



How Water and Steam Systems; Basic Principles, Ongoing Commissioning, Operation, and Optimization

Please Visit This Link While We Are Waiting to Begin

<https://tinyurl.com/Lcl39SteamHHWD1Intro>



Presented By:
David Sellers

Senior Engineer, Facility Dynamics Engineering

Disclaimer

- The information in this document is believed to accurately describe the technologies described herein and are meant to clarify and illustrate typical situations, which must be appropriately adapted to individual circumstances. These materials were prepared to be used in conjunction with a free, educational program and are not intended to provide legal advice or establish legal standards of reasonable behavior. Neither Pacific Gas and Electric Company (PG&E) nor any of its employees and agents:
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Learning Objectives

Attendees will be able to:

1. Define How Heat is Generated, Distributed and Transferred in Buildings and How Buildings Use Heat
2. Recognize Key Differences Between Steam and Hot Water Systems
3. Describe the Different Types of Heating Processes Used in Buildings
4. Identify Opportunities to Improve Performance and Save Energy with HHW and Steam Systems.

Agenda

1. Introduction
2. How Buildings Use Heat
3. Steam Systems



Introductions

Introductions

<https://tinyurl.com/Lcl39SteamHHWD1Intro>

A screenshot of a Microsoft Forms page titled "Day 1 - 01 Getting to Know You". The page is displayed in a web browser with a teal header. The left sidebar contains a vertical strip of icons representing various topics like weather, airplanes, and science. The main content area has a light blue background and a decorative header with icons for a lightbulb, brain, hand, sun, and wind turbine. The form consists of two questions. The first question asks for personal information and includes a text input field with the placeholder "Enter your answer". The second question asks for learning goals and also includes a text input field with the placeholder "Enter your answer". The browser's address bar shows the URL "https://forms.office.com/Pages/DesignPageV2.aspx?prevorigin=...". The top of the browser window shows several open tabs and a search bar.

A Bit About Me

I intended to be an aircraft
maintenance engineer



A Bit About Me

I intended to be an aircraft maintenance engineer

- I'm doing something totally different



A Bit About Me

I'm doing something totally different

- HVAC field technician



A Bit About Me

- HVAC field technician
- Control system designer



A Bit About Me

- HVAC field technician
- Control system designer
- HVAC designer



A Bit About Me

- HVAC field technician
- Control system designer
- HVAC designer
- MCC Powers system engineer



A Bit About Me

- HVAC field technician
- Control system designer
- HVAC designer
- MCC Powers system engineer
- Murphy Company controls and start-up engineer



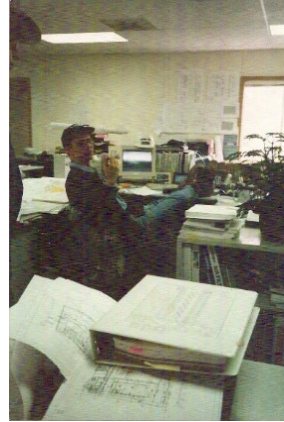
A Bit About Me

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- Project engineer



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- Project engineer
- Wafer fab facilities engineer and system owner



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- PECI technical support engineer



A Bit About Me

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- Murphy Company controls and start-up engineer
- Project engineer
- Wafer fab facilities engineer and system owner
- A happily married PECL technical support engineer



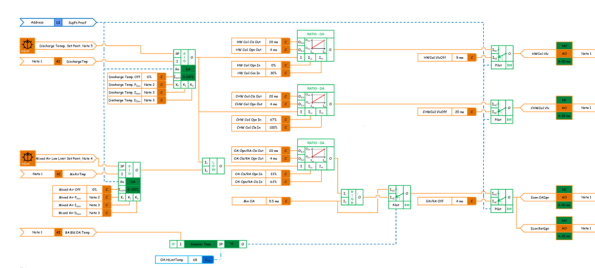
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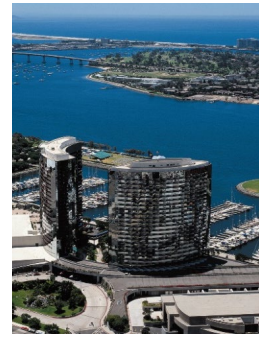


A Bit About Me

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- FDE Senior Engineer



Notes:
 1. The diagram is a simplified representation of the actual system and should not be used for detailed design or construction.
 2. The diagram is for informational purposes only and should not be used for detailed design or construction.
 3. The diagram is for informational purposes only and should not be used for detailed design or construction.
 4. The diagram is for informational purposes only and should not be used for detailed design or construction.
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I've Had Great Mentors Along the Way

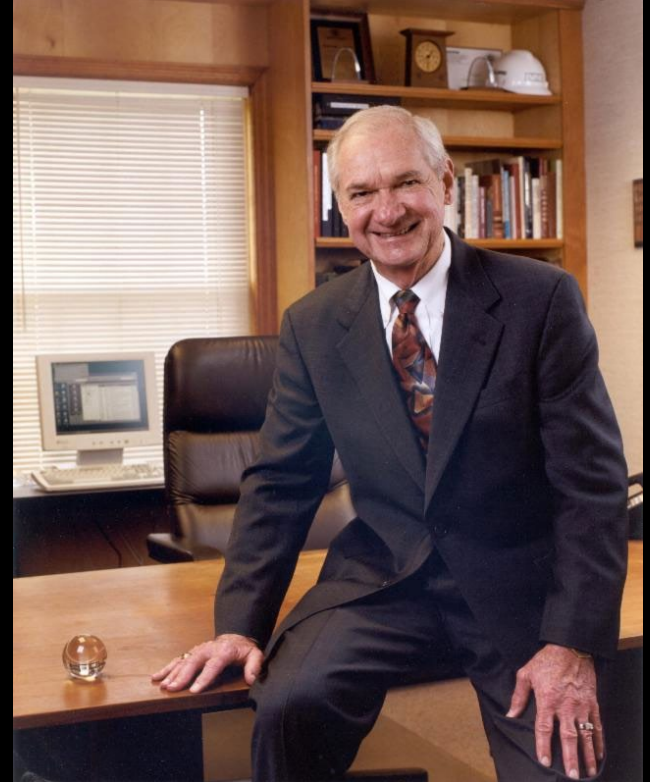


Bill Coad's Thoughts on Energy Conservation

“... that is to practice our profession with an emphasis upon our responsibility to protect the long-range interests of the society we serve and, specifically, to incorporate the ethics of energy conservation and environmental preservation in everything we do.”

Energy Conservation is an Ethic
ASHRAE Journal, vol. 42, no. 7, p. 16-21

PDF available at
<https://tinyurl.com/EnergyConservationEthic>





A Few Resources

RCx University is a Great Resource



RCx University
1.03K subscribers


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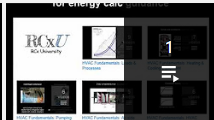
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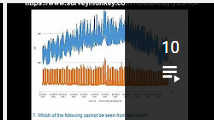
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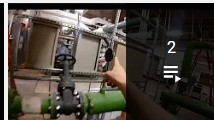
RCx ROI Calcs
VIEW FULL PLAYLIST



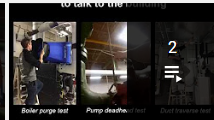
RCx Energy Calcs
VIEW FULL PLAYLIST




RCx Data Analysis
VIEW FULL PLAYLIST



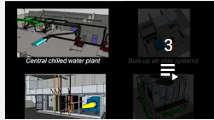
RCx System Diagramming
VIEW FULL PLAYLIST



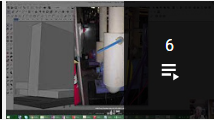
RCx Functional Testing
VIEW FULL PLAYLIST




RCx Trending
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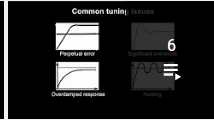
RCx Benchmarking
VIEW FULL PLAYLIST



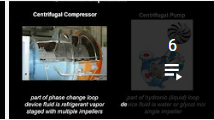
RCx Scoping
VIEW FULL PLAYLIST



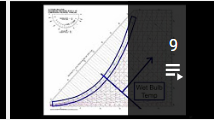
HVAC Fundamentals: Heating & Cooling Equipment
VIEW FULL PLAYLIST



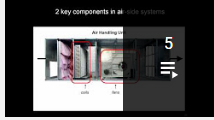
HVAC Fundamentals: HVAC Controls
VIEW FULL PLAYLIST



HVAC Fundamentals: Pumping Systems
VIEW FULL PLAYLIST



HVAC Fundamentals: Loads & Processes
VIEW FULL PLAYLIST



HVAC Fundamentals: Air-side Systems
VIEW FULL PLAYLIST

A Resource List Built Around the 10 Skills

HOME BLOG SKETCHUP MODELS TOOLS USEFUL FORMULAS WHAT'S THAT THING? RESOURCES VIDEOS TRAINING CONTACT LOG IN

Resource List

The list is organized by the ten key technical skills we think are important for anyone who wants to work in the commissioning and building operations fields. If you want to know what we think those skills are and why, just click here.

If you turn on the bookmarks in the .pdf document (typically, you can do that by clicking on the little ribbon shaped icon on the left side of the Acrobat window), you will find links that will let you easily and quickly move around in the document. The document also includes a description of how to navigate through it in a section that starts on page 2.

We try to update the document every year or so, adding new things we have found, removing items that are obsolete, and verifying to the extent possible that the links all work. So, you may want to check back every once-in-a-while to see if there is a newer version or if a link in your version no longer works.

If you discover a link that is not working or have a resource you want to suggest we add to the list, let us know and we will check into it.

<https://tinyurl.com/CxResourceList>



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Resources and Reading List

Date: November 2, 2011, (Revised October 9, 2014)

Overview

Over the years, one of the challenges we have faced in delivering technical classes for the Pacific Energy Center, the University of Wisconsin, SMUD, and other venues is to establish a common level of understanding of the fundamentals behind the topics to be discussed. Classes are often attended by people with a broad range of experience, including operators and facilities engineers who deal with technical issue and machinery on a day to day basis at one end of the technical spectrum and people new to the industry or who function more in management roles than technical roles at the other end. There can also be people with very deep knowledge in a focused area of expertise who have less depth in other areas.

Initially, we tried to address this by starting with the fundamentals and working our way up to the targeted content. But this tended to frustrate the more experienced attendees, reduced the time we had to spend on the intended topic, and could be overwhelming for the less experienced folks because we went at a pretty fast pace.

Over the past several years, we have successfully experimented with a different approach where-in we distribute a resource and reading list to attendees prior to class to allow them to self-educate where necessary. Typically, we supplement this list with a class specific cover memorandum to focus the pre-class preparation effort on topics we feel it is essential for you to understand to fully appreciate the class content that is associated with the class. This affords opportunity to everyone to come into the class at about the same level in terms of background knowledge. And the list serves as a resource for further reference and learning after the class.

Version 15 of the list (indicated by the "v15" in the file name) went through a major reorganization from the previous list. Specifically, the resources were categorized to follow the ten key retrocommissioning skills I discuss in the blog post titled [Key Retrocommissioning Skills](#). In the past, I have coded changes by using a colored italic font, usually red. But with the reorganization, everything would have been in red italic font. So, I reserved colored font convention to highlight items that have been added to the list since the last time it was updated no matter how they are organized. So, new items will be *highlighted in green italic font* (someone told me red meant that I was yelling at them, which I'm not, so sorry if I created that impression in the past; besides green is my favorite color).

Generally, all of the resources are publicly available via the internet or by simply showing up in person someplace and asking for them. And many of them are free all-though some may require a modest

The EBCx Skills Guidebook is Built Around the 10 Skills

HOME BLOG RESOURCES TRAINING CONTACT

<http://www.av8rdas.com/ebcx-skills-guidebook.html>

Existing Building Commissioning Skills Guidebook

The guidebook is organized using the 10 Key Commissioning Skills as a framework and provides:

- A description and example of why the skill is important;
- Learning objectives to help guide a self study effort;
- Links to primary resources that can be used to learn about the skill in a self study effort;
- Links to secondary resources that can be used to dig in deeper if you have a particular interest in a particular topic.

The *10 Skills Learning Objectives Checklist* is intended to complement the guidebook by providing a list of all of the learning objectives with a check-box that allows you to track your progress as you work your way through the guidebook in a self study effort.



EBCx Skills Guidebook (ebcx_technical_skills_guidebook_v2017-07-07_web.pdf)

[Download File](#)



10 Skills Learning Objectives Checklist (skills_table_web_v5.xlsx)

[Download File](#)



Existing Building Commissioning Guidebook

Introduction

Over the years, Facility Dynamics has been involved with providing technical training with a focus on existing building commissioning in a number of different venues and for a number of different clients including the Pacific Energy Center, Marriott, and IMCOM. For those programs, I have frequently been the lead technical trainer.

As the training agendas evolved, it started to become clear that there were a number of key skills that it would be desirable to develop if you were going to pursue existing building commissioning. About 5 years ago, Russ Good and Barry Estes of Marriott International asked me to make a list of the ten most important skills and to complement it with a list of the three primary resources that were available to help develop each skill.

At that point in time, I had already compiled a list of technical resources that we used to support the classes, but it was about 40 pages long and always growing. So, it could be a bit overwhelming if you were just getting into this and Russ and Barry wanted me to figure out how to focus things a bit.

That forced me to think about what really mattered from a technical standpoint if you are out in the field doing this sort of work. It was really hard for me to whittle the list down to only 10 skills, but Barry and Russ were pretty firm on that, and I finally pulled it off. Truth be told, I kind of cheated in a way because I made one of the skills Familiarity with HVAC fundamentals and then put 10 sub-skills under that.

But the exercise was a really good one and when I was finished, I realized that the list was a pretty good framework for organizing the technical side of any of the training classes and I have been using it ever since in that manner. In addition, I reorganized the resource list so that the resources were grouped under headings that correlated with the 10 skills.

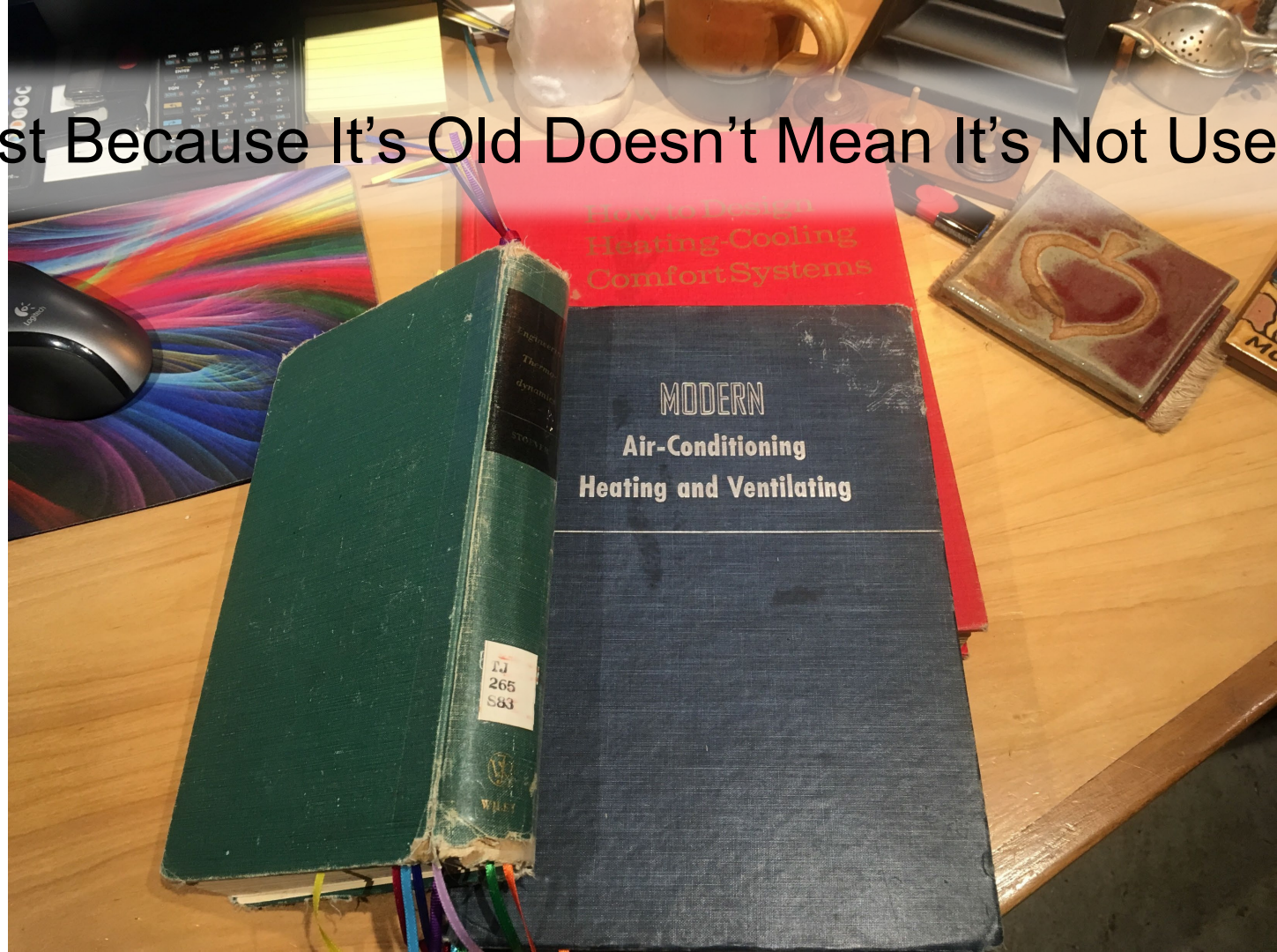
I also should point out that while the driver for developing the list of the 10 skills was Existing Building Commissioning training, the skills really apply across the boards. In other words, you generally will use the same skills for new construction commissioning, ongoing commissioning, and general building operations.

In fact, one of my little jokes in class is that there are all sorts of names and acronyms applied to processes where you apply the 10 skills, including Existing Building Commissioning, EBCx, Retrocommissioning, RCx, Building Tune-ups, Ongoing Commissioning, NCx, Facility Operations, etc. I have had the opportunity to work on projects where all of those names have been applied to what I was doing.

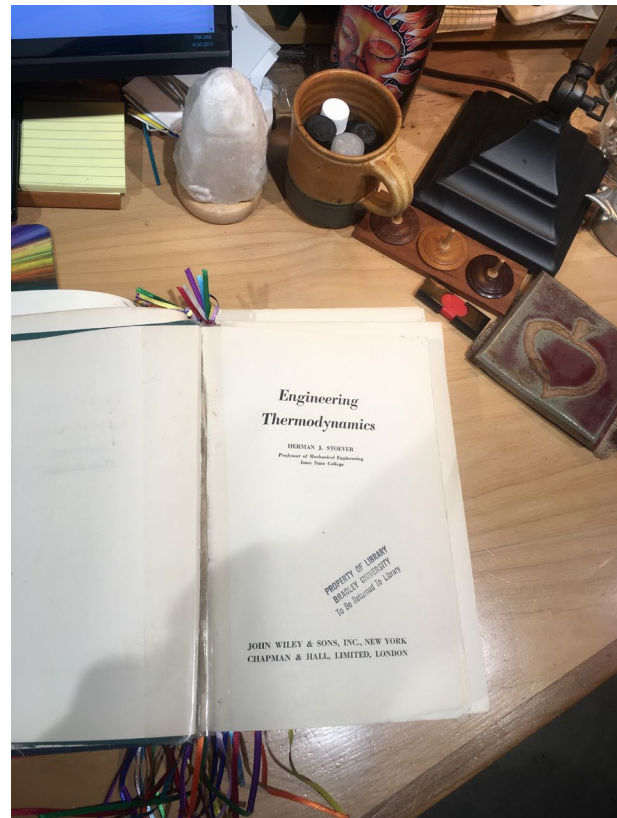
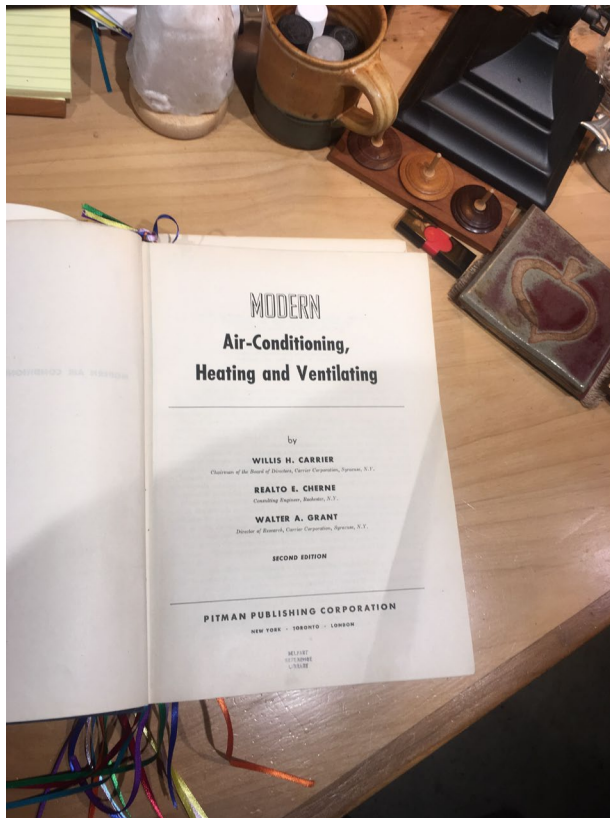
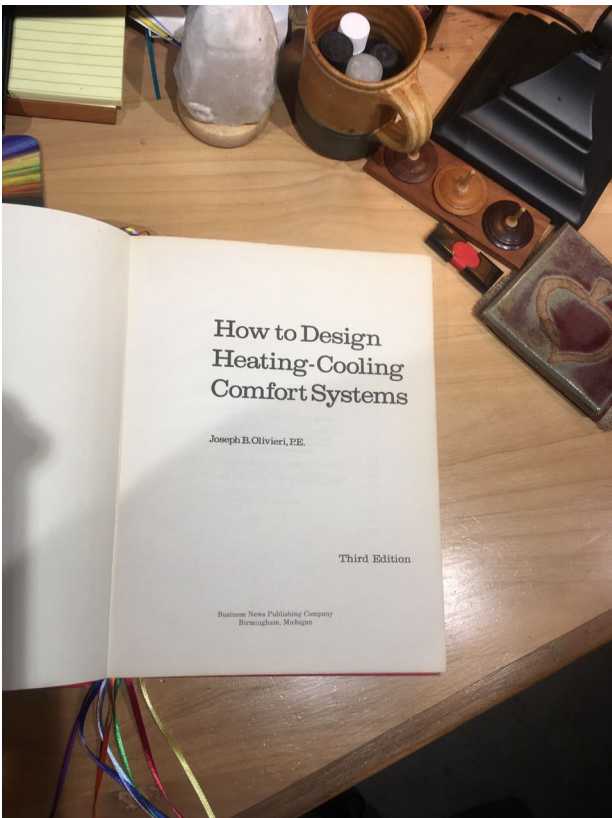
But when I think about it, all of them generally are technically the same thing that I was doing back in 1976, when I first became involved with the industry. Back then, we just called it



Just Because It's Old Doesn't Mean It's Not Useful



<https://tinyurl.com/OlivieriChapters>



A Field Perspective on Engineering

<https://av8rdas.wordpress.com/>

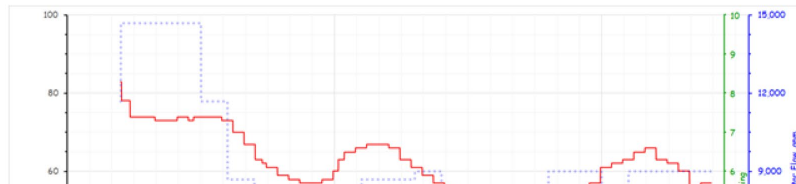
Engineering lessons from the field



Creating a Third Axis In Excel

Posted on [April 19, 2019](#)

One of the challenges that came up when I was creating [the time series graph of a 9,000 ton chiller plant load profile](#) that I show in my [previous post](#) was that I wanted to plot data series that had numbers in them with very large differences in the order of magnitude.



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Buildings are Talking to Us

We Just Need to Learn How to Listen

My Goal

Welcome to A Field Perspective on Engineering's commissioning resource website. For those who don't know me from my blog or some other venue, I am a senior engineer for a company named [Facility Dynamics Engineering](#) a.k.a FDE, which specializes in commissioning, control system design, and some forensic engineering work.



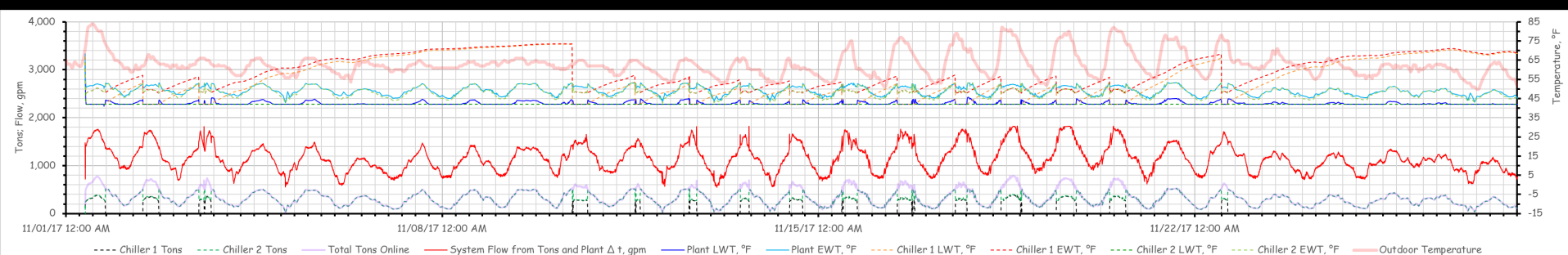
<http://www.av8rdas.com/>



Loads and Load Profiles

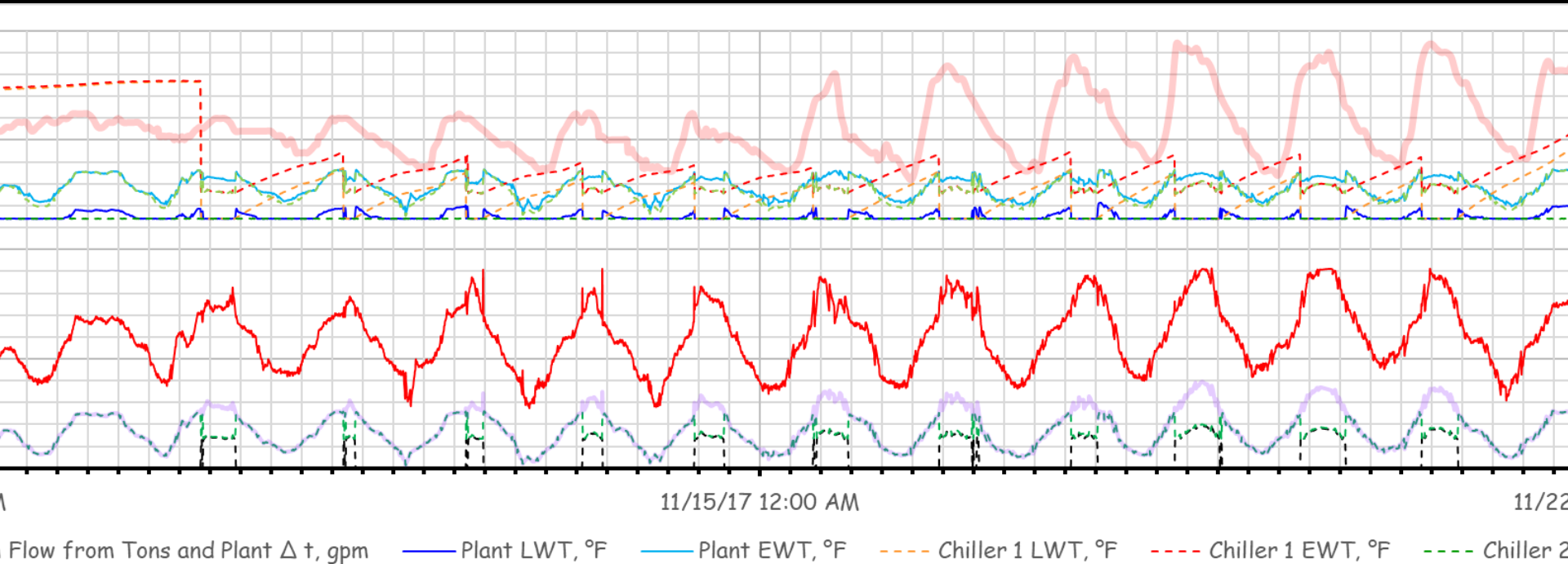
My Most Important Lesson

It's all about the load profile



My Most Important Lesson

It's all about the load profile, both daily and seasonal



The Built Environment



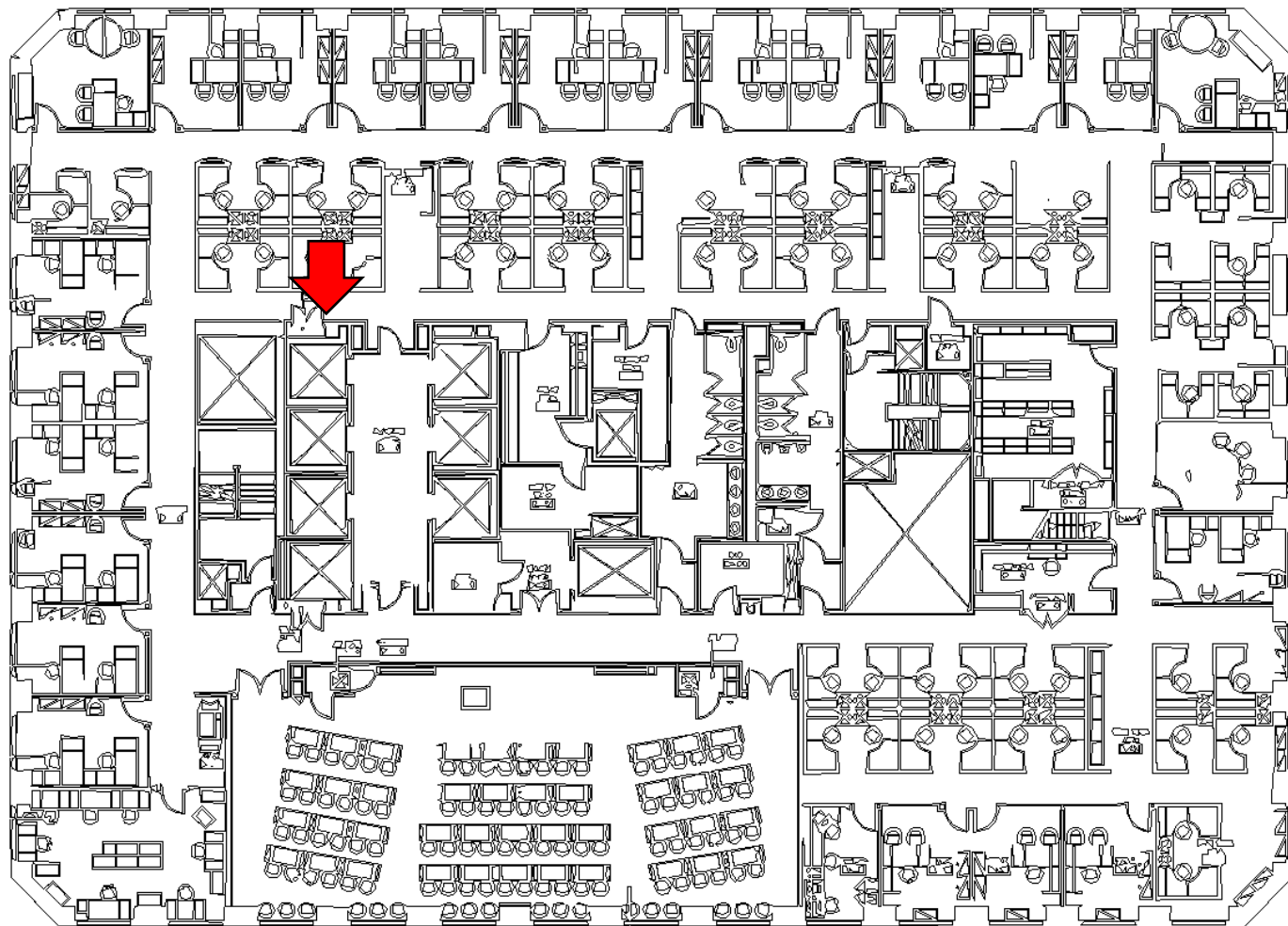
The Built Environment

- Keeping the built environment safe, productive, clean, and comfortable is a fundamental goal of HVAC systems and their controls
 - Ventilation systems control contaminants by introducing filtered, conditioned outdoor air
 - Heating and cooling systems track the loads to control comfort

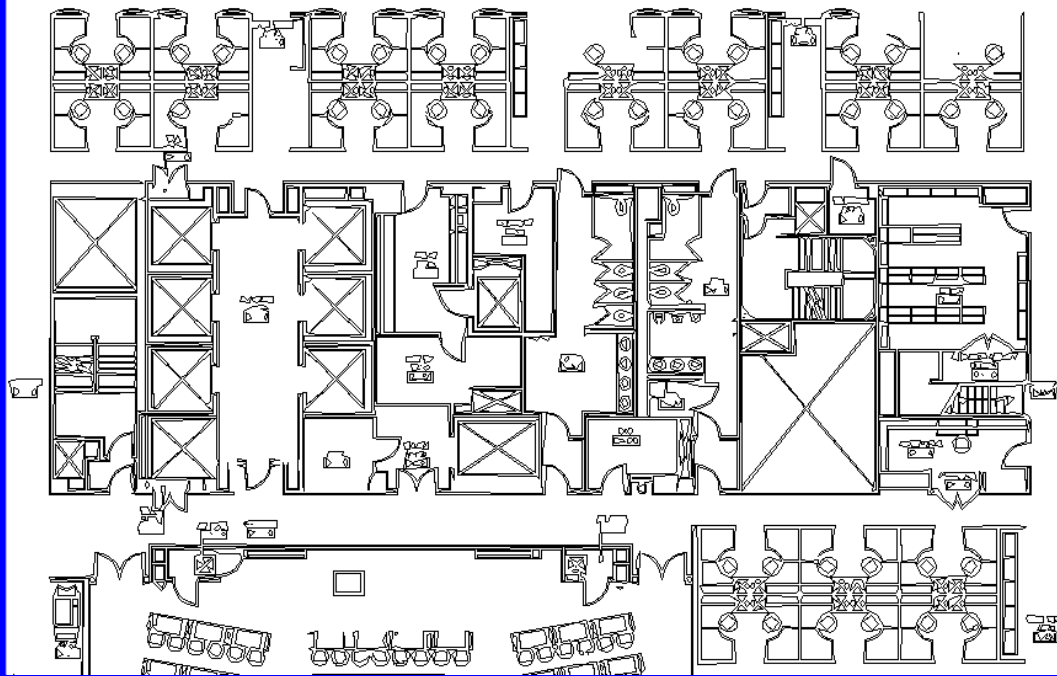
The Built Environment



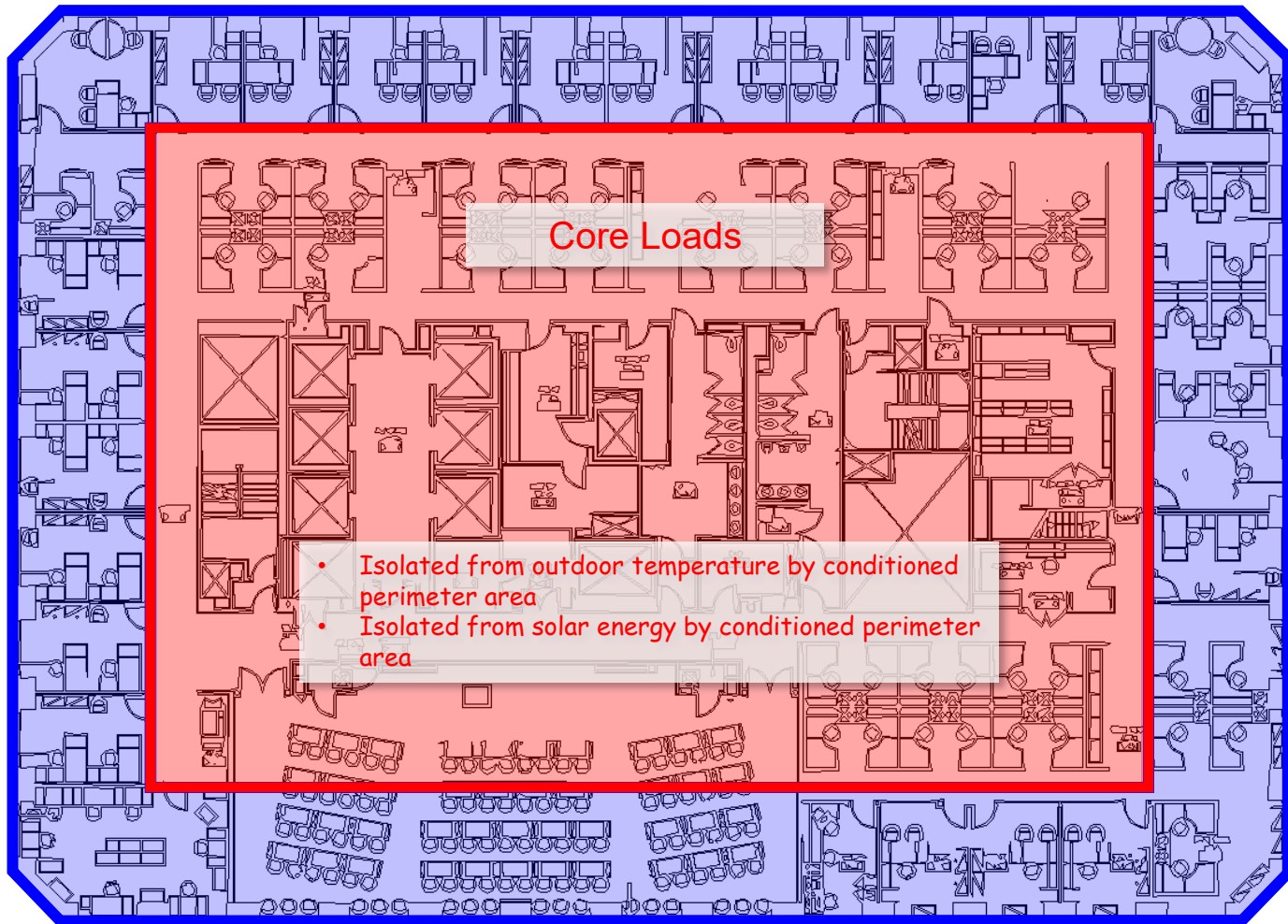
T



Perimeter Loads



- Impacted by outdoor temperature
- Impacted by solar energy



Core Loads

- Isolated from outdoor temperature by conditioned perimeter area
- Isolated from solar energy by conditioned perimeter area

A floor plan diagram of a building. A central rectangular area is shaded brown and outlined in red. This central area contains a large, light-colored rectangular box with a diagonal cross, representing an Air Handling Unit (AHU). Surrounding this central area are several blue-shaded regions, each containing detailed architectural drawings of rooms, corridors, and furniture. The entire diagram is enclosed within a green border with octagonal corners.

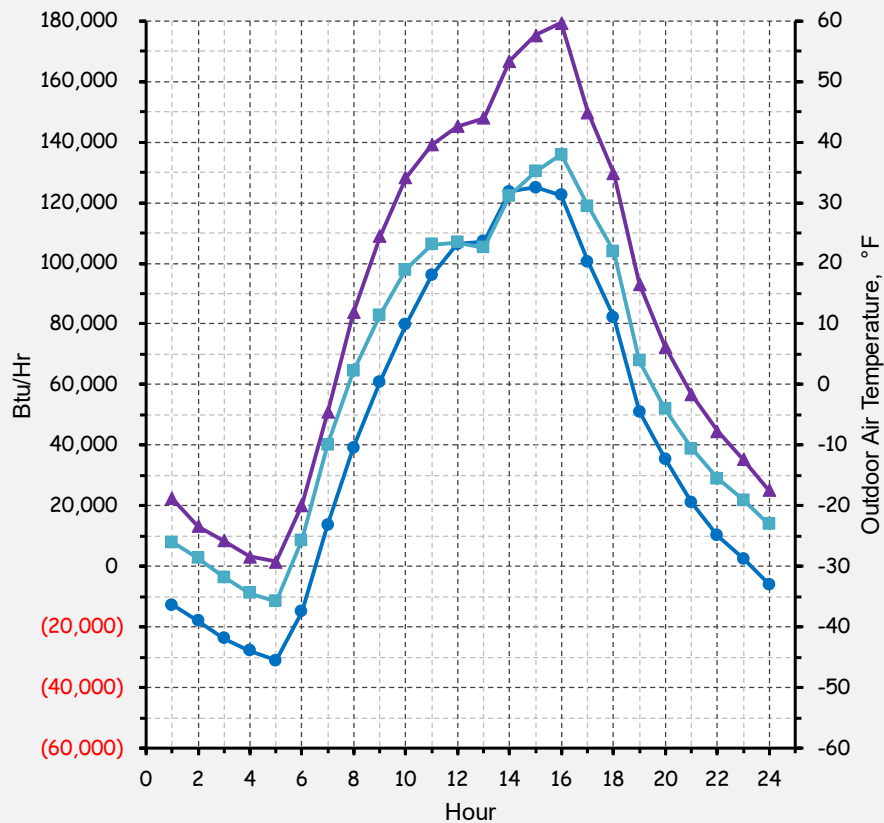
Ventilation Loads

- Conditioning outdoor air (OA) that is brought in for ventilation and pressurization
 - Mathematically = energy required to condition the OA to the space condition (neutral air)
 - Can be handled separately or by mixing minimum OA with return air
- Occurs at the AHU, not at the zone

A detailed floor plan of a building, likely a school or office, with a central atrium and surrounding rooms. The plan is overlaid with a green border. A central text box is present.

Infiltration Loads

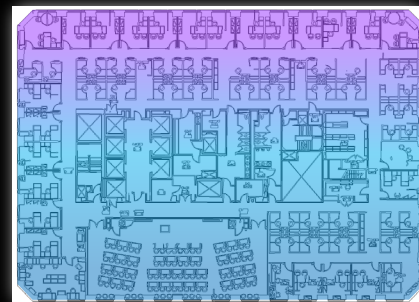
- Occur if the zone is negative
- Become part of the zone load
- Affected by the location of the neutral plane in a high-rise building

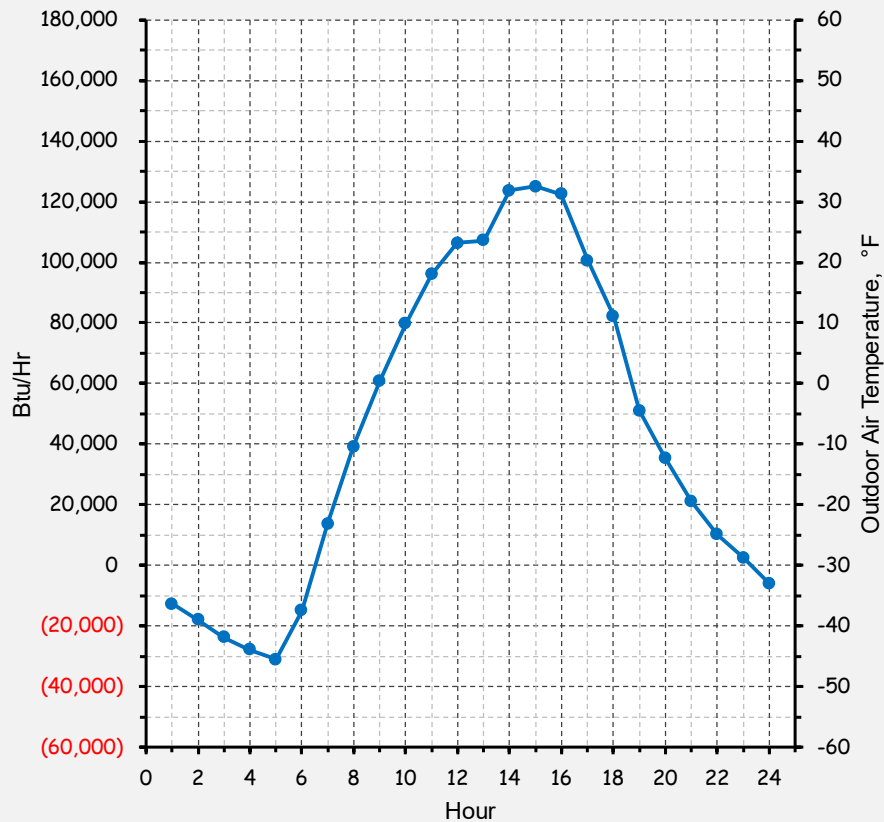


High Rise Office Building
Mid-Level Floor
Total Load

Typical January vs.
May vs. August
San Francisco, CA

- January Load
- May Total
- August Total

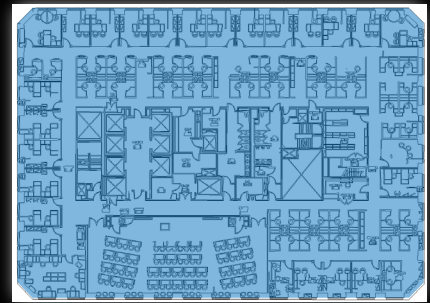


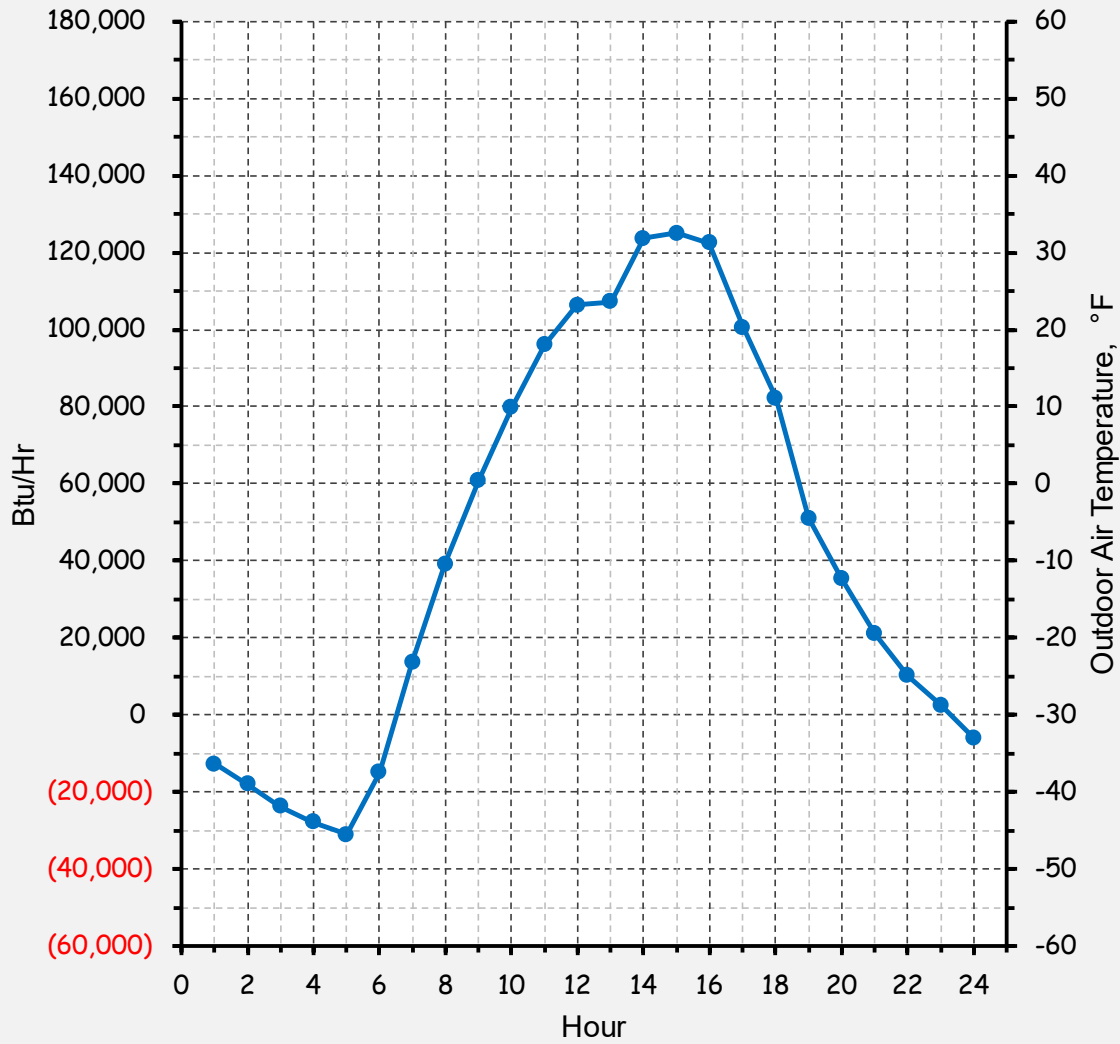


—●— Total Load

May Total

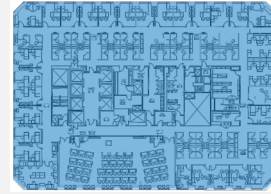
August Total





High Rise Office
Building
Mid-Level Floor
Total Load

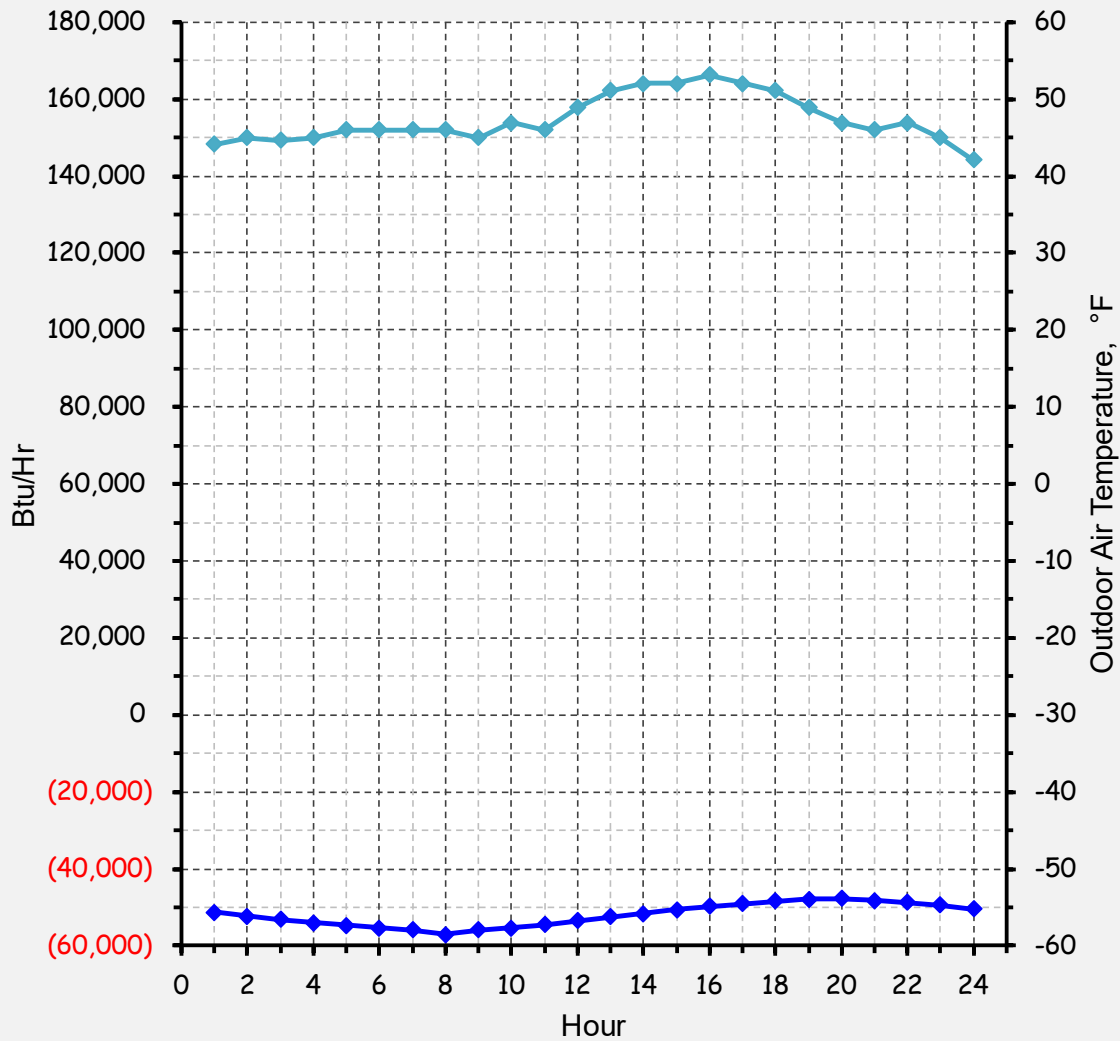
Typical January Day
San Francisco, CA



● Total Load

May Total

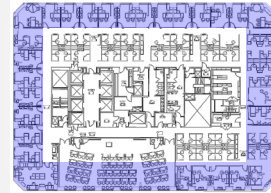
August Total

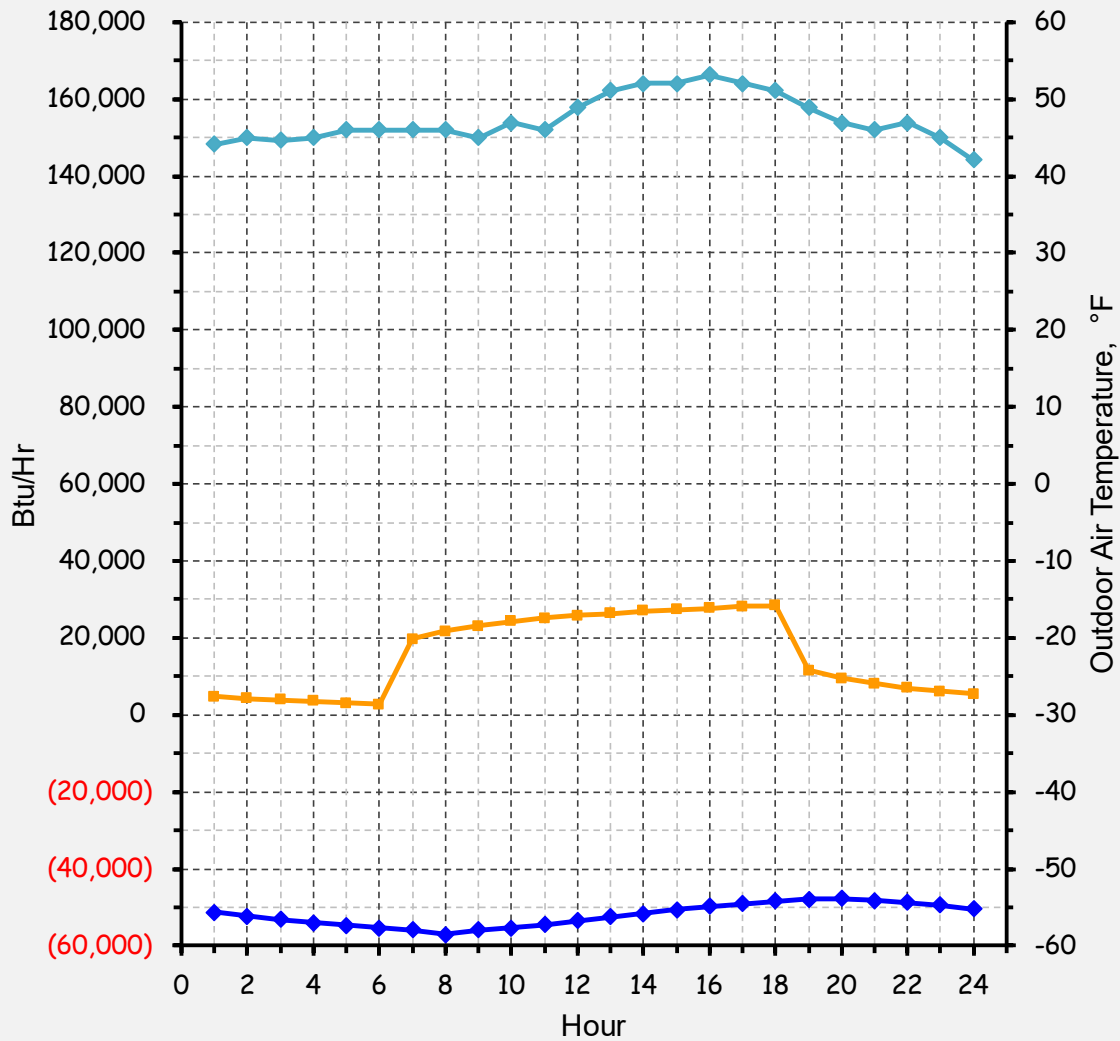


High Rise Office
Building
Mid-Level Floor
Perimeter Loads
Typical January Day
San Francisco, CA

◆ Transmission Load

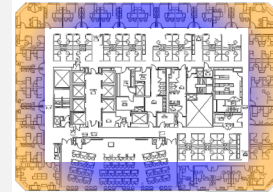
◆ OAT

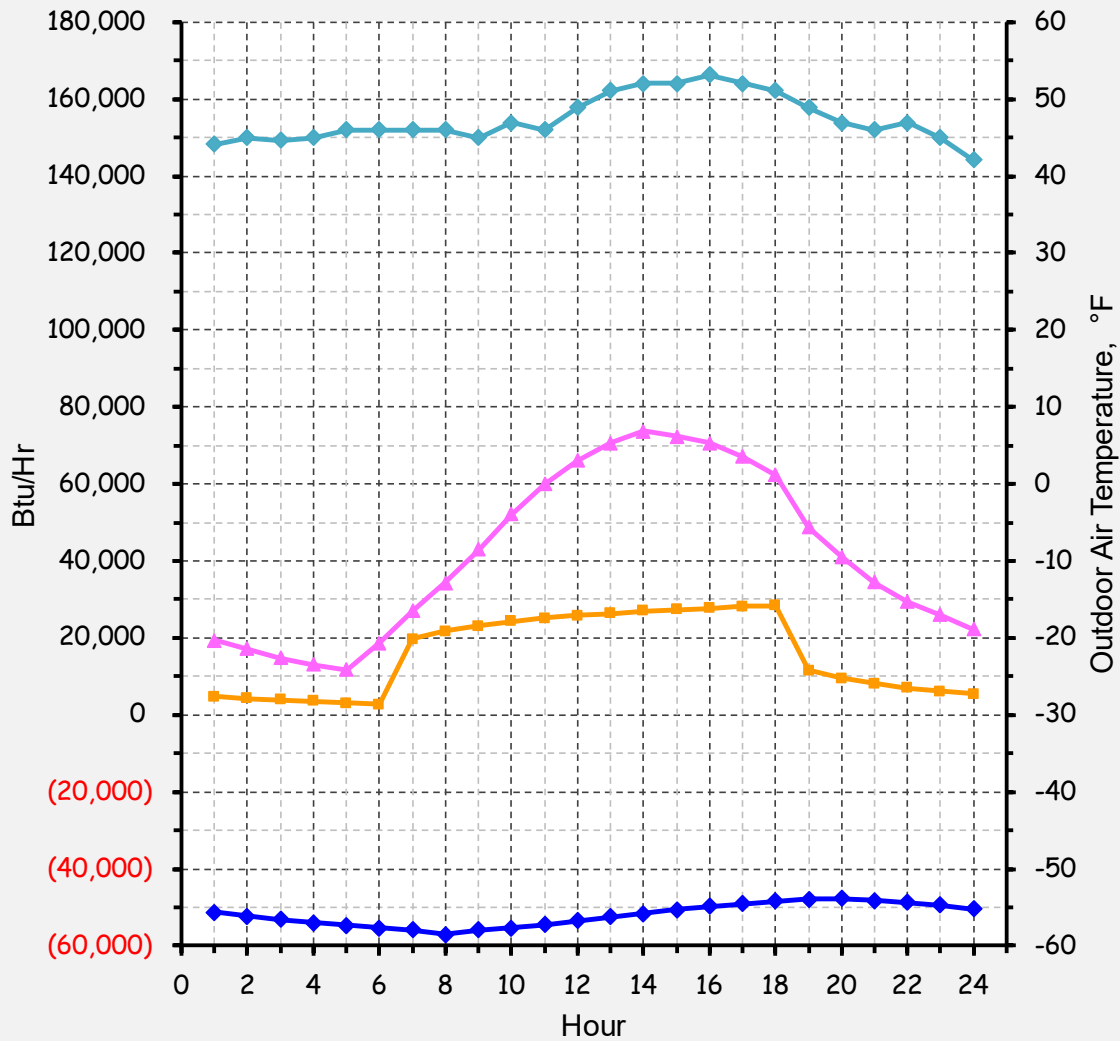




High Rise Office
Building
Mid-Level Floor
Perimeter Loads
Typical January Day
San Francisco, CA

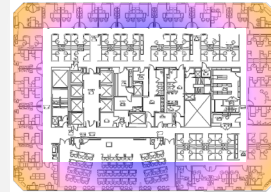
- Transmission Load
- Internal Gains
- OAT

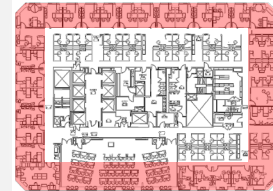
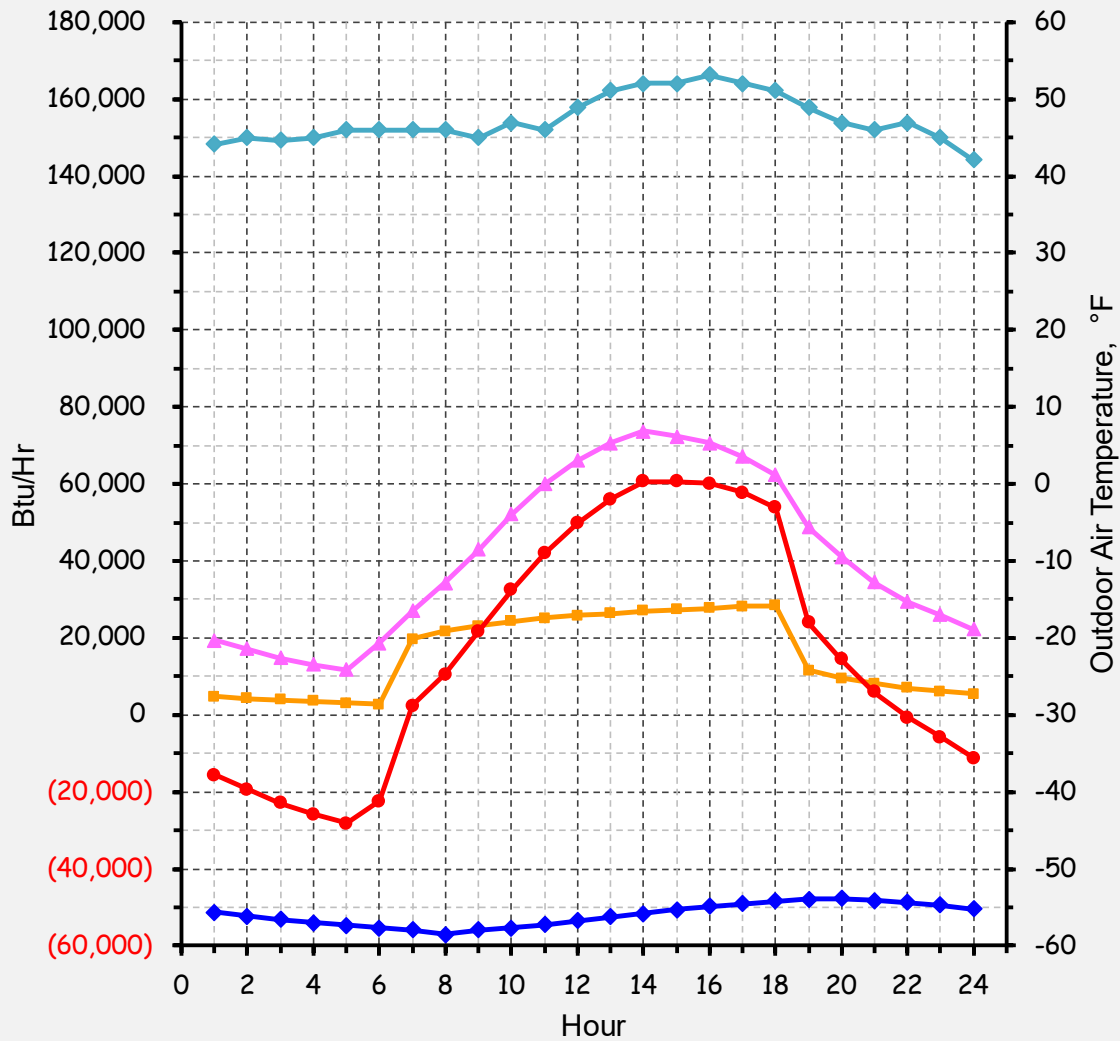


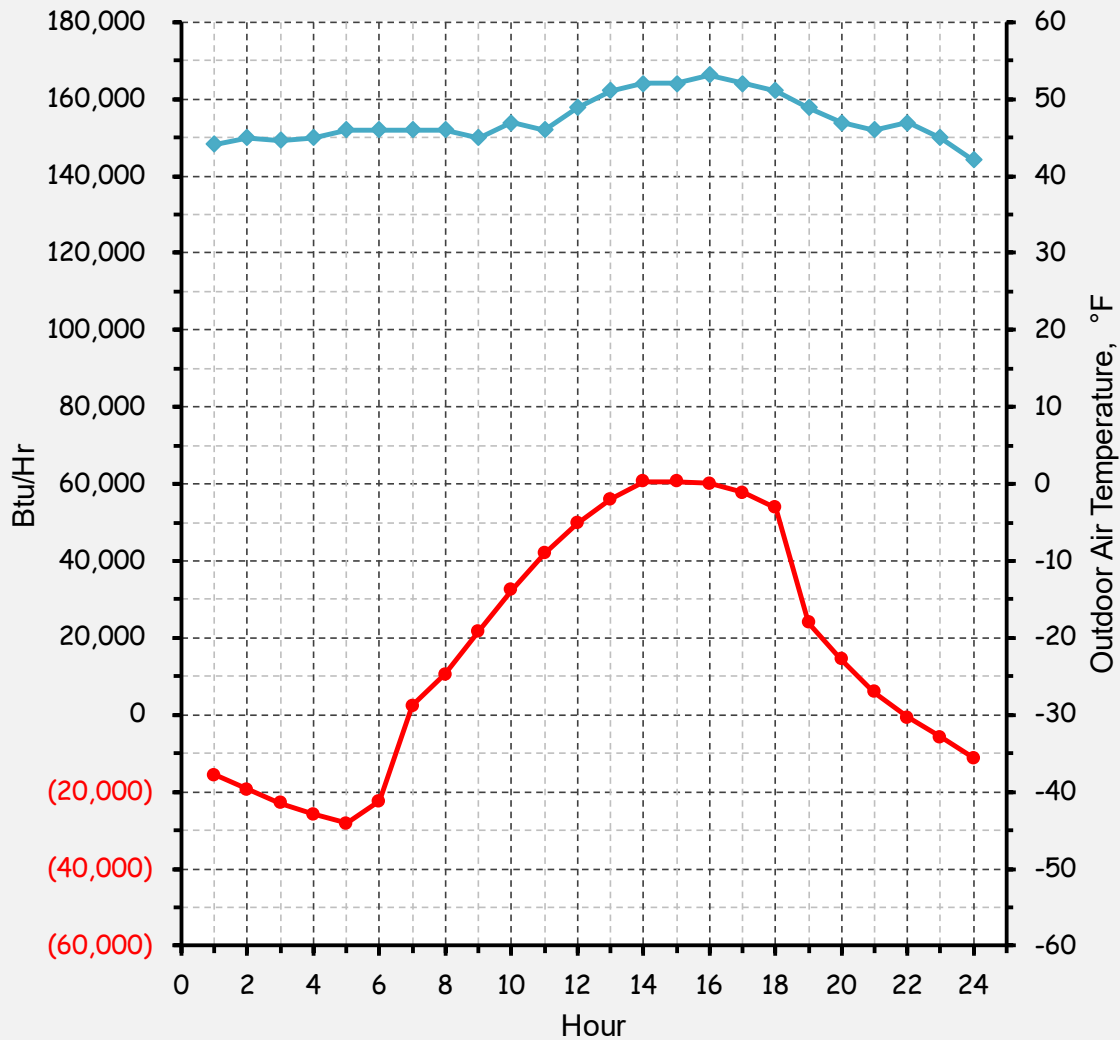


High Rise Office
Building
Mid-Level Floor
Perimeter Loads
Typical January Day
San Francisco, CA

- Transmission Load
- Internal Gains
- Solar Gains
- OAT



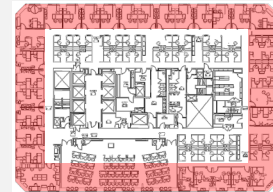


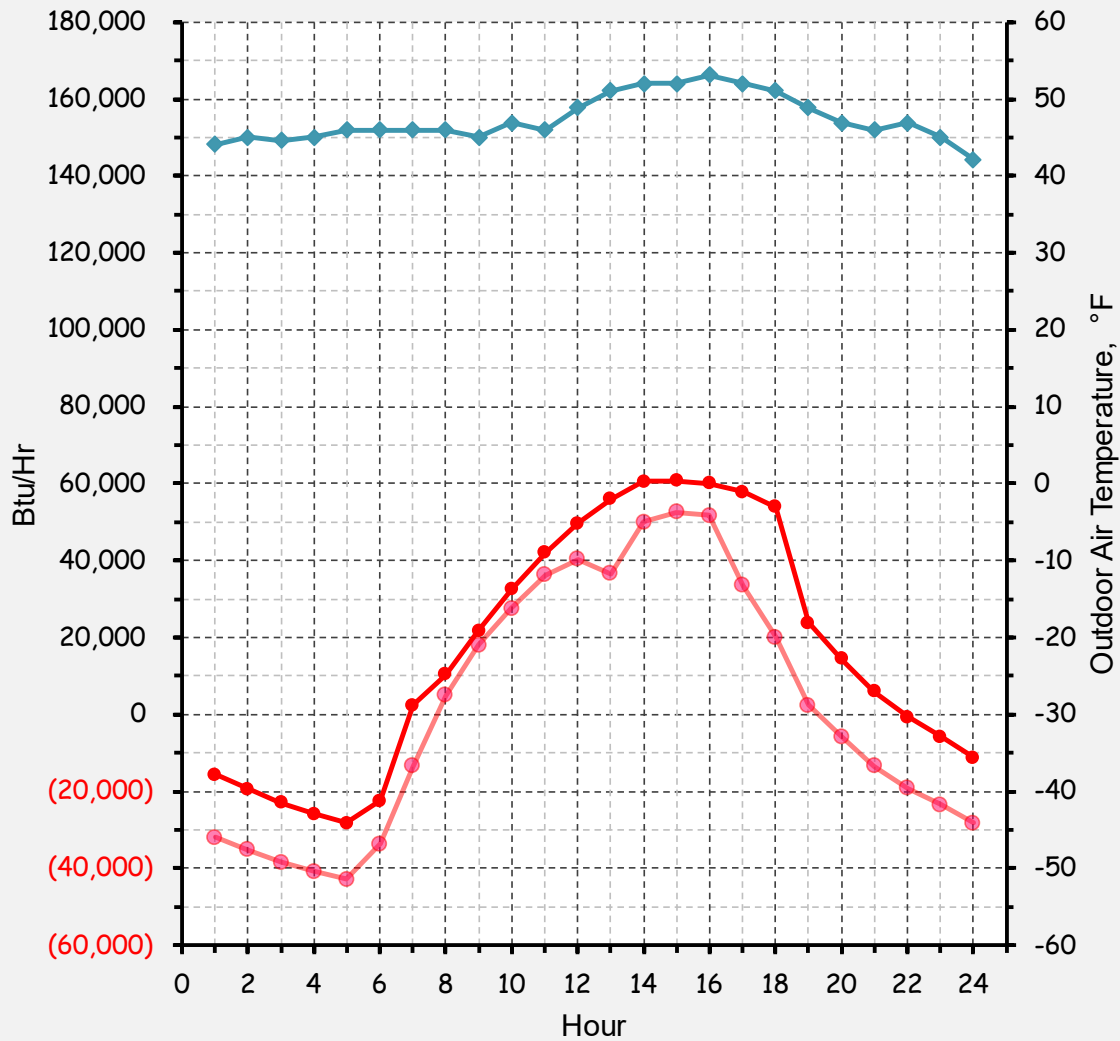


High Rise Office Building Mid-Level Floor Perimeter Loads

Typical January Day
San Francisco, CA

- Transmission Load
- Internal Gains
- Solar Gains
- Total Sensible Load
- OAT

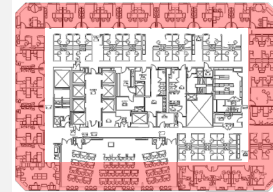


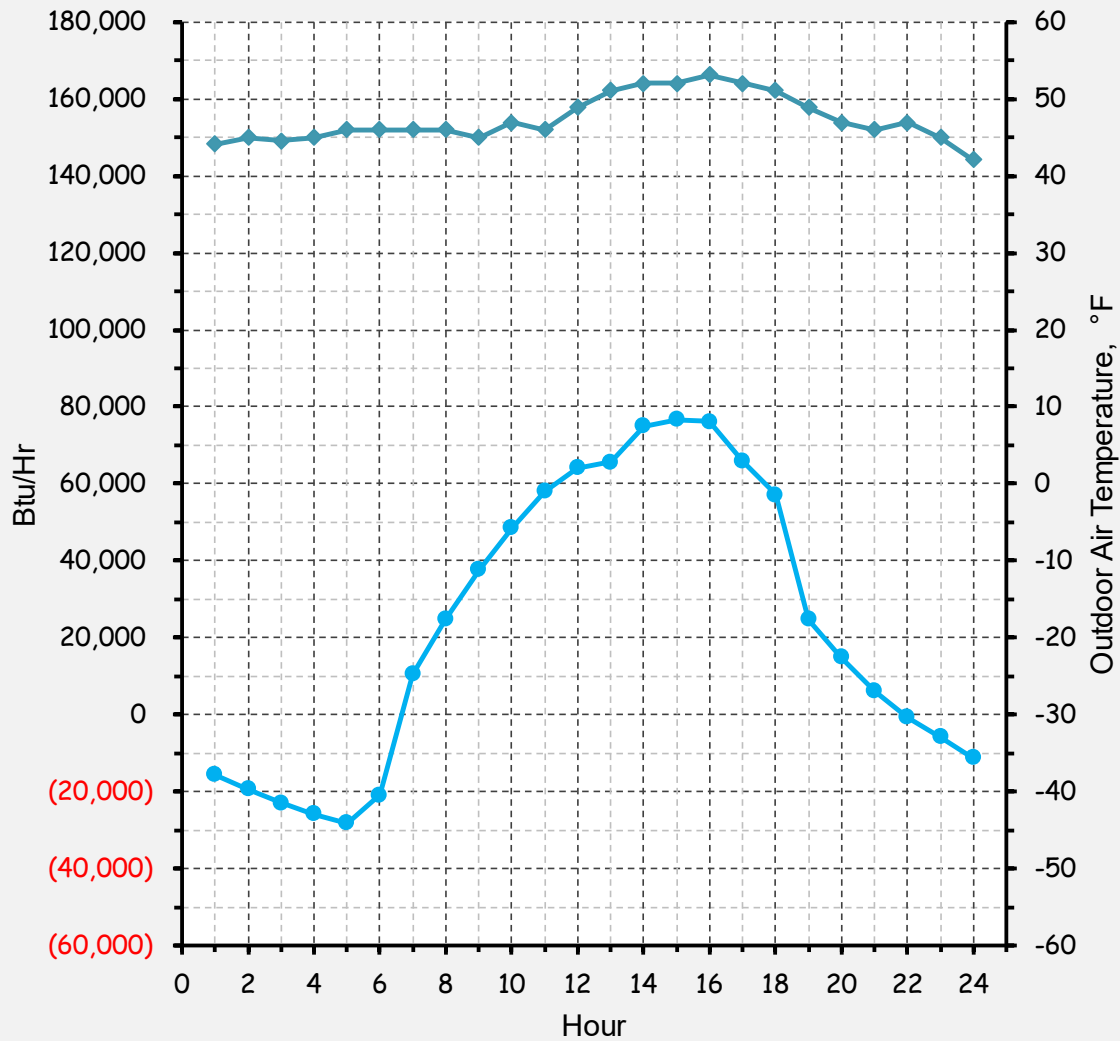


High Rise Office Building Mid-Level Floor Perimeter Loads

Typical January Day
San Francisco, CA

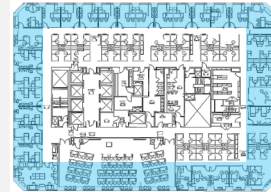
- Total Sensible Load
- Total - No Solar
- OAT

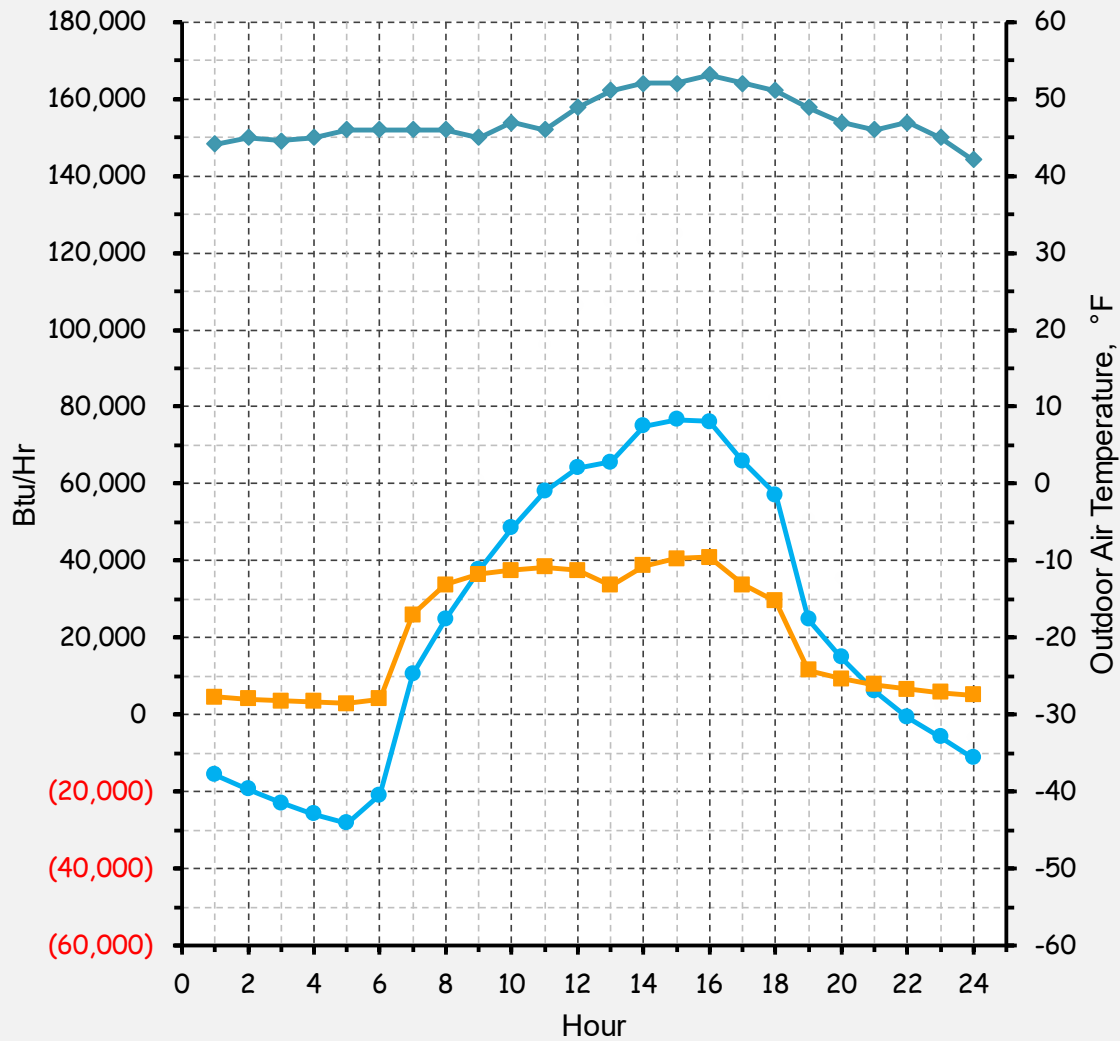




High Rise Office
Building
Mid-Level Floor
Perimeter Loads
Typical January Day
San Francisco, CA

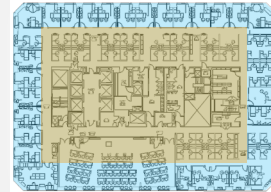
● Perimeter Total
◆ OAT

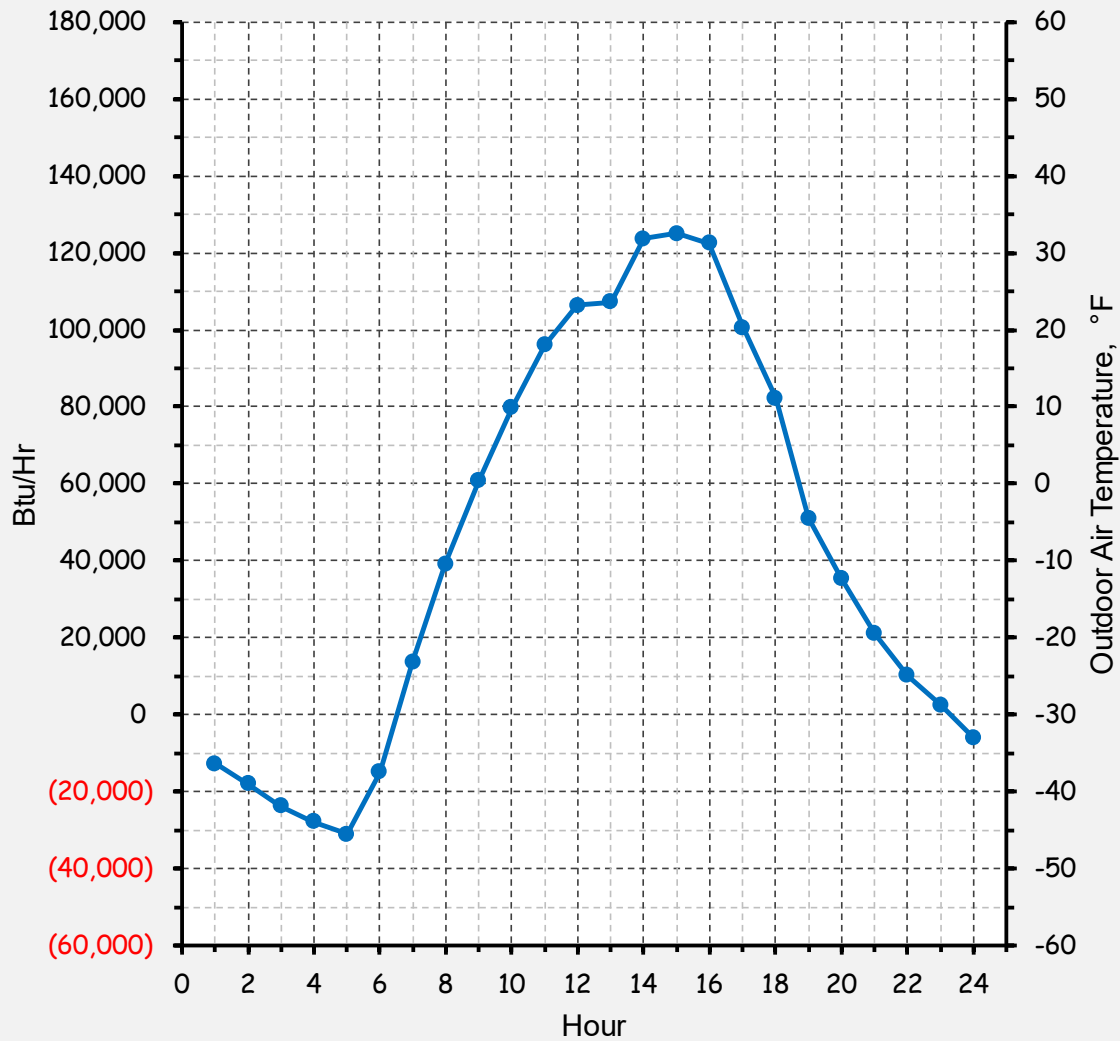




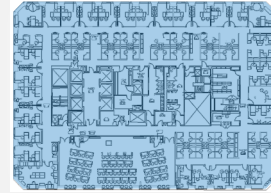
High Rise Office
Building
Mid-Level Floor
Total Load
Typical January Day
San Francisco, CA

Perimeter Total
Core Total Load
OAT

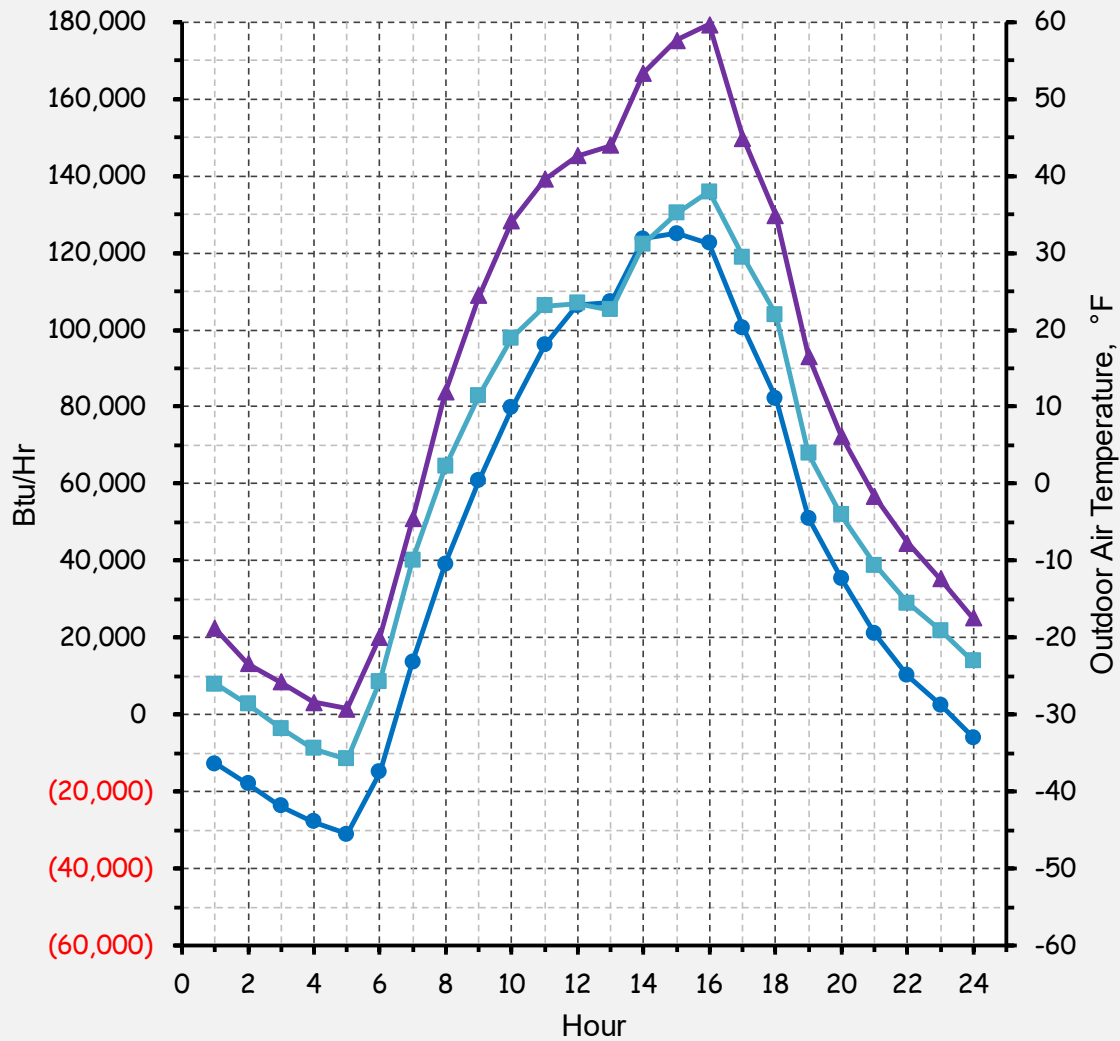




High Rise Office
Building
Mid-Level Floor
Total Load
Typical January Day
San Francisco, CA

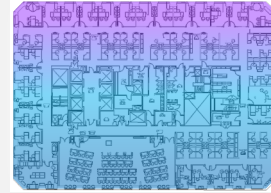


—●— Total Load



High Rise Office
Building
Mid-Level Floor
Total Load

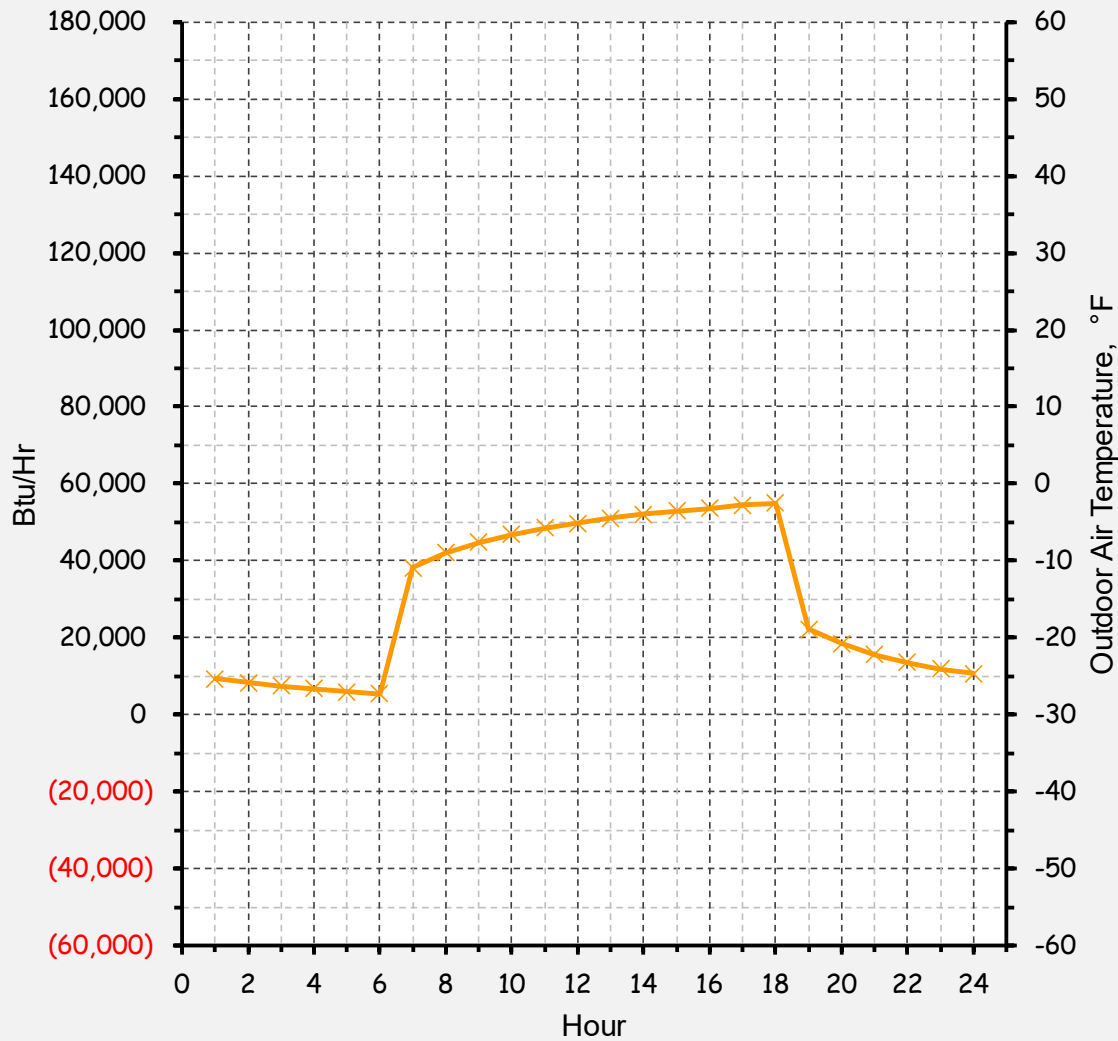
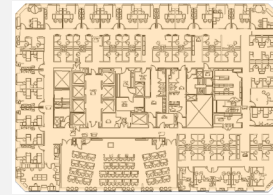
Typical January vs.
May vs. August
San Francisco, CA



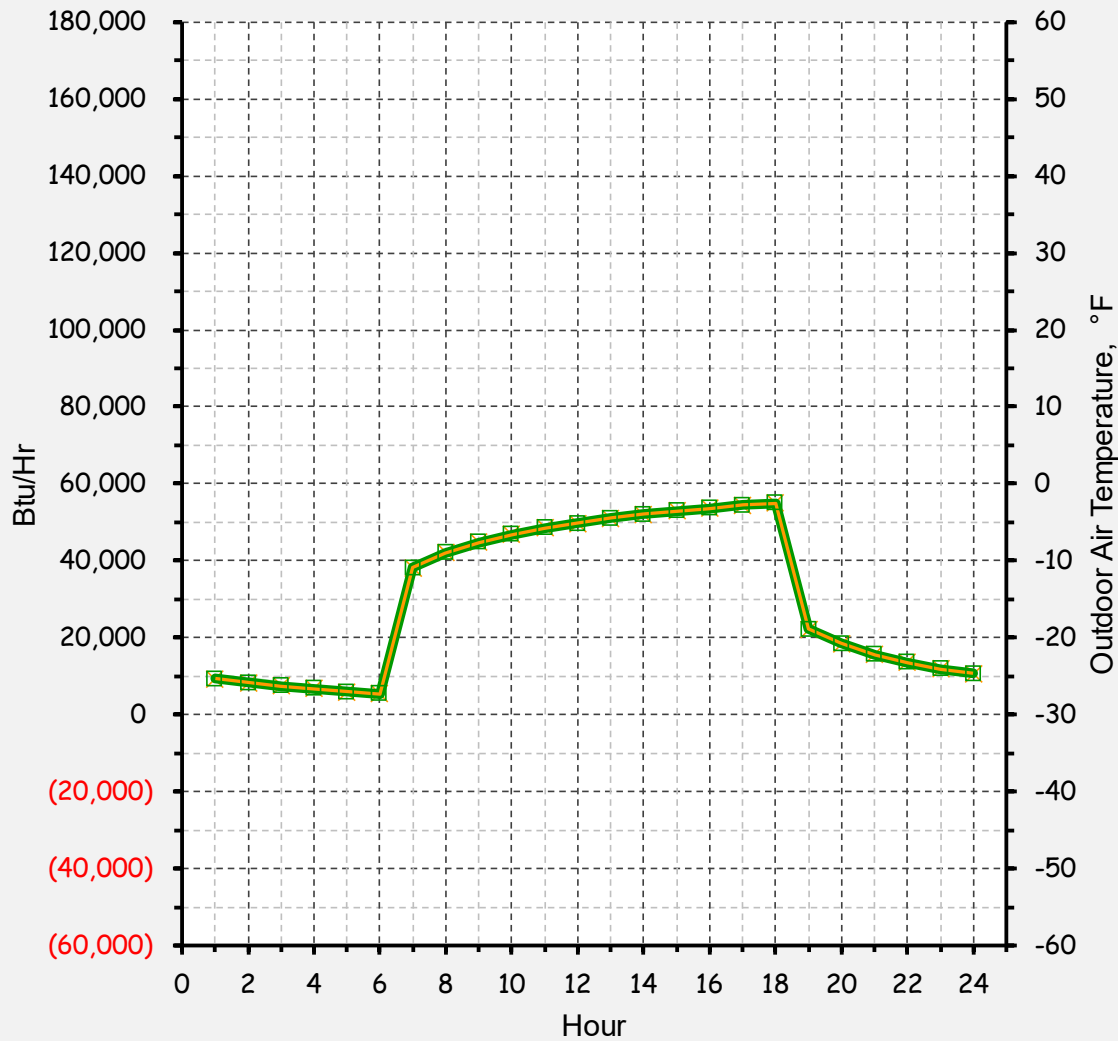
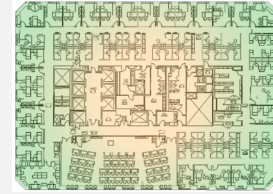
- January Load
- May Total
- August Total

High Rise Office
Building
Mid-Level Floor
Total Load

Typical January Day
San Francisco, CA

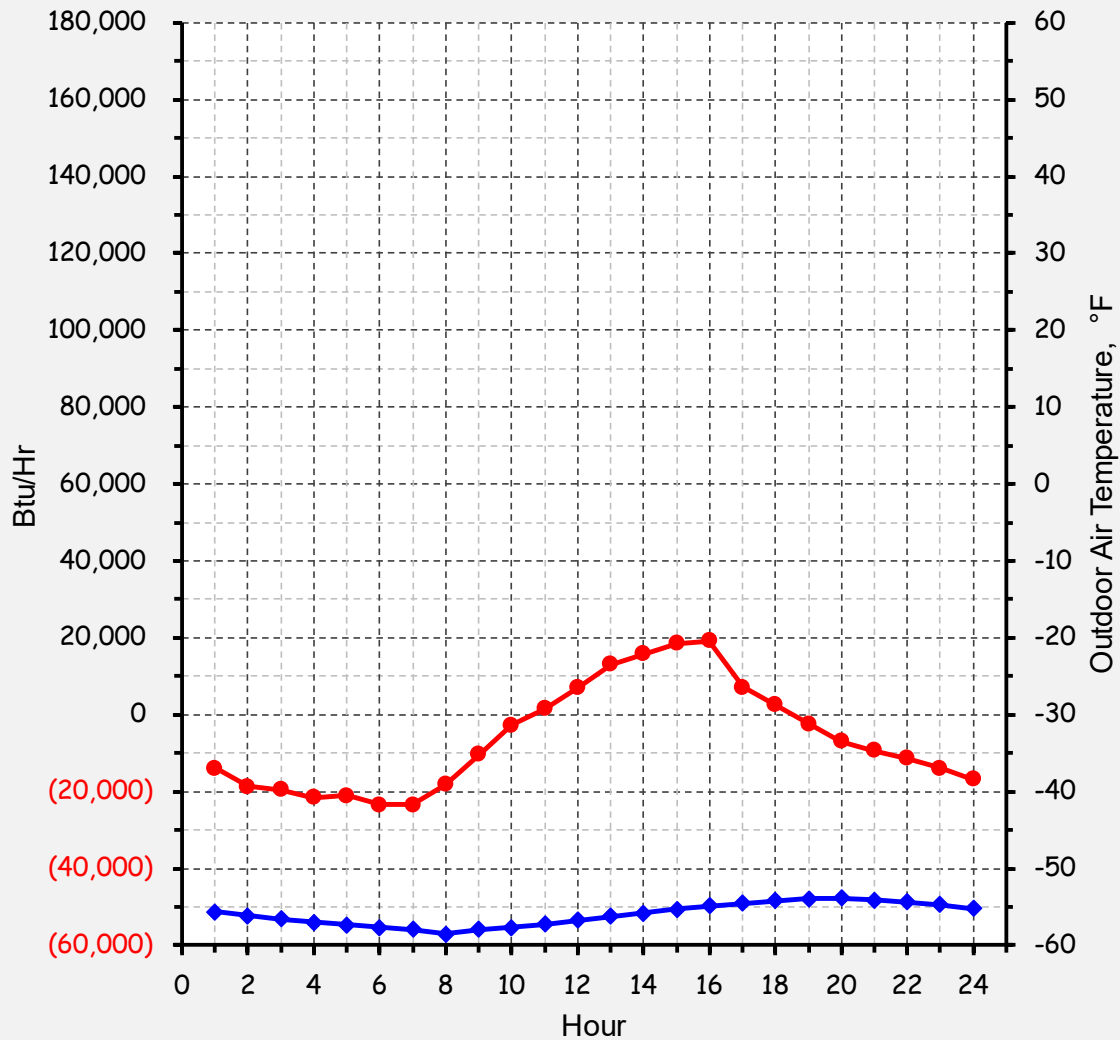


High Rise Office
Building
Mid-Level Floor
Total Load
Typical January Day
San Francisco. CA



August Internal

January Internal

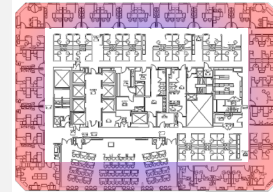


High Rise Office
Building
Mid-Level Floor
Perimeter Loads

Typical January Day
San Francisco, CA

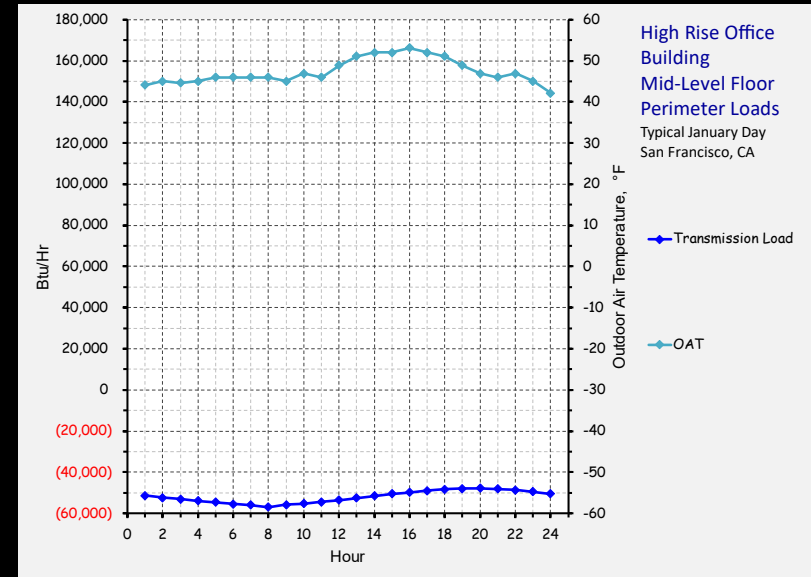
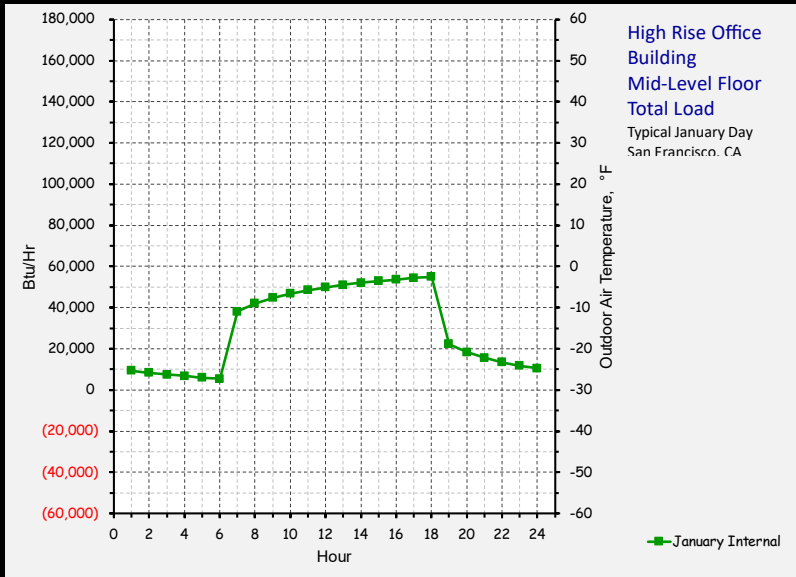
Jan. Transmission

Aug. Transmission
OAT



Internal Gains = Heat Recovery Potential

The current drive towards electrification and heat pumps may make the internal gains we threw away with an economizer cycle a resource for offsetting perimeter loads



Internal Gains = Heat Recovery Potential

For many facilities the electrical consumption expressed as Btus equals or exceeds the thermal consumption

Annual Building Energy Consumption Totals

Facility Description	Annual Site Thermal, kBtu	Annual Site Electric, kBtu	Thermal vs. Electric Difference	
			kBtu (Positive means thermal exceeds electrical)	% of thermal met by electrical when electrical converted to heat
Monterey, California Office/Training Facility	1,299,800	1,245,199	54,601	96%
Monterey, California Dental Clinic	402,149,182	650,914,664	-248,765,482	162%
Seattle High-rise Office and Courthouse	589,732,280	938,067,784	-348,335,504	159%
Columbus Ohio Full Service High Rise Hospitality Facility	36,513,882,901	22,107,926,113	14,405,956,788	61%
San Francisco California Full Service High Rise Hospitality Facility	18,507,084,000	20,176,973,400	-1,669,889,400	109%



How Buildings Use Heat

How Buildings Use Heat

- Heating
- Preheat
- Reheat
- Cooling
- Processes
- Power Generation

Revisiting a Definition

Heating

- A process that adds energy
 - For a space, this is often accomplished by circulating air through it at a temperature above the required set point
 - For a fluid stream, this is often accomplished by passing it over a surface that is above the required supply temperature

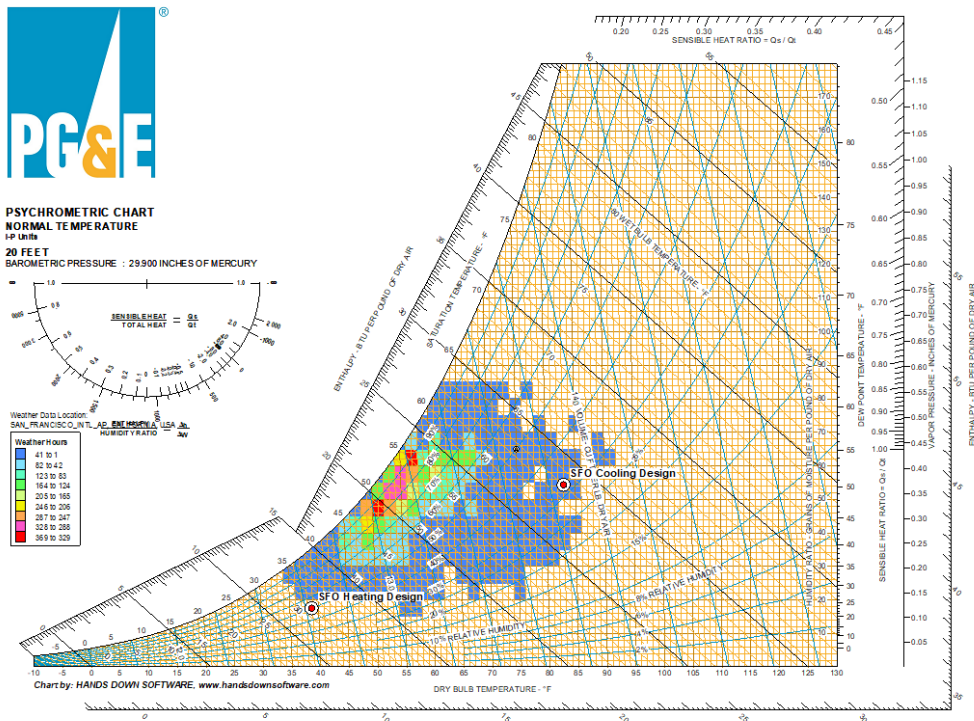
A Few More Definitions

Ventilation

- Outdoor air that is brought into the building to manage contaminants, generally by dilution
- The outdoor air volume is dictated by:
 - Type of contaminant
 - Capture velocity
 - Occupant count
 - Code requirements
- ASHRAE Standard 62.1 is usually the basis for design
- Ventilation air typically is removed by exhaust systems

Keeping Things Safe by Controlling Contaminants

- Can be quite challenging as the climate varies from day to day



- Can be quite challenging as the climate varies from day to day

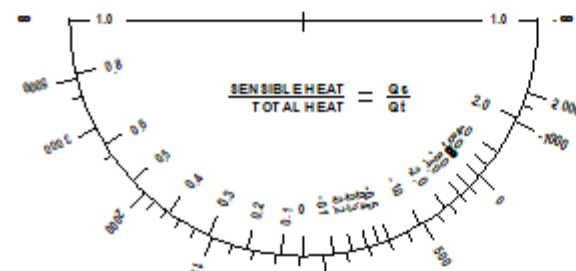


PSYCHROMETRIC CHART NORMAL TEMPERATURE

I-P Units

20 FEET

BAROMETRIC PRESSURE : 29.900 INCHES OF MERCURY



Weather Data Location:

SAN FRANCISCO, INTL AP, ENT, HSF, USA

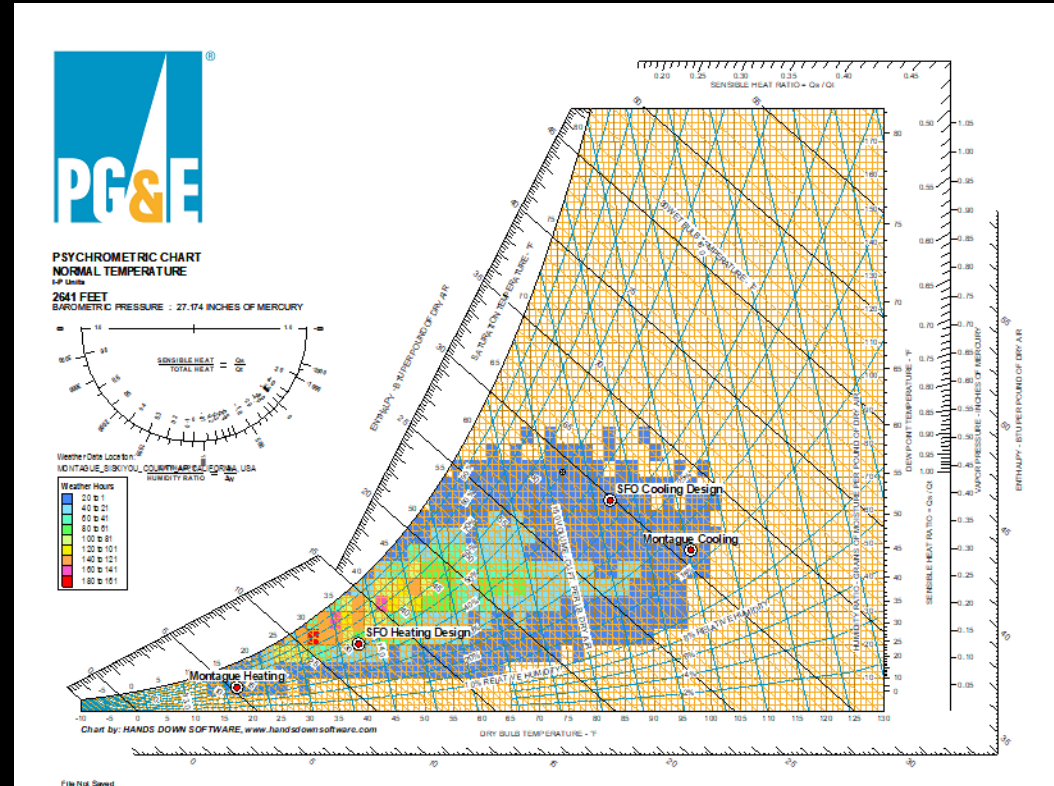
HUMIDITY RATIO

Weather Hours

41 to 1
82 to 42
123 to 83
164 to 124
205 to 165
246 to 206
287 to 247
328 to 288
369 to 329

Keeping Things Safe by Controlling Contaminants

- Can be quite challenging as the climate varies from day to day
- Becomes more challenging when outdoor air is below 32°F



A Few More Definitions

Freezing

- A condition that occurs when water is cooled to the point where it changes phase from a solid to a liquid

A Few More Definitions

Water Damage

- A condition that occurs after frozen water contained in a HVAC coil changes back to the liquid phase

A Few More Definitions

Expletive

- A generic reference to the field terminology used to describe and discuss water damage when it occurs

A Few More Definitions

Significant Emotional Event

- An event that has life-changing emotions associated with it
- Triggering conditions:
 - Flurry of expletives
 - Lawsuits
- Freezing a coil is an example

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How Buildings Use Heat

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A Few More Definitions

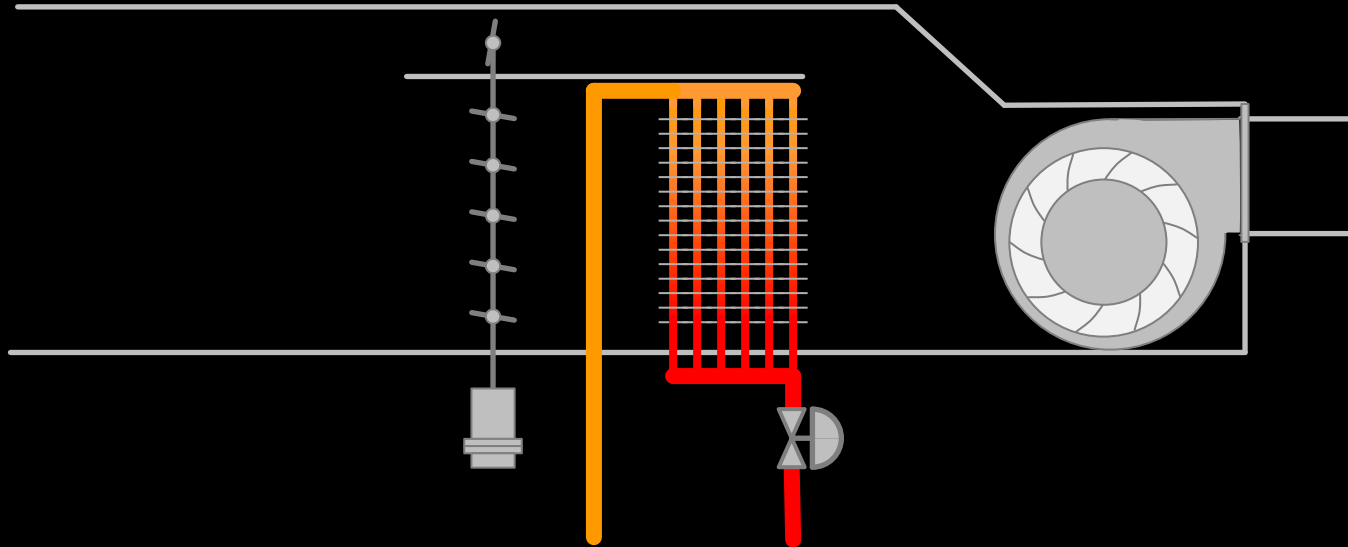
Preheat

- A process that heats a fluid stream to prepare it for a subsequent HVAC process
- In air handling systems, this process is used to raise subfreezing air above freezing to protect water filled elements down stream from damage due to freezing

*See the Functional Testing Guide
(<https://www.av8rdas.com/functional-testing-guide.html>) Air
Handling System Reference Guide Chapter 5 – Preheat, Table
5.1 to contrast preheat, reheat and heating applications*

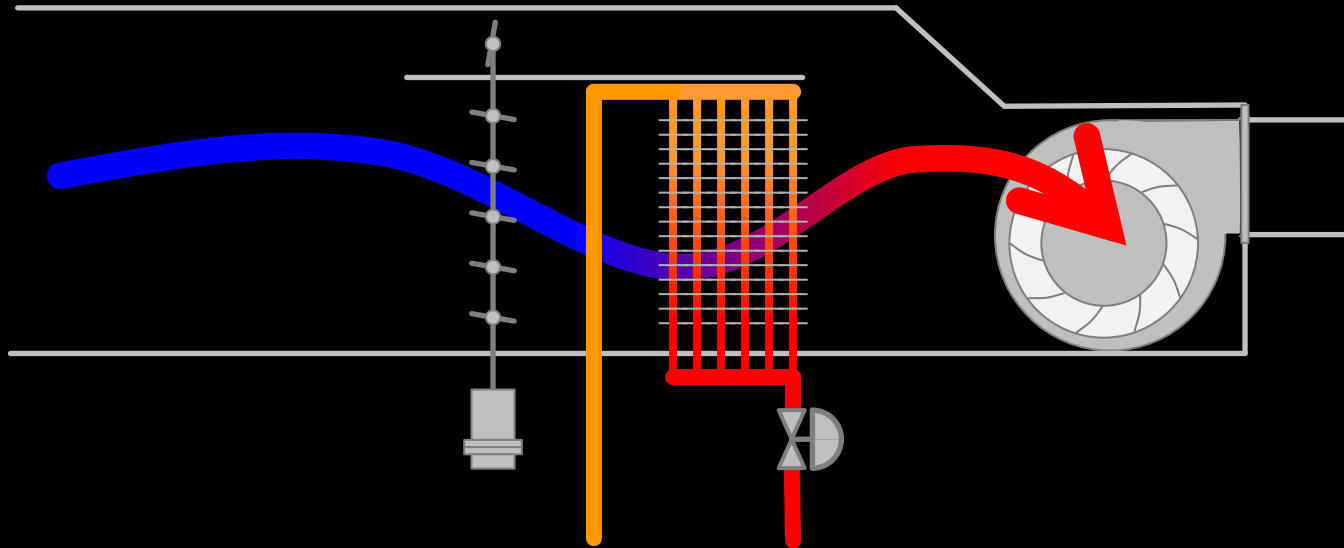
Face and Bypass Damper Control

- Coil discharge temperature regulation strategy



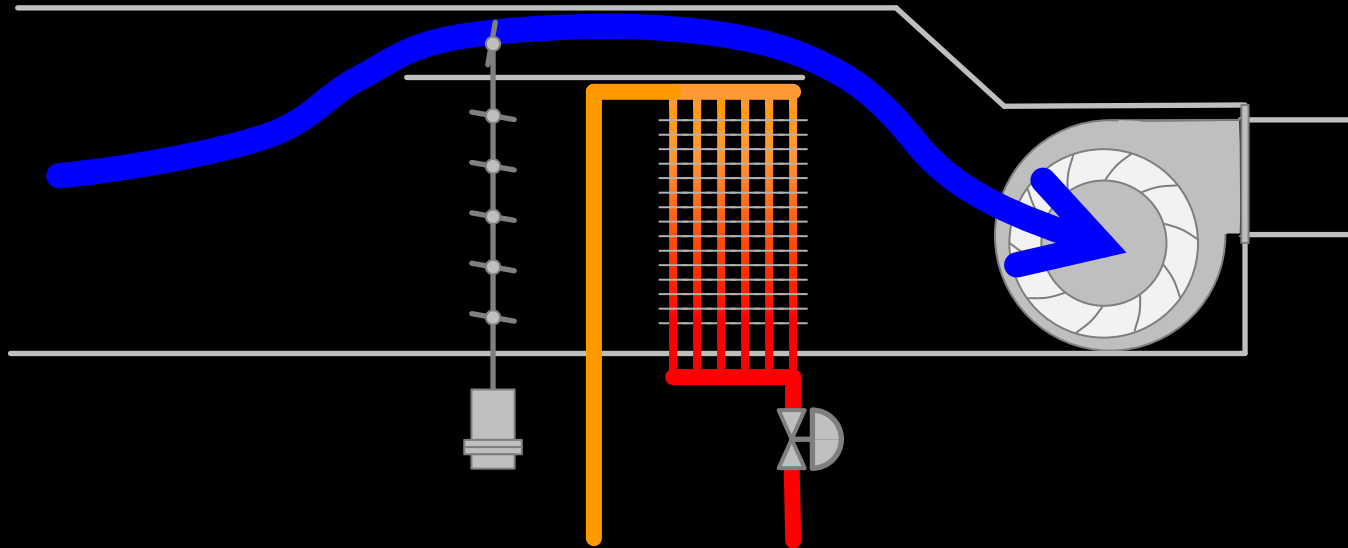
Face and Bypass Damper Control

- Coil discharge temperature regulation by mixing **air that passes through the coil**



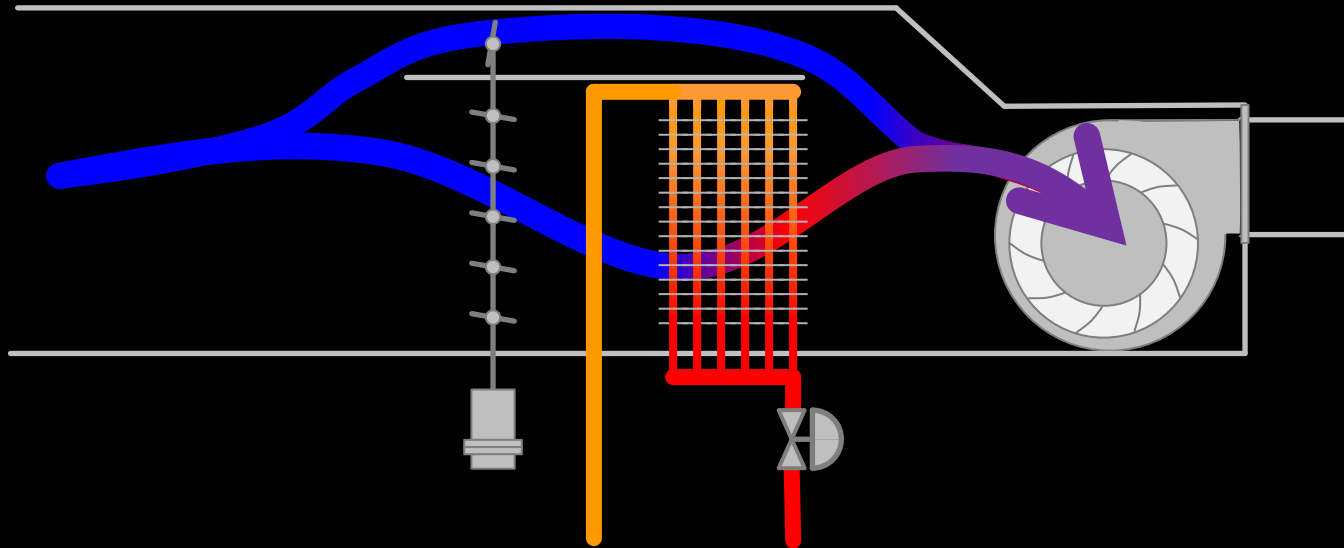
Face and Bypass Damper Control

- Coil discharge temperature regulation by mixing **air that passes through the coil** with **air that bypasses the coil**



Face and Bypass Damper Control

- Coil discharge temperature regulation by mixing **air that passes through the coil** with **air that bypasses the coil**



Why Face and Bypass

Flow remains steady in the steam/water side of the coil

- Keeps the coil face active
 - Ensures dehumidification for cooling and dehumidification applications
 - Ensures freeze protection for preheat applications
- Moving water is less likely to freeze
- Compatible with water systems requiring constant flow



Bypass Damper

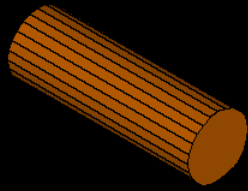
Face Damper (Covers
the Heating Coil Face)

The
Traditional
Approach

Integral Face and Bypass

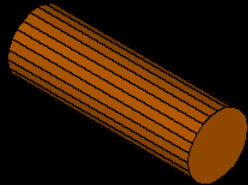
- “Wing” coil
- Targeted at preheat applications
- Ensures steam coils will not freeze

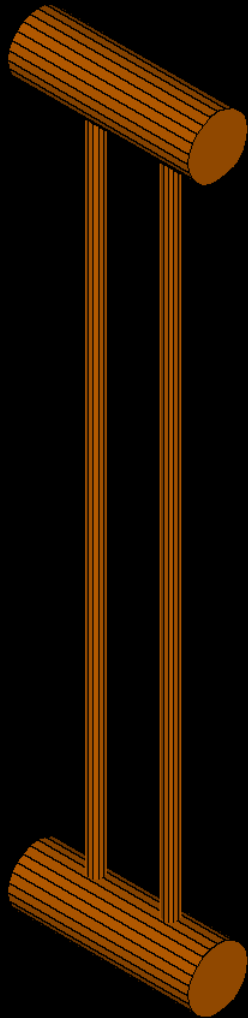
An
Alternative
Approach



Integral Face and Bypass

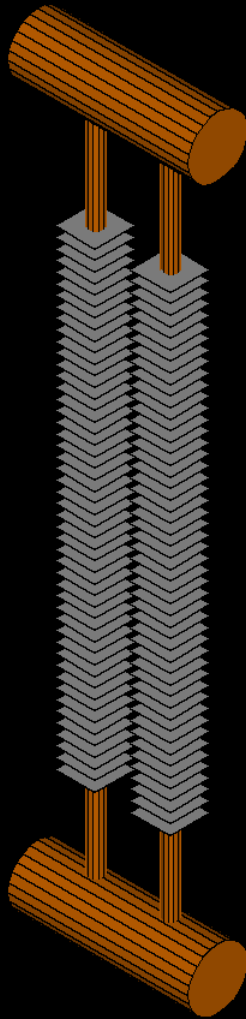
- Horizontal supply and return headers are located out of the air stream





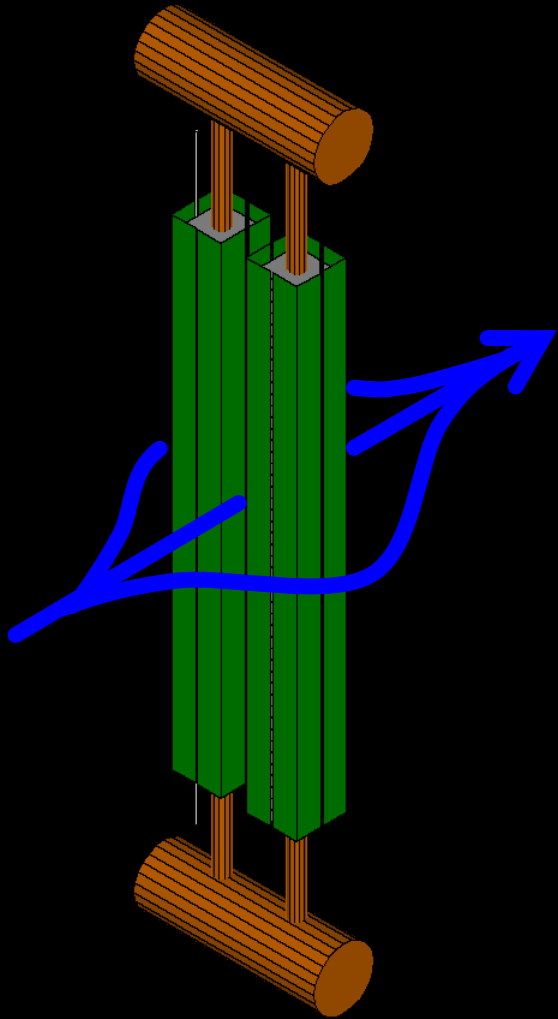
Integral Face and Bypass

- Horizontal supply and return headers are located out of the air stream
- Vertical tubes connect headers and ensure condensate drains out of the air stream



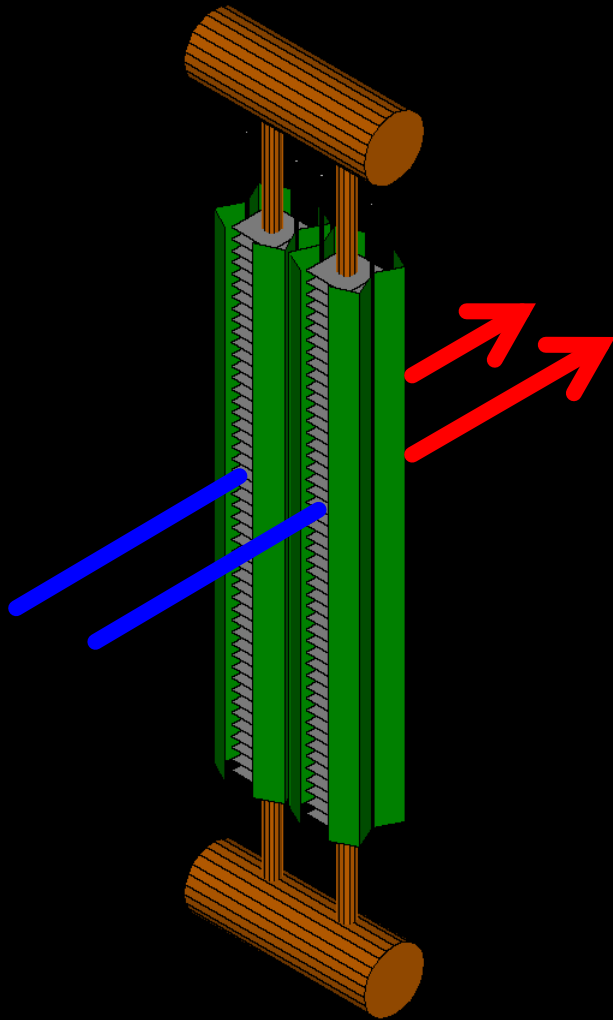
Integral Face and Bypass

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Integral Face and Bypass

- Horizontal supply and return headers are located out of the air stream
- Vertical tubes connect headers and ensure condensate drains out of the air stream
- Fins make tubes heat transfer elements
- “Clam shell” dampers around finned tubes direct air around the tubes ...

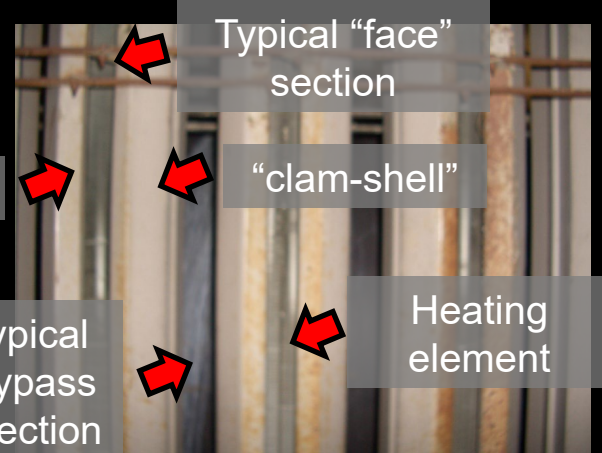
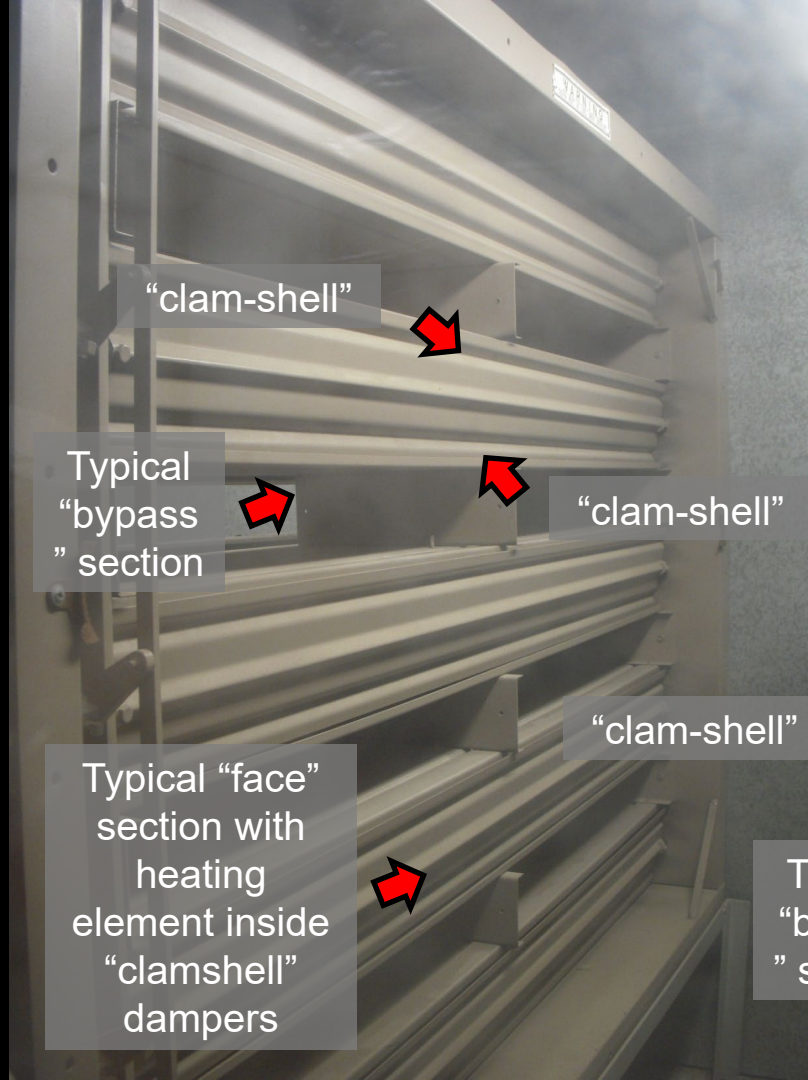


Integral Face and Bypass

- Horizontal supply and return headers are located out of the air stream
- Vertical tubes connect headers and ensure condensate drains out of the air stream
- Fins make tubes heat transfer elements
- “Clam shell” dampers around finned tubes direct air around the tubes ...

... or through
the tubes

Integral Face and Bypass



Control Considerations

- Damper sizing is critical for linear control response
 - Low velocity required at the coil face to minimize coil pressure drop and carry over
 - Deep coils have high pressure drops
 - The bypass side needs to be sized for the combined pressure drop of the coil and face damper

Control Considerations

- Water/steam side is typically on or off
- Temperature control achieved via damper modulation
- Hot water and steam coils can see significant temperature rises in full bypass
 - 4°F or more
 - Parasitic load
 - Shut down heat source when its not needed

Constant Volume Pumped Hot Water Preheat Coil



Note multiple
freezestats and
averaging sensors
required to adequately
cover the coil face area

Preheat Bottom Lines

- Just because a coil is piped to hot water or steam does not mean it can safely deal with subfreezing air
- Freeze protection and sensing elements need to be installed to reflect/compensate for:
 - Non-uniform flow conditions
 - Temperature stratification
- The control system can not compensate for equipment that is not configured and piped to handle sub-freezing air
- The control system will be the first thing blamed if a coil freezes

How Buildings Use Heat

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A Few More Definitions

Reheat

- A process that uses heat to warm air being delivered to a zone to prevent over cooling
- The temperature of the air was set by the need to hit a dehumidification target, *or*
- By the requirements of another zone
 - Thus, it can not be raised at the central system
 - The volume can not be reduced because it has been set to assure proper ventilation (contaminant control)

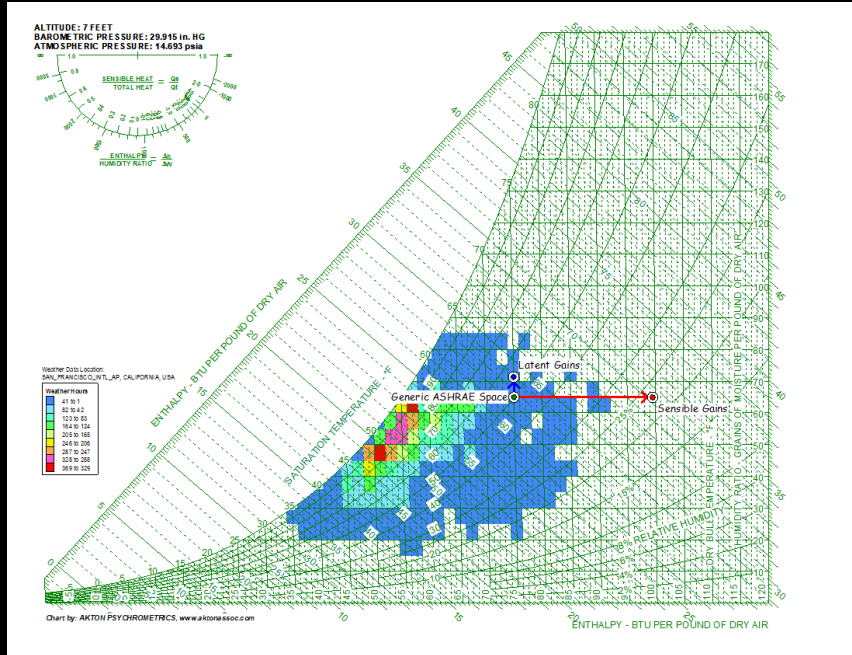
A Few More Definitions

Reheat

- In the limit, at the most:
 - Reheat will raise the supply temperature to the zone temperature but not above it

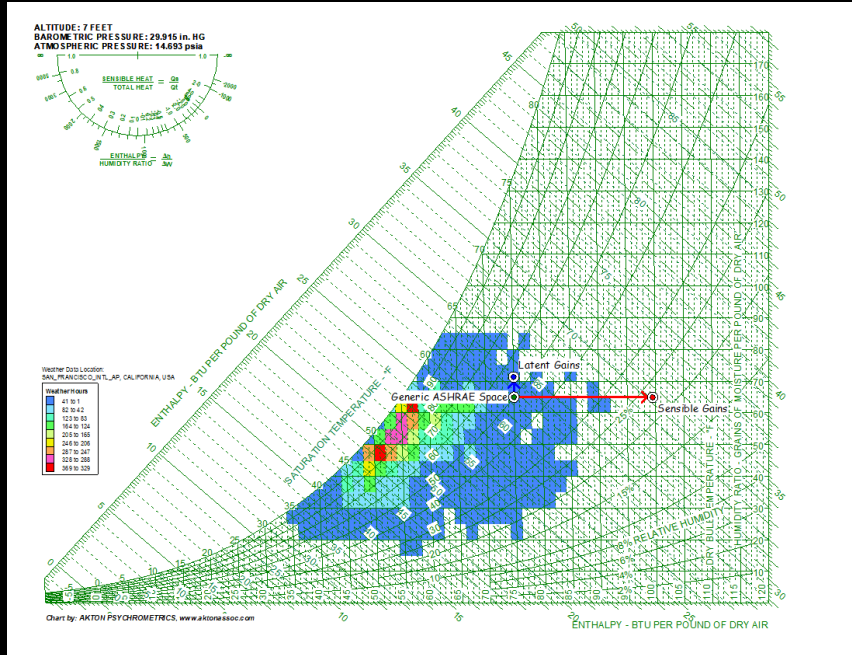
Addressing the HVAC Goals

Given that there are people in the space, we will need to provide some quantity of fresh outdoor air to control contaminants

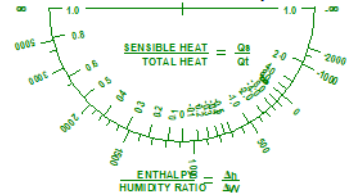


Addressing the HVAC Goals

Given the nature of the climate and the loads, this air and any recirculated air will need to be cooled and dehumidified during warm, humid weather



ALTITUDE: 7 FEET
 BAROMETRIC PRESSURE: 29.915 in. HG
 ATMOSPHERIC PRESSURE: 14.693 psia



Weather Data Location:
 SAN FRANCISCO, NTL AP, CALIFORNIA, USA

Weather Hours

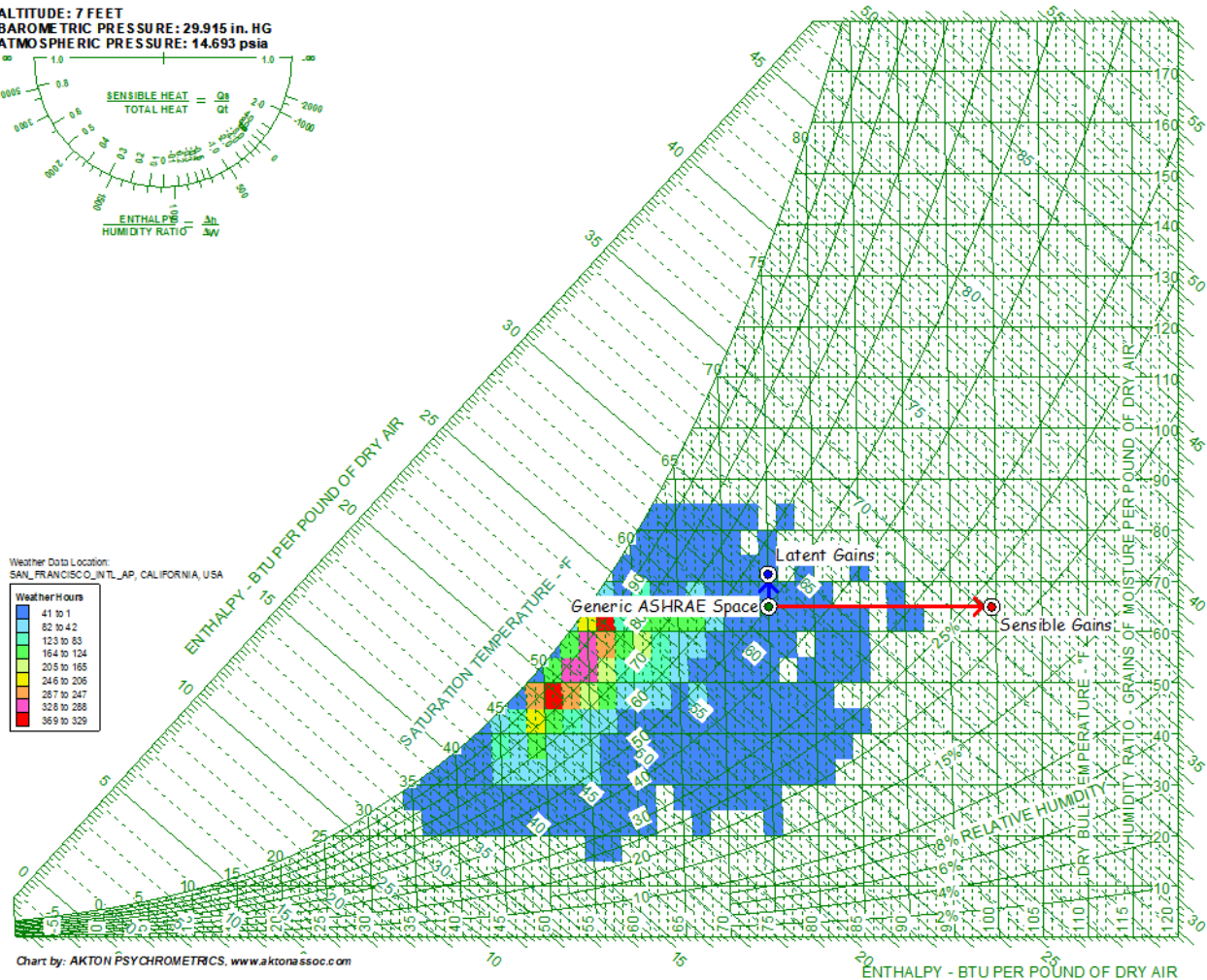
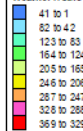
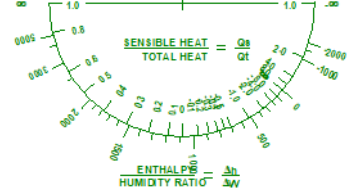
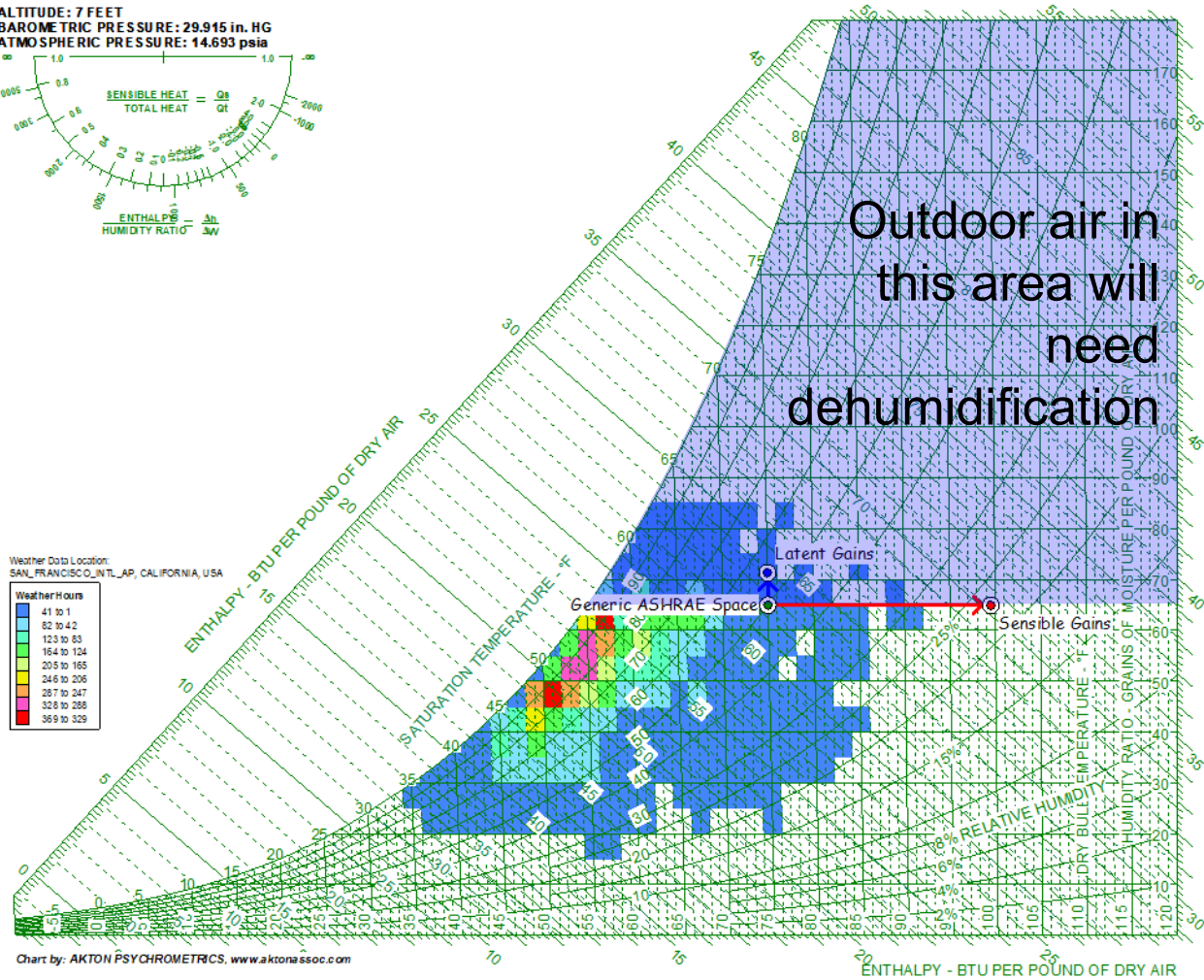
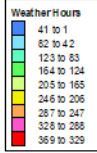


Chart by: AKTON PSYCHROMETRICS, www.aktontsassoc.com

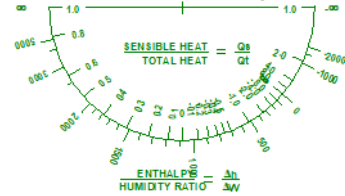
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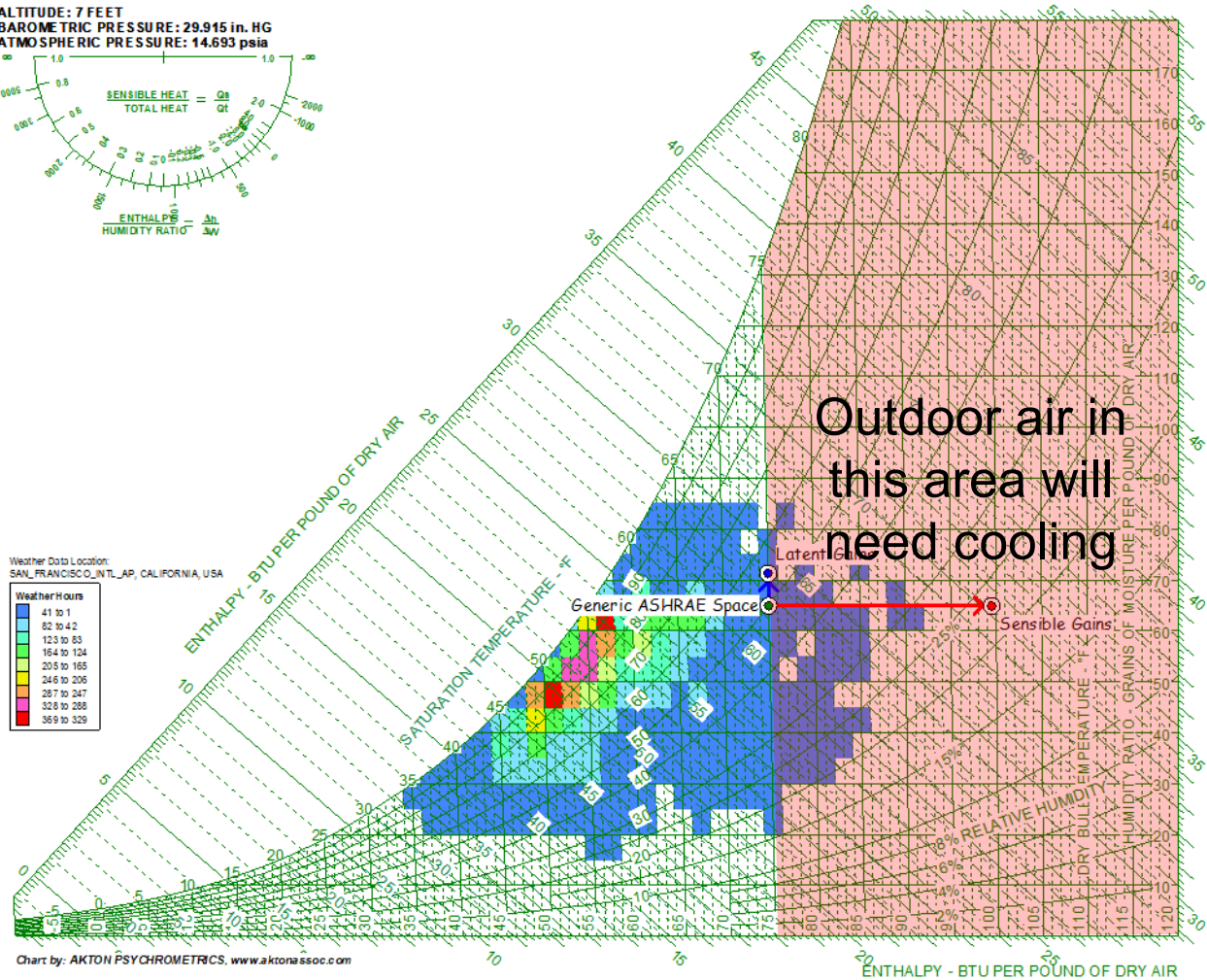
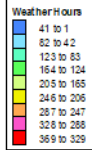
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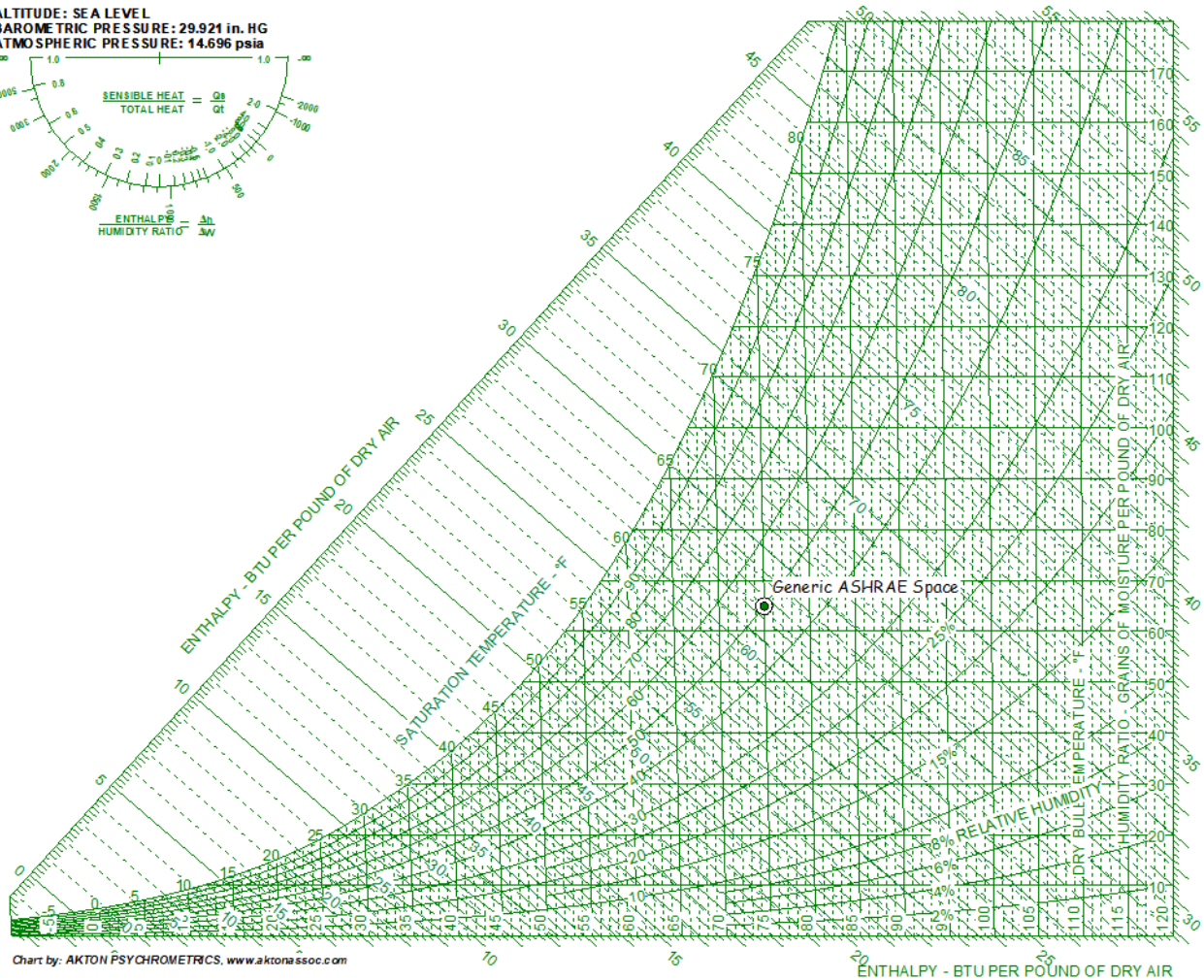
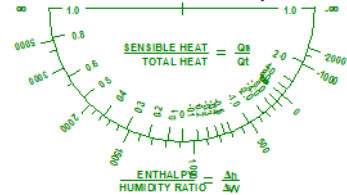
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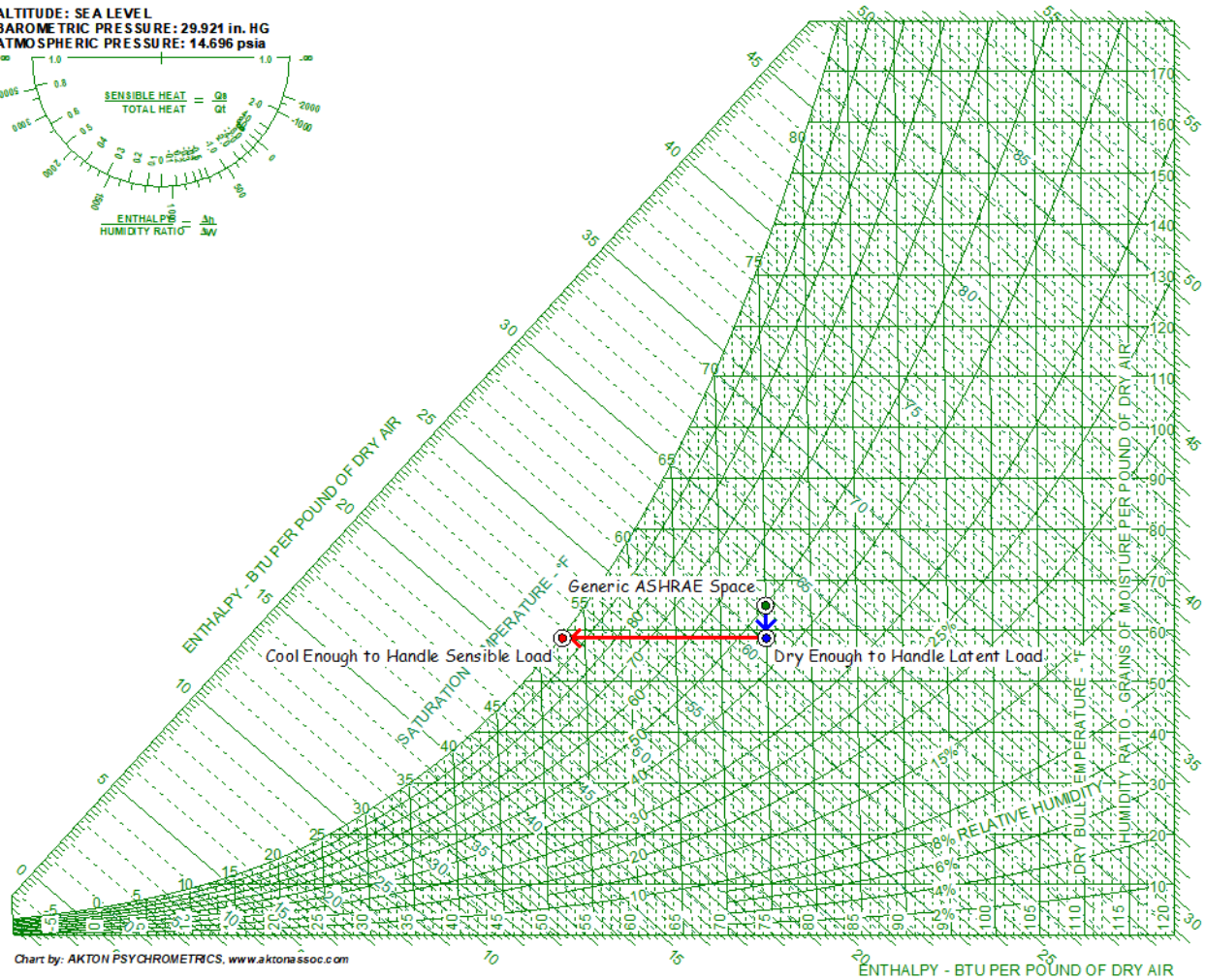
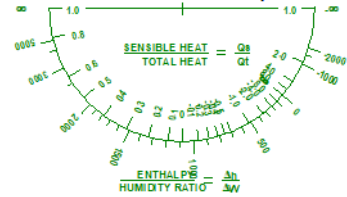
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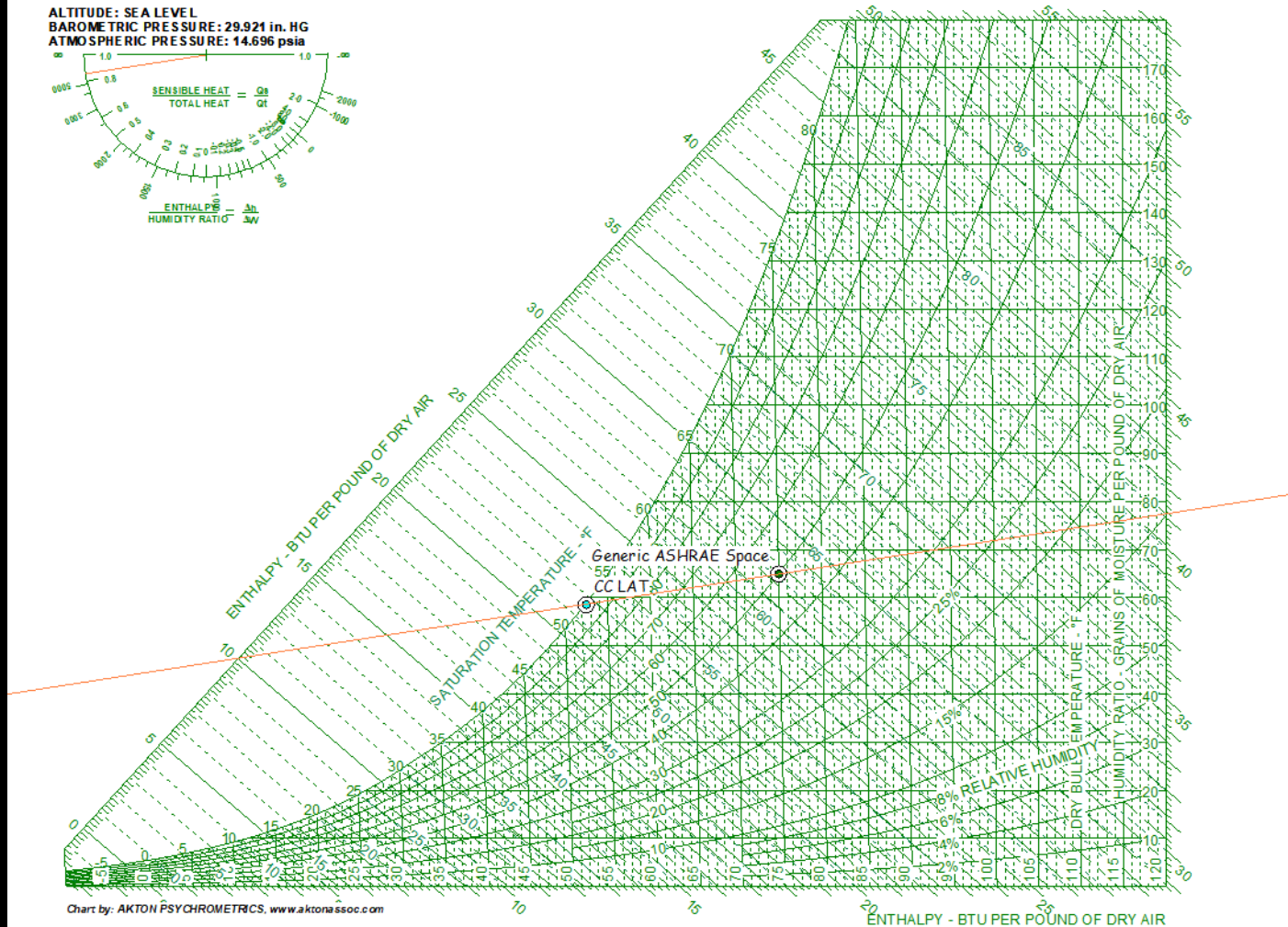
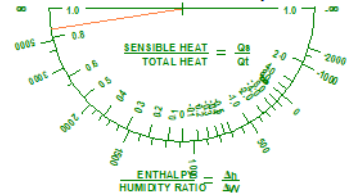
ALTITUDE: SEA LEVEL
 BAROMETRIC PRESSURE: 29.921 in. HG
 ATMOSPHERIC PRESSURE: 14.696 psia



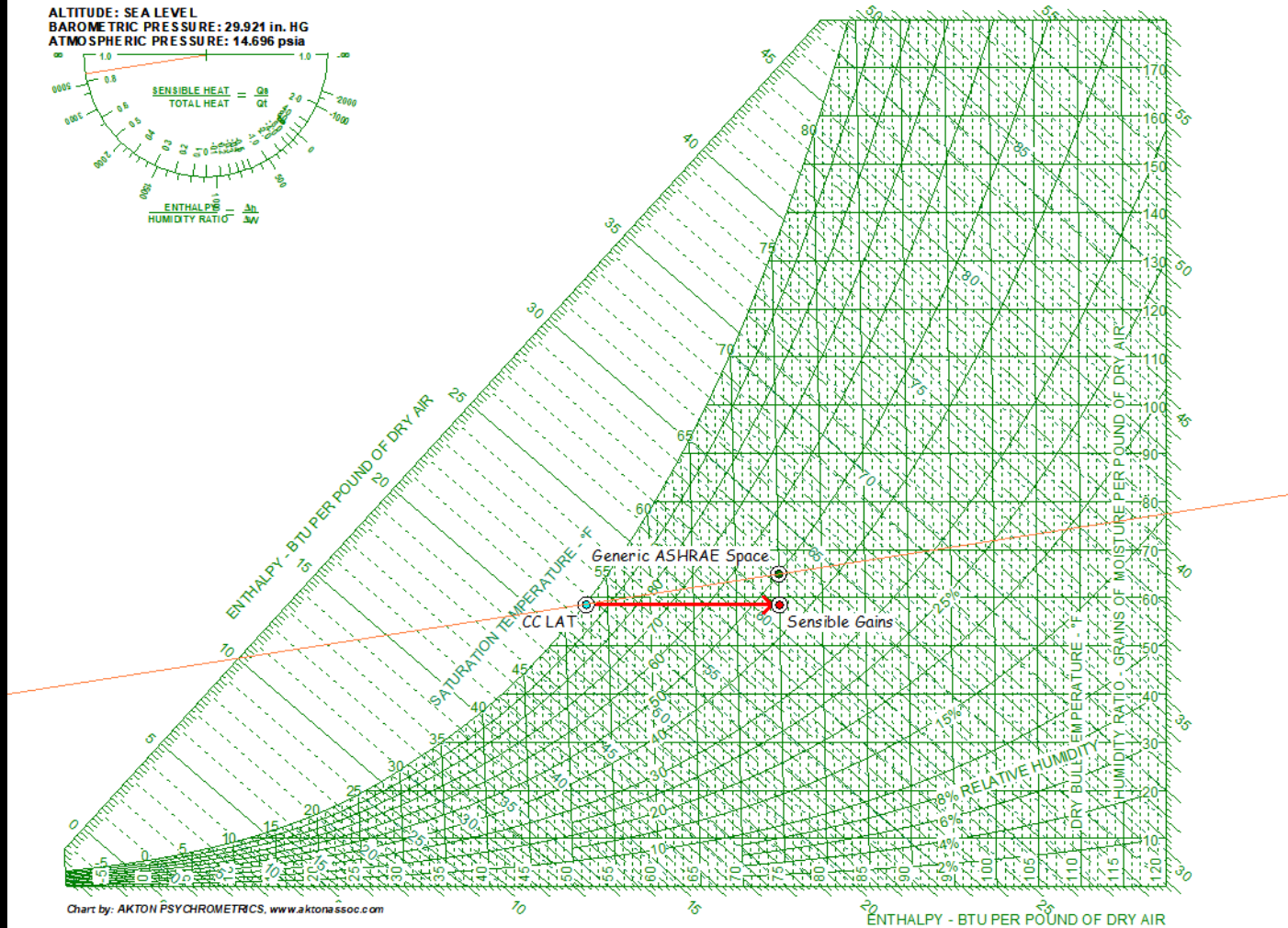
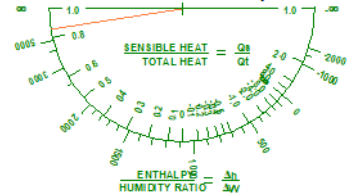
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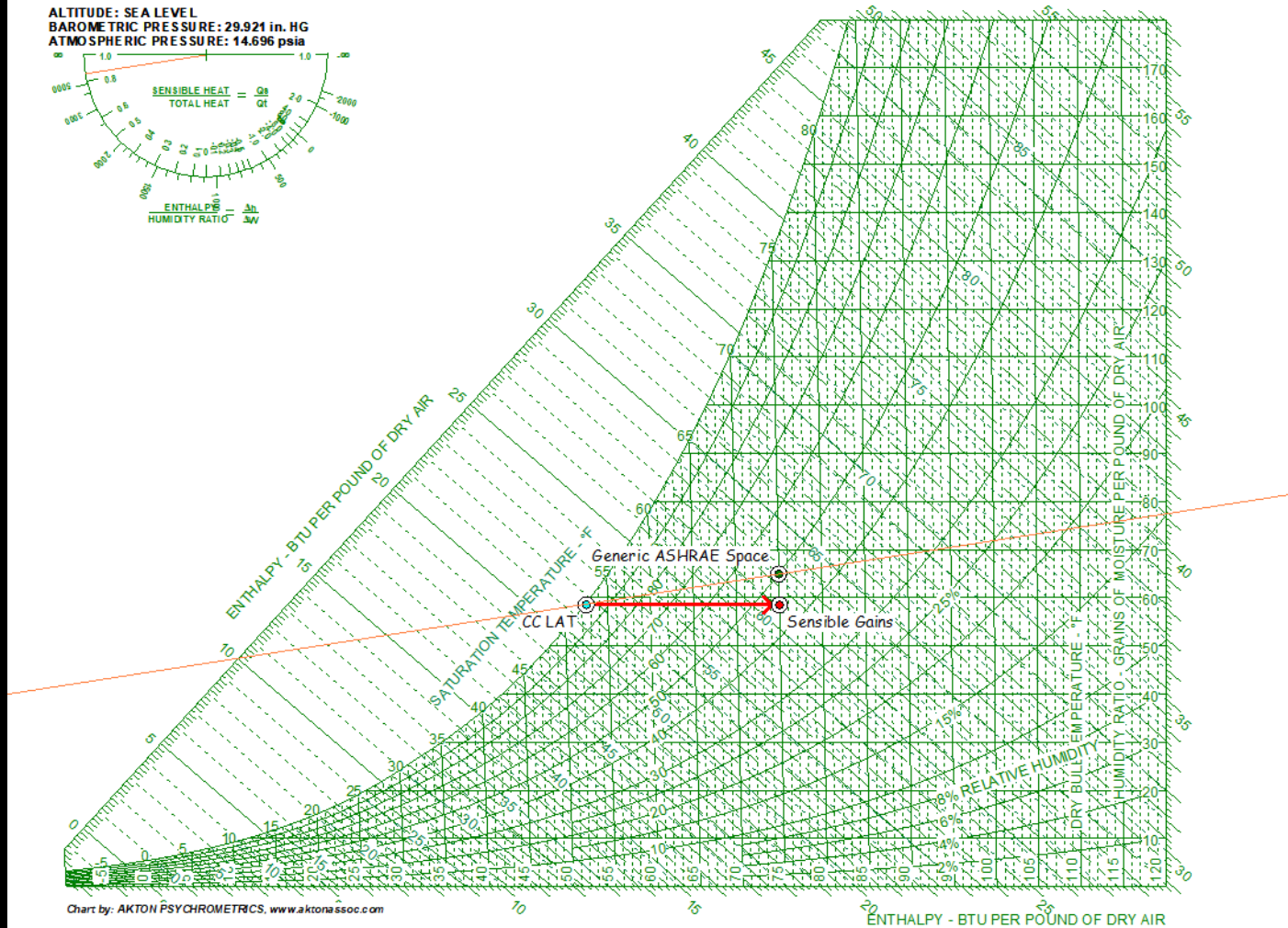
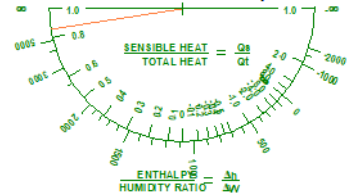
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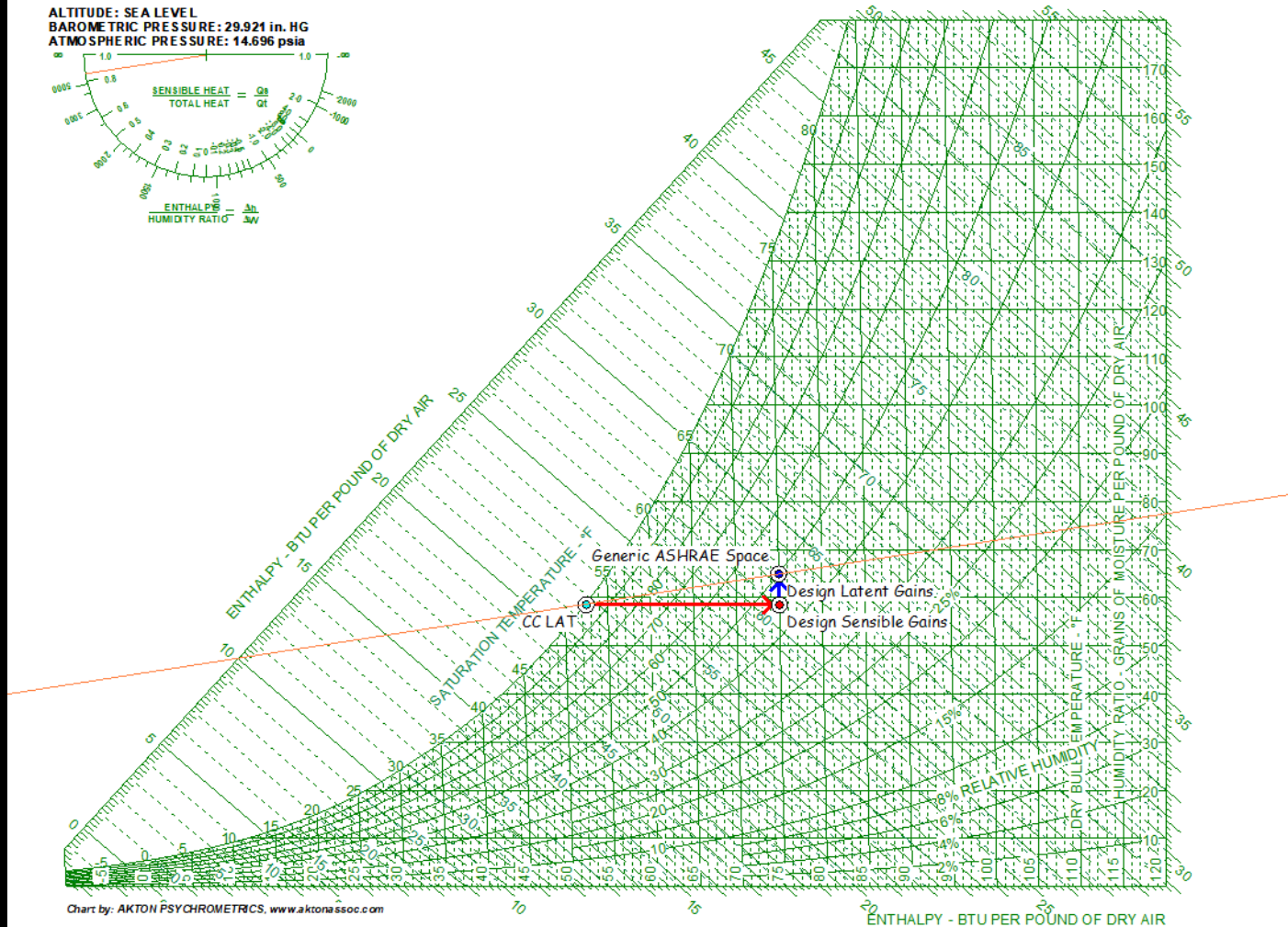
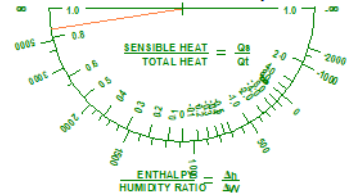
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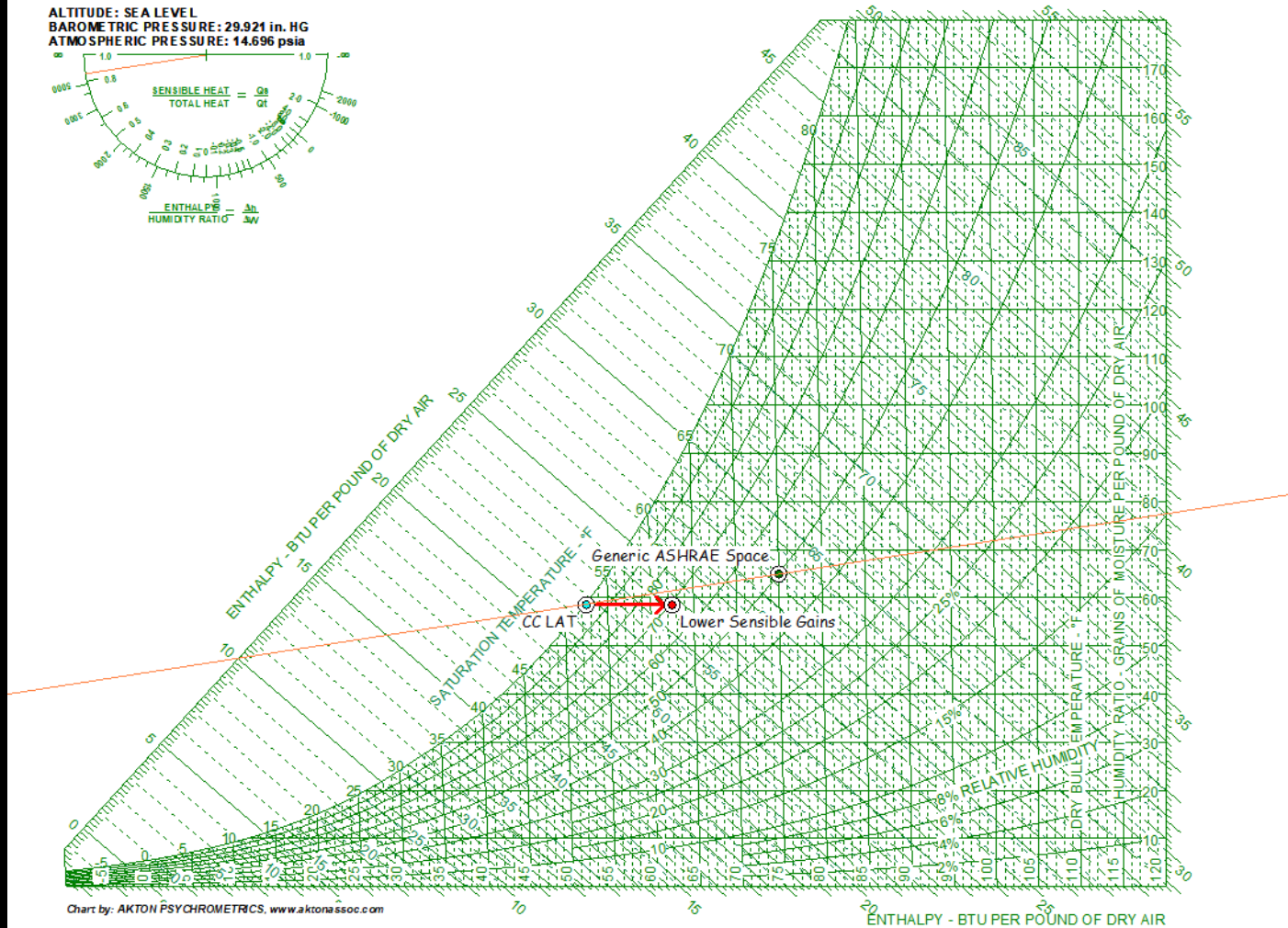
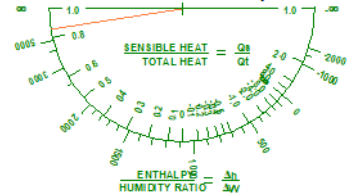
ALTITUDE: SEA LEVEL
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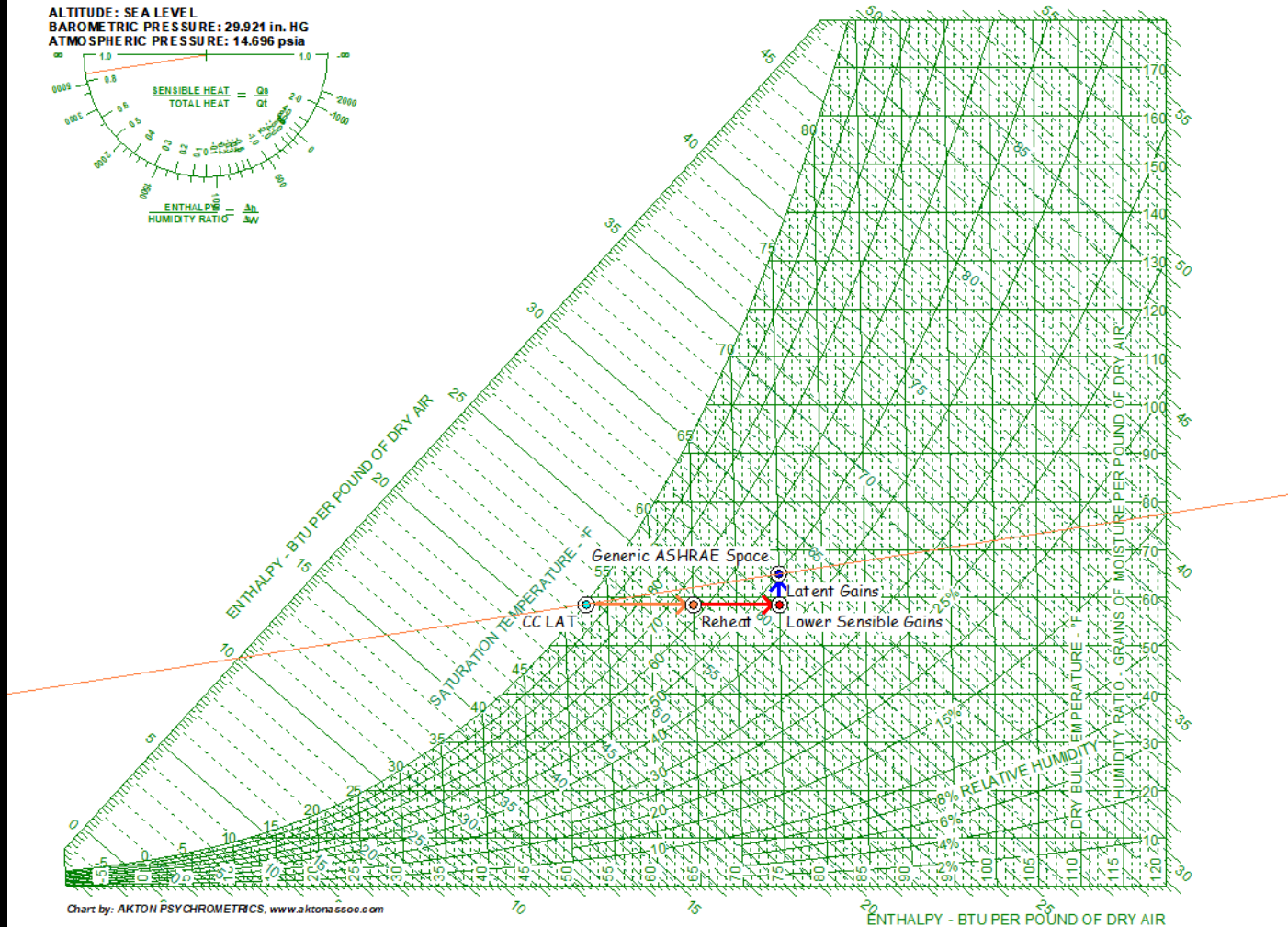
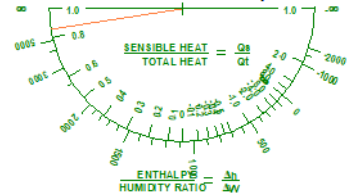
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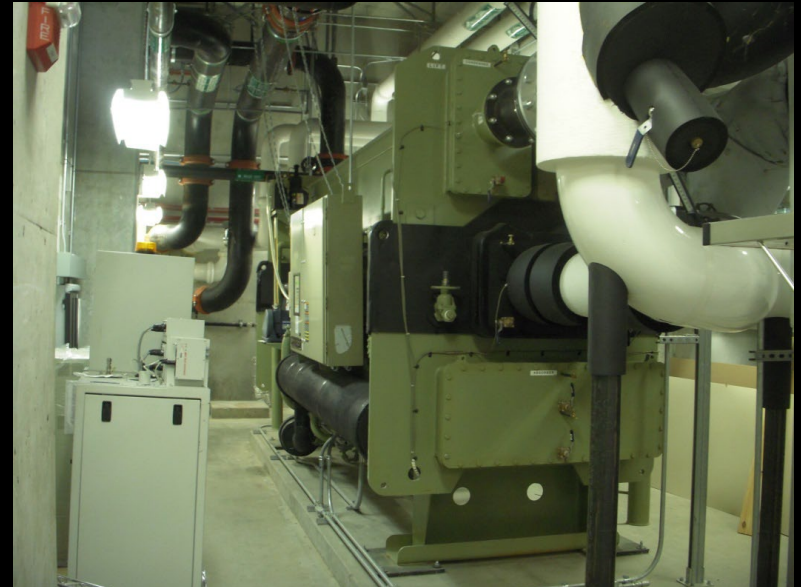
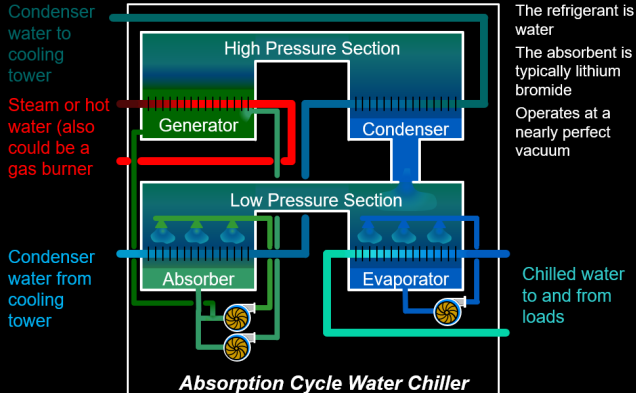
- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling
- Processes
- Power Generation

A Few More Definitions

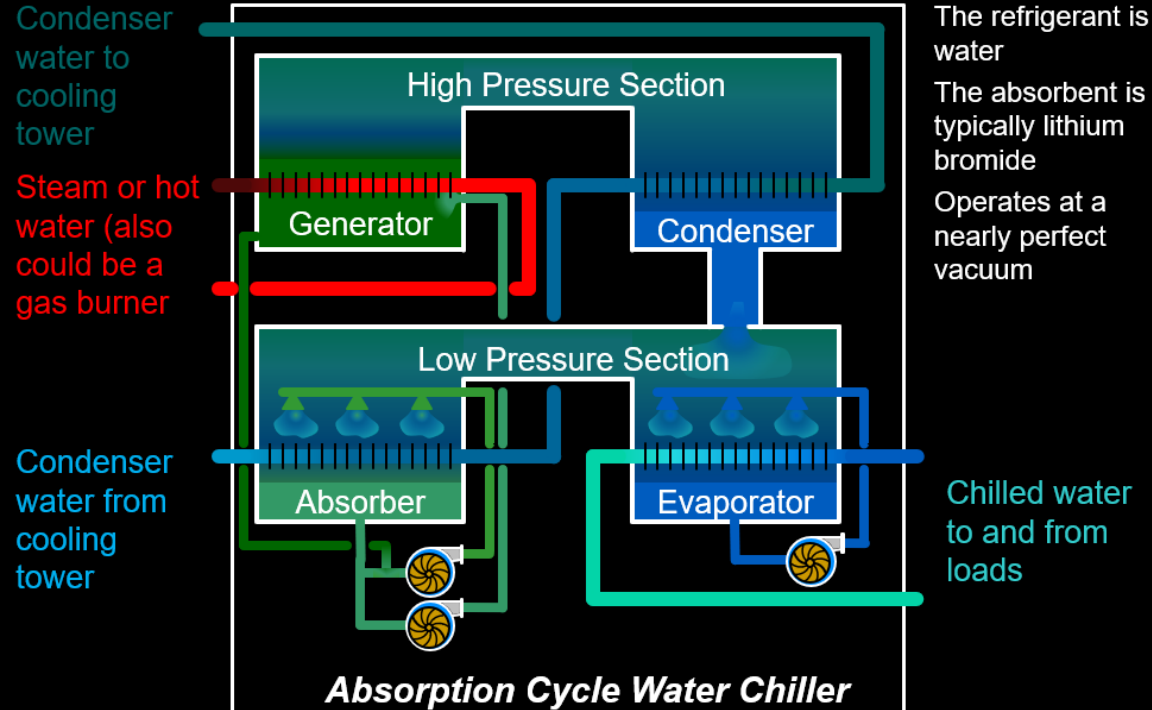
Absorption Refrigeration

– A cooling process that is driven by heat

Absorption Chiller



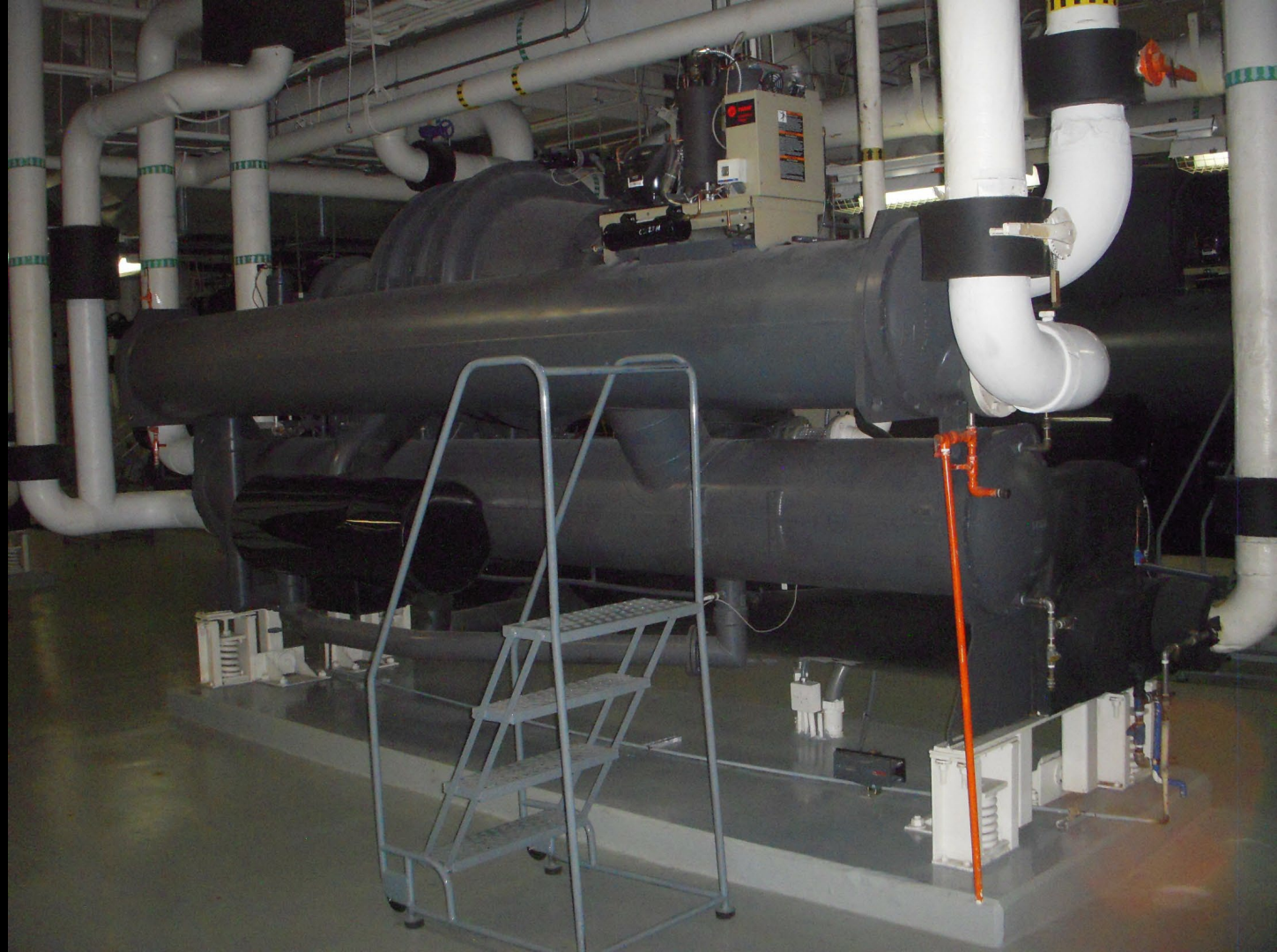
Absorption Chiller

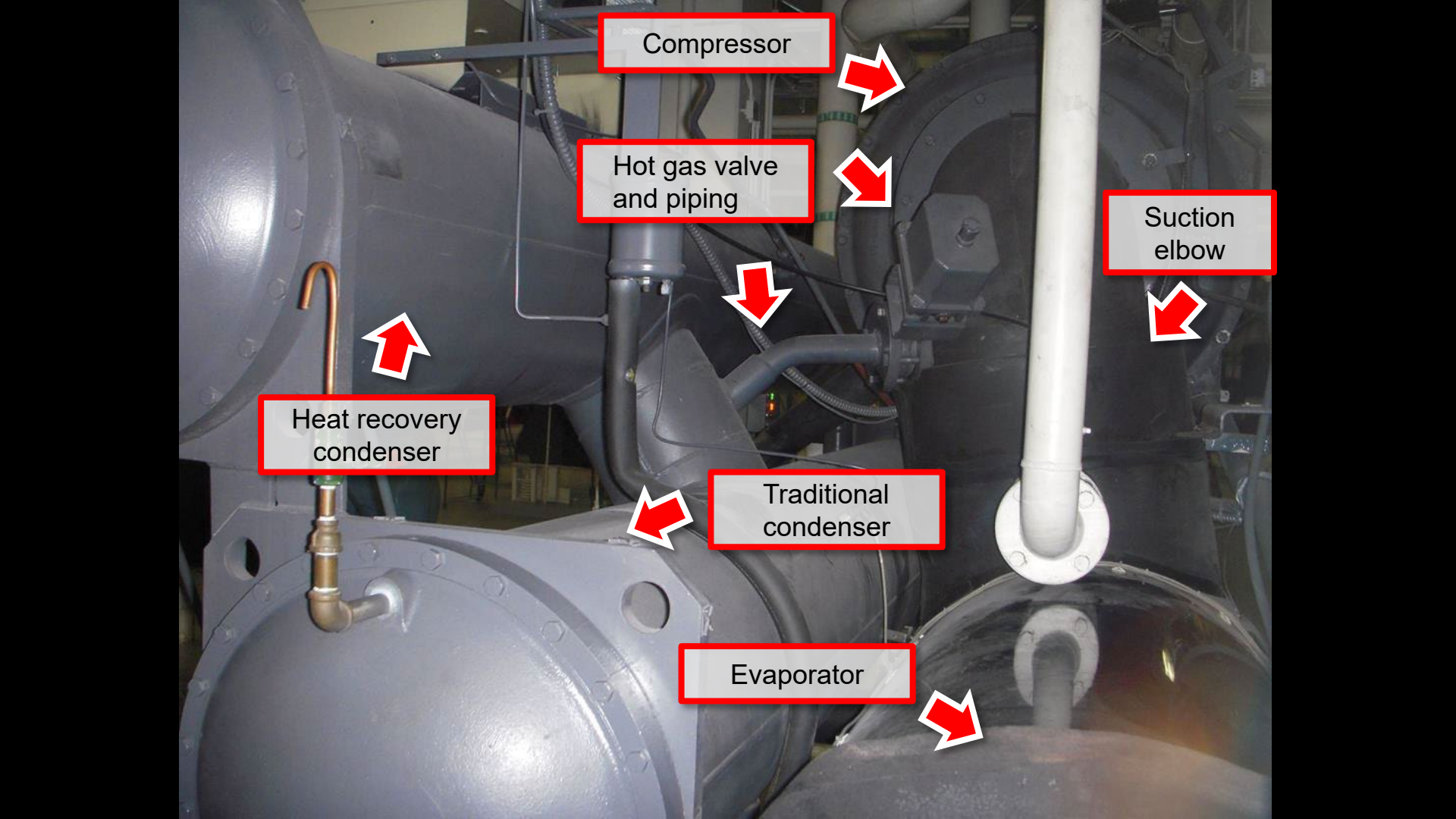


A Heat Recovery Centrifugal Chiller

The chiller in the following slide has a second condenser tube bundle that is piped to the heating hot water system. This allows the hot gas off of the compressor to be used to generate hot water for reheat loads prior to having its heat rejected to the cooling tower via the traditional condenser.







Compressor

The image shows a complex industrial system, likely a refrigeration or air conditioning unit. It features several large, grey, cylindrical components connected by a network of pipes. A prominent white vertical pipe is on the right side. Red arrows point to specific parts of the system, which are labeled with text boxes. The components include a compressor at the top, a hot gas valve and piping below it, a suction elbow on the right, a heat recovery condenser on the left, a traditional condenser in the center, and an evaporator at the bottom.

Hot gas valve
and piping

Suction
elbow

Heat recovery
condenser

Traditional
condenser

Evaporator

How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling ✓
- Processes
- Power Generation

How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling ✓ Can be driven by heat
- Processes
- Power Generation

How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling ✓ Can move heat to where its needed
- Processes
- Power Generation

A Few More Definitions

Humidification

- A process that adds moisture to the air
 - RH levels between 40 and 60 percent are optimum for comfort and disease prevention
 - The influenza virus has its highest mortality rate at 50% percent RH
 - Equipment may require specific humidity levels for optimum performance
 - Production may require specific humidity levels to maintain manufacturing tolerance

Indirect Steam Humidifier



Evaporative Cooler



A Few More Definitions

Sterilization

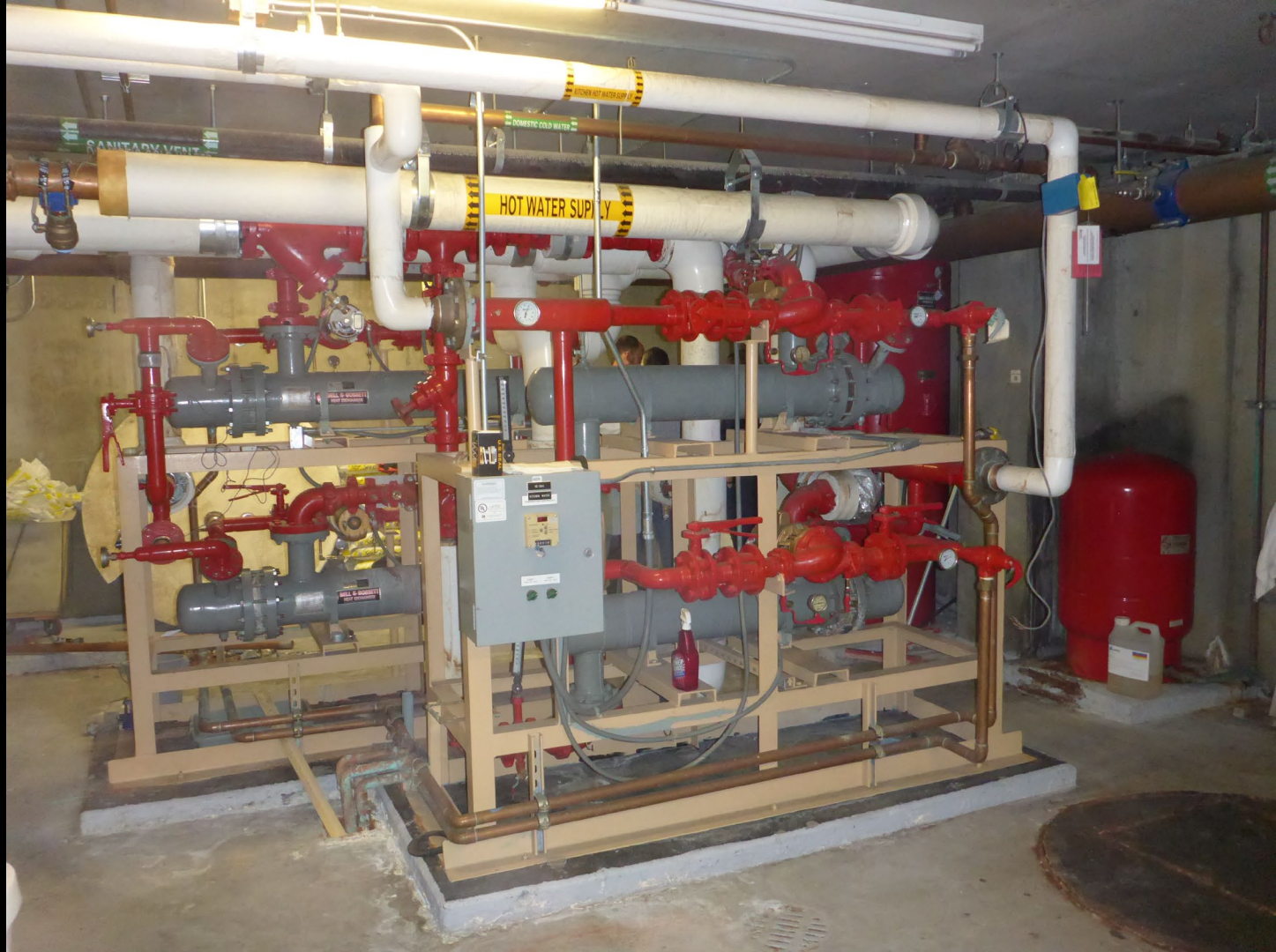
- A process that makes something free from bacteria or other living microorganisms
- Common in health care and laboratory applications



A Few More Definitions

Domestic Hot Water

- Water that is intended for human consumption
 - Showers
 - Cleaning
 - Dishwashing
- Concerns regarding legionella dictate storage temperatures
- Concerns about scalding dictate distribution temperatures











A Few More Definitions

Cooking

– Applying heat to food

Image courtesy of
<https://www.pinterest.com/pin/541206080211952343/>



How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling ✓ Can move heat to where its needed
- Processes ✓
- Power Generation

How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling ✓ Can move heat to where its needed
- Processes ✓ Some harder to address with a heat pump
- Power Generation

A Few More Definitions

Power Generation

- A process that generates power by converting one form of energy into a different, more useful form for the task at hand

State	% of Total Electric Power Generation											Non-renewable + Nuclear Percent of Total	Renewable Percent of Total	Combustion Process Generated Percent of Total	Non-combustion Process Generated Percent of Total
	Non-Renewable					Renewable					Nuclear				
	Combustion Processes					Biomass	Non-Combustion Processes								
	Coal	Oil	Gas	Other Fossil Fuel	Purchased, Fuel Generated		Hydro	Wind	Solar	Geothermal					
CA	0.2%	0.0%	47.7%	0.8%	0.3%	3.0%	11.0%	7.0%	15.7%	5.9%	8.4%	57.4%	42.6%	52.0%	48.0%
DC	0.0%	0.0%	61.3%	0.0%	0.0%	31.4%	0.0%	0.0%	7.3%	0.0%	0.0%	61.3%	38.7%	92.7%	7.3%
DE	2.0%	0.2%	92.6%	2.8%	0.0%	1.4%	0.0%	0.1%	1.0%	0.0%	0.0%	97.6%	2.5%	99.0%	1.1%
HI	12.8%	67.8%	0.0%	0.0%	1.3%	5.0%	1.1%	6.4%	5.3%	0.1%	0.0%	81.9%	17.9%	86.9%	12.9%
IA	23.7%	0.2%	11.8%	0.0%	0.0%	0.3%	1.7%	57.3%	0.0%	0.0%	4.9%	40.6%	59.3%	36.0%	63.9%
NH	0.8%	0.3%	22.3%	0.0%	0.0%	5.6%	7.5%	3.2%	0.0%	0.0%	60.4%	83.8%	16.3%	29.0%	71.1%
NV	4.8%	0.0%	66.3%	0.0%	0.1%	0.1%	4.8%	0.7%	13.7%	9.4%	0.0%	71.2%	28.7%	71.3%	28.6%
OR	2.6%	0.0%	29.9%	0.0%	0.0%	1.6%	50.2%	13.8%	1.7%	0.3%	0.0%	32.5%	67.6%	34.1%	66.0%
RI	16.8%	49.9%	30.9%	0.0%	0.0%	0.0%	0.0%	0.8%	1.6%	0.0%	0.0%	97.6%	2.4%	97.6%	2.4%
WA	0.0%	0.1%	0.1%	0.0%	0.0%	21.3%	52.4%	17.8%	8.4%	0.0%	0.0%	0.2%	99.9%	21.5%	78.6%
WY	88.6%	0.3%	4.9%	0.1%	0.0%	0.0%	2.8%	3.3%	0.0%	0.0%	0.0%	93.9%	6.1%	93.9%	6.1%
Minimum	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.2%	2.4%	18.2%	1.1%
Maximum	88.6%	67.8%	93.0%	2.8%	1.3%	31.4%	65.8%	57.3%	15.7%	9.4%	60.4%	97.6%	99.9%	99.0%	81.9%
Average	19.8%	2.9%	36.2%	0.3%	0.1%	3.0%	10.2%	9.4%	2.3%	0.3%	15.4%	74.7%	25.3%	62.3%	37.7%
US	19.3%	0.7%	40.5%	0.3%	0.1%	1.5%	7.0%	8.4%	2.2%	0.4%	19.6%	80.5%	19.5%	62.4%	37.6%

A Few More Definitions

Power Generation

- The heat can come from burning things like coal

State	% of Total Electric Power					
	Non-Renewable					Biomass
	Combustion Processes					
	Coal	Oil	Gas	Other Fossil Fuel	Purchased, Fuel Generated	
CA	0.2%	0.0%	47.7%	0.8%	0.3%	3.0%
DC	0.0%	0.0%	61.3%	0.0%	0.0%	31.4%
DE	2.0%	0.2%	92.6%	2.8%	0.0%	1.4%
HI	12.8%	67.8%	0.0%	0.0%	1.3%	5.0%
IA	23.7%	0.2%	11.8%	0.0%	0.0%	0.3%
NH	0.8%	0.3%	22.3%	0.0%	0.0%	5.6%
NV	4.8%	0.0%	66.3%	0.0%	0.1%	0.1%
OR	2.6%	0.0%	29.9%	0.0%	0.0%	1.6%
RI	16.8%	49.9%	30.9%	0.0%	0.0%	0.0%
WA	0.0%	0.1%	0.1%	0.0%	0.0%	21.3%
WY	88.6%	0.3%	4.9%	0.1%	0.0%	0.0%
Minimum	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%
Maximum	88.6%	67.8%	93.0%	2.8%	1.3%	31.4%
Average	19.8%	2.9%	36.2%	0.3%	0.1%	3.0%
US	19.3%	0.7%	40.5%	0.3%	0.1%	1.5%



A Few More Definitions

Power Generation

- The heat can come from burning things like coal, gas

State	% of Total Electric Power					
	Non-Renewable					Biomass
	Combustion Processes					
	Coal	Oil	Gas	Other Fossil Fuel	Purchased, Fuel Generated	
CA	0.2%	0.0%	47.7%	0.8%	0.3%	3.0%
DC	0.0%	0.0%	61.3%	0.0%	0.0%	31.4%
DE	2.0%	0.2%	92.6%	2.8%	0.0%	1.4%
HI	12.8%	67.8%	0.0%	0.0%	1.3%	5.0%
IA	23.7%	0.2%	11.8%	0.0%	0.0%	0.3%
NH	0.8%	0.3%	22.3%	0.0%	0.0%	5.6%
NV	4.8%	0.0%	66.3%	0.0%	0.1%	0.1%
OR	2.6%	0.0%	29.9%	0.0%	0.0%	1.6%
RI	16.8%	49.9%	30.9%	0.0%	0.0%	0.0%
WA	0.0%	0.1%	0.1%	0.0%	0.0%	21.3%
WY	88.6%	0.3%	4.9%	0.1%	0.0%	0.0%
Minimum	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%
Maximum	88.6%	67.8%	93.0%	2.8%	1.3%	31.4%
Average	19.8%	2.9%	36.2%	0.3%	0.1%	3.0%
US	19.3%	0.7%	40.5%	0.3%	0.1%	1.5%



A Few More Definitions

Power Generation

– The heat can come from burning things like coal, gas, oil

State	% of Total Electric Power					
	Non-Renewable					Biomass
	Combustion Processes					
	Coal	Oil	Gas	Other Fossil Fuel	Purchased, Fuel Generated	
CA	0.2%	0.0%	47.7%	0.8%	0.3%	3.0%
DC	0.0%	0.0%	61.3%	0.0%	0.0%	31.4%
DE	2.0%	0.2%	92.6%	2.8%	0.0%	1.4%
HI	12.8%	67.8%	0.0%	0.0%	1.3%	5.0%
IA	23.7%	0.2%	11.8%	0.0%	0.0%	0.3%
NH	0.8%	0.3%	22.3%	0.0%	0.0%	5.6%
NV	4.8%	0.0%	66.3%	0.0%	0.1%	0.1%
OR	2.6%	0.0%	29.9%	0.0%	0.0%	1.6%
RI	16.8%	49.9%	30.9%	0.0%	0.0%	0.0%
WA	0.0%	0.1%	0.1%	0.0%	0.0%	21.3%
WY	88.6%	0.3%	4.9%	0.1%	0.0%	0.0%
Minimum	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%
Maximum	88.6%	67.8%	93.0%	2.8%	1.3%	31.4%
Average	19.8%	2.9%	36.2%	0.3%	0.1%	3.0%
US	19.3%	0.7%	40.5%	0.3%	0.1%	1.5%



A Few More Definitions

Power Generation

- The heat can come from burning things like coal, gas, oil, or biomass ...

State	% of Total Electric Power					
	Non-Renewable					Biomass
	Combustion Processes					
	Coal	Oil	Gas	Other Fossil Fuel	Purchased, Fuel Generated	
CA	0.2%	0.0%	47.7%	0.8%	0.3%	3.0%
DC	0.0%	0.0%	61.3%	0.0%	0.0%	31.4%
DE	2.0%	0.2%	92.6%	2.8%	0.0%	1.4%
HI	12.8%	67.8%	0.0%	0.0%	1.3%	5.0%
IA	23.7%	0.2%	11.8%	0.0%	0.0%	0.3%
NH	0.8%	0.3%	22.3%	0.0%	0.0%	5.6%
NV	4.8%	0.0%	66.3%	0.0%	0.1%	0.1%
OR	2.6%	0.0%	29.9%	0.0%	0.0%	1.6%
RI	16.8%	49.9%	30.9%	0.0%	0.0%	0.0%
WA	0.0%	0.1%	0.1%	0.0%	0.0%	21.3%
WY	88.6%	0.3%	4.9%	0.1%	0.0%	0.0%
Minimum	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%
Maximum	88.6%	67.8%	93.0%	2.8%	1.3%	31.4%
Average	19.8%	2.9%	36.2%	0.3%	0.1%	3.0%
US	19.3%	0.7%	40.5%	0.3%	0.1%	1.5%



A Few More Definitions

Power Generation

- ... or it can come non-combustion process-based sources like hydro, wind

Electric Power Generation						Non-renewable + Nuclear Percent of Total	Renewable Percent of Total	Combustion Process Generated Percent of Total	Non-combustion Process Generated Percent of Total
Biomass	Renewable Non-Combustion Processes				Nuclear				
	Hydro	Wind	Solar	Geothermal					
3.0%	11.0%	7.0%	15.7%	5.9%	8.4%	57.4%	42.6%	52.0%	48.0%
31.4%	0.0%	0.0%	7.3%	0.0%	0.0%	61.3%	38.7%	92.7%	7.3%
14%	0.0%	0.1%	1.0%	0.0%	0.0%	97.6%	2.5%	99.0%	1.1%
5.0%	1.1%	6.4%	5.3%	0.1%	0.0%	81.9%	17.9%	86.9%	12.9%
0.3%	1.7%	57.3%	0.0%	0.0%	4.9%	40.6%	59.3%	36.0%	63.9%
5.6%	7.5%	3.2%	0.0%	0.0%	60.4%	83.8%	16.3%	29.0%	71.1%
0.1%	4.8%	0.7%	13.7%	9.4%	0.0%	71.2%	28.7%	71.3%	28.6%
1.6%	50.2%	13.8%	1.7%	0.3%	0.0%	32.5%	67.6%	34.1%	66.0%
0.0%	0.0%	0.8%	1.6%	0.0%	0.0%	97.6%	2.4%	97.6%	2.4%
21.3%	52.4%	17.8%	8.4%	0.0%	0.0%	0.2%	99.9%	21.5%	78.6%
0.0%	2.8%	3.3%	0.0%	0.0%	0.0%	93.9%	6.1%	93.9%	6.1%
0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.2%	2.4%	18.2%	1.1%
31.4%	65.8%	57.3%	15.7%	9.4%	60.4%	97.6%	99.9%	99.0%	81.9%
3.0%	10.2%	9.4%	2.3%	0.3%	15.4%	74.7%	25.3%	62.3%	37.7%
1.5%	7.0%	8.4%	2.2%	0.4%	19.6%	80.5%	19.5%	62.4%	37.6%



A Few More Definitions

Power Generation

- ... or it can come non-combustion process-based sources like hydro, wind

Electric Power Generation						Non-renewable + Nuclear Percent of Total	Renewable Percent of Total	Combustion Process Generated Percent of Total	Non-combustion Process Generated Percent of Total
Biomass	Renewable Non-Combustion Processes				Nuclear				
	Hydro	Wind	Solar	Geothermal					
3.0%	11.0%	7.0%	15.7%	5.9%	8.4%	57.4%	42.6%	52.0%	48.0%
31.4%	0.0%	0.0%	7.3%	0.0%	0.0%	61.3%	38.7%	92.7%	7.3%
1.4%	0.0%	0.1%	1.0%	0.0%	0.0%	97.6%	2.5%	99.0%	1.1%
5.0%	1.1%	6.4%	5.3%	0.1%	0.0%	81.9%	17.9%	86.9%	12.9%
0.3%	1.7%	57.3%	0.0%	0.0%	4.9%	40.6%	59.3%	36.0%	63.9%
5.6%	7.5%	3.2%	0.0%	0.0%	60.4%	83.8%	16.3%	29.0%	71.1%
0.1%	4.8%	0.7%	13.7%	9.4%	0.0%	71.2%	28.7%	71.3%	28.6%
1.6%	50.2%	13.8%	1.7%	0.3%	0.0%	32.5%	67.6%	34.1%	66.0%
0.0%	0.0%	0.8%	1.6%	0.0%	0.0%	97.6%	2.4%	97.6%	2.4%
21.3%	52.4%	17.8%	8.4%	0.0%	0.0%	0.2%	99.9%	21.5%	78.6%
0.0%	2.8%	3.3%	0.0%	0.0%	0.0%	93.9%	6.1%	93.9%	6.1%
0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.2%	2.4%	18.2%	1.1%
31.4%	65.8%	57.3%	15.7%	9.4%	60.4%	97.6%	99.9%	99.0%	81.9%
3.0%	10.2%	9.4%	2.3%	0.3%	15.4%	74.7%	25.3%	62.3%	37.7%
1.5%	7.0%	8.4%	2.2%	0.4%	19.6%	80.5%	19.5%	62.4%	37.6%



A Few More Definitions

Power Generation

- ... or it can come non-combustion process-based sources like hydro, wind, solar

Electric Power Generation						Non-renewable + Nuclear Percent of Total	Renewable Percent of Total	Combustion Process Generated Percent of Total	Non-combustion Process Generated Percent of Total
Biomass	Renewable Non-Combustion Processes				Nuclear				
	Hydro	Wind	Solar	Geothermal					
3.0%	11.0%	7.0%	15.7%	5.9%	8.4%	57.4%	42.6%	52.0%	48.0%
31.4%	0.0%	0.0%	7.3%	0.0%	0.0%	61.3%	38.7%	92.7%	7.3%
1.4%	0.0%	0.1%	1.0%	0.0%	0.0%	97.6%	2.5%	99.0%	1.1%
5.0%	1.1%	6.4%	5.3%	0.1%	0.0%	81.9%	17.9%	86.9%	12.9%
0.3%	1.7%	57.3%	0.0%	0.0%	4.9%	40.6%	59.3%	36.0%	63.9%
5.6%	7.5%	3.2%	0.0%	0.0%	60.4%	83.8%	16.3%	29.0%	71.1%
0.1%	4.8%	0.7%	13.7%	9.4%	0.0%	71.2%	28.7%	71.3%	28.6%
1.6%	50.2%	13.8%	1.7%	0.3%	0.0%	32.5%	67.6%	34.1%	66.0%
0.0%	0.0%	0.8%	1.6%	0.0%	0.0%	97.6%	2.4%	97.6%	2.4%
21.3%	52.4%	17.8%	8.4%	0.0%	0.0%	0.2%	99.9%	21.5%	78.6%
0.0%	2.8%	3.3%	0.0%	0.0%	0.0%	93.9%	6.1%	93.9%	6.1%
0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.2%	2.4%	18.2%	1.1%
31.4%	65.8%	57.3%	15.7%	9.4%	60.4%	97.6%	99.9%	99.0%	81.9%
3.0%	10.2%	9.4%	2.3%	0.3%	15.4%	74.7%	25.3%	62.3%	37.7%
1.5%	7.0%	8.4%	2.2%	0.4%	19.6%	80.5%	19.5%	62.4%	37.6%

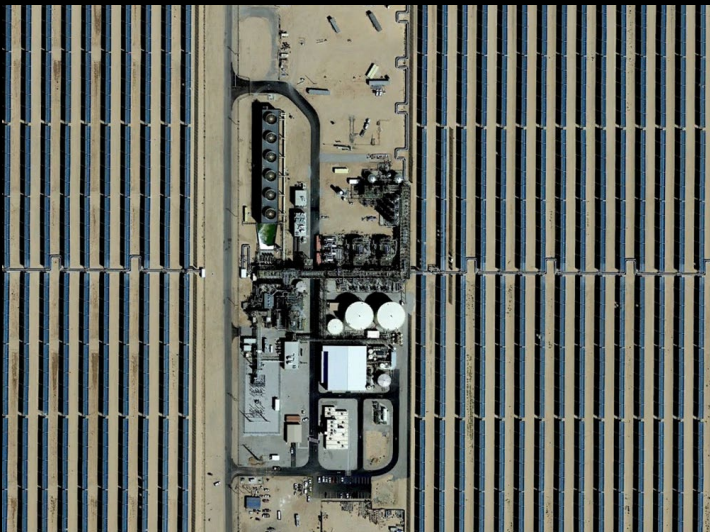


A Few More Definitions

Power Generation

- ... or it can come non-combustion process-based sources like hydro, wind, solar

Electric Power Generation						Non-renewable + Nuclear Percent of Total	Renewable Percent of Total	Combustion Process Generated Percent of Total	Non-combustion Process Generated Percent of Total
Renewable Non-Combustion Processes					Nuclear				
Biomass	Hydro	Wind	Solar	Geothermal					
3.0%	11.0%	7.0%	15.7%	5.9%	8.4%	57.4%	42.6%	52.0%	48.0%
31.4%	0.0%	0.0%	7.3%	0.0%	0.0%	61.3%	38.7%	92.7%	7.3%
1.4%	0.0%	0.1%	1.0%	0.0%	0.0%	97.6%	2.5%	99.0%	1.1%
5.0%	1.1%	6.4%	5.3%	0.1%	0.0%	81.9%	17.9%	86.9%	12.9%
0.3%	1.7%	57.3%	0.0%	0.0%	4.9%	40.6%	59.3%	36.0%	63.9%
5.6%	7.5%	3.2%	0.0%	0.0%	60.4%	83.8%	16.3%	29.0%	71.1%
0.1%	4.8%	0.7%	13.7%	9.4%	0.0%	71.2%	28.7%	71.3%	28.6%
1.6%	50.2%	13.8%	1.7%	0.3%	0.0%	32.5%	67.6%	34.1%	66.0%
0.0%	0.0%	0.8%	1.6%	0.0%	0.0%	97.6%	2.4%	97.6%	2.4%
21.3%	52.4%	17.8%	8.4%	0.0%	0.0%	0.2%	99.9%	21.5%	78.6%
0.0%	2.8%	3.3%	0.0%	0.0%	0.0%	93.9%	6.1%	93.9%	6.1%
0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.2%	2.4%	18.2%	1.1%
31.4%	65.8%	57.3%	15.7%	9.4%	60.4%	97.6%	99.9%	99.0%	81.9%
3.0%	10.2%	9.4%	2.3%	0.3%	15.4%	74.7%	25.3%	62.3%	37.7%
1.5%	7.0%	8.4%	2.2%	0.4%	19.6%	80.5%	19.5%	62.4%	37.6%

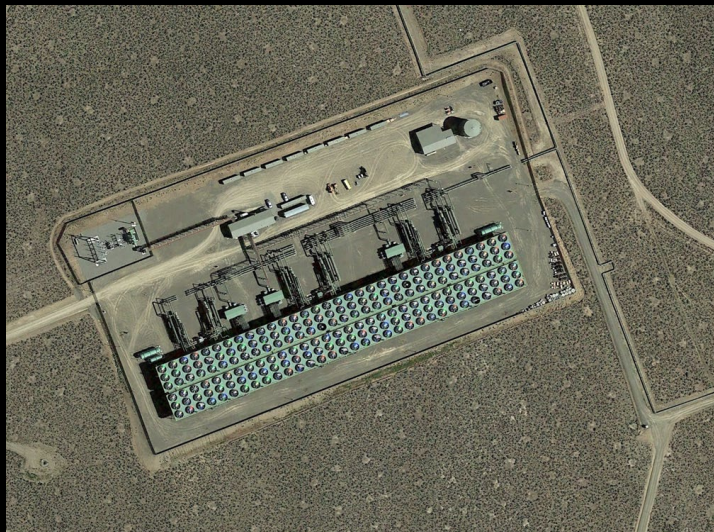


A Few More Definitions

Power Generation

- ... or it can come non-combustion process-based sources like hydro, wind, solar, geothermal

Electric Power Generation						Non-renewable + Nuclear Percent of Total	Renewable Percent of Total	Combustion Process Generated Percent of Total	Non-combustion Process Generated Percent of Total
Renewable Non-Combustion Processes					Nuclear				
Biomass	Hydro	Wind	Solar	Geothermal					
3.0%	11.0%	7.0%	15.7%	5.9%	8.4%	57.4%	42.6%	52.0%	48.0%
31.4%	0.0%	0.0%	7.3%	0.0%	0.0%	61.3%	38.7%	92.7%	7.3%
1.4%	0.0%	0.1%	1.0%	0.0%	0.0%	97.6%	2.5%	99.0%	1.1%
5.0%	1.1%	6.4%	5.3%	0.1%	0.0%	81.9%	17.9%	86.9%	12.9%
0.3%	1.7%	57.3%	0.0%	0.0%	4.9%	40.6%	59.3%	36.0%	63.9%
5.6%	7.5%	3.2%	0.0%	0.0%	60.4%	83.8%	16.3%	29.0%	71.1%
0.1%	4.8%	0.7%	13.7%	9.4%	0.0%	71.2%	28.7%	71.3%	28.6%
1.6%	50.2%	13.8%	1.7%	0.3%	0.0%	32.5%	67.6%	34.1%	66.0%
0.0%	0.0%	0.8%	1.6%	0.0%	0.0%	97.6%	2.4%	97.6%	2.4%
21.3%	52.4%	17.8%	8.4%	0.0%	0.0%	0.2%	99.9%	21.5%	78.6%
0.0%	2.8%	3.3%	0.0%	0.0%	0.0%	93.9%	6.1%	93.9%	6.1%
0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.2%	2.4%	18.2%	1.1%
31.4%	65.8%	57.3%	15.7%	9.4%	60.4%	97.6%	99.9%	99.0%	81.9%
3.0%	10.2%	9.4%	2.3%	0.3%	15.4%	74.7%	25.3%	62.3%	37.7%
1.5%	7.0%	8.4%	2.2%	0.4%	19.6%	80.5%	19.5%	62.4%	37.6%



A Few More Definitions

Power Generation

- ... or it can come non-combustion process-based sources like hydro, wind, solar, geothermal, and nuclear energy

Electric Power Generation						Non-renewable + Nuclear Percent of Total	Renewable Percent of Total	Combustion Process Generated Percent of Total	Non-combustion Process Generated Percent of Total
Biomass	Renewable Non-Combustion Processes				Nuclear				
	Hydro	Wind	Solar	Geothermal					
3.0%	11.0%	7.0%	15.7%	5.9%	8.4%	57.4%	42.6%	52.0%	48.0%
31.4%	0.0%	0.0%	7.3%	0.0%	0.0%	61.3%	38.7%	92.7%	7.3%
1.4%	0.0%	0.1%	1.0%	0.0%	0.0%	97.6%	2.5%	99.0%	1.1%
5.0%	1.1%	6.4%	5.3%	0.1%	0.0%	81.9%	17.9%	86.9%	12.9%
0.3%	1.7%	57.3%	0.0%	0.0%	4.9%	40.6%	59.3%	36.0%	63.9%
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0.0%	2.8%	3.3%	0.0%	0.0%	0.0%	93.9%	6.1%	93.9%	6.1%
0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.2%	2.4%	18.2%	1.1%
31.4%	65.8%	57.3%	15.7%	9.4%	60.4%	97.6%	99.9%	99.0%	81.9%
3.0%	10.2%	9.4%	2.3%	0.3%	15.4%	74.7%	25.3%	62.3%	37.7%
1.5%	7.0%	8.4%	2.2%	0.4%	19.6%	80.5%	19.5%	62.4%	37.6%



How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling ✓ Can move heat to where its needed
- Processes ✓ Harder to address with a heat pump
- Power Generation ✓

How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
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- Cooling ✓ Can move heat to where its needed
- Processes ✓ Harder to address with a heat pump
- Power Generation ✓ Behind the internal gains in a building

How Buildings Use Heat

- Heating ✓ Core is rejecting heat when we need to do this
- Preheat ✓ Core is rejecting heat when we need to do this
- Reheat ✓ Core is rejecting heat when we need to do this
- Cooling ✓ Can move heat to where its needed
- Processes ✓ Harder to address with a heat pump
- Power Generation ✓ Heat pumps can leverage this

How Buildings Use Heat

Application

Electrification Target

- Heating ✓
- Preheat ✓
- Reheat ✓
- Cooling ✓
- Processes ✓
- Power Generation ✓

Why Electrification?

The traditional approach to generating heat has been to burn fossil fuels

Good News

- Fairly simple
- High grade heat
- Fairly inexpensive



Why Electrification?

The traditional approach to generating heat has been to burn fossil fuels

Good News

- Fairly simple
- High grade heat
- Fairly inexpensive

Bad News

- CO₂ Intensive

CO₂ Emissions for Different Fuels

Fuel	lb CO ₂ per million Btu Burned	lb CO ₂ per million Btu Delivered						
		Boiler Efficiency						
		95%	90%	85%	80%	75%	70%	65%
Natural Gas	117	123	130	137	146	156	167	179
Propane	139	146	154	163	173	185	198	213
Oil	163	172	182	192	204	218	234	251
Coal	212	223	235	249	265	282	303	326

Emmissions Factor Source - https://www.eia.gov/environment/emissions/co2_vol_mass.php

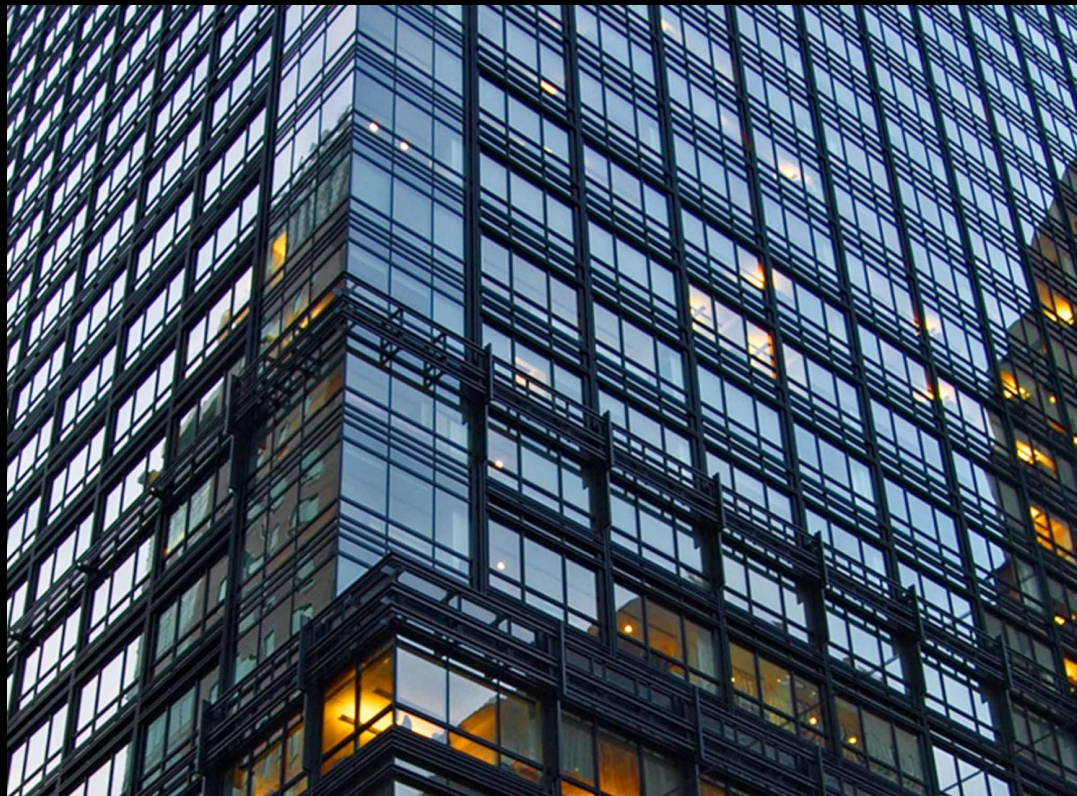
The Goal

Stop burning fossil fuels by switching to an all-electric grid powered by renewable resources

Electrification and the Already All-Electric Building

I have 300 kW of electric resistance heat, and the energy it uses is a major portion of our utility bills. And yet the building is cold!

Gary Walters, Chief Engineer



The Challenges

1. Currently about 60-63% of our electricity is generated by burning something



The Challenges

- Heat rates (efficiencies) for our power plants are not particularly high ...

Heat Rates for Different Types of Power Plants

Generating Station Type	Typical Heat Rate				Emissions	lb CO ₂ per kWh Generated	
	Minimum		Maximum		lb CO ₂ per million Btu	Minimum	Maximum
	Btu/kWh	Efficiency	Btu/kWh	Efficiency			
Natural Gas with Cogeneration	5,000	68%	6,500	53%	117	0.58	0.76
Natural Gas Combined Cycle	6,200	55%	8,000	43%	117	0.72	0.93
Natural Gas Reciprocating Engine	7,500	46%	8,500	40%	117	0.87	0.99
Natural Gas Combustion Turbine	8,000	43%	10,000	34%	117	0.93	1.17
Coal Steam Turbine	9,000	38%	11,000	31%	212	1.91	2.33
Natural Gas Steam Turbine	10,000	34%	12,000	28%	117	1.17	1.40
Nuclear Power Plant	10,446	33%	10,459	33%	0	0.00	0.00

Heat Rate Source - <https://energyknowledgebase.com/topics/heat-rate.asp>

Emmissions Factor Source - https://www.eia.gov/environment/emissions/co2_vol_mass.php

2. Heat rates (efficiencies) for our power plants are not particularly high and CO₂ emissions potentially would not be much different

Heat Rates for Different Types of Power Plants

Generating Station Type	Typical Heat Rate				Emissions	lb CO ₂ per kWh Generated	
	Minimum		Maximum		lb CO ₂ per million Btu	Minimum	Maximum
	Btu/kWh	Efficiency	Btu/kWh	Efficiency			
Natural Gas with Cogeneration	5,000	68%	6,500	53%	117	0.58	0.76
Natural Gas Combined Cycle	6,200	55%	8,000	43%	117	0.72	0.93
Natural Gas Reciprocating Engine	7,500	46%	8,500	40%	117	0.87	0.99
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Nuclear Power Plant	10,446	33%	10,459	33%	0	0.00	0.00

Heat Rate Source - <https://energyknowledgebase.com/topics/heat-rate.asp>

CO₂ Emissions for Different Fuels

Fuel	lb CO ₂ per million Btu Burned	lb CO ₂ per million Btu Delivered by Boilers							lb CO ₂ per Million Btu Delivered as Electric Resistance Heat *
		Boiler Efficiency							
		95%	90%	85%	80%	75%	70%	65%	
Natural Gas	117	123	130	137	146	156	167	179	214
Propane	139	146	154	163	173	185	198	213	
Oil	163	172	182	192	204	218	234	251	
Coal	212	223	235	249	265	282	303	326	

Emissions Factor Source - https://www.eia.gov/environment/emissions/co2_vol_mass.php

Heat Rate Source - ["Heat Rates" tab of this spreadsheet](#)

* This is the average value for the various fossil fuel power plants listed in the "Heat Rates" tab

Recall That:

- Heat pumps don't create energy; they use energy to **move** **energy** from a **Cold Location** to a **Hot Location**

Recall That:

- Heat pumps don't create energy; they use energy to **move energy from a Cold Location to a Hot Location**
- The COP (Coefficient of Performance) defines how much energy they need to spend relative to the energy they move
- COPs can be easily be 3 or higher

Coefficient of performance for a heat pump

$$COP_{Heating} = \frac{Q_{Heat}}{W_{In}}$$

or, solving for Q_{Heat}

$$Q_{Heat} = COP_{Heating} \times W_{In}$$

Where:

$COP_{Heating}$ = Coefficient of performance as a heat pump

Q_{Heat} = The heat delivered to the area served in consistent units, which is the heat rejected by the heat pump

W_{In} = The work done to deliver the heat in consistent units

As a Result:

CO₂ Emissions for Different Fuels

Fuel	lb CO ₂ per million Btu Burned	lb CO ₂ per million Btu Delivered by Boilers							lb CO ₂ per Million Btu Delivered as Electric Resistance Heat *	lb CO ₂ per Million Btu Delivered by a Heat Pump with a COP of 3.7*
		Boiler Efficiency								
		95%	90%	85%	80%	75%	70%	65%		
Natural Gas	117	123	130	137	146	156	167	179	214	91
Propane	139	146	154	163	173	185	198	213		
Oil	163	172	182	192	204	218	234	251		
Coal	212	223	235	249	265	282	303	326		

Emissions Factor Source - https://www.eia.gov/environment/emissions/co2_vol_mass.php

Heat Rate Source - ["Heat Rates" tab of this spreadsheet](#)

* This is the average value for the various fossil fuel power plants listed in the "Heat Rates" tab

Learning More

If you are intrigued, the PEC will be offering a 5 part (half day per part) class on Commissioning Heat Pumps in May of 2024

1. Heat pump fundamentals and system types
2. Integrating ventilation with heat pumps
3. Heat pumps in new construction
4. Heat pumps in existing buildings
5. The Already All Electric Building

Reducing Atmospheric Impacts

We expect our energy mix to be 70% carbon free by 2040 based on current commitments and mandates, and we're working to deliver the right resources and technologies to make that happen

Energy Strategy; www.portlandgeneral.com



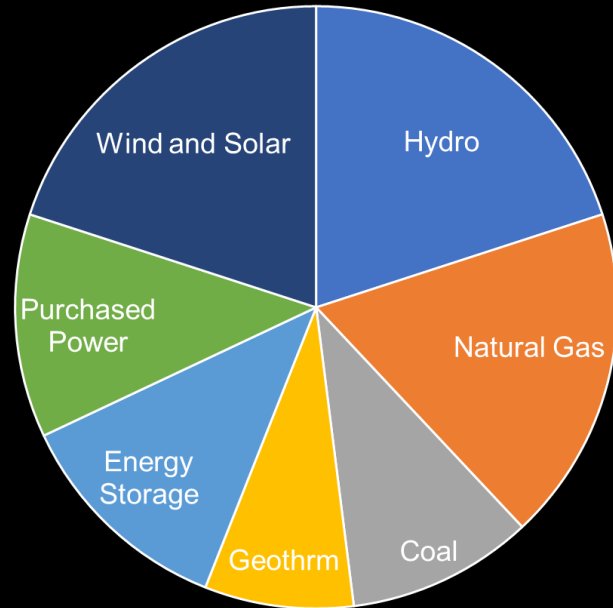
Integrated Resource Planning

Preparing for Oregon's energy future

Reducing Atmospheric Impacts

Moving away from carbon fuels is a common, long-term goal for many utilities

XYZ Power Company Generating Mix

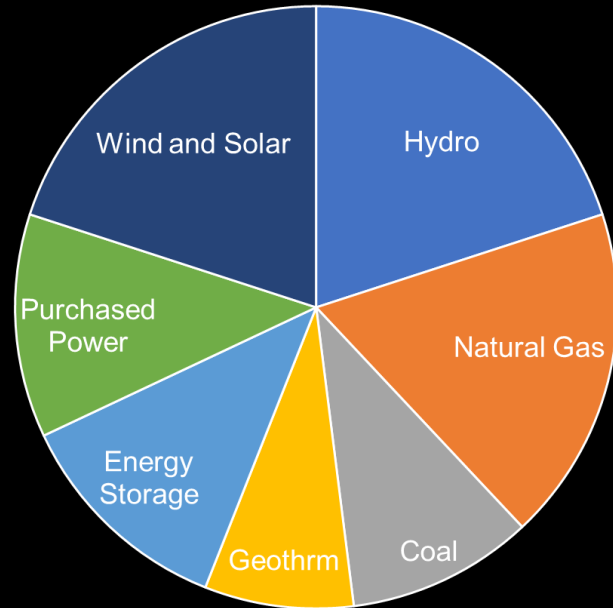


Reducing Atmospheric Impacts

- Applying the commissioning tool set can have an immediate impact by reducing the need for energy in the first place
- Using heat pumps to leverage the electricity we use to create heat makes best use of the electricity consumed to create heat

It's a win-win situation

XYZ Power Company Generating Mix



How Buildings Use Heat

Application	Electrification Target	Heat Pump Target
• Heating ✓	✓	✓
• Preheat ✓	✓	✓
• Reheat ✓	✓	✓
• Cooling ✓	✓	✓
• Processes ✓	✓	✓*
• Power Generation		

* *Some are easier to serve with a heat pump than others*

How Buildings Use Heat

Application	Electrification Target	Heat Pump Target	Conservation/ EBCx Target
• Heating ✓	✓	✓	✓
• Preheat ✓	✓	✓	✓
• Reheat ✓	✓	✓	✓
• Cooling ✓	✓	✓	✓
• Processes ✓	✓	✓*	✓
• Power Generation			

How Buildings Use Heat

Application	Electrification Target	Heat Pump Target	Conservation/ EBCx Target
• Heating ✓	✓	✓	✓
• Preheat ✓	✓	✓	✓
• Reheat ✓	✓	✓	✓
• Cooling ✓	✓	✓	✓
• Processes ✓	✓	✓*	✓
• Power Generation	<i>Heat pumps and best practices in terms of ongoing commissioning use our power to best advantage</i>		

How Buildings Use Heat – An Example

How Buildings Use Heat – An Example



How Buildings Use Heat – An Example

- Preheat Ventilation Air
- Reheat
- Space Heat
 - Radiant slabs
 - Air
 - Finned tube radiation
- Drive Processes
 - Domestic Hot Water
 - Humidification
 - Cooling
 - Sterilization



How Buildings Use Heat – An Example

- Preheat Ventilation Air 50°F - 75°F
- Reheat
- Space Heat
 - Radiant slabs
 - Air
 - Finned tube radiation
- Drive Processes
 - Domestic Hot Water
 - Humidification
 - Cooling
 - Sterilization

How Buildings Use Heat – An Example

- Preheat Ventilation Air 50°F - 75°F
- Reheat 50°F - 75°F
- Space Heat
 - Radiant slabs
 - Air
 - Finned tube radiation
- Drive Processes
 - Domestic Hot Water
 - Humidification
 - Cooling
 - Sterilization

How Buildings Use Heat – An Example

- Preheat Ventilation Air 50°F - 75°F
- Reheat 50°F - 75°F
- Space Heat
 - Radiant slabs 80°F - 85°F
 - Air 95°F - 110°F
 - Finned tube radiation 120°F – 220°F
- Drive Processes
 - Domestic Hot Water
 - Humidification
 - Cooling
 - Sterilization

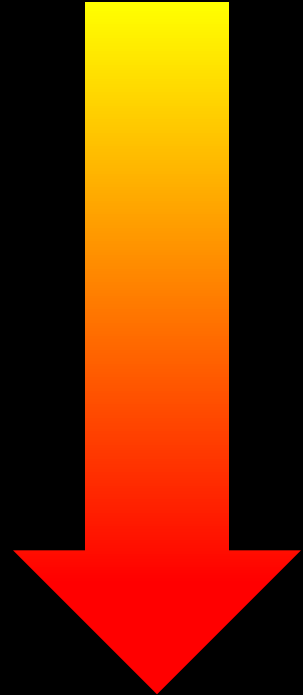
How Buildings Use Heat – An Example

- Preheat Ventilation Air 50°F - 75°F
- Reheat 50°F - 75°F
- Space Heat
 - Radiant slabs 80°F - 85°F
 - Air 95°F - 110°F
 - Finned tube radiation 120°F – 220°F
- Drive Processes
 - Domestic Hot Water 120°F – 140°F or higher
 - Humidification 212°F or higher
 - Cooling 212°F or higher; hotter is better
 - Sterilization 300°F or higher

How Buildings Use Heat – An Example

- Preheat Ventilation Air 50°F - 75°F
- Reheat 50°F - 75°F
- Space Heat
 - Radiant slabs 80°F - 85°F
 - Air 95°F - 110°F
 - Finned tube radiation 120°F – 220°F
- Drive Processes
 - Domestic Hot Water 120°F – 140°F or higher
 - Humidification 212°F or higher
 - Cooling 212°F or higher; hotter is better
 - Sterilization 300°F or higher

Low
Grade



High
Grade

A Preheat Coil Can Do Its Thing with 100°F Water or Less (i.e. Lower Grade Heat)

<https://tinyurl.com/GreenheckCoilSelection>



<https://tinyurl.com/LowTempHW>



Coil Selection - C-3

Review Selection

Review the details of this selection. If everything is in order, press "Finish" to complete. Otherwise, press "Back" to revise your selection.

Performance	Construction	Notes	Comment	Pricing
Application	Hot water	Fluid	100% Water	
Model	HW58S01B09-18x38-RH	Entering fluid temp. (°F)	180.0	
Air flow (SCFM)	1185	Leaving fluid temp. (°F)	160.0	
Altitude (ft)	0	Fluid delta temp. (°F)	20.0	
Capacity (MBH)	53.4	Fluid flow rate (GPM)	5.5	
Entering air temp. (°F)	53.0	Fluid velocity (ft/s)	2.98	
Leaving air temp. (°F)	94.6	Fluid pressure drop (ft of water)	3.1	
Face velocity (ft/min)	249	Fluid fouling factor (h-ft ² ·°F/Btu)	0.00000	
Air pressure drop (in of water)	0.03	Fluid freezing temp. (°F)	32.0	
Air fouling factor (h-ft ² ·°F/Btu)	0.00000			

Help Go to < Back Finish Cancel

A Reheat Coil Selected for Space Heating Can Do Reheat With Much Cooler Water (i.e. Lower Grade Heat)

<https://tinyurl.com/GreenheckCoilSelection>



<https://tinyurl.com/LowTempHW>



Coil Selection - C-3

Review Selection

Review the details of this selection. If everything is in order, press "Finish" to complete. Otherwise, press "Back" to revise your selection.

Performance	Construction	Notes	Comment	Pricing
Application	Hot water	Fluid	100% Water	
Model	HW58S01B09-18x38-RH	Entering fluid temp. (°F)	180.0	
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Altitude (ft)	0	Fluid delta temp. (°F)	20.0	
Capacity (MBH)	53.4	Fluid flow rate (GPM)	5.5	
Entering air temp. (°F)	53.0	Fluid velocity (ft/s)	2.98	
Leaving air temp. (°F)	94.6	Fluid pressure drop (ft of water)	3.1	
Face velocity (ft/min)	249	Fluid fouling factor (h-ft ² ·°F/Btu)	0.00000	
Air pressure drop (in of water)	0.03	Fluid freezing temp. (°F)	32.0	
Air fouling factor (h-ft ² ·°F/Btu)	0.00000			

Help Go to < Back Finish Cancel



Questions?



Together, Building
a Better California