

## Single Duct VAV Terminals

### Receiving Inspection

After unpacking the terminal, check it for shipping damage. If any shipping damage is found, report it immediately to the delivering carrier. Store units in a clean, dry location prior to installation.

**Caution: Do not use the flow sensor, connecting tubing, or damper shaft linkage as a handle to lift or move assembly. Damage to the flow sensor or controls may result.**

### Supporting the Assembly

Many basic single duct terminals are light enough to be supported by the duct work itself. Where heavier accessory modules, such as DDC controls, coils, attenuators, or multiple outlets are included, the terminal should be supported directly. Straps screwed directly into the side of the terminal, threaded rod through the optional hanger brackets (see Figure 1), or the method prescribed for the rectangular duct on the job specifications may be used.

**Important:** If equipped with pneumatic controls, the terminal must be mounted right side up. It must be level within + or - 10 degrees of horizontal, both parallel to the air flow and at the right angle of air flow. The control side of the terminal is labeled with an arrow indicating UP. The first letter of the model number (P) indicates pneumatic controls. Most electronic units (A-analog controls and D-digital controls) can be installed in any orientation. Check with the local TITUS representative for verification.

### Duct Connections

Slip each inlet duct over the inlet collar of the terminal. Fasten and seal the connection by the method prescribed by the job specification.

The diameter of the inlet duct "D" in inches must be equal to the listed size of the terminal; e.g. a duct that actually measures 8 inches must be fitted to a size 8 terminal. The inlet collar of the terminal is made 1/8 inch smaller than listed size in order to fit inside the duct (see Figure 1).

Note: **Do not insert duct work inside the inlet collar of the assembly.** Inlet duct should be installed in accordance with SMACNA guidelines.

The outlet end of the terminal is designed for use with slip and drive duct connections. A rectangular duct the size of the terminal outlet should be attached.

If single-point electronic velocity sensor is used, 3 to 5 inlet duct diameters of straight duct should be provided at the terminal inlet; for specific guidelines, consult the manufacturer's installation material. Sensor(s) may be attached to the inside of control enclosure for protection during shipping. Sensor must be inserted in inlet duct of terminal before operation. Remove any protective plastic devices from tip of sensor before installation.

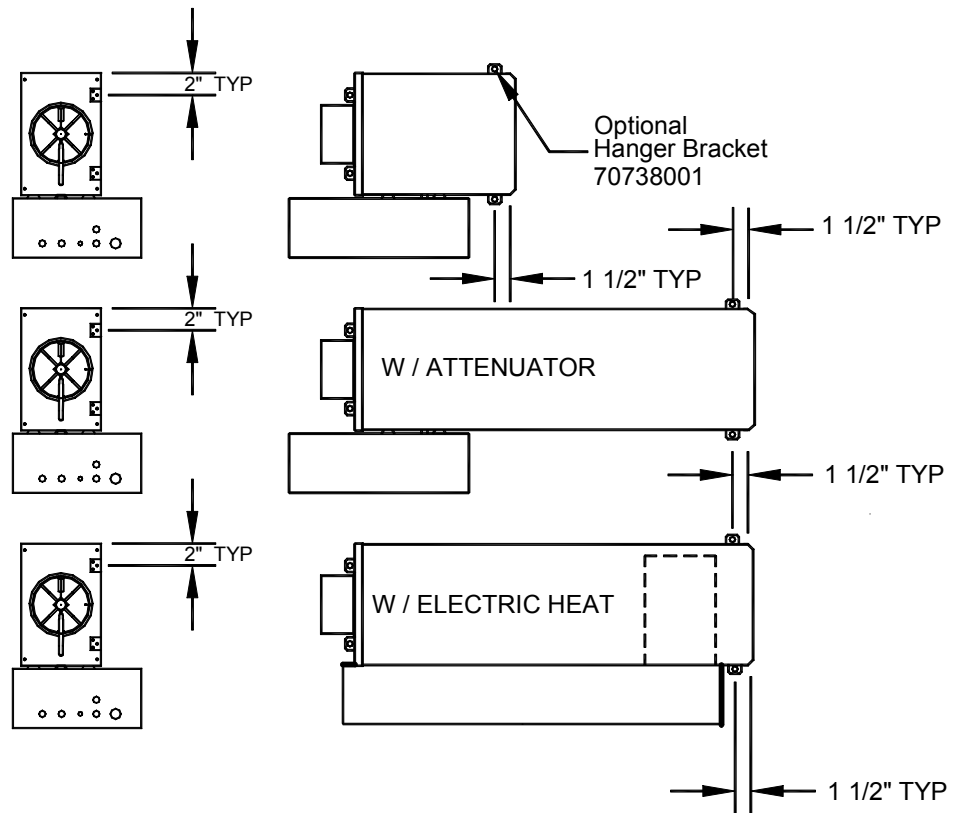


Figure 1. Single Duct Recommended Hanger Bracket Locations

## Field Wiring

All field wiring must comply with the local codes and with the National Electrical Code (ANSI/NFPA 70-1981). Electrical, control and piping diagrams are shown on the exterior labeling or on the diagram on the inside of control enclosure cover. All electric heaters if provided by TITUS are balanced by kW per stage. The installing electrician should rotate these heater stages by phase in order to help balance the building electric load.

## Control Start-up, Operation

Detailed information regarding power, accessory and communications connections, start-up and operating procedures for the controls provided by TITUS are available from your local TITUS representative. For specific information on controls by other manufacturers, contact that manufacturer's local branch or dealer.

Important: Units with digital controllers may incorporate specific communication addresses based on Building Management Systems Architecture, and original engineering drawings. Installing the terminal in a different location than noted on unit label may result in excessive start-up labor.

## Calibration Instructions

For Pneumatic Controls, see PNEU-IOM: Operations Manual for Pneumatic Controls.

For Analog Controls: Titus TA1, see ANA-IOM: Analog Controller Calibration.

For Digital Controls: see control manufacturer's manual

## Replacement Parts

Description	Part Number
Primary Damper Assembly	
Size 4-5-6"	31171301
Size 7"	31171302
Size 8"	31171303
Size 9"	31171304
Size 10"	31171305
Size 12"	31171306
Size 14"	31171307
Size 16"	31171308
Damper Shaft Extension	
Short Stub all sizes	70300301
Long Ext. Sz. 4-6, 14, 16	70300302
Long Ext. Sz. 7-12	70300303
Shaft Bearing - All	70324901
Control Tube	
Red Stripe 1/4" O.D.	61510035
Green Stripe 1/4" O.D.	61510234
Red Stripe 3/8" O.D.	61510279
Green Stripe 3/8" O.D.	61510280
Yellow Stripe 1/4" O.D.	61510260
White Stripe 1/4" O.D.	61510261
Blue Stripe 1/4" O.D.	61510262
Tees for sensor taps	
Plastic 1/4"	42150011
Plastic 3/8"	42150020
Plugs for tees	
1/4"	42160081
3/8"	10015601
AeroCross™ Multipoint Velocity Sensors	
Size 4"	3151520001
Size 5"	3151520001
Size 6"	3151520002
Size 7"	3151520003
Size 8"	3151520004
Size 9"	3151520005
Size 10"	3151520006
Size 12"	3151520007
Size 14"	3151520008
Size 16"	3151520009
Size 24" x 16"	3151520009