

# Facility Dynamics

## *ENGINEERING*

## Introduction to the Controlled Systems

### Load Dynamics

#### **Presented By:**

David Sellers; Facility Dynamics Engineering

Senior Engineer

NAVFAC, San Diego

# A Bit About Me

1972

- Set out to be an airplane mechanic and aircraft maintenance engineer



# A Bit About Me

1976

- Reality intervenes



*Image Courtesy [www.kpluwonders.org/](http://www.kpluwonders.org/)*

# A Bit About Me

1976

- Bill Coad inspires me to think a different way...

... that is to practice our profession with an emphasis upon our responsibility to protect the long-range interests of the society we serve and, specifically, to incorporate the ethics of energy conservation and environmental preservation in everything we do.

ASHRAE Journal, vol. 42, no. 7, p. 16-21  
[www.ASHRAE.org](http://www.ASHRAE.org)



# A Bit About Me

1976 - 1984

- I change career paths and go to work for McClure Engineering in St. Louis, MO
  - Field technician
  - Control system designer
  - Mechanical designer
  - Project engineer
- I am blessed with great mentors (through-out my career)



# A Bit About Me

1984 - 1986

- I go on sabbatical to work for MCC Powers
  - Immersed in a specific system
  - Exposed to process control
  - I crash my first control system
  - Begin to realize there is a fundamental lack of understanding of control systems on the part of many designers





# A Bit About Me

1984 - 1986

- My sabbatical continues as I work for Murphy Company, Mechanical Contractors
  - Control guy
  - Start-up guy
- I blow up my first duct
- I discover I don't like gambling



# A Bit About Me

1986 - 1997

- I return to McClure Engineering as a Project Engineer
  - Migrate their control design standards and specs from pneumatics to DDC
  - Do a lot of Health Care work





# A Bit About Me

1997

- Move to Oregon to become a facilities engineer at Komatsu Silicon's Hillsboro facility
  - HVAC system owner
  - Process exhaust system owner
  - Central chilled water plant system co-owner
  - DDC system co-owner
  - Fire protection system owner



# A Bit About Me

1999 - 2005

- Semiconductor industry downturn continues
  - Plant idled
  - I move to PEGI
    - Not-for-profit focused in energy efficiency and sustainability
    - Develop infrastructure for the commissioning industry
    - Discover I can teach if its hands on and technical



# A Bit About Me

2005 - Present

- I move to FDE
  - Some new construction Cx
  - Mostly EBCx
  - Third party control system design work
  - A lot of hands-on training
    - Pacific Energy Center
    - Marriott
  - Leadership role for FDE's Not-For-Profit division



# What We Will Cover in This Module

## Part 1

- The dynamic, interactive, nature of the loads served by HVAC systems and the challenges we face when we try to integrate them with a control system
- This is important enough that I will probably bring this up at least once ~~each day~~

## Part 2

- An overview of common components in HVAC systems and a bit about their physics and performance dynamics and how those factors might relate to the design of the control system

## Some Resources

The location for things I hand out or use in class

<http://tinyurl.com/CurrentUofWClass>

The location of my blog

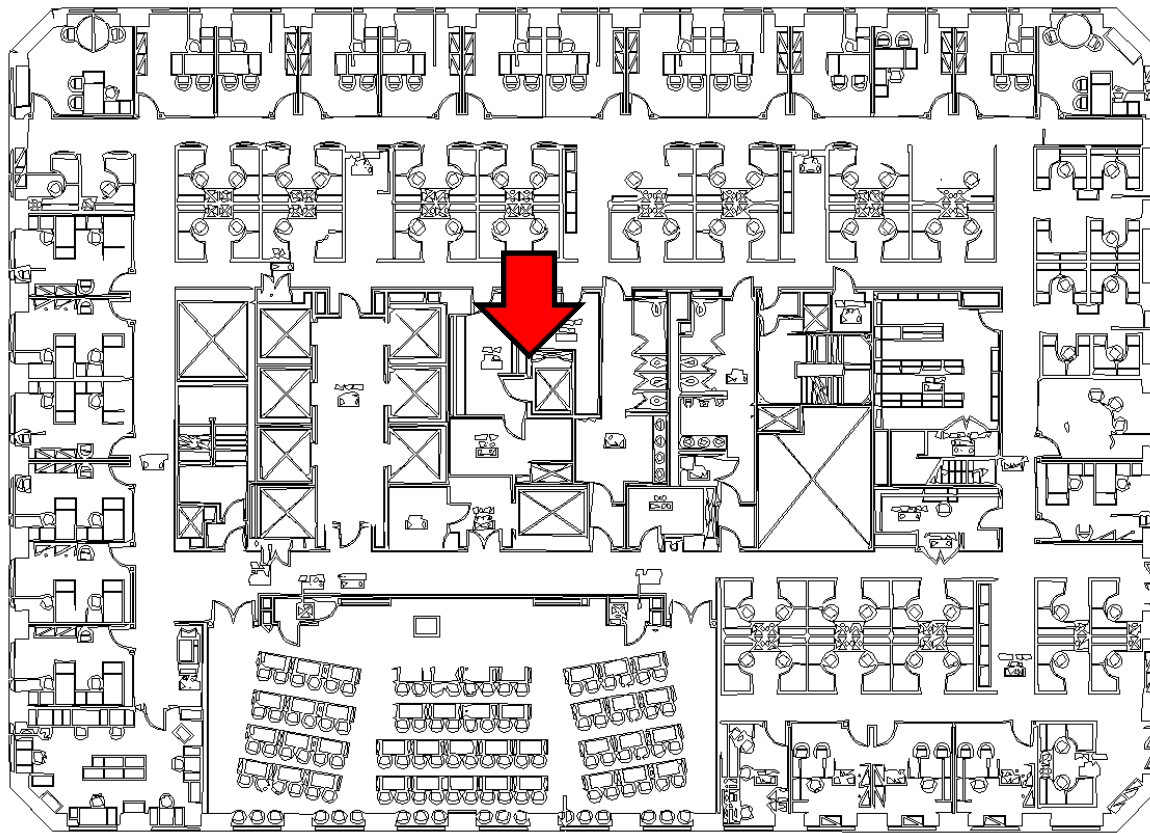
[www.Av8rDAS.Wordpress.com](http://www.Av8rDAS.Wordpress.com)



# The Built Environment

Keeping the built environment safe, productive, clean, and comfortable is a fundamental goal of HVAC systems and their controls

- Ventilation systems control contaminants by introducing filtered, conditioned outdoor air
- Heating and cooling systems track the loads to control comfort

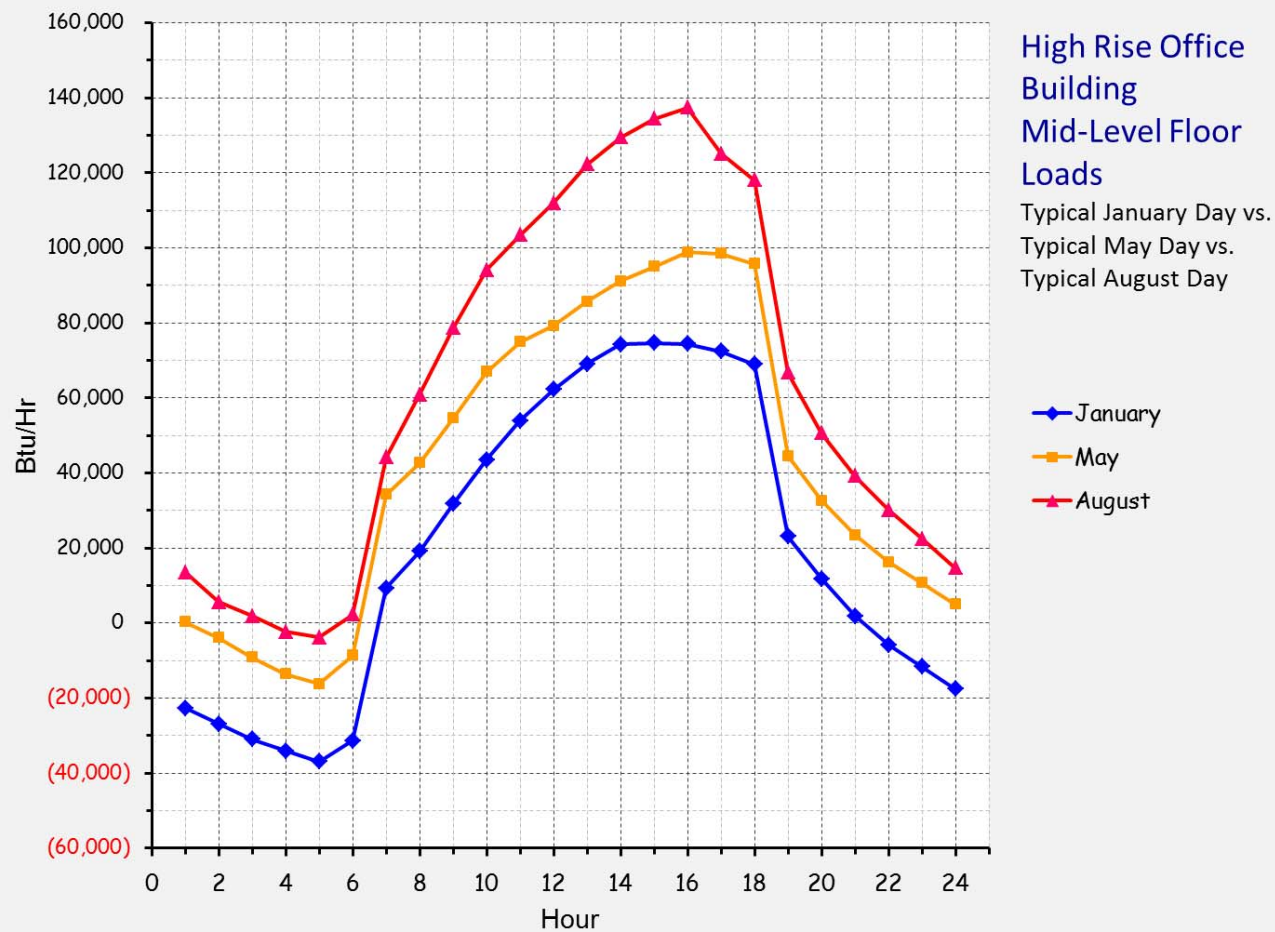


ductive, clean, and  
AC systems and

- Ventilation systems control contaminants by introducing filtered, conditioned outdoor air
- Heating and cooling systems track the loads to control comfort



# The Loads can be Very Dynamic



The Cooling Requirements Vary with Time of Day and Time of Year



# Load Dynamics

A Research Experiment by the  
FDE NW Research Lab

Dr. Riley Sellers; PhD CTK *LBNL*  
*CTPSC* \*

Hobbes Sellers; Post Doc *Applied*  
*Chaos Theory*

- \* Doctorate of Philosophy - Canine Treat Kinetics - Lower Buchanan National Labs, Canine Treat Preservation Systems Center

# Outside = Inside

## A Research Experiment by the FDE NW Research Lab

### The Experiment

- Use an environmental test chamber to assess the thermal response characteristics of different envelope configurations



Environmental Test Chamber



# Outside = Inside

## A Research Experiment by the FDE NW Research Lab

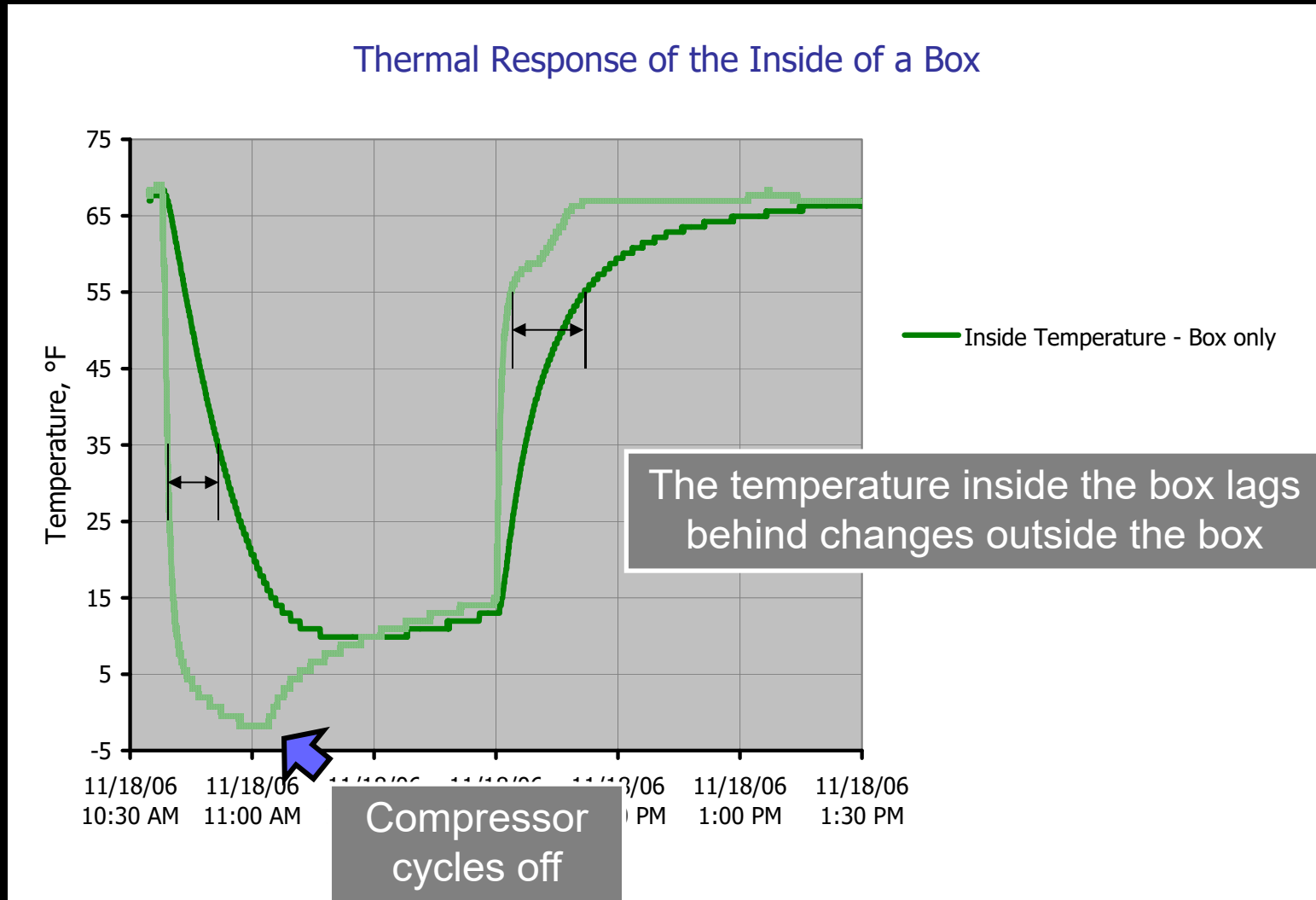
### Envelope Configuration 1

- Cardboard box, no insulation



Envelope Configuration 1

# Test Results – Envelope Configuration 1



# Outside = Inside

## A Research Experiment by the FDE NW Research Lab

### Envelope Configuration 2

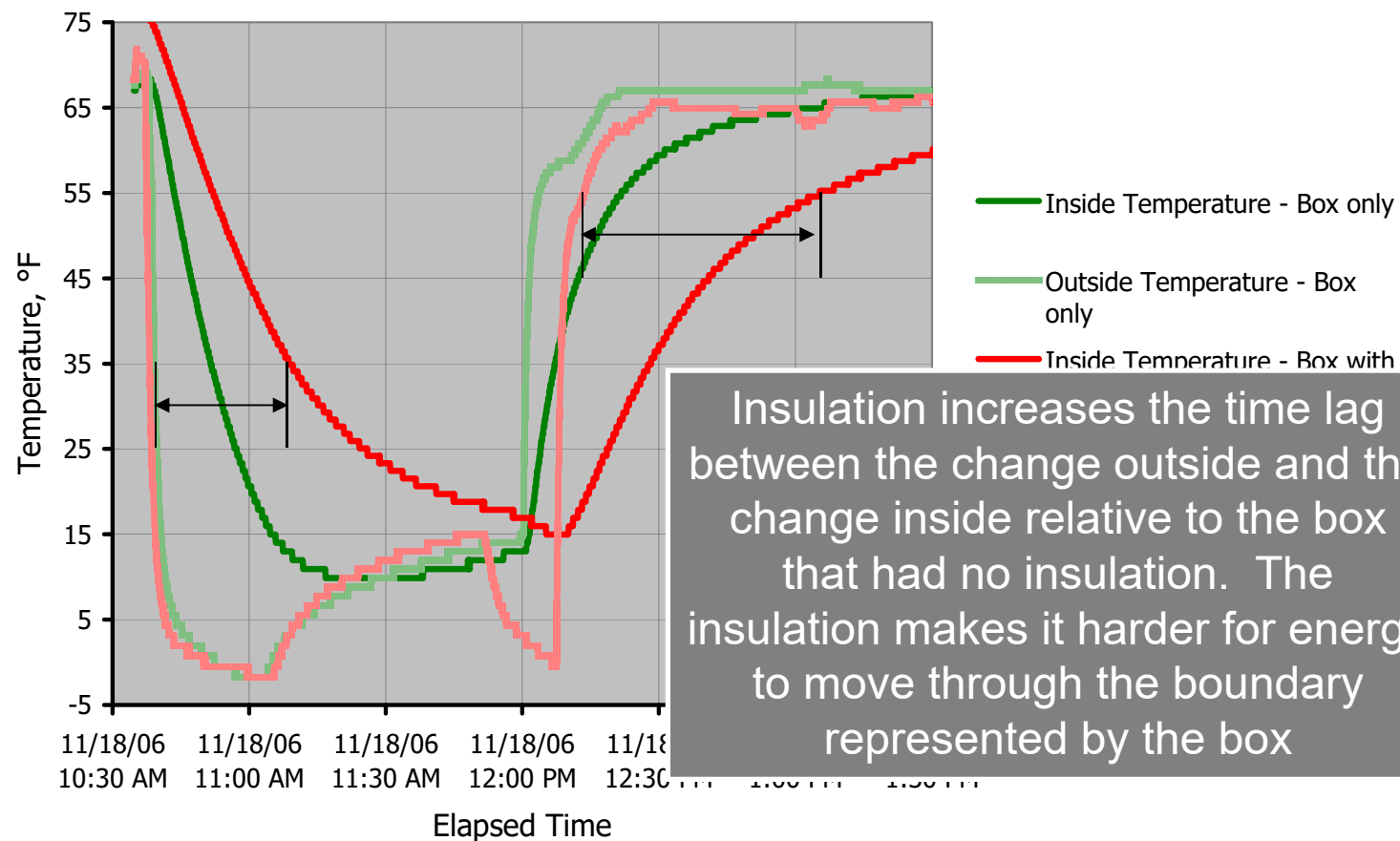
- Cardboard box, insulated



Envelope Configuration 2

# Test Results – Envelope Configuration 2

Thermal Response of the Inside of a Box



# Outside = Inside

## A Research Experiment by the FDE NW Research Lab

### Envelope Configuration 3

- Cardboard box with rocks, no insulation

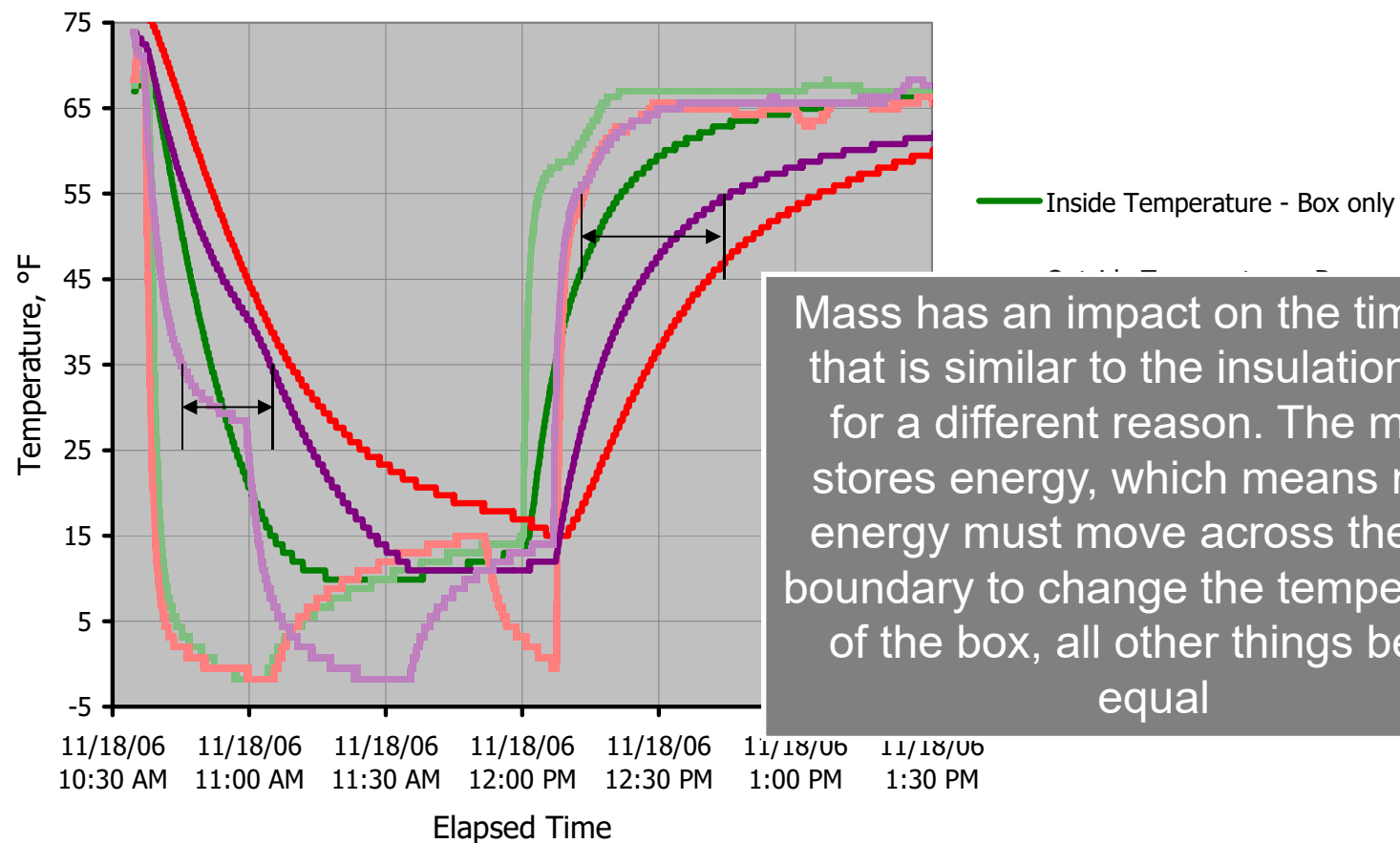


Envelope Configuration 3



# Test Results – Envelope Configuration 3

Thermal Response of the Inside of a Box



Mass has an impact on the time lag that is similar to the insulation, but for a different reason. The mass stores energy, which means more energy must move across the box boundary to change the temperature of the box, all other things being equal

# Internal Gains Have Lags Too







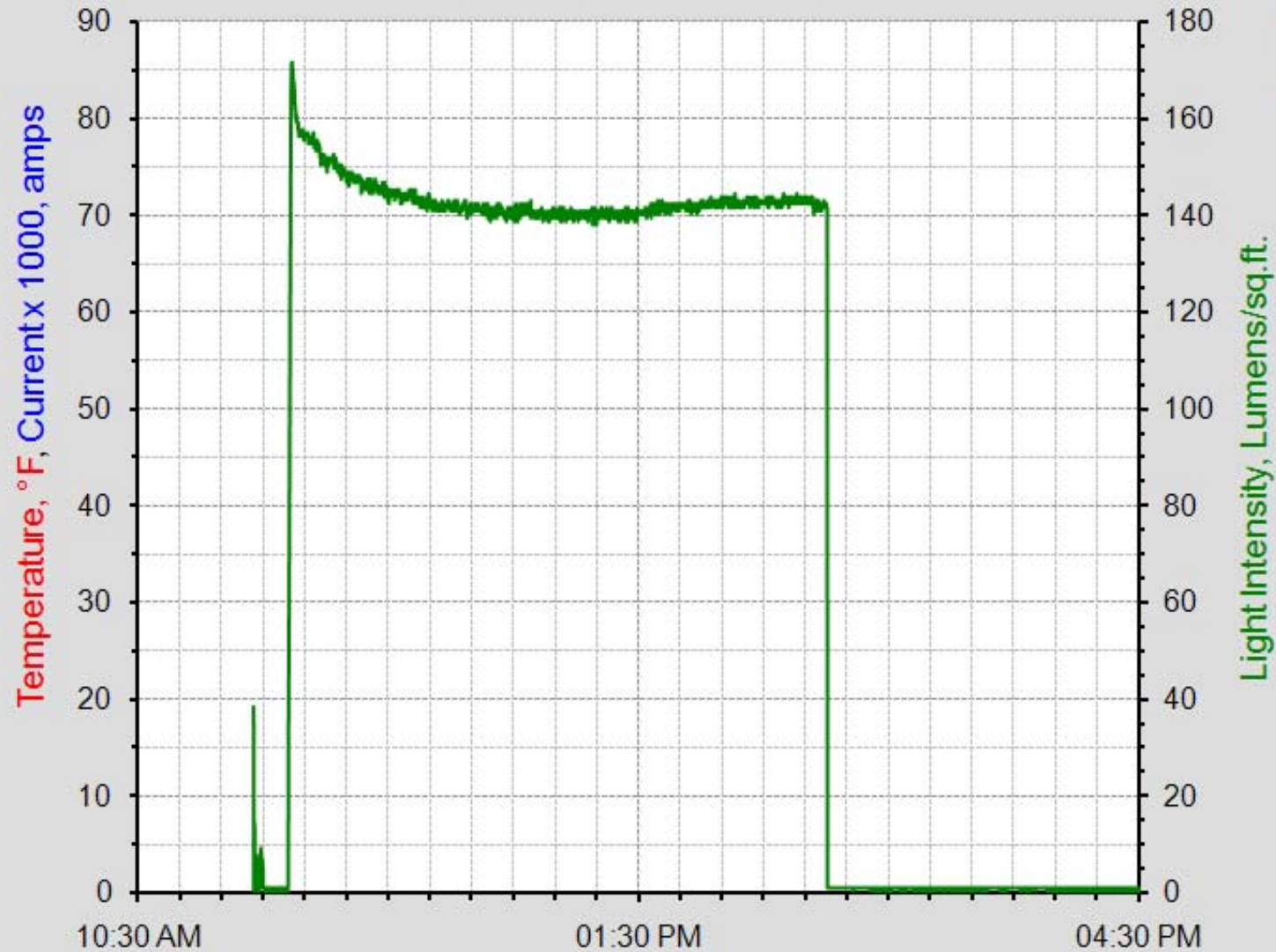
TAB 3-2 - LOAD DYNAMICS



TAB 3-2 - LOAD DYNAMICS



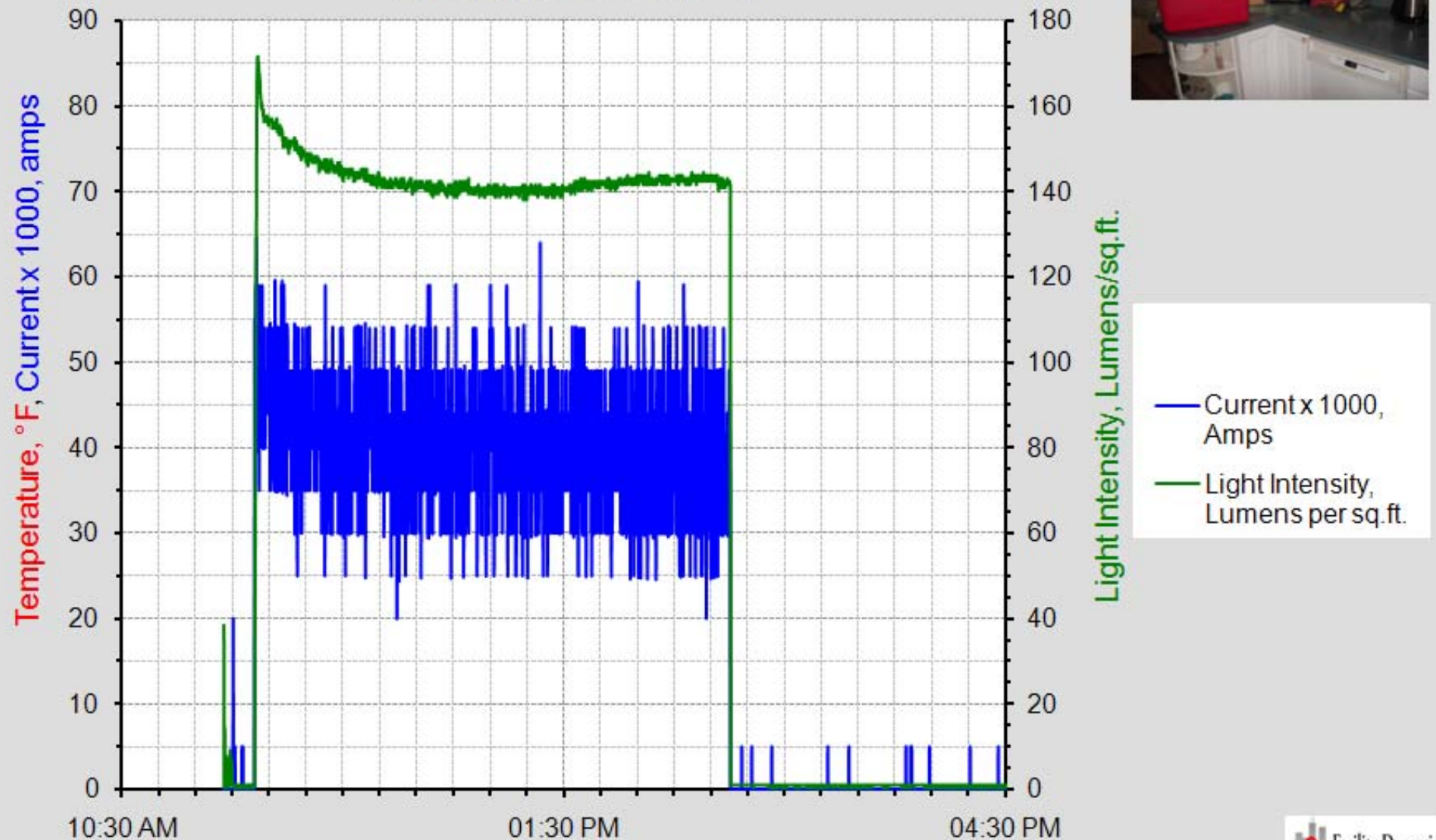
## Temperature Inside an Insulated Enclosure With and Without a Light On



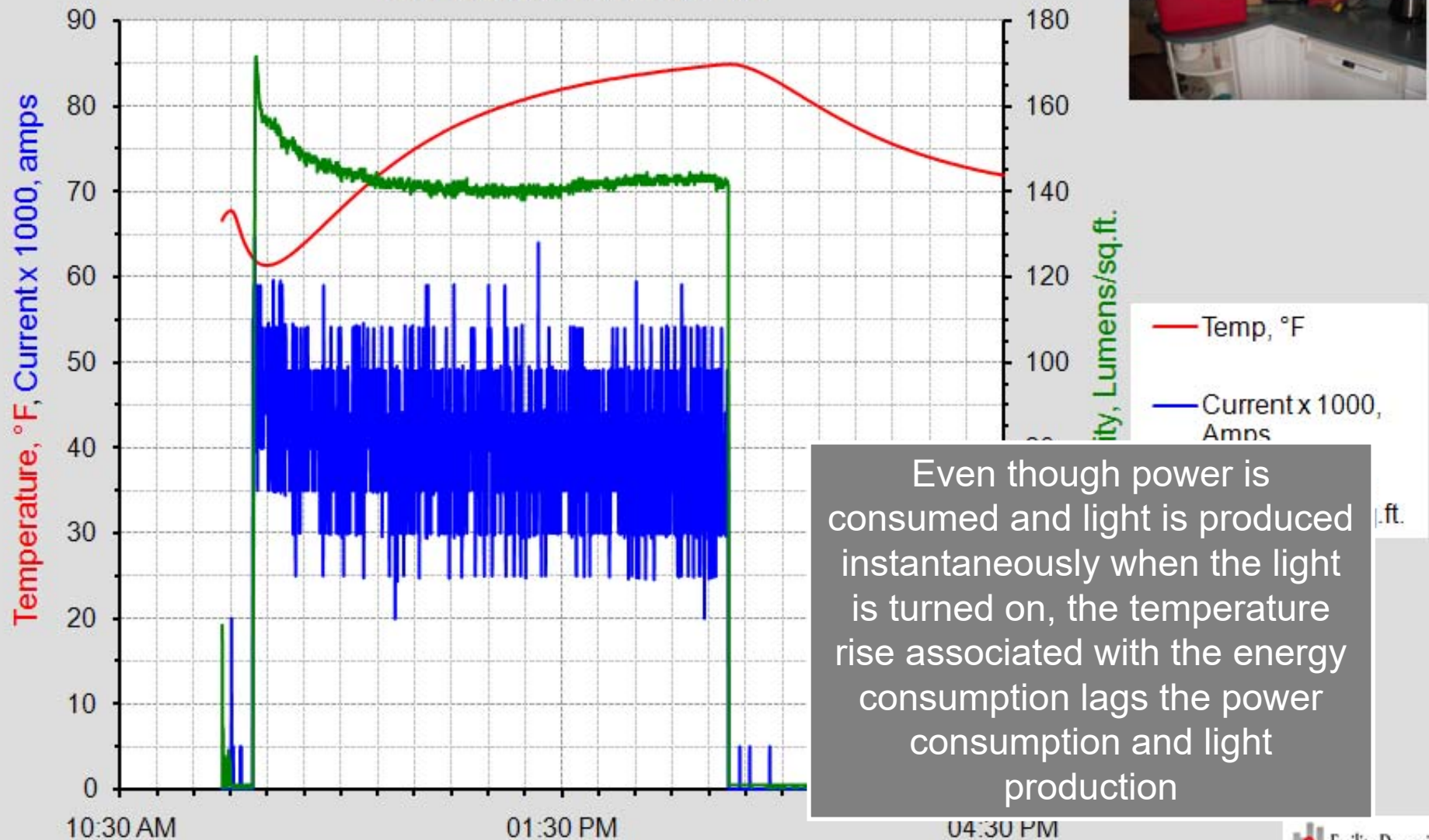
— Light Intensity,  
Lumens per sq.ft.



## Temperature Inside an Insulated Enclosure With and Without a Light On



## Temperature Inside an Insulated Enclosure With and Without a Light On





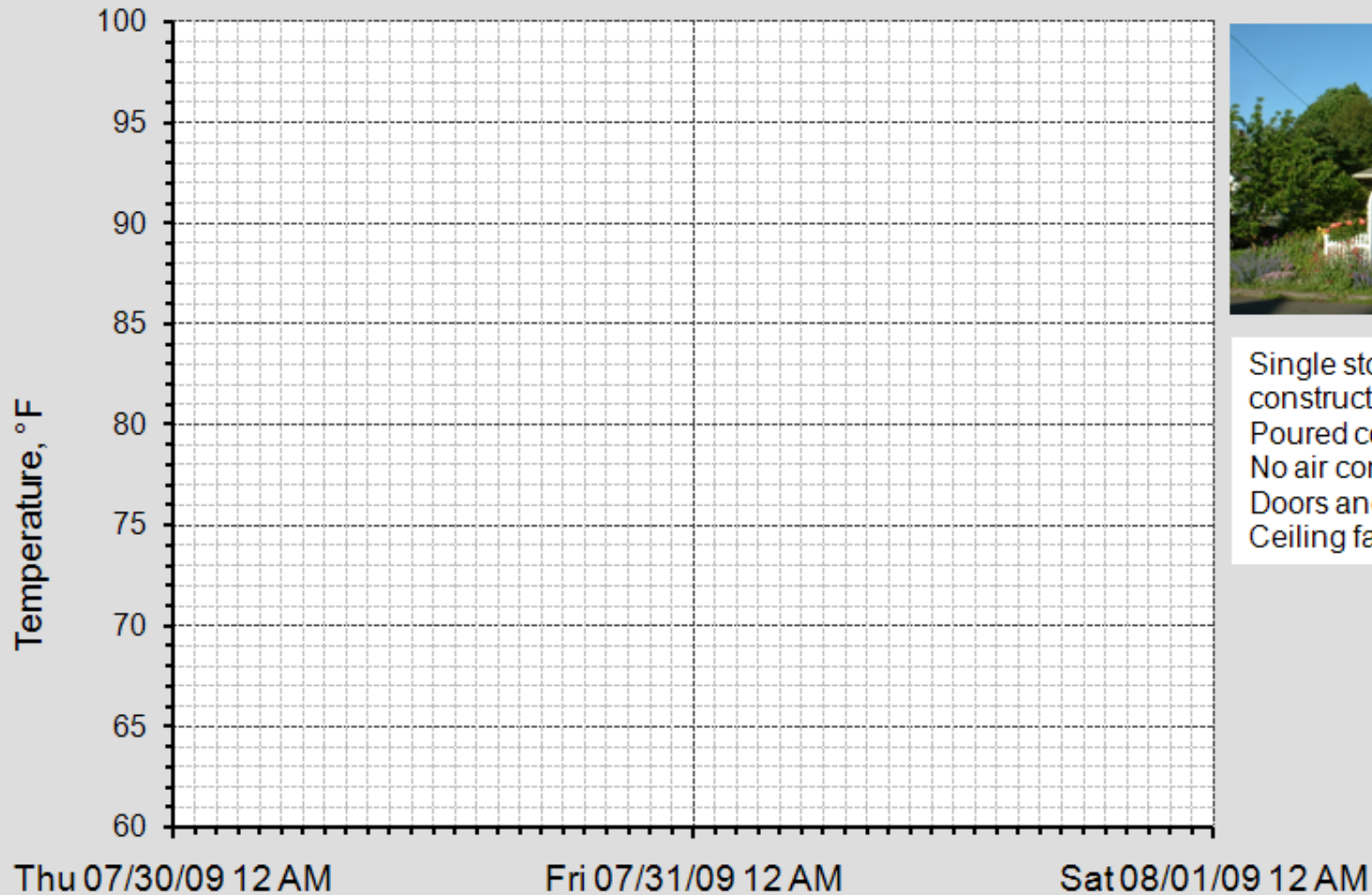
# Everything Interacts with Everything, Even in a Simple Building





## 8560 North Buchanan, Portland, OR Summer Thermal Response

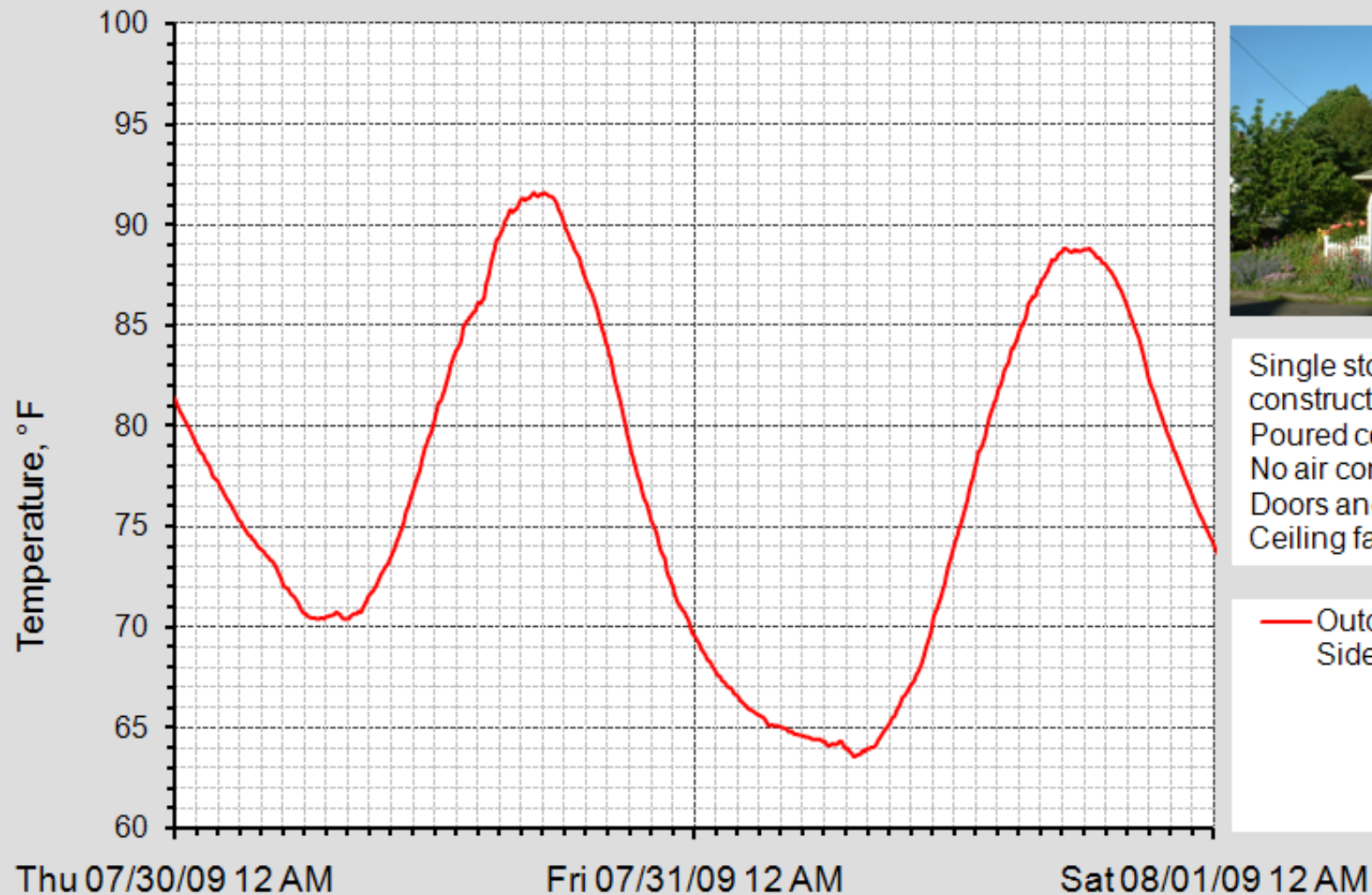
Portland 0.4% Cooling Design Condition - 90/67 °F<sub>db</sub>/t<sub>wb</sub>, 22°F Daily Range



Single story, light frame construction  
Poured concrete basement  
No air conditioning  
Doors and windows open  
Ceiling fans operating

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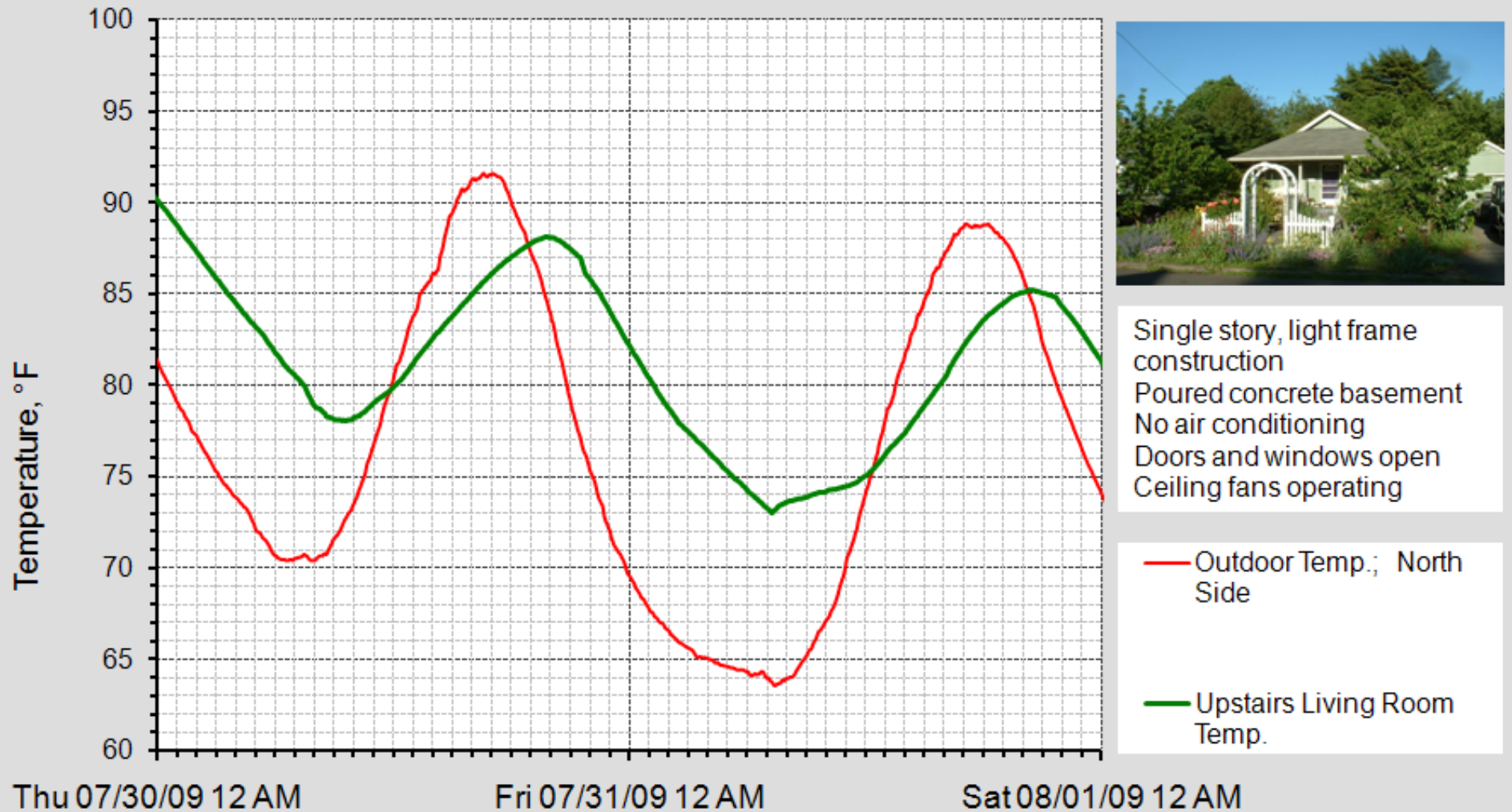


Single story, light frame construction  
Poured concrete basement  
No air conditioning  
Doors and windows open  
Ceiling fans operating

— Outdoor Temp.; North Side

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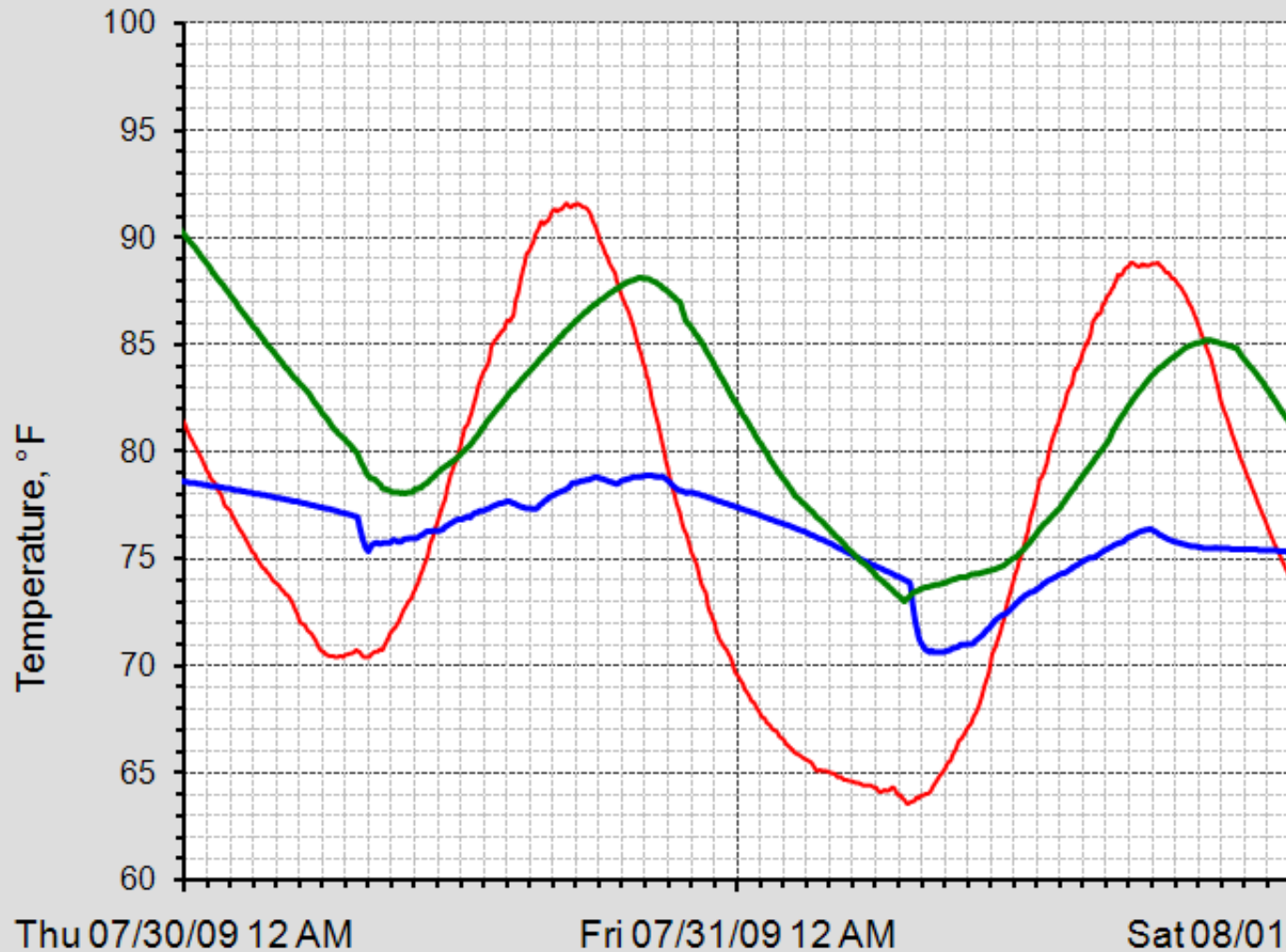
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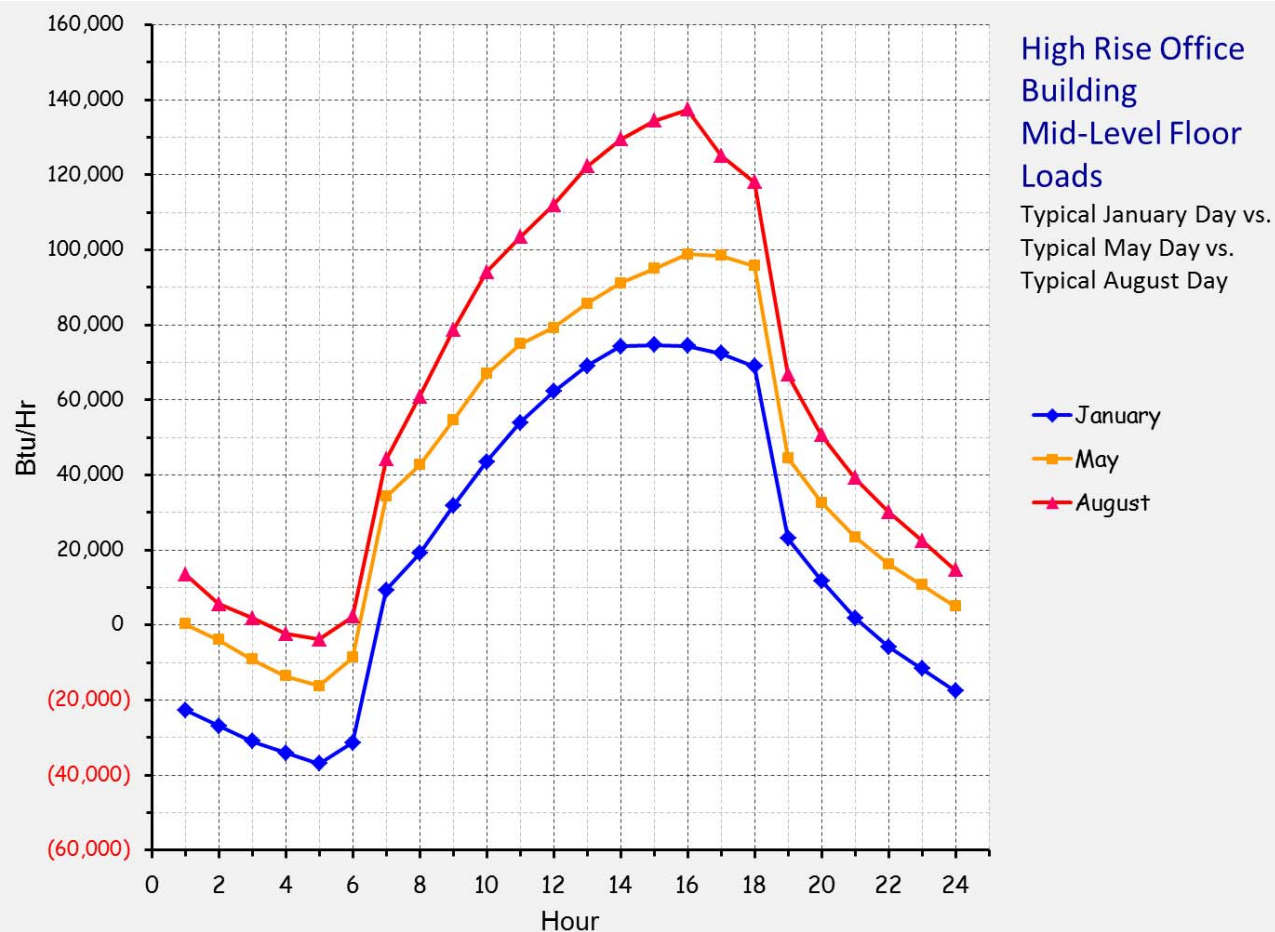


Single story, light frame construction  
Poured concrete basement  
No air conditioning  
Doors and windows open  
Ceiling fans operating

- Outdoor Temp.; North Side
- Basement Office Temp.
- Upstairs Living Room Temp.

# Cool the Building with Cool Outdoor Air

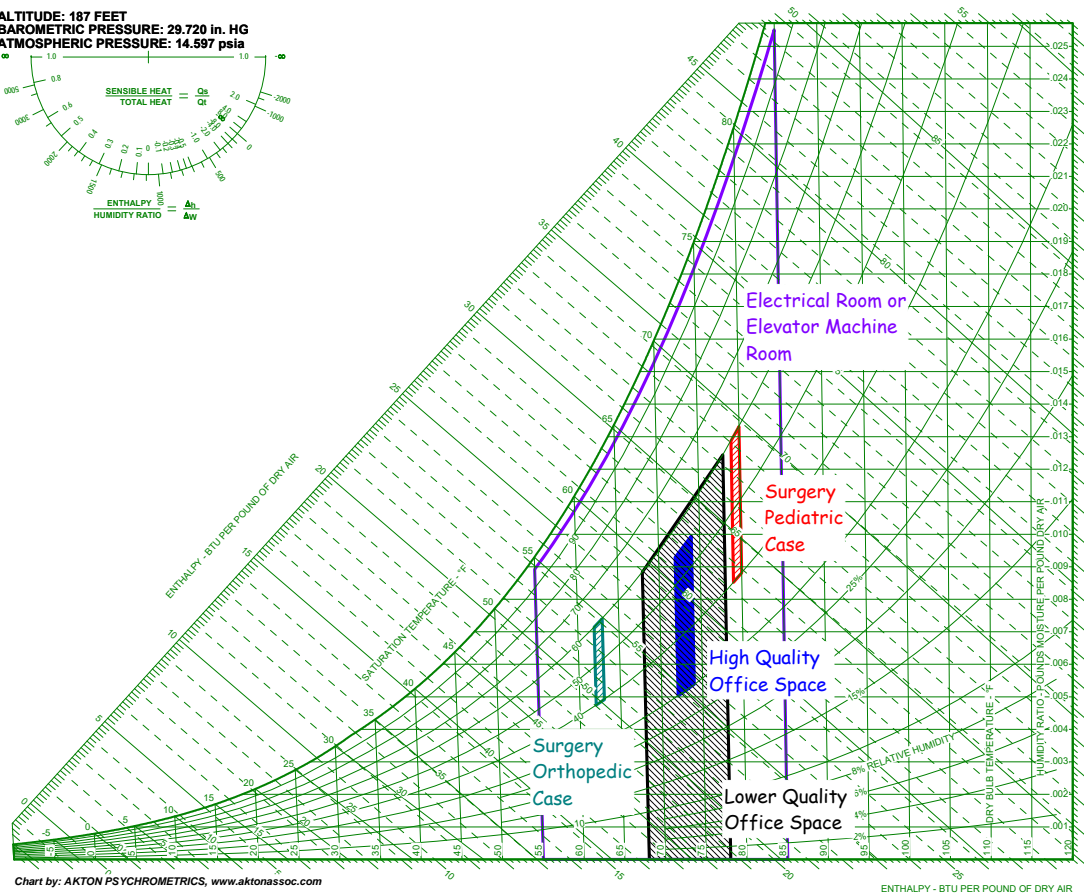
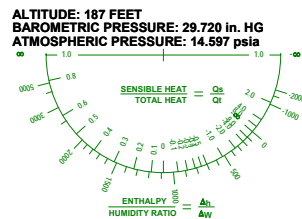
## Simple in Concept; Challenging in Reality



The Cooling Requirements Vary with Time of Day and Time of Year

# Cool the Building with Cool Outdoor Air

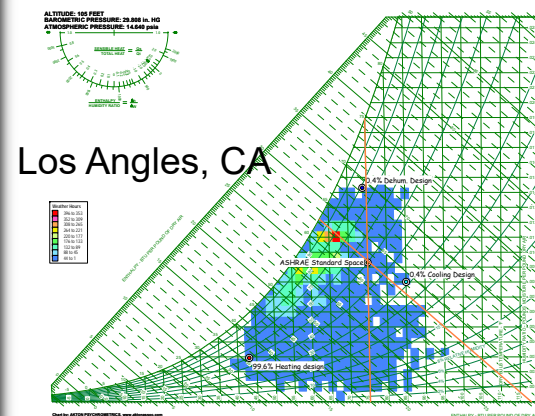
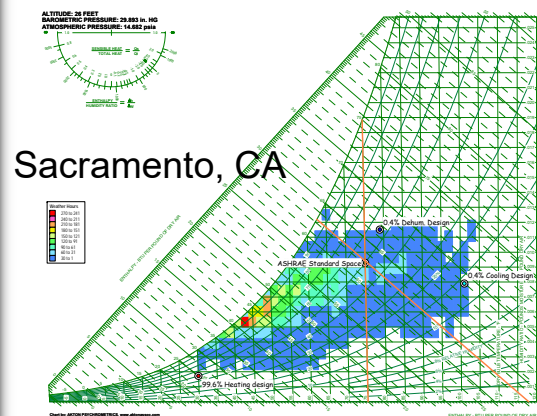
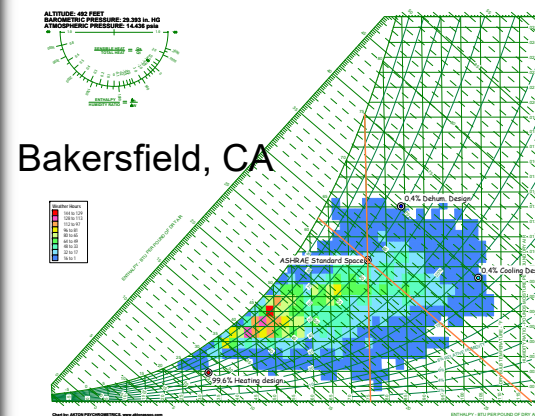
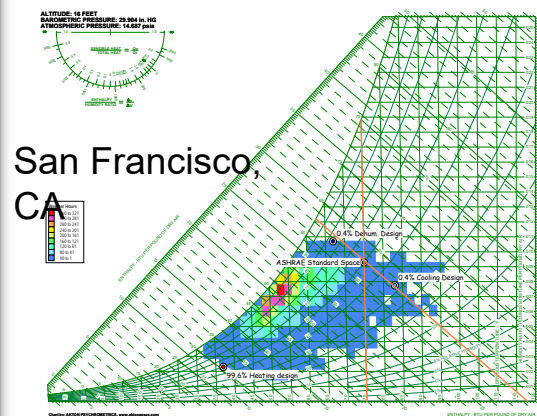
## Simple in Concept; Challenging in Reality



The Suitability of Outdoor Air for Cooling Varies with the Application

# Cool the Building with Cool Outdoor Air

## Simple in Concept; Challenging in Reality

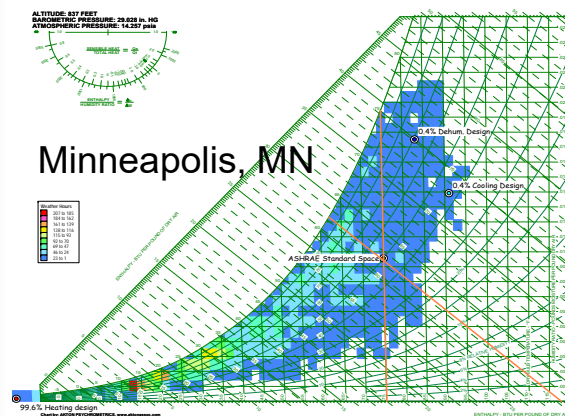
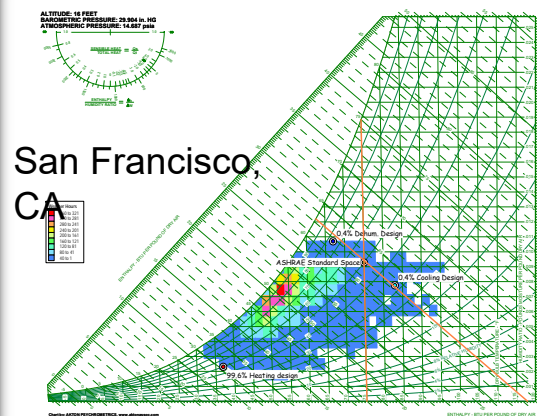


The Cooling Requirements Vary with Location as Does the Suitability of Outdoor Air for Cooling

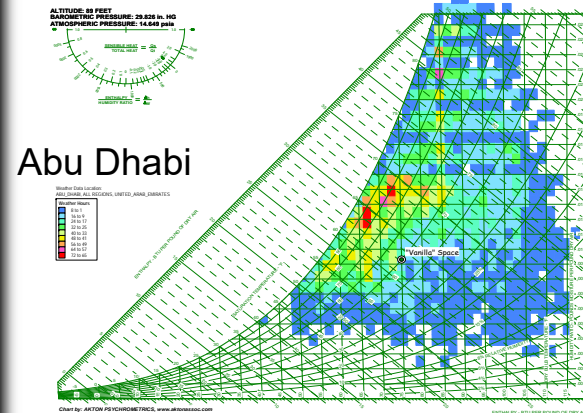
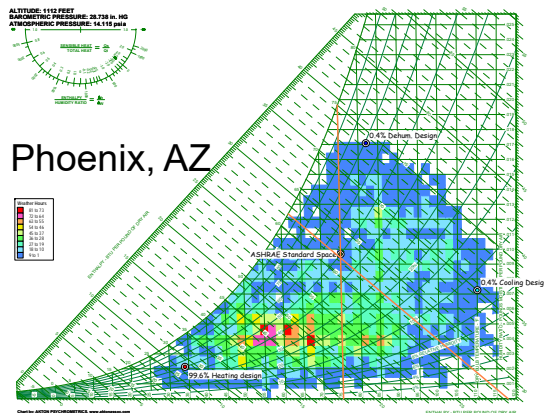


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## Simple in Concept; Challenging in Reality

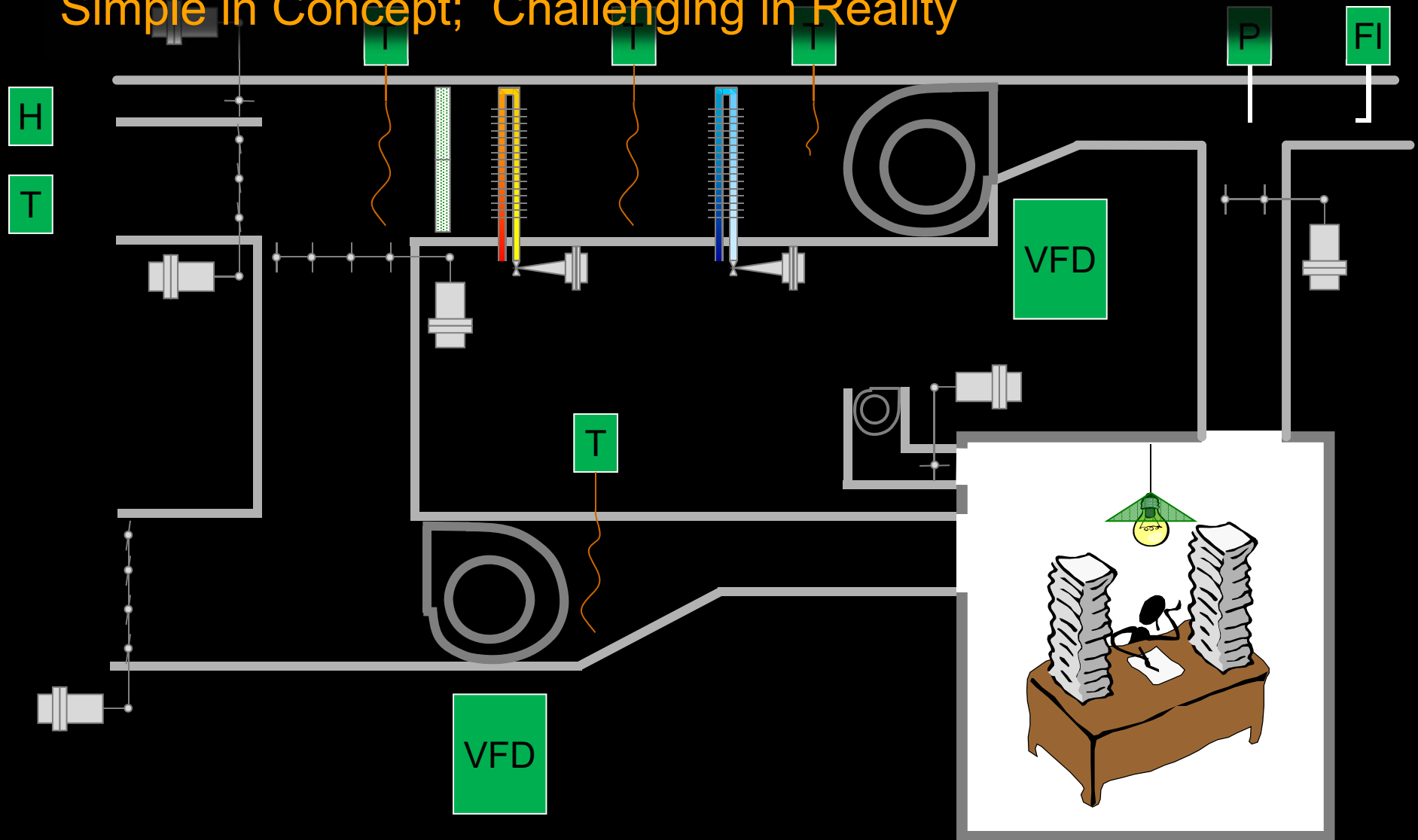


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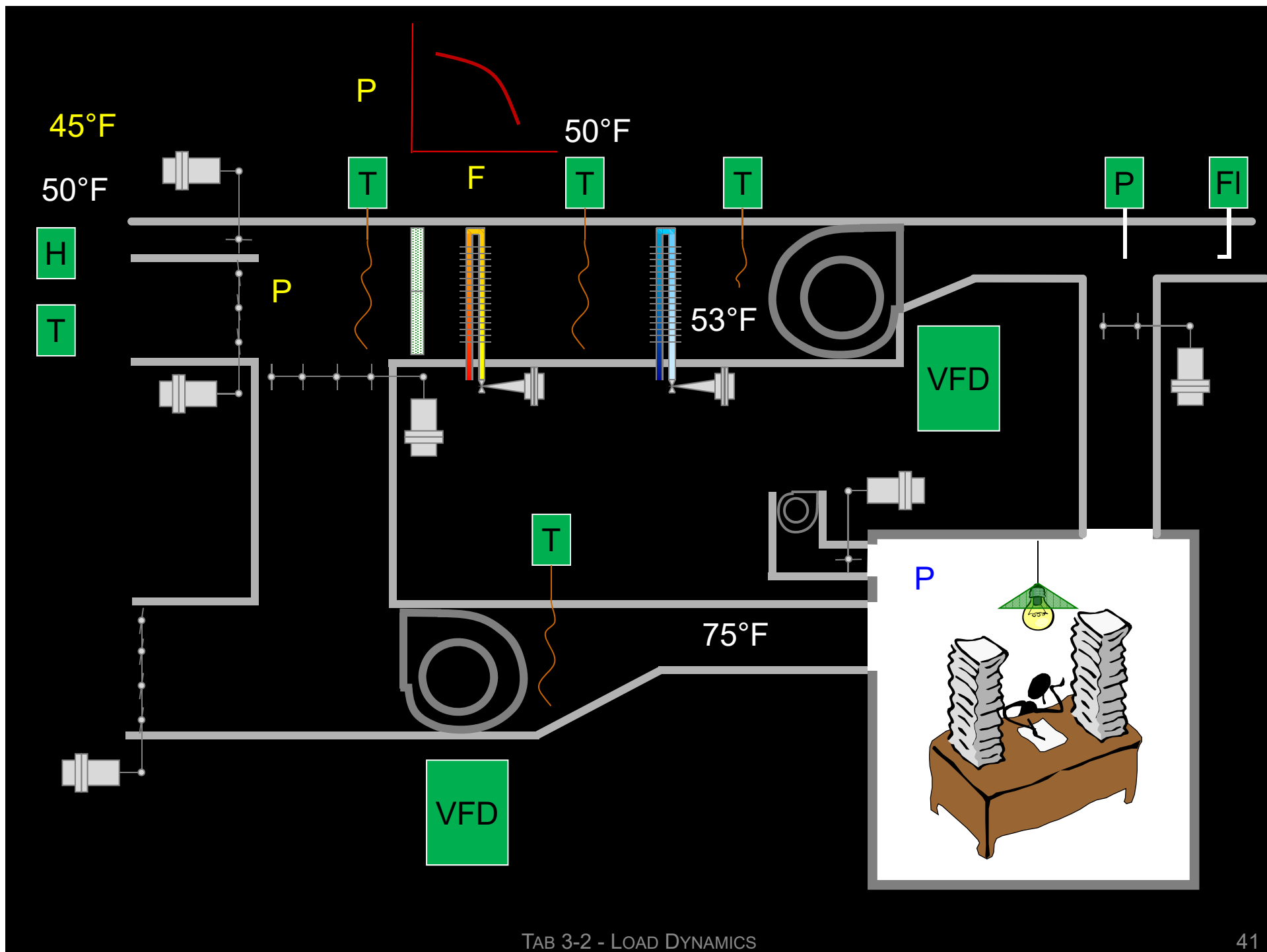


# Cool the Building with Cool Outdoor Air

Simple in Concept; Challenging in Reality







TAB 3-2 - LOAD DYNAMICS

*Aside from those things, it should not be too hard to get a control system to work*

# Bottom Lines

1. The loads our HVAC systems deal with are very dynamic
  - a. System dependent
  - b. Process dependent
  - c. Climate dependent
  - d. Envelope dependent
2. The components in our systems are highly interactive
  - a. Process 1 output = Process 2 input; Process 2 output = Process 3 input; Process “n” output – Process “n+1” input; Process “n+1” output = Process 1 input
  - b. The control system can mitigate this potential problem or propagate the problem
3. I like puppies and kittens