatory Failure Determination
- AFD Apical Fibroblastic Disease
- AFD Approved for Design
- AFD Approximately Finite Dimensional
- AFD April Fool's Day
- AFD April Fools Day
- AFD Arc Fault Detection
- AFD Arc-Fault Detection
- AFD Architecture Flow Diagrams
- AFD Area Forecast Discussion (US National Weather Service)
- AFD Armed Forces Division
- AFD Arming & Fusing Device
- AFD Arming-Firing Device
- AFD Articles for Deletion (Wikipedia)
- AFD Ask for Details
- AFD assign fixed directory (US DoD)
- AFD Assistant Flight Director
- AFD Association Française des Diabétiques
- AFD Athletic Field Design
- AFD Atlanta Fire Department
- AFD Austin Fire Department (Texas)
- AFD Automata Finito Determinista
- AFD Automated File Designator
- AFD Automated Forging Design
- AFD Automatic Fault Detection
- AFD Automatic File Distribution
- AFD Automatic Fire Detection
- AFD Average Fade Duration
- AFD Away from Desk
- AFD Axial Flux Density
- AFD Axial Flux Difference
- AFD Active Format Description
- AFD Adaptive Forward Differencing
- AFD Adjustable Frequency Drives
- AFD Asus Foundation Drivers

# AFA<sup>2</sup>D

## Acronyms

- AFD – Adjustable Frequency Drive
- AHU – Air Handling Unit
- ASHRAE – American Society of Heating Ventilating and Air Conditioning Engineers
- CV - Constant Volume
- HVAC – Heating Ventilating and Air Conditioning
- MOA – Minimum Outdoor Air
- Psych Chart – Psychrometric Chart
- VAV – Variable Air Volume
- VFD – Variable Frequency Drive
- VSD – Variable Speed Drive

# AFA<sup>2</sup>D

## Definitions

- Sensible energy,  $Q_s$  (Btu's, Btu's/lb)

*Energy that causes a temperature change we can feel*

- Dry bulb temperature,  $T_{db}$  (°F)

*An indication of sensible energy measured by a standard thermometer exposed to air; increasing dry bulb temperature = increasing sensible energy*

# AFA<sup>2</sup>D

## Definitions

- Latent energy,  $Q_L$  (Btu's, Btu's/lb)

*Energy that is used to keep water in a vapor state*

- Wet bulb temperature,  $T_{wb}$  (°F)

*An indication of latent energy measured by a standard thermometer with its bulb covered by a wick that is saturated with water and exposed to moving air; increasing wet bulb temperature = increasing latent energy*

# AFA<sup>2</sup>D

## Definitions

- Dew point temperature,  $T_{dp}$  (°F)

*The temperature at which water will begin to condense out of a given sample of air. Also an indication of moisture content; increasing dew point = increasing latent energy.*

*At saturation  $T_{dp} = T_{wb} = T_{db}$*

# AFA<sup>2</sup>D

## Definitions

- Enthalpy,  $\eta$  (Btu/lb<sub>dry air</sub>)

*A measure of the total energy content of air including both sensible and latent energy; increasing enthalpy = increasing energy content*

# AFA<sup>2</sup>D

## Definitions

- Relative humidity, RH (%)

*The amount of water vapor in the air at a given temperature relative to what it could hold at that temperature; 100% = saturation; increasing specific humidity = increasing moisture content, increasing dew point, and increasing wet bulb temperature.*

*In Antarctica, the relative humidity approaches 100% much of the time, just like in Florida after a thunderstorm*



# AFA<sup>2</sup>D

## Definitions

- Specific humidity,  $\omega$  ( $\text{lb}_{\text{water}}/\text{lb}_{\text{dryair}}$ , grains<sub>water</sub>/lb<sub>dryair</sub>)

*The ratio of the mass of water to the mass of dry air in a given sample of air; increasing specific humidity = increasing moisture content, increasing dew point, and increasing wet bulb temperature.*

*In Antarctica, the specific humidity at a relative humidity of 100% is very low. In Florida, the specific humidity at a relative humidity of 100% is quite high relative to Antarctica.*

# AFA<sup>2</sup>D

## Definitions

- Psychrometrics

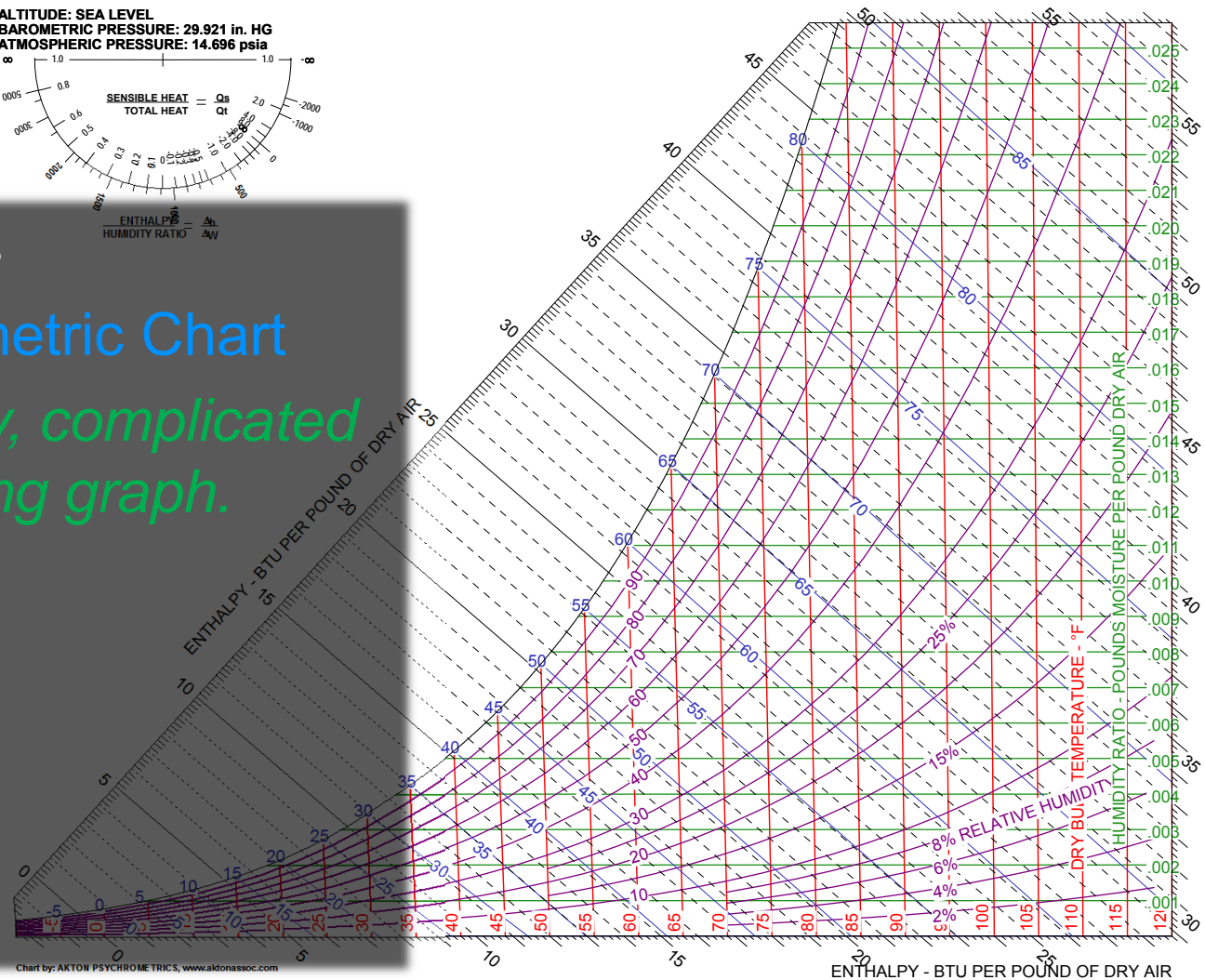
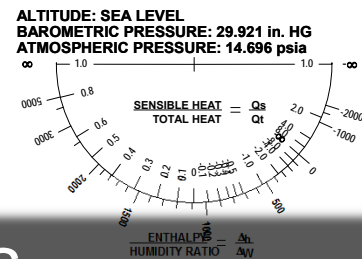
*The field of engineering concerned with the determination of physical and thermodynamic properties of gas-vapor mixtures.*

# AFA<sup>2</sup>D

## Definitions

- Psychrometric Chart

*Scary, complicated  
looking graph.*



# AFA<sup>2</sup>D

## Definitions

- Psychrometric Equations

*The alternative to using the psych chart.*

$$v = \frac{1}{x_a} \left[ \left[ \frac{RT}{p} \right] \cdot \frac{1}{a} \cdot \left( x_a^2 A_{aa} + 2x_a x_w A_{aw} - x_a^3 A_{www} p \right) \beta \right]$$

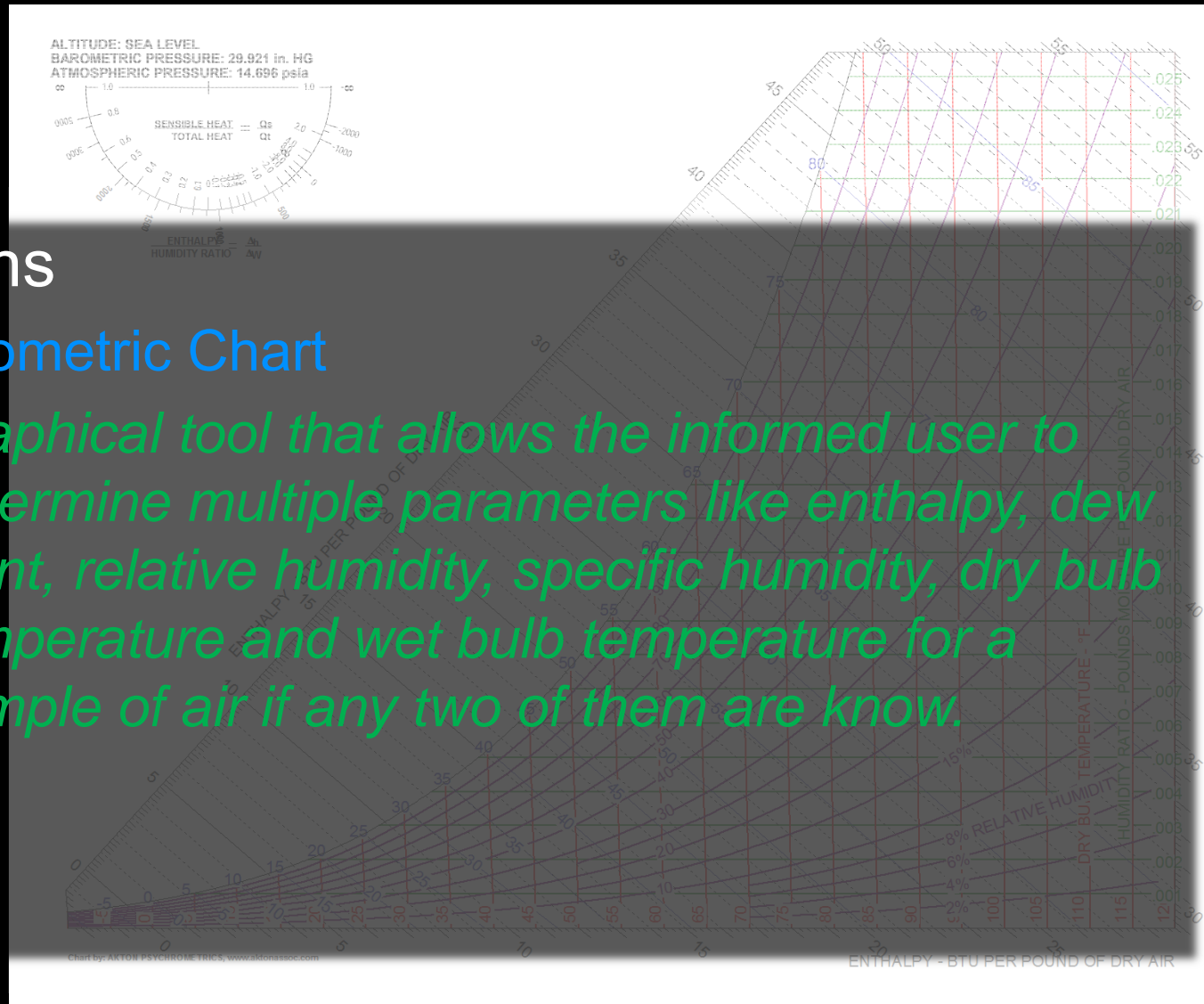
$$h = \left[ x_a h_a^\circ + (0.62198 x_w h_w^\circ) \beta - \left( x_a^2 B_{aa} + 2x_a x_w B_{aw} + x_w^2 B_{aw} + x_w^2 B_{ww} \right) \cdot p \alpha - \frac{1}{2} x_w^3 B_{www} p^2 \alpha \right] \frac{1}{x_a} + \bar{h}_a W \bar{h}_w$$

# AFA<sup>2</sup>D

## Definitions

- Psychrometric Chart

*Graphical tool that allows the informed user to determine multiple parameters like enthalpy, dew point, relative humidity, specific humidity, dry bulb temperature and wet bulb temperature for a sample of air if any two of them are known.*



ALTITUDE: SEA LEVEL  
 BAROMETRIC PRESSURE: 29.921 in. HG  
 ATMOSPHERIC PRESSURE: 14.696 psia

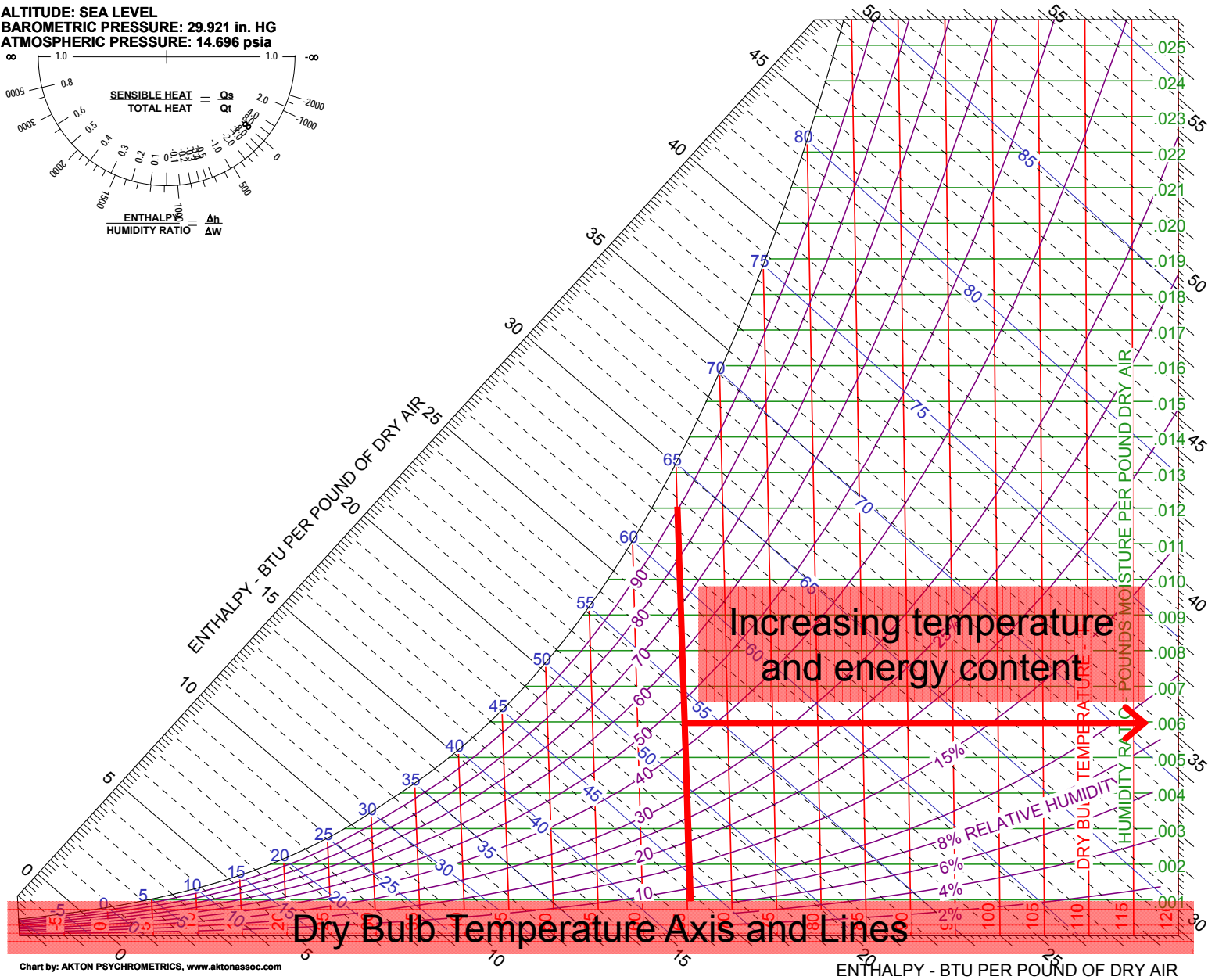
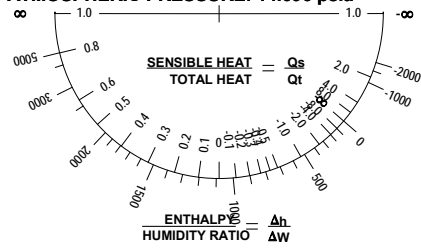


Chart by: AKTON PSYCHROMETRICS, www.aktonassoc.com

ALTITUDE: SEA LEVEL  
 BAROMETRIC PRESSURE: 29.921 in. HG  
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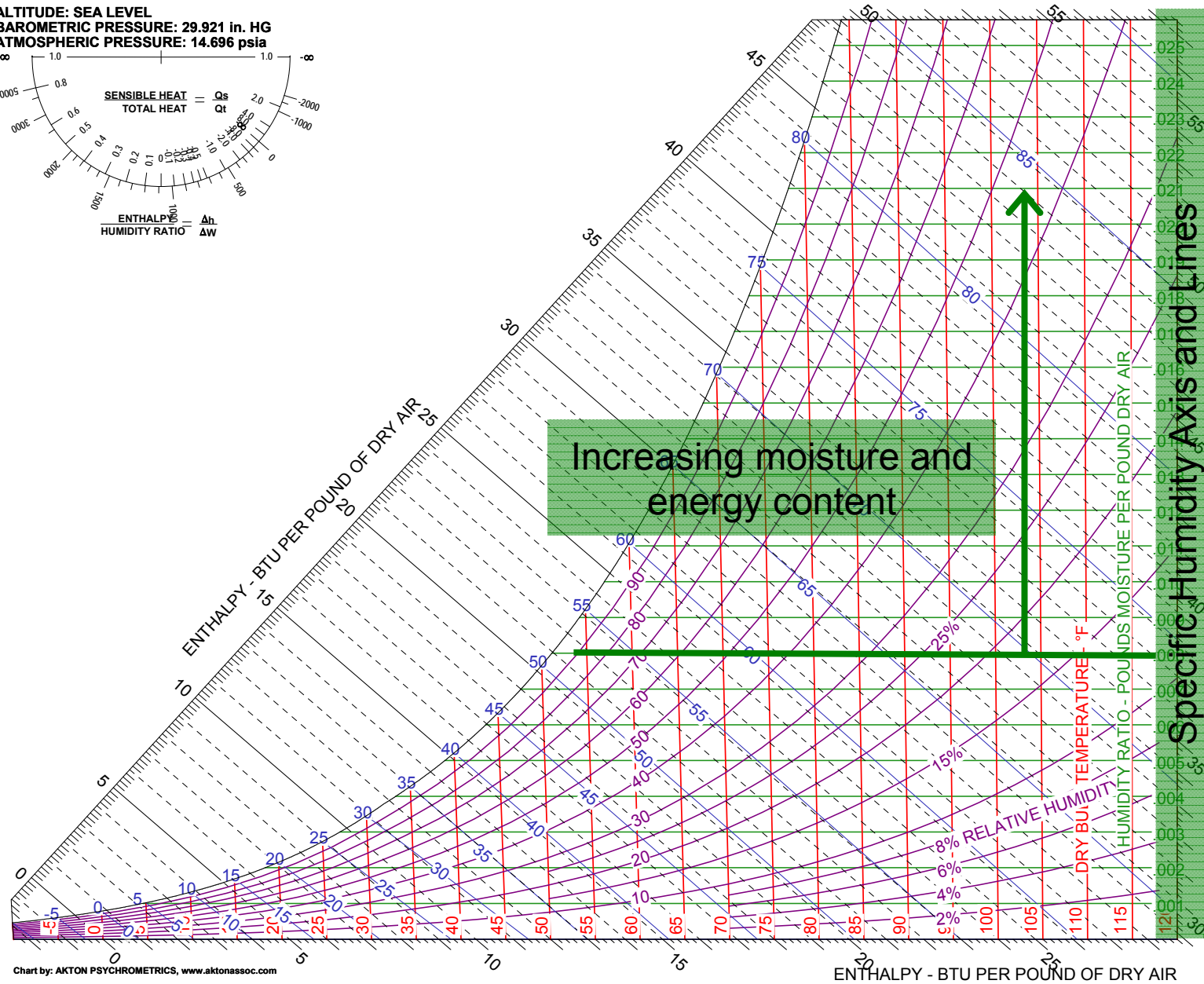
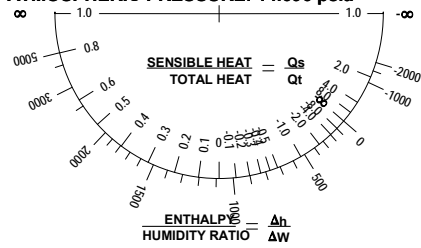
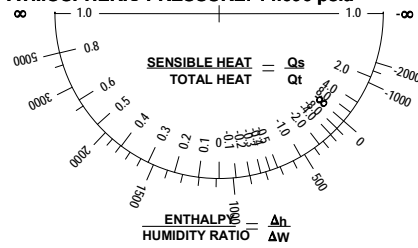


Chart by: AKTON PSYCHROMETRICS, [www.aktonnassoc.com](http://www.aktonnassoc.com)



ALTITUDE: SEA LEVEL  
 BAROMETRIC PRESSURE: 29.921 in. HG  
 ATMOSPHERIC PRESSURE: 14.696 psia



Relative Humidity Lines  
 and Saturation Curve  
 (100% RH)

Increasing relative  
 humidity and energy  
 content

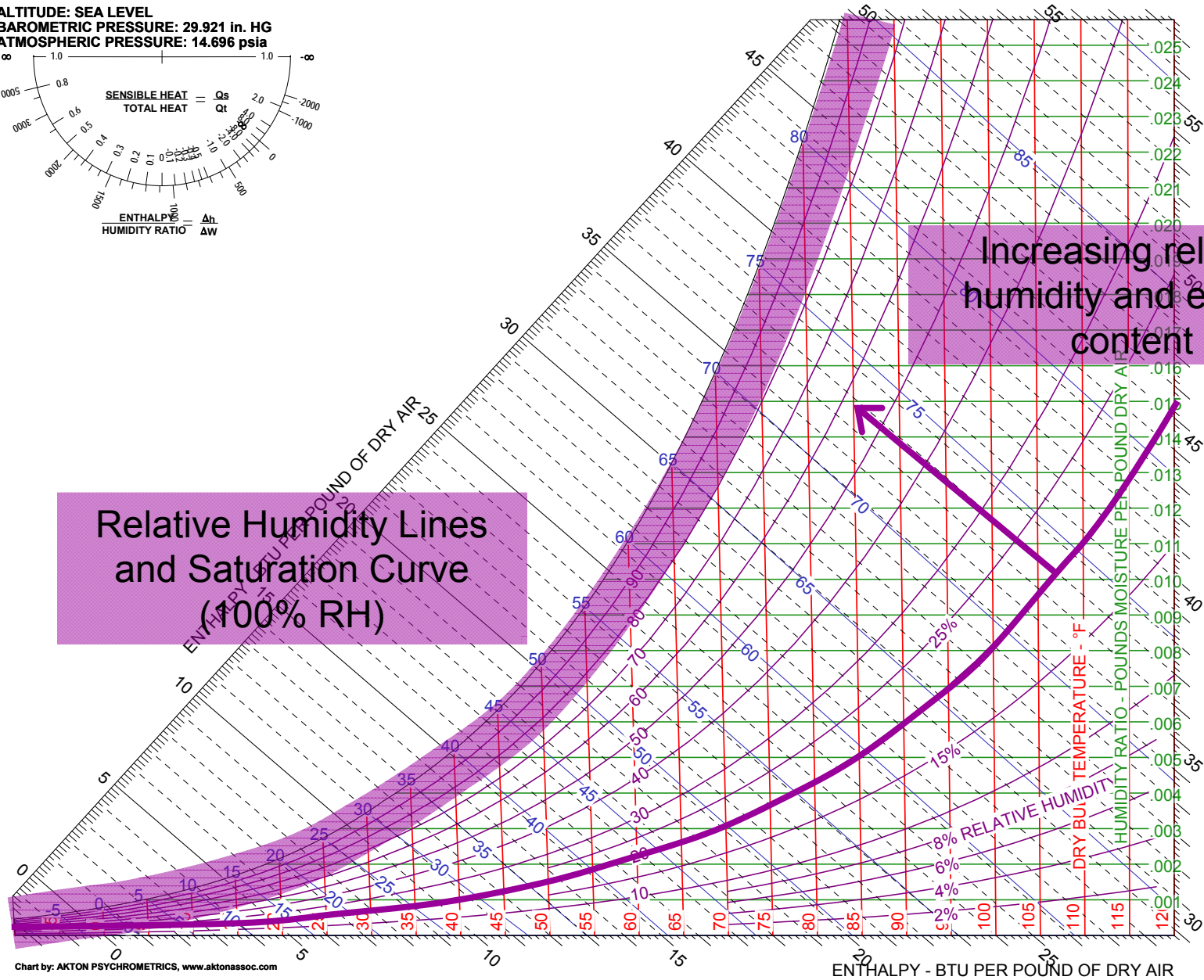
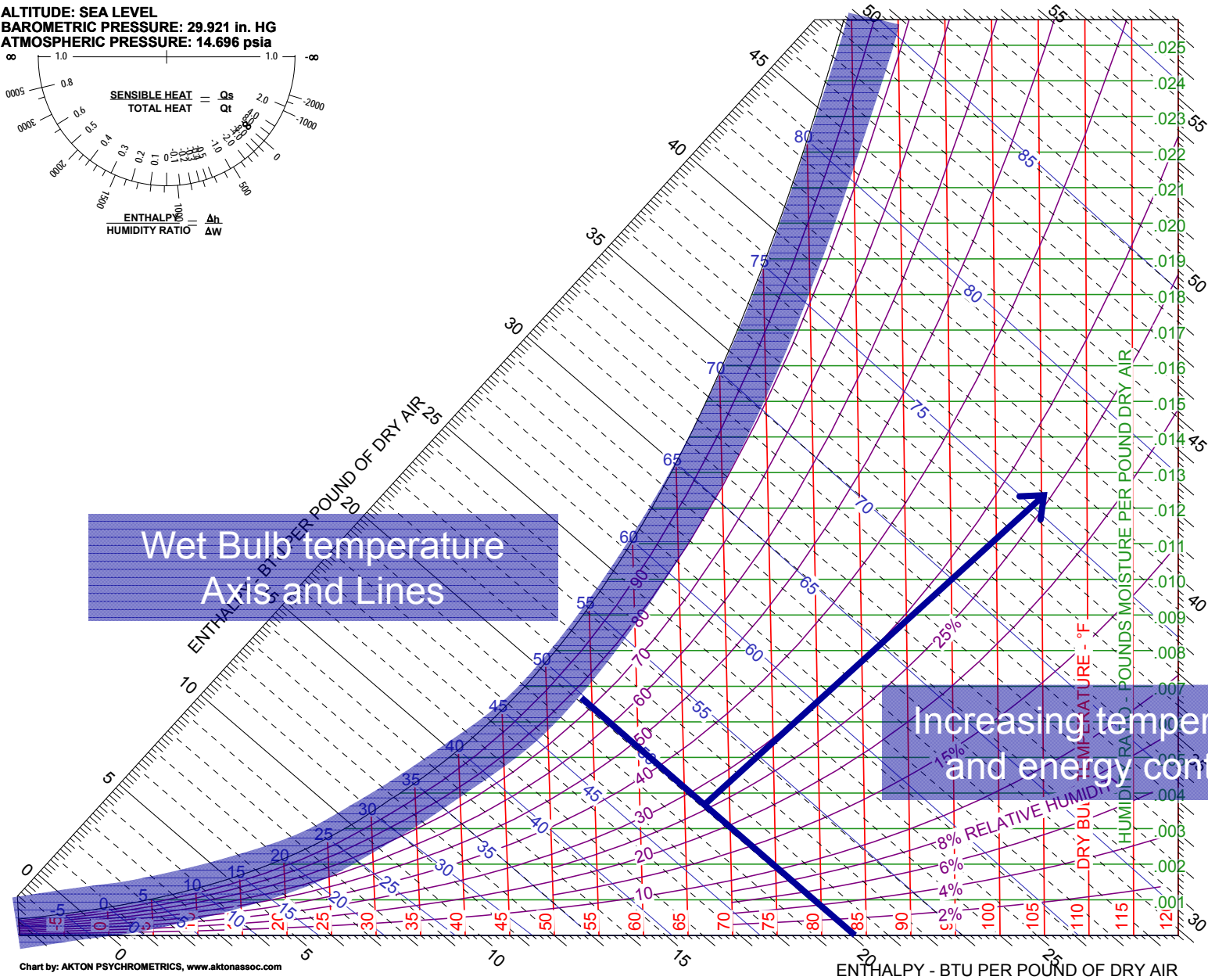
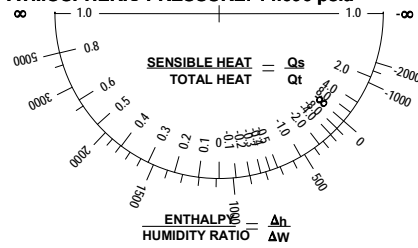


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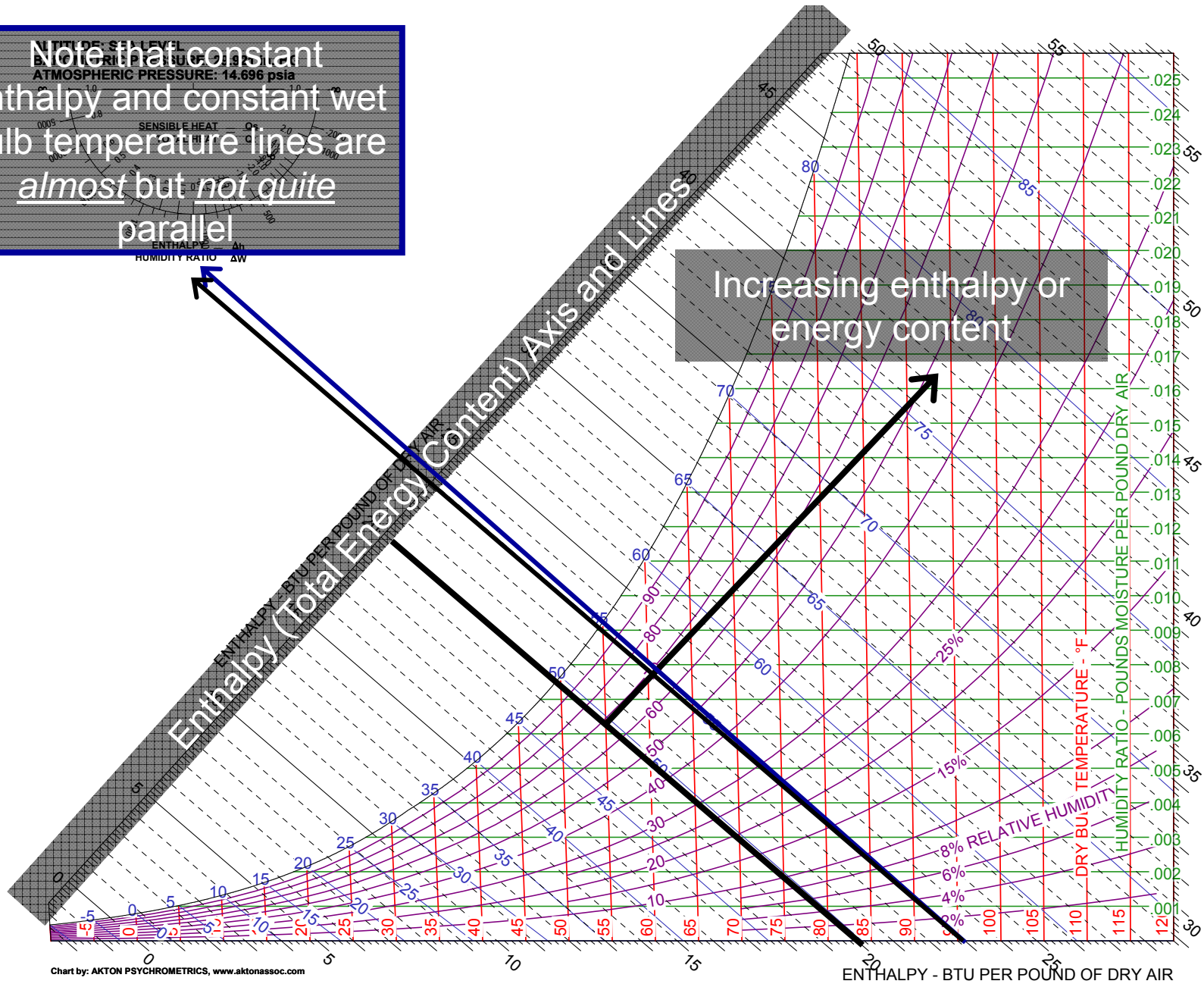
ALTITUDE: SEA LEVEL  
 BAROMETRIC PRESSURE: 29.921 in. HG  
 ATMOSPHERIC PRESSURE: 14.696 psia



Wet Bulb temperature  
 Axis and Lines

Increasing temperature  
 and energy content

Note that constant enthalpy and constant wet bulb temperature lines are almost but not quite parallel



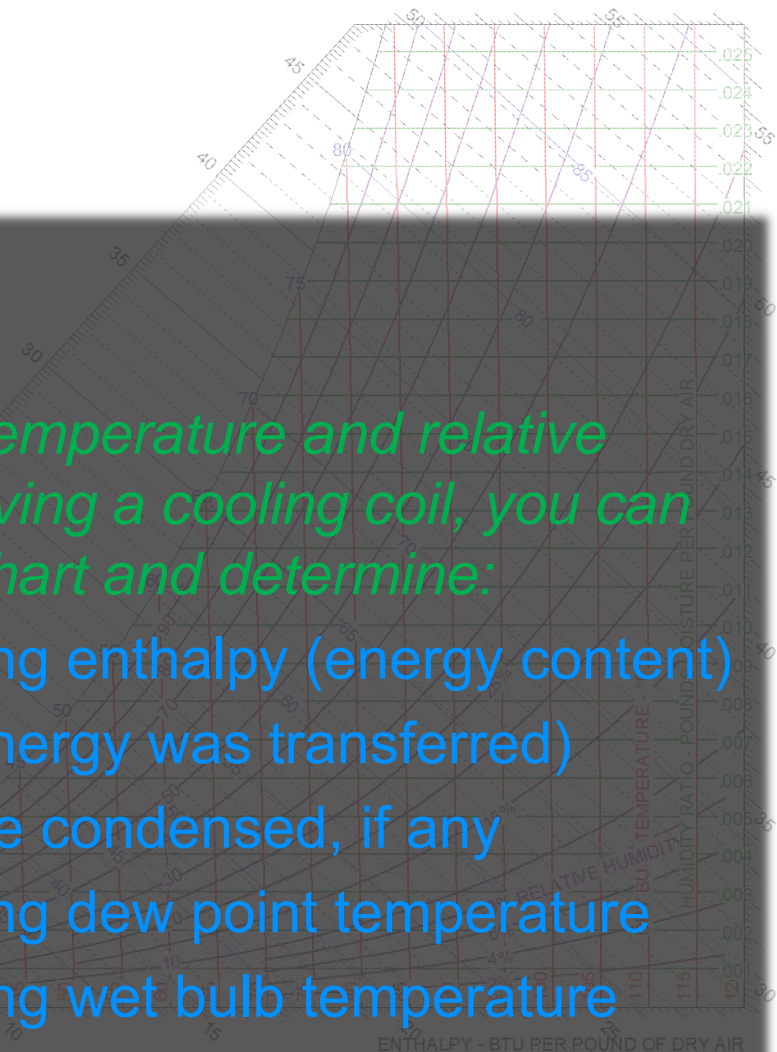
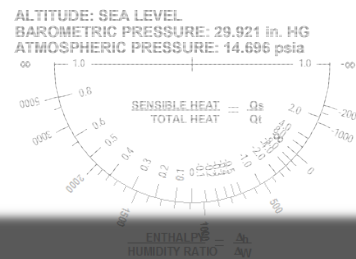
# AFA<sup>2</sup>D

## Definitions

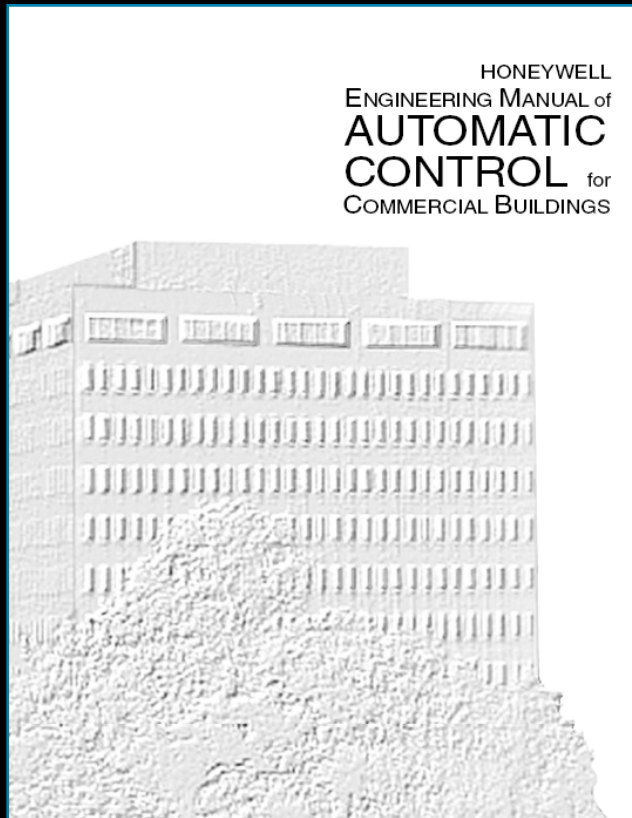
- Psychrometric Chart

*If you know the dry bulb temperature and relative humidity entering and leaving a cooling coil, you can plot those points on the chart and determine:*

- The entering and leaving enthalpy (energy content)
- The load (how much energy was transferred)
- The amount of moisture condensed, if any
- The entering and leaving dew point temperature
- The entering and leaving wet bulb temperature



# Learn More about Using a Psych Chart



HTML version at:

<http://www.buildingcontrolworkbench.com>

Downloadable .pdf at:

<http://customer.honeywell.com/techlit/pdf/77-0000s/77-E1100.pdf>

# AFA<sup>2</sup>D

## Definitions

- Cooling

*A process that removes energy. For a space, this is often accomplished by circulating air through it at a temperature below the required set point. For an airstream, this is often accomplished by passing it over a surface that is below the required supply temperature. If the surface is below the dew point of the air stream, dehumidification (moisture removal) will also occur.*

# AFA<sup>2</sup>D

## Definitions

- Heating

*A process that adds energy. For a space, this is often accomplished by circulating air through it at a temperature above the required set point. For an airstream, this is often accomplished by passing it over a surface that is above the required supply temperature.*



# AFA<sup>2</sup>D

## Definitions

- Freezing

*A condition that occurs when water is cooled to the point where it changes phase from a solid to a liquid.*

# AFA<sup>2</sup>D

## Definitions

- Water Damage

*A condition that occurs after frozen water contained in a HVAC coil changes back to the liquid phase.*



# AFA<sup>2</sup>D

## Definitions

- Expletive

*A generic reference to the field terminology used to describe and discuss water damage when it occurs.*

# AFA<sup>2</sup>D

## Definitions

- Preheat

*A process that heats a fluid stream to prepare it for a subsequent HVAC process. In air handling systems, this process is used to raise subfreezing air above freezing to protect water filled elements down stream from damage due to freezing.*

*See the Functional Testing Guide ([www.peci.org/ftguide](http://www.peci.org/ftguide)) Air Handling System Reference Guide Chapter 5 – Preheat, Table 5.1 to contrast preheat, reheat and heating applications*

# AFA<sup>2</sup>D

## Definitions

- Reheat

*A process that uses heat to warm air being delivered to a zone to prevent over cooling. The temperature of the air was set by the need to hit a dehumidification target or by the requirements of another zone, so it can not be raised at the central system. The volume can not be reduced because it has been set to assure proper ventilation (contaminant control). In the limit, reheat will raise the supply temperature to the zone temperature but not above it.*

# AFA<sup>2</sup>D

## Definitions

- Economizer Process

*An HVAC process designed to minimize the energy required to cool a building*

# AFA<sup>2</sup>D

## Definitions

- Constant Volume System

*An air handling or pumping process that, in general terms, is always moving the same amount of water or air. Pump or fan energy is fairly steady state. Supply and return temperature differences will tend to vary with load. In water systems, the control valves will tend to be three-way valves.*

# AFA<sup>2</sup>D

## Definitions

- Variable Volume System/Variable Air Volume System (VAV)

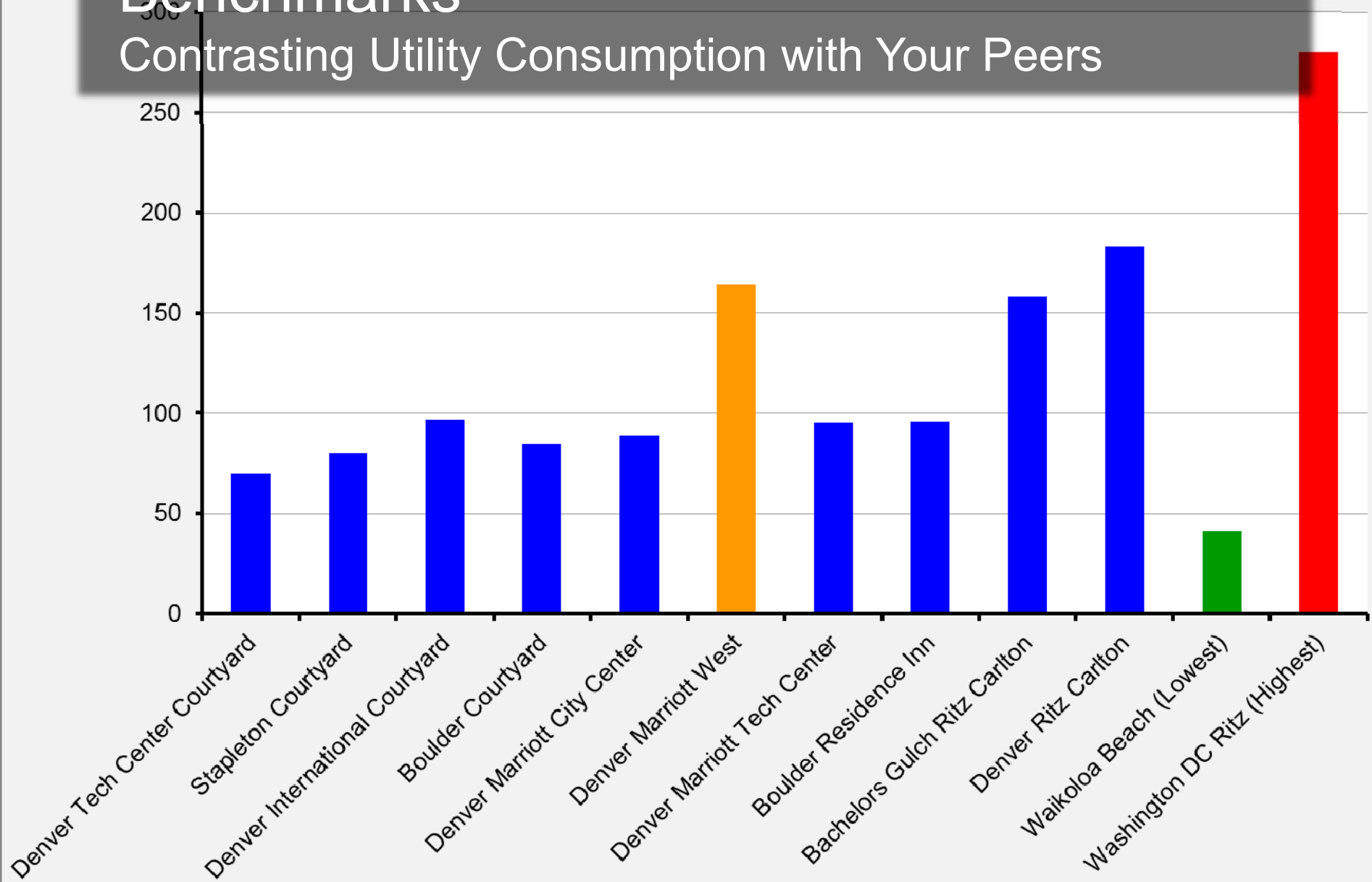
*An air handling or pumping process that varies the flow of water or air to match the requirements of the load.. Supply and return temperature differences will tend to hold steady regardless of load. In water systems, the control valves will tend to be two-way valves.*

## Marriott Colorado Hotels Annual kBtu/sq.ft. for 2012

All Brands

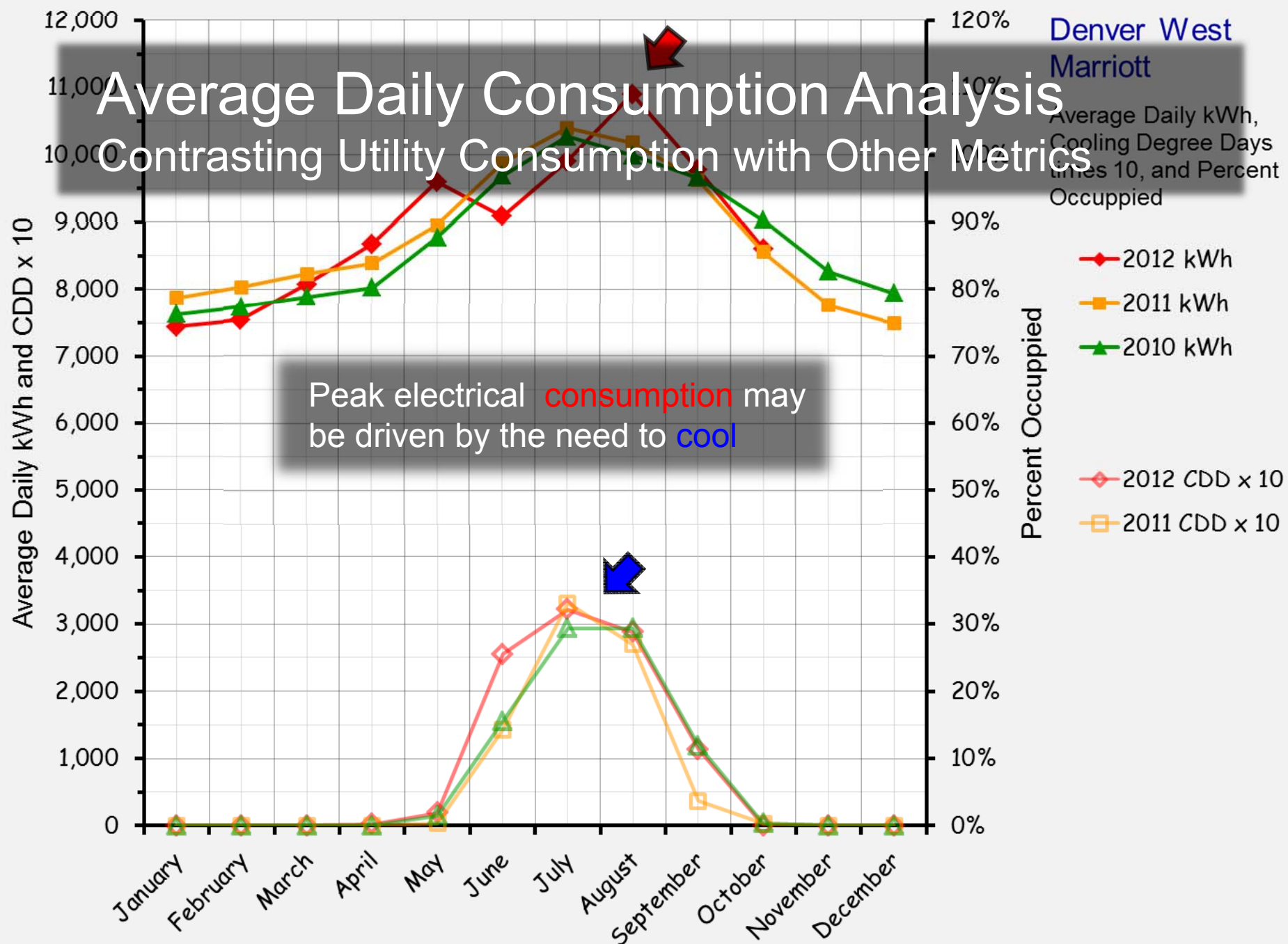
### Benchmarks

Contrasting Utility Consumption with Your Peers



# Average Daily Consumption Analysis

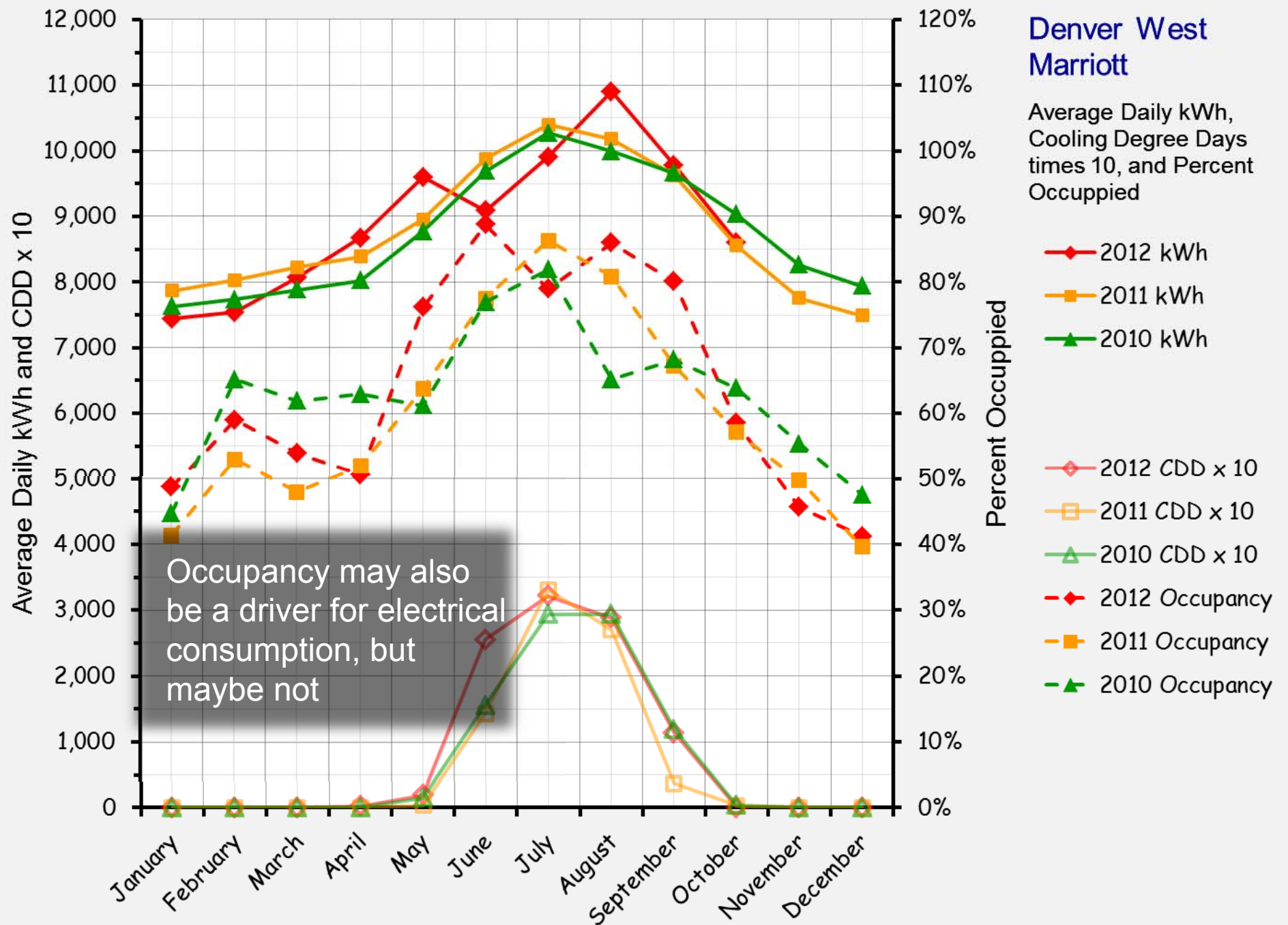
## Contrasting Utility Consumption with Other Metrics





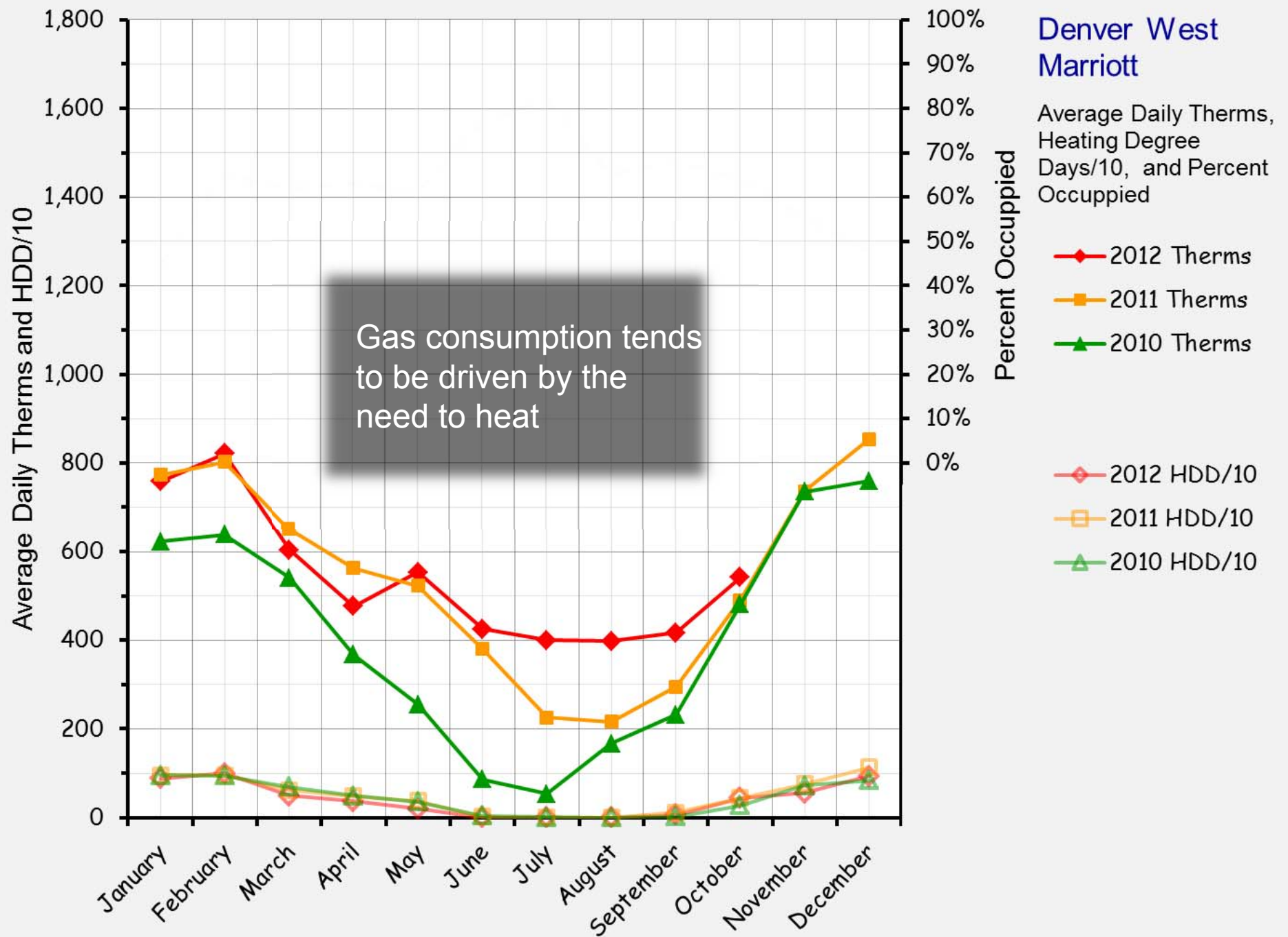
## Denver West Marriott

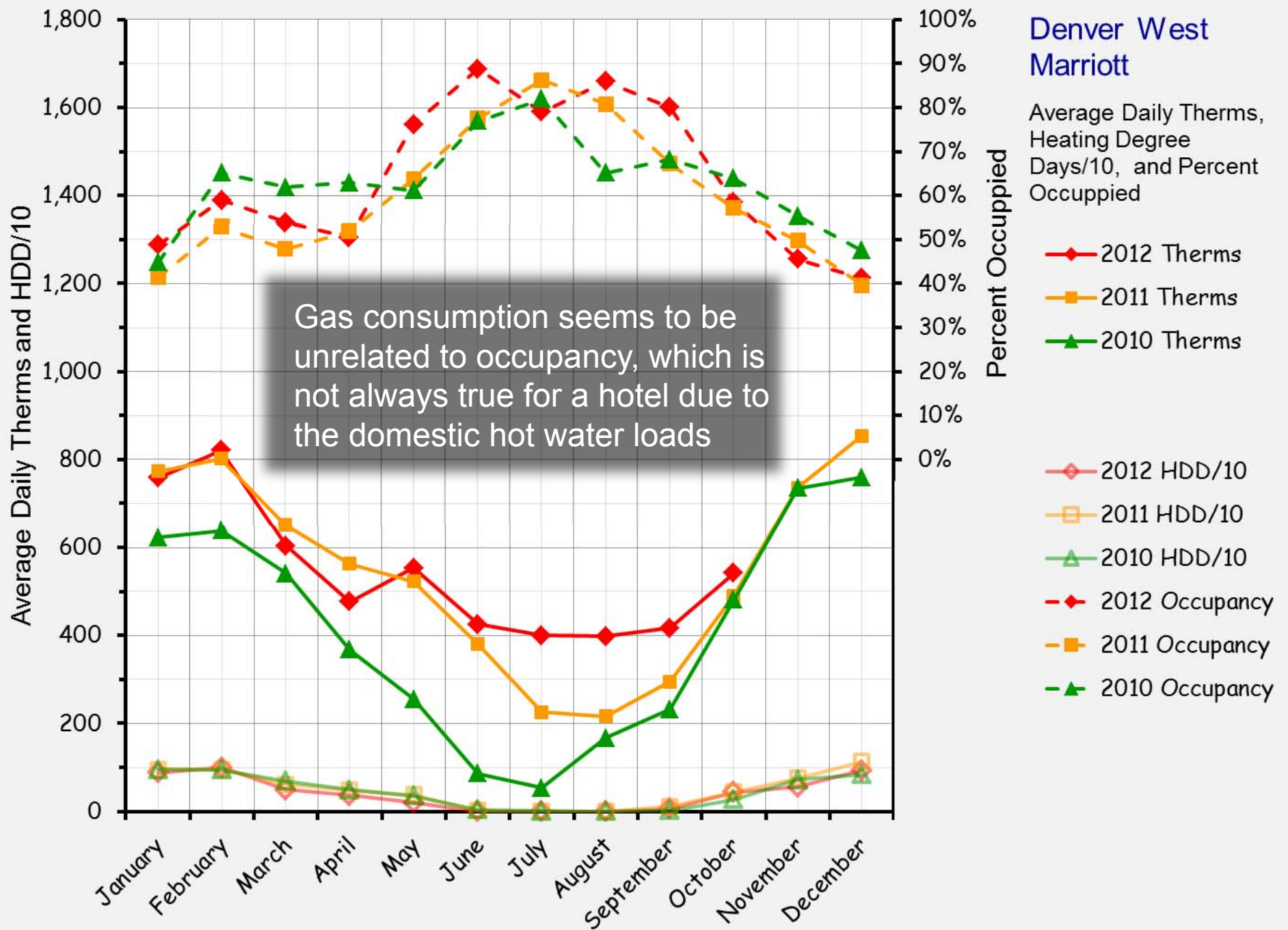
Average Daily kWh,  
Cooling Degree Days  
times 10, and Percent  
Occupied



## Denver West Marriott

Average Daily Therms, Heating Degree Days/10, and Percent Occupied



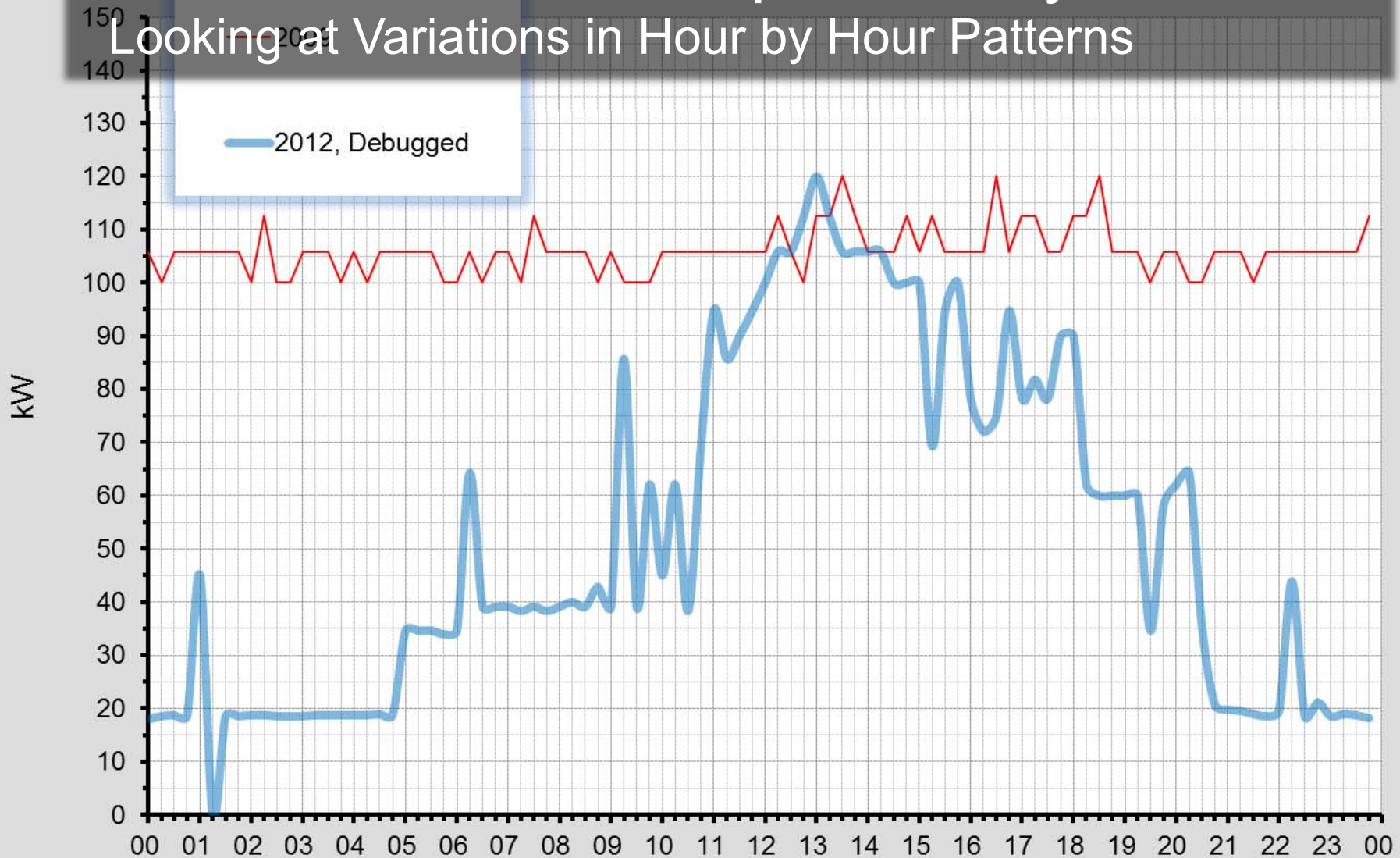




# Typical Day, Hour by Hour kW Profile, 2009 - 2012

## Interval Data Consumption Analysis

### Looking at Variations in Hour by Hour Patterns



# Sensible Heating or Cooling Loads

$$Q = 1.08 \times cfm \times \Delta t$$

Where :

$Q$  = Load in btu/hr

1.08 = A units conversion constant

$cfm$  = Flow rate in cubic feet per minute

$\Delta t$  = Temperature difference across the element in °F

# Where did the Units Conversion Constant Come From?

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1 \text{ ~~cubic ft.~~}}{\text{~~minute~~}}$$

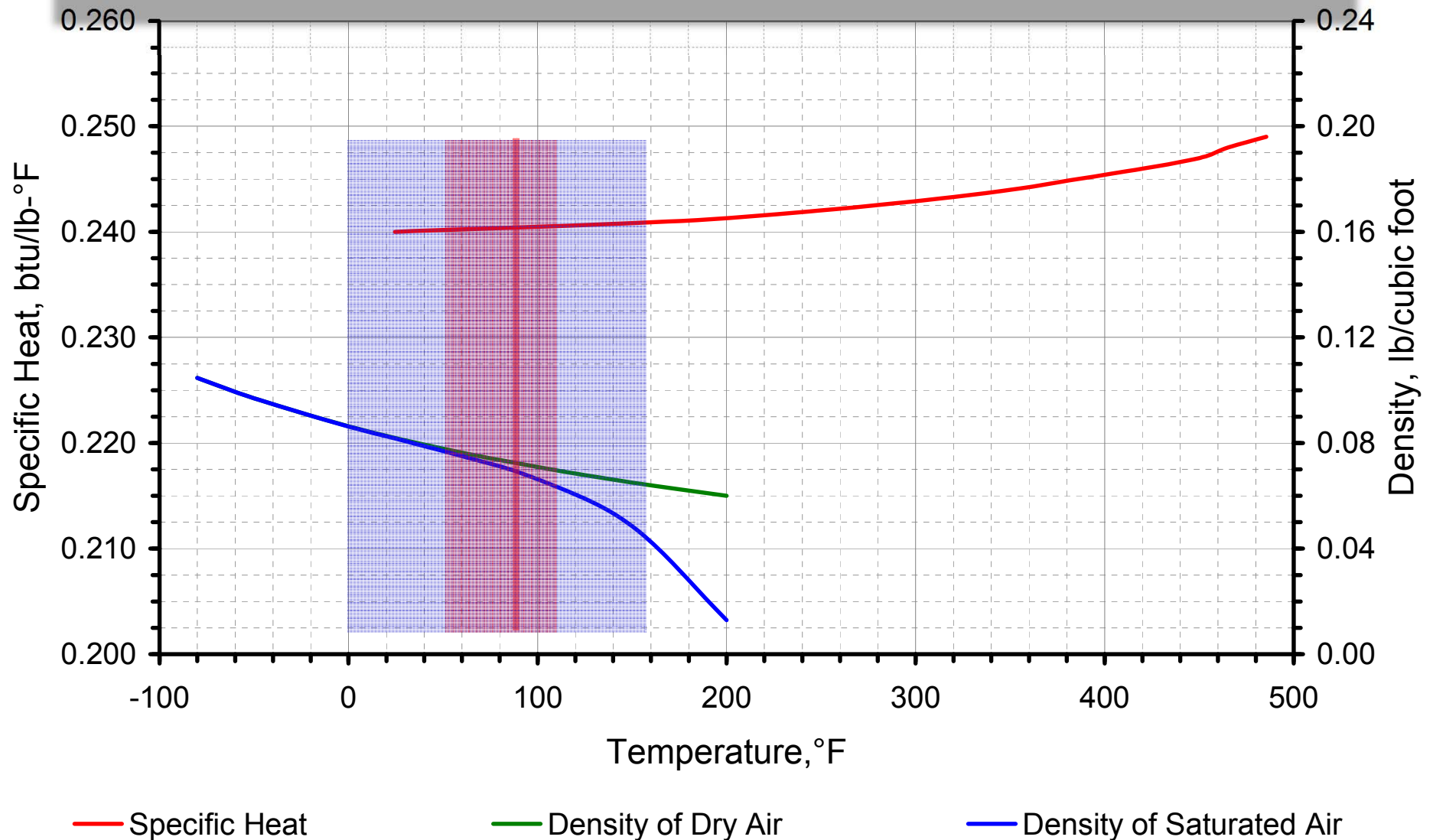
# Where did the Units Conversion Constant Come From?

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1 \cancel{\text{ cubic ft.}}}{\cancel{\text{ minute}}} \times \frac{60 \cancel{\text{ minutes}}}{\text{hour}} \times \frac{0.0749 \cancel{\text{ pounds}}}{\cancel{\text{ cubic ft.}}} \times \frac{0.240 \text{ btu}}{\cancel{\text{ pound}} \cancel{\text{ }^\circ\text{F}}} \times 1 \cancel{\text{ }^\circ\text{F}}$$

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1.08 \text{ cubic ft.}}{\text{minute}} \times \Delta t, ^\circ\text{F}$$

# Physical Properties can Vary ...

## Specific Heat and Density of Air versus Temperature





# ... so Conversion Constants Only are Valid for a Range of Conditions

For saturated air at 0°F

$$\frac{1 \text{ btu}}{\text{hour}} = 1 \frac{\cancel{\text{cubic ft.}}}{\cancel{\text{minute}}} \times \frac{60 \cancel{\text{ minutes}}}{\text{hour}} \times \frac{0.0864 \cancel{\text{ pounds}}}{\cancel{\text{ cubic ft.}}} \times \frac{0.240 \text{ btu}}{\cancel{\text{ pound}} \text{ } ^\circ\text{F}} \times 1 \cancel{\%}$$

$$1 \frac{\text{btu}}{\text{hour}} = \frac{1.24 \text{ cubic ft.}}{\text{minute}} \times \Delta t, ^\circ\text{F}$$



Versus 1.08 in  
the equation in  
common use

# ... so Conversion Constants Only are Valid for a Range of Conditions

For saturated air at 0°F

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1 \text{ ~~cubic ft.~~}}{\text{~~minute~~}} \times \frac{60 \text{ ~~minutes~~}}{\text{hour}} \times \frac{0.0864 \text{ ~~pounds~~}}{\text{~~cubic ft.~~}} \times \frac{0.240 \text{ btu}}{\text{~~pound~~ }^{\circ}\text{F}} \times 1 \text{ ~~°F~~}$$

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1.24 \text{ cubic ft.}}{\text{minute}} \times \Delta t, ^{\circ}\text{F}$$

For dry air at 0°F

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1 \text{ ~~cubic ft.~~}}{\text{~~minute~~}} \times \frac{60 \text{ ~~minutes~~}}{\text{hour}} \times \frac{0.0864 \text{ ~~pounds~~}}{\text{~~cubic ft.~~}} \times \frac{0.240 \text{ btu}}{\text{~~pound~~ }^{\circ}\text{F}} \times 1 \text{ ~~°F~~}$$

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1.24 \text{ cubic ft.}}{\text{minute}} \times \Delta t, ^{\circ}\text{F}$$



Virtually the same as for cold dry air

# ... so Conversion Constants Only are Valid for a Range of Conditions

For saturated air at 200°F

$$\frac{1 \text{ btu}}{\text{hour}} = 1 \frac{\cancel{\text{cubic ft.}}}{\cancel{\text{minute}}} \times \frac{60 \cancel{\text{ minutes}}}{\text{hour}} \times \frac{0.0129 \cancel{\text{ pounds}}}{\cancel{\text{ cubic ft.}}} \times \frac{0.241 \text{ btu}}{\cancel{\text{ pound}} \text{ } ^\circ\text{F}} \times 1 \cancel{\text{ lb}}$$

$$1 \frac{\text{btu}}{\text{hour}} = \frac{0.19 \text{ cubic ft.}}{\text{minute}} \times \Delta t, ^\circ\text{F}$$



Versus 1.08 in  
the equation in  
common use

# ... so Conversion Constants Only are Valid for a Range of Conditions

For saturated air at 200°F

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1 \text{ ~~cubic ft.~~}}{\text{~~minute~~}} \times \frac{60 \text{ ~~minutes~~}}{\text{hour}} \times \frac{0.0129 \text{ ~~pounds~~}}{\text{~~cubic ft.~~}} \times \frac{0.241 \text{ btu}}{\text{~~pound~~ }^{\circ}\text{F}} \times 1 \text{ ~~sec~~}$$

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{0.19 \text{ cubic ft.}}{\text{minute}} \times \Delta t, ^{\circ}\text{F}$$

For dry air at 200°F

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{1 \text{ ~~cubic ft.~~}}{\text{~~minute~~}} \times \frac{60 \text{ ~~minutes~~}}{\text{hour}} \times \frac{0.06 \text{ ~~pounds~~}}{\text{~~cubic ft.~~}} \times \frac{0.241 \text{ btu}}{\text{~~pound~~ }^{\circ}\text{F}} \times 1 \text{ ~~sec~~}$$

$$\frac{1 \text{ btu}}{\text{hour}} = \frac{0.87 \text{ cubic ft.}}{\text{minute}} \times \Delta t, ^{\circ}\text{F}$$



Significantly different  
from hot saturated air  
and the value in the  
equation in common

# Latent Load

$$Q = .68 \times cfm \times \Delta w$$

Where :

$Q$  = Load in btu/hr

.68 = A units conversion constant

$cfm$  = Flow rate in cubic feet per minute

$\Delta w$  = Specific humidity change in grains of moisture  
per pound of dry air.

(there are 7,000 grains per pound)

# Total Load

$$Q = 4.5 \times cfm \times \Delta h$$

Where :

$Q$  = Load in btu/hr

4.5 = A units conversion constant

$cfm$  = Flow rate in cubic feet per minute

$\Delta h$  = Enthalpy difference across the element in Btu/lb

# Water Side Load

$$Q = 500 \times gpm \times \Delta t$$

Where :

$Q$  = Load in btu/hr

500 = A units conversion constant

$gpm$  = Flow rate in gallons per minute

$\Delta t$  = Temperature difference across the element in °F

# The Relationship Between Flow and Velocity

$$Q = VA$$

Where :

$Q$  = Flow rate in cubic feet per minute

$V$  = Velocity in feet per minute

$A$  = Cross sectional area in square feet



# The Relationship Between Velocity and Velocity Pressure

$$V = 4,005 \sqrt{VP}$$

Where :

$V$  = Velocity in feet per minute

4,005 = A units conversion constant

$VP$  = Velocity pressure in inches w.c.

# Fan Power

$$bhp = \left( \frac{cfm \times static}{6,356 \times \eta_{fan_{static}}} \right)$$

Where :

*bhp* = Brake horse power into the fan drive shaft

*cfm* = Flow rate in cubic feet per minute

*static* = Fan static pressure

6,356 = A units conversion constant

$\eta_{fan_{static}}$  = Fan static efficiency; .40 = .60 for small fans,  
.68 - .78 for large fans

Divide by motor efficiency and multiply by .746 kW  
per horse power to get killoWatts

# Unit Conversions for Working with SI Units

1 cubic foot per minute (cfm) = 0.02831684659 cubic meters per hour ( $\text{m}^3 / \text{hr}$ )

1 cubic foot per minute (cfm) =  $7.86579072 \times 10^{-6}$  cubic meters per second ( $\text{m}^3 / \text{sec}$ )

1 inch of static (in.w.c. or in. $\text{H}_2\text{O}$ ) = 0.2490889 kilopascals of static (kPa)

# Pump Power

$$bhp = \left( \frac{gpm \times head}{3,960 \times \eta_{pump}} \right)$$

Where :

*bhp* = Brake horse power into the pump drive shaft

*gpm* = Flow rate in gallons per minute

*head* = Pump head in feet water column

3,960 = A units conversion constant

$\eta_{pump}$  = Pump efficiency; .40 - .70 for small ( under 500 gpm) pumps,  
.70 - .85 for large pumps

# Unit Conversions for Working with SI Units

1 gallon per minute (gpm) = 0.227124707 cubic meters per hour ( $\text{m}^3 / \text{hr}$ )

1 gallon per minute (gpm) =  $6.30901964 \times 10^{-5}$  cubic meters per second ( $\text{m}^3 / \text{sec}$ )

1 foot of head (ft.w.c. or ft. $\text{H}_2\text{O}$ ) = 0.3048 meters of head ( $\text{m H}_2\text{O}$ )

# Calculating Kw Into the Pump Motor

$$kW = \left( \frac{Flow_{gpm} \times Head_{ft.w.c.}}{3,960 \times \eta_{Pump} \times \eta_{Motor} \times \eta_{VSD}} \right) \times .746$$

Where:

$kW$  = Input to the system to produce the flow and head.

$Flow$  = Flow rate in gallons per minute. Generally speaking, we try to use a pump test for at least one condition as a basis for this. If that is not available we will use a value from a tab report. Lacking that we will use a design metric from the original drawings or an equipment submittal.

$Head$  = The pump head in ft.w.c. water column, which we usually try to identify from field measurements and pump tests. Lacking those measurements we will use a value derived from a TAB report or the design value.

3,960 = A units conversion constant that is good for water between 40°F and 220°F.

$\eta_{Pump}$  = Pump efficiency. We usually try to get this number from the pump curve or from the pump's rated brake horse power (bhp), flow and head. Lacking that, we will make a geometrically similar pump selection (same flow rate, head, impeller diameter, and speed) using manufacturer's software and use that efficiency. Lacking that is is reasonable to assume that for a pump rated for 300 gpm or less the efficiency might be in the range of 45-60%. For pumps rated between 300 gpm and 1,500 gpm, efficiencies might range from 60% to 75%. For pumps over 1,500 gpm, efficiencies might range from 75% to as high as 87%. Generally, efficiency will improve with pump size.

$\eta_{Motor}$  = Motor efficiency. We usually try to get the motor performance curve and select the efficiency from the curve for the bhp that the pump impeller is extracting from it. If we can't get the motor curve, we use a similar motor selected from MotorMaster<sup>TM</sup> International. In all cases we adjust the efficiency for the motor operating point vs. using the motor's rated nameplate efficiency. Lacking anything else, it is reasonable to assume that the motor efficiency will improve by 1-2% over the nameplate efficiency when the pump is at 65-85% of its rated load, drop back to near nameplate efficiency at around 50% load, and then drop sharply towards 0 at 20-30% of rated load.

# Calculating Kw Into the Pump Motor (Continued)

$$kW = \left( \frac{Flow_{gpm} \times Head_{ft.w.c.}}{3,960 \times \eta_{pump} \times \eta_{Motor} \times \eta_{VSD}} \right) \times .746$$

Where:

- $\eta_{VSD}$  = Variable speed drive efficiency. Where possible, we try to get the manufacturer's data for this. But this data is difficult to obtain and not consistent in its development. Lacking manufacture specific data, we use generic data as published by the Department of Energy on their Industrial Best Practices web site. Lacking any other source, it is reasonable to assume there will be at least 4-6% loss in the drive with it at full speed with a gradual decay to 80% efficiency at about 20% load.
- .746 = Horsepower to kW conversion constant; there are .746 hp per kW, or stated mathematically with the appropriate units:
- $$.746 \frac{kW}{hp} \times 1 \cancel{hp} = .746 kW$$

# Calculating Power Into the Fan Motor as kW

$$kW = \left( \frac{Flow \times Static}{6,356 \times \eta_{Fan} \times \eta_{Motor} \times \eta_{Drive}} \right) \times .746$$

Where:

$kW$  = Electrical energy into the drive system serving the fan

$Flow$  = Flow rate in cubic feet per minute

$Static$  = Fan static in inches water column

6,356 = A units conversion constant

$\eta_{Fan}$  = Fan efficiency

$\eta_{Motor}$  = Motor efficiency

$\eta_{Drive}$  = Drive efficiency; Don't forget about the belts if the motor is not direct drive. Well adjusted belts are 97-98% efficient. Poorly adjusted ones can be as low as 90% or less

746 = Horsepower to kW conversion constant; there are .746 hp per kW, or stated mathematically with the appropriate units:

$$.746 \frac{kW}{hp} \times 1 \cancel{hp} = .746 kW$$



# Calculating Energy Use

$$kWh = \left( \frac{Flow \times Head}{3,960 \times \eta_{Pump} \times \eta_{Motor} \times \eta_{Drive}} \right) \times \frac{.746 \text{ kw}}{\text{hp}} \times hours$$

Where :

*hours* = Hours at the **load condition** defined by the other parameters

What can cause the load to vary?

- Changes in ambient conditions
- Changes in internal conditions
- Changes in a production process

*Just About Everything!*

# The Square Law

$$P_{New} = P_{Old} \times \left( \frac{Flow_{New}}{Flow_{Old}} \right)^2$$

Where :

$P_{New}$  = Pressure drop through a system at a new flow rate in consistent units

$P_{Old}$  = Pressure drop through a system at a known flow rate in consistent units

$Flow_{New}$  = Flow rate for which the new pressure drop is to be calculated in consistent units

$Flow_{Old}$  = Known flow rate that produced the known pressure drop in consistent units

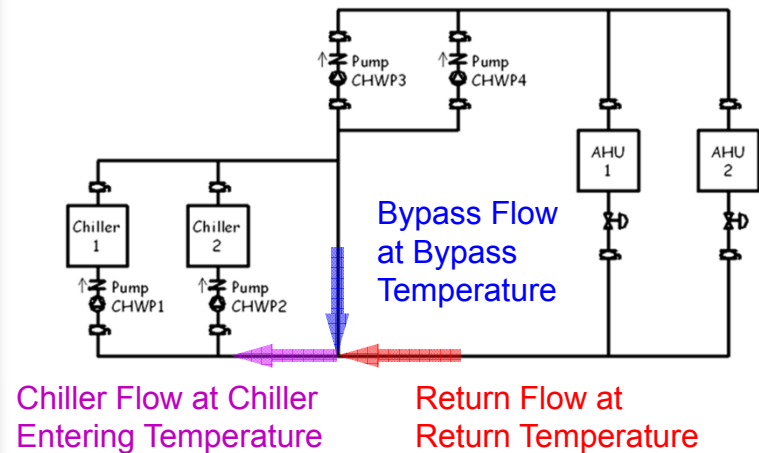
# Conservation of Mass and Energy

*The Goes In's gotta equal the Goes Out's*

*Dr. Al Black*

The tee where the building return meets the bypass line is a node in the system

- Energy into and out of the node must be equal
- Mass flow into and out of the node must be equal



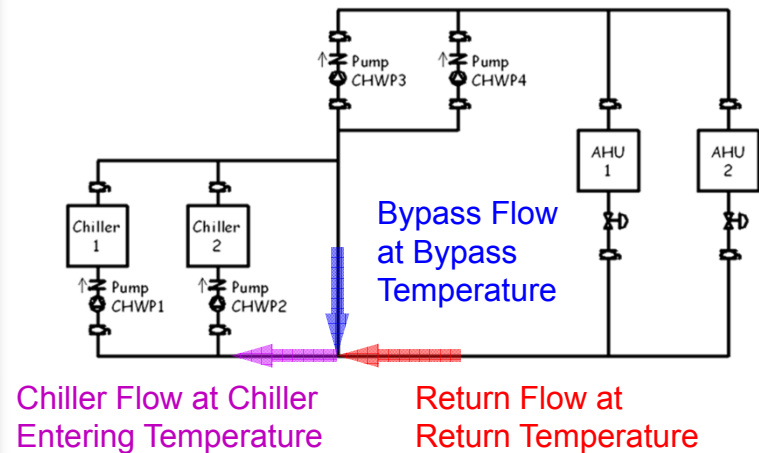
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- Energy into and out of the node must be equal
- Mass flow into and out of the node must be equal
- This is a steady state, steady flow process described by the continuity equation



$$q + h_i + \frac{V_i^2}{2g_c} + Z_i \frac{g}{g_c} = h_e + \frac{V_e^2}{2g_c} + Z_e \frac{g}{g_c} + w$$

Where :

$q$  = Heat transfer

$h$  = Enthalpy

$V$  = Velocity

$Z$  = Elevation

$w$  = Work

$g$  = Acceleration due to gravity

$g_c$  = Constant relating force, mass, length and time

$_i$  Subscript = Incoming or entering conditions

$_e$  Subscript = Existing or leaving conditions

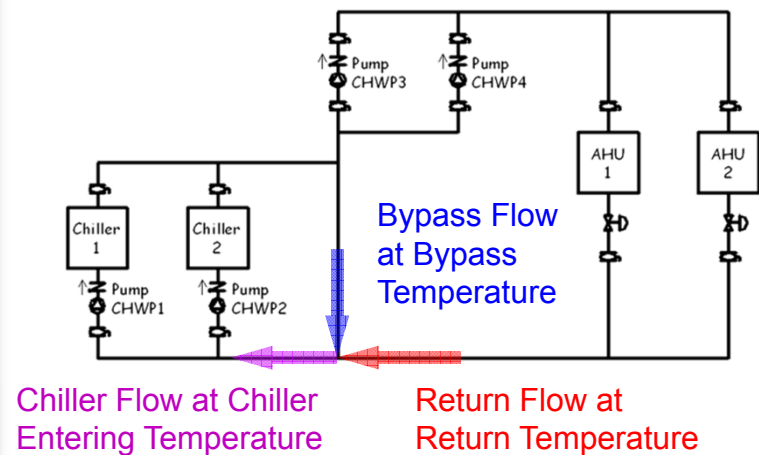
# Conservation of Mass and Energy

*The Goes In's gotta equal the Goes Out's*

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The tee where the building return meets the bypass line is a node in the system

- Energy into and out of the node must be equal
- Mass flow into and out of the node must be equal
- This is a steady state, steady flow process described by the continuity equation
- For a tee in the pipe, the continuity equation can be simplified



$$\frac{(Flow_{Return} \times Temperature_{Return}) + (Flow_{Bypass} \times Temperature_{Bypass})}{(Flow_{Chiller} \times Temperature_{Chiller})}$$

# Conservation of Mass and Energy

## Doing the Algebra

$$(Flow_{Return} \times Temperature_{Return}) + (Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller})$$

# Conservation of Mass and Energy

## Doing the Algebra

$$(Flow_{Return} \times Temperature_{Return}) + (Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller})$$

Isolating the bypass parameters to one side of the equation:

$$(Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller}) - (Flow_{Return} \times Temperature_{Return})$$

# Conservation of Mass and Energy

## Doing the Algebra

$$(Flow_{Return} \times Temperature_{Return}) + (Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller})$$

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The return flow can be expressed in terms of the bypass flow and chiller flow as follows :

$$Flow_{Return} = Flow_{Chiller} - Flow_{Bypass}$$



# Conservation of Mass and Energy

## Doing the Algebra

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$$Flow_{Return} = Flow_{Chiller} - Flow_{Bypass}$$

Substituting the new equation for return flow into the original equation:

$$(Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller}) - ((Flow_{Chiller} - Flow_{Bypass}) \times Temperature_{Return})$$

# Conservation of Mass and Energy

## Doing the Algebra

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Eliminating one set of parenthesis :

$$(Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller}) - (Flow_{Chiller} \times Temperature_{Return}) + (Flow_{Bypass} \times Temperature_{Return})$$

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## Doing the Algebra

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Eliminating one set of parenthesis :

$$(Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller}) - (Flow_{Chiller} \times Temperature_{Return}) + (Flow_{Bypass} \times Temperature_{Return})$$

Rearranging terms :

$$(Flow_{Bypass} \times Temperature_{Bypass}) - (Flow_{Bypass} \times Temperature_{Return}) = (Flow_{Chiller} \times Temperature_{Chiller}) - (Flow_{Chiller} \times Temperature_{Return})$$

# Conservation of Mass and Energy

## Doing the Algebra

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Rearranging terms :

$$(Flow_{Bypass} \times Temperature_{Bypass}) - (Flow_{Bypass} \times Temperature_{Return}) = (Flow_{Chiller} \times Temperature_{Chiller}) - (Flow_{Chiller} \times Temperature_{Return})$$

Eliminating two sets of parenthesis :

$$Flow_{Bypass} \times (Temperature_{Bypass} - Temperature_{Return}) = Flow_{Chiller} \times (Temperature_{Chiller} - Temperature_{Return})$$

# Conservation of Mass and Energy

## Doing the Algebra

$$(Flow_{Return} \times Temperature_{Return}) + (Flow_{Bypass} \times Temperature_{Bypass}) = (Flow_{Chiller} \times Temperature_{Chiller})$$

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Eliminating two sets of parenthesis :

$$Flow_{Bypass} \times (Temperature_{Bypass} - Temperature_{Return}) = Flow_{Chiller} \times (Temperature_{Chiller} - Temperature_{Return})$$

Solving for Bypass Flow ( $Flow_{Bypass}$ ):

$$Flow_{Bypass} = \frac{Flow_{Chiller} \times (Temperature_{Chiller} - Temperature_{Return})}{(Temperature_{Bypass} - Temperature_{Return})}$$

# Conservation of Mass and Energy

## Doing the Algebra

Because :

$$\%_{\text{Bypass Flow}} + \%_{\text{Return Flow}} = 100\%_{\text{Chiller Flow}}$$

You can solve for bypass flow as a percentage of total flow to the chiller as follows :

$$Flow_{\text{Bypass}} = \frac{1 \times (\text{Temperature}_{\text{Chiller}} - \text{Temperature}_{\text{Return}})}{(\text{Temperature}_{\text{Bypass}} - \text{Temperature}_{\text{Return}})}$$

Note that the percentage is expressed as a decimal; for example, 1 = 100% and .8 = 80%

# Conservation of Mass and Energy

## Doing the Algebra

You can also use this concept to predict the outdoor air percentage based on outdoor air, return air and mixed air temperatures :

$$\%_{Outdoor\ Air} = \frac{1 \times (Temperature_{Mixed\ Air} - Temperature_{Return\ Air})}{(Temperature_{Outdoor\ Air} - Temperature_{Return\ Air})}$$

Note that the percentage is expressed as a decimal; for example, 1 = 100% and .8 = 80% and that this assumes fully mixed air.

# Conservation of Mass and Energy

## Doing the Algebra

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Or, you can predict a mixed air temperature given outdoor and return air temperatures and percentages :

$$Temperature_{Mixed\ Air} = \frac{(Temperature_{Outdoor\ Air} \times Flow_{Outdoor\ Air}) + (Temperature_{Return\ Air} \times Flow_{Return\ Air})}{(Flow_{Mixed\ Air})}$$



# Conservation of Mass and Energy

## Doing the Algebra

You can also use this concept to predict the outdoor air percentage based on outdoor air, return air and mixed air temperatures :

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$$Temperature_{Mixed\ Air} = \frac{(Temperature_{Outdoor\ Air} \times Flow_{Outdoor\ Air}) + (Temperature_{Return\ Air} \times Flow_{Return\ Air})}{(Flow_{Mixed\ Air})}$$

Or, an outdoor condition that will produce a specific mixed air temperature :

$$Temperature_{Outdoor\ Air} = \frac{(Temperature_{Mixed\ Air} \times Flow_{Mixed\ Air}) - (Temperature_{Return\ Air} \times Flow_{Return\ Air})}{(Flow_{Outdoor\ Air})}$$